

[Technical Meeting on the Benefits and Challenges of Fast Reactors of the SMR Type]

# **A Passive Safety Device for SFRs with Positive Coolant Temperature Coefficient**



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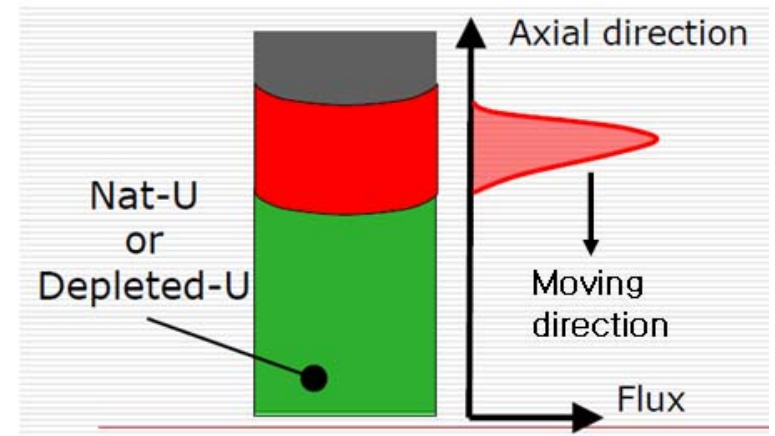
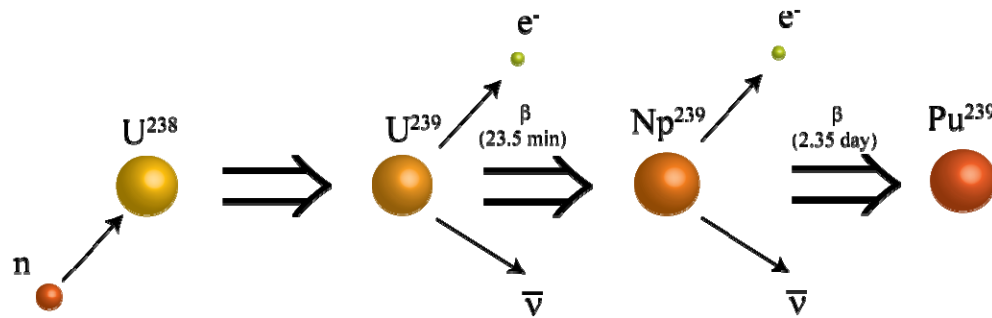
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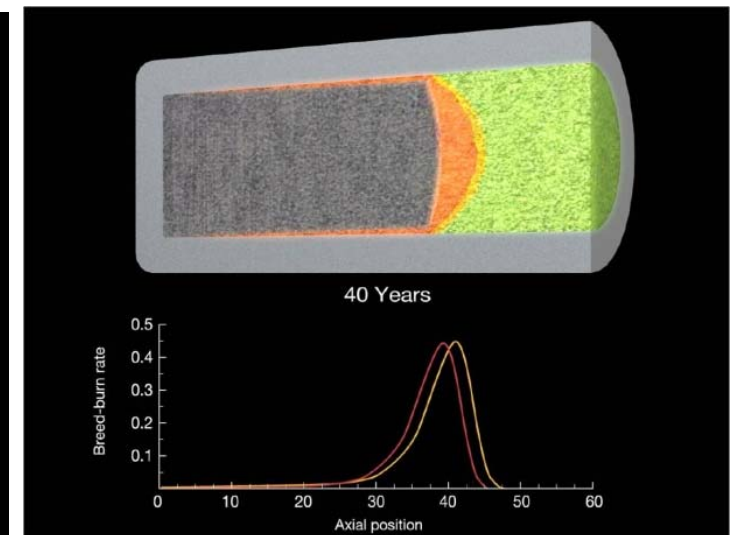
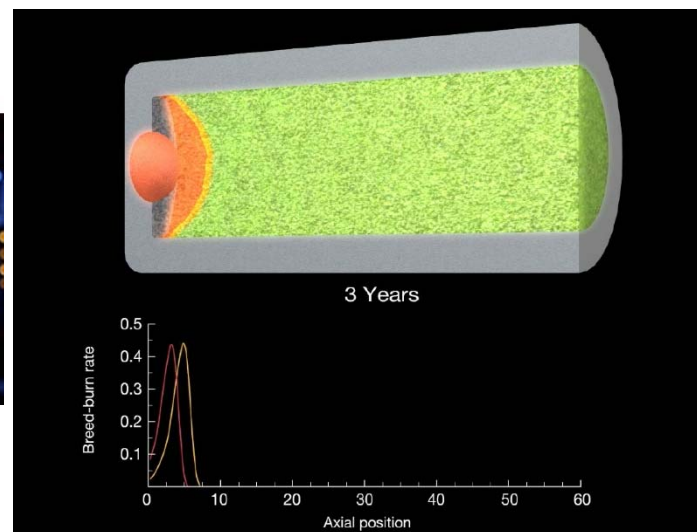
# Breeding & Burn Reactor (B&BR)

- Breeding fissile and in-situ burn of the bred fuel



- No refueling over 50 years, very high burnup ( $> 40\%$ ), sustainable fuel cycle
- Tight-lattice & low-leakage** (hardly achievable with coarse-lattice cores)

TED Ideas worth spreading



Linear **B&BR** or **TWR** (Traveling Wave Reactor) (CANDLE)

# Introduction

A challenge in a 'high-performance' fast reactor : **positive CTC and CVR.**

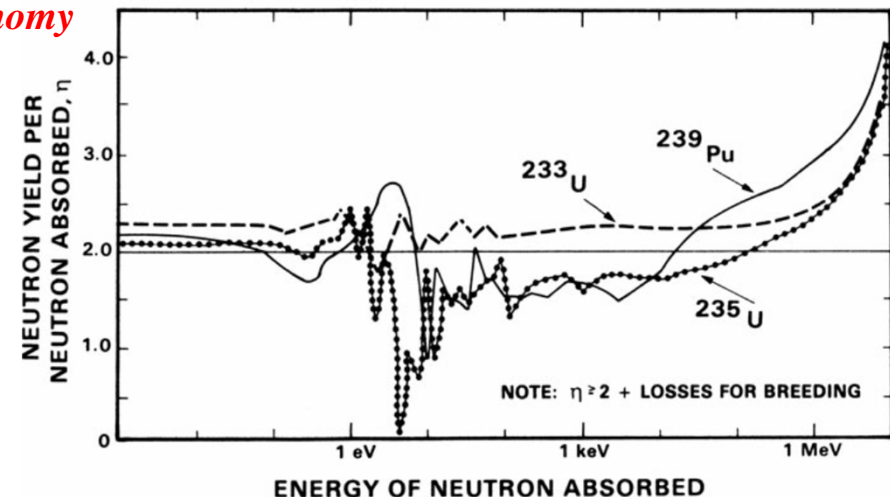
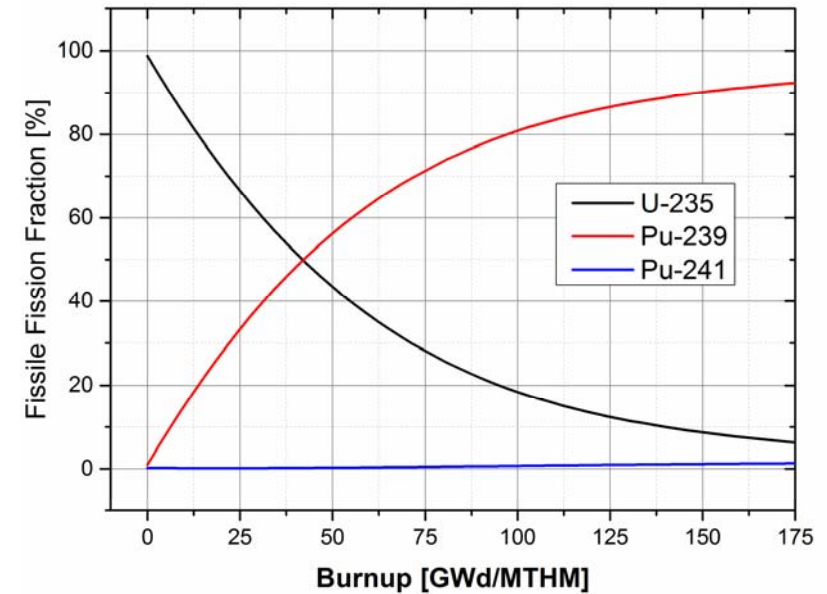
- Neutron spectral hardening (major)
  - Reduced capture by U-238
  - More fission from TRUs
- Reduced absorption by coolant (minor).
- More positive in a low-leakage and a long-life SFR (e.g. B&BR).

Existing ideas and concepts to improve the CVR and CTC:

- Heterogeneous core
  - Softening neutron spectrum using moderator.
  - Increasing neutron leakage e.g. pan-shape core.
- *Complicated core design and/or reduced neutron economy*

An alternative solution is to use a passive safety device.

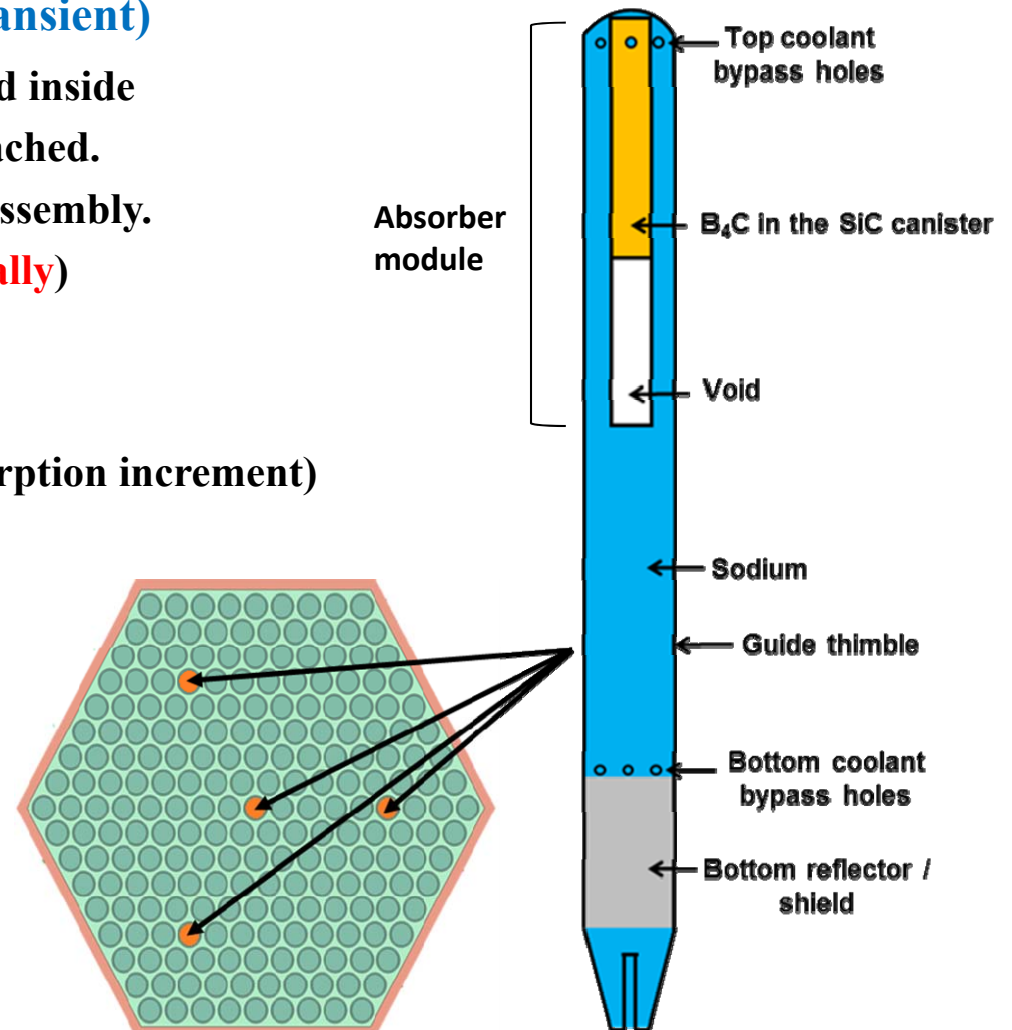
- ARC\* (Autonomous Reactivity Control)
- FAST (Floating Absorber for Safety at Transient)
- SAFE (Static Absorber Feedback Equipment)



# Introduction

## FAST (Floating Absorber for Safety at Transient)

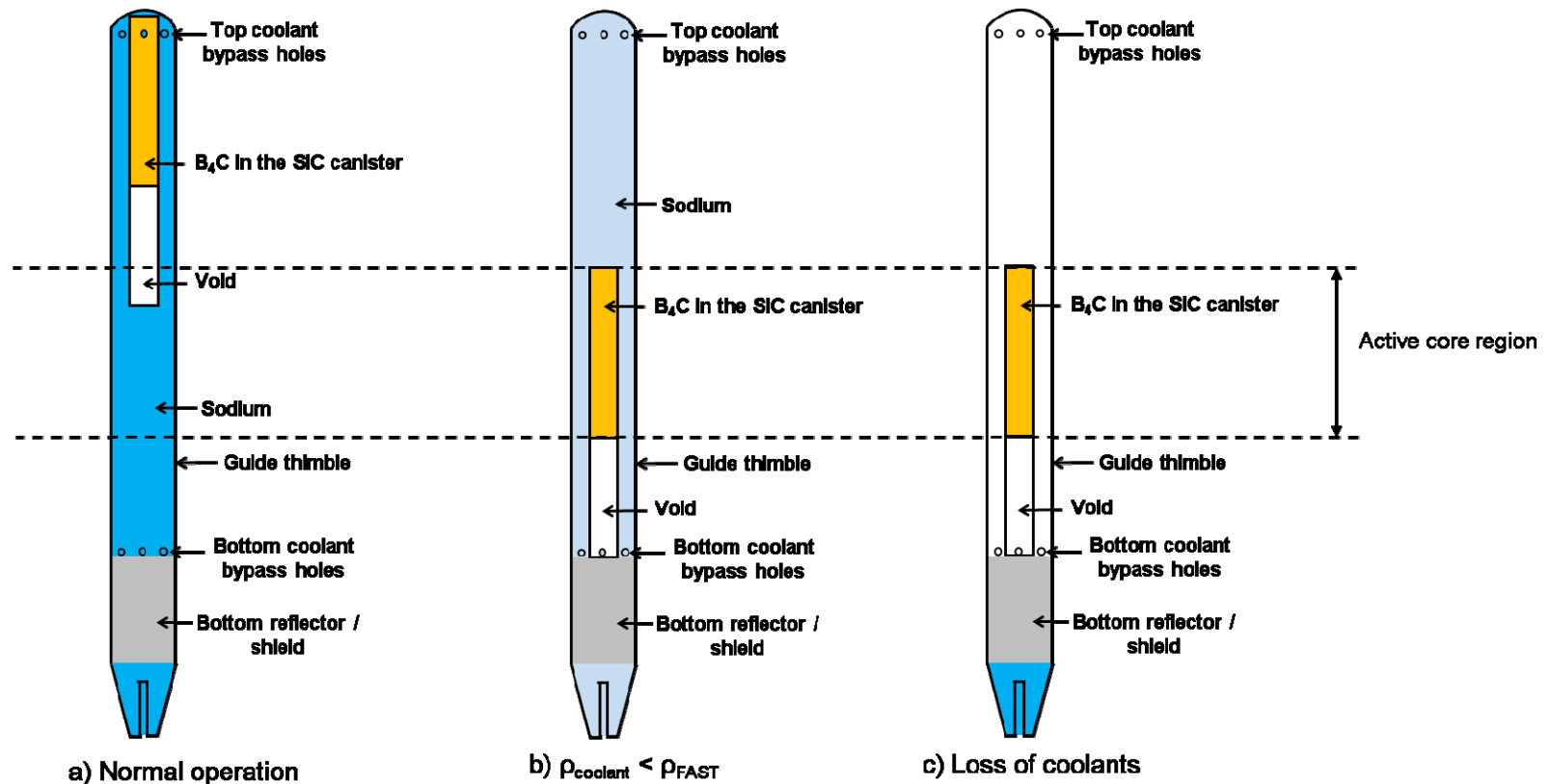
- A guide thimble with a floating absorber rod inside
- The absorber and the void region is not attached.
- Installed by replacing pin or pins in a fuel assembly.
- To deal with positive void reactivity (**originally**)
- Absorber
  - 95% B-10 enriched  $B_4C$ 
    - : Buoyancy issue (mass reduction & absorption increment)
      - void can + porous absorber
    - : He-4 production ( $n, \alpha$ ) of B-10
  - Li-6
    - : Low density
    - : low reactivity worth in fast spectrum
- Cladding
  - SiC/SiC composite
    - : Helium permeable
    - : Long life in fast neutron environment (neutron irradiation resistance)



# Introduction

## How the (original) FAST works:

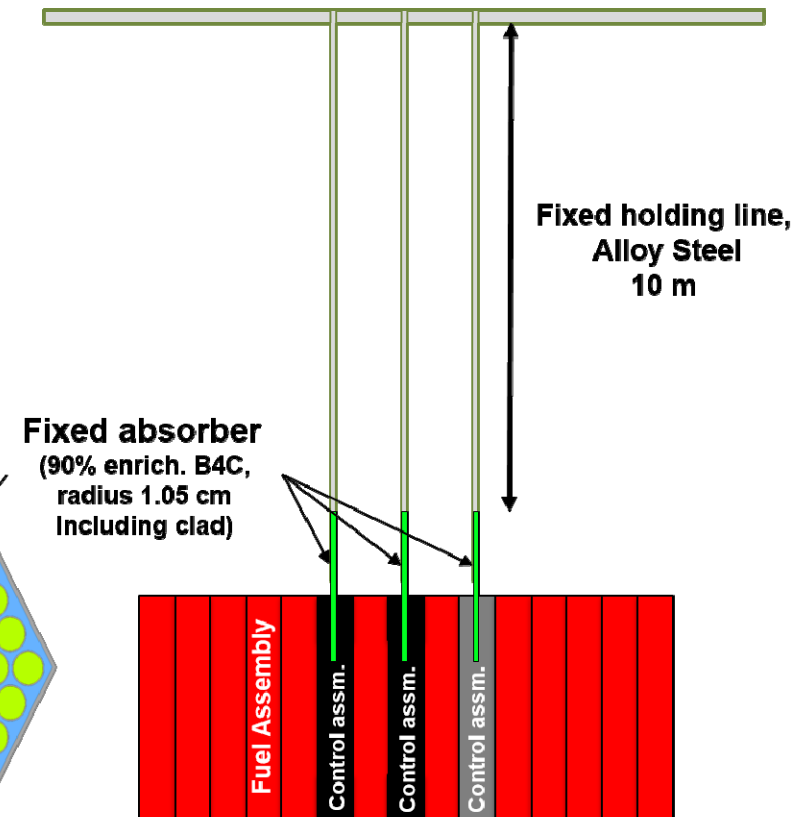
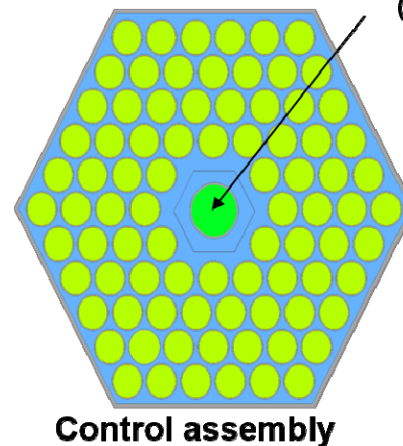
- **Floats** above the active core **during normal operating** condition.
- **Sinks** into the core **as the coolant temperature reaches a set-point temperature (nominal + 100K).**
- During the coolant loss accident, **it is passively inserted** into the core.
- Quickly **responds to a temperature increases at the bottom of the core**  
e.g. ULOHS and partial coolant blockage.



# Introduction

## SAFE (Static Absorber Feedback Equipment)

- Inspired by the negative reactivity insertion mechanism of **control rod driveline thermal expansion**.
- **Long steel line holding an absorber rod in the tip.**
- Absorber is also **enriched B<sub>4</sub>C**.
- The **insertion depth** of absorber is an optimization between **reactivity loss due to insertion** and the **negative reactivity feedback gain** due to steel expansion.
- Located in the control element assembly.
- Also can be placed in the fuel assembly.

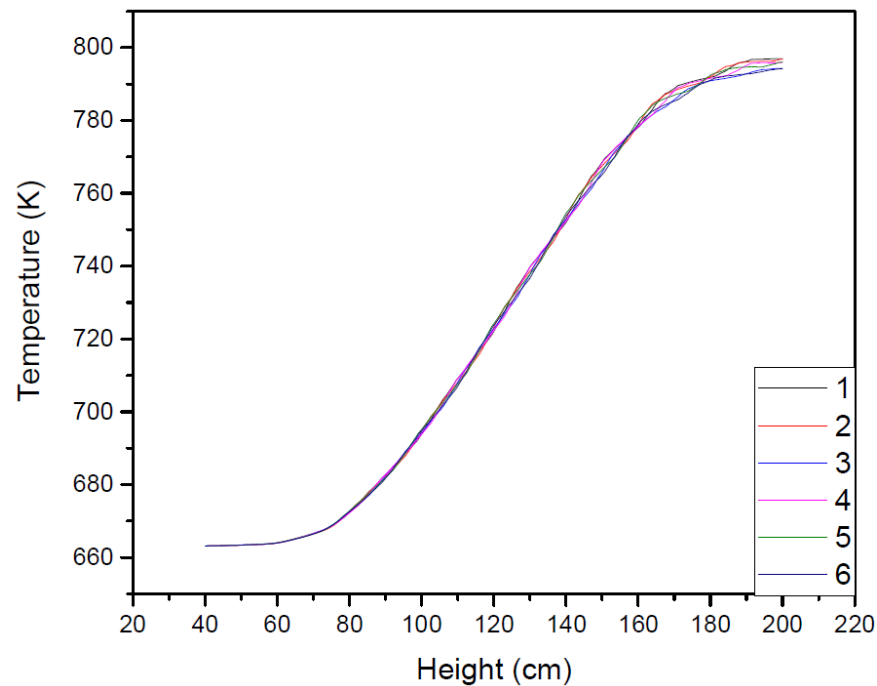
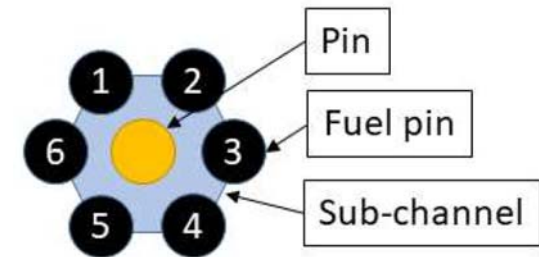


# Introduction

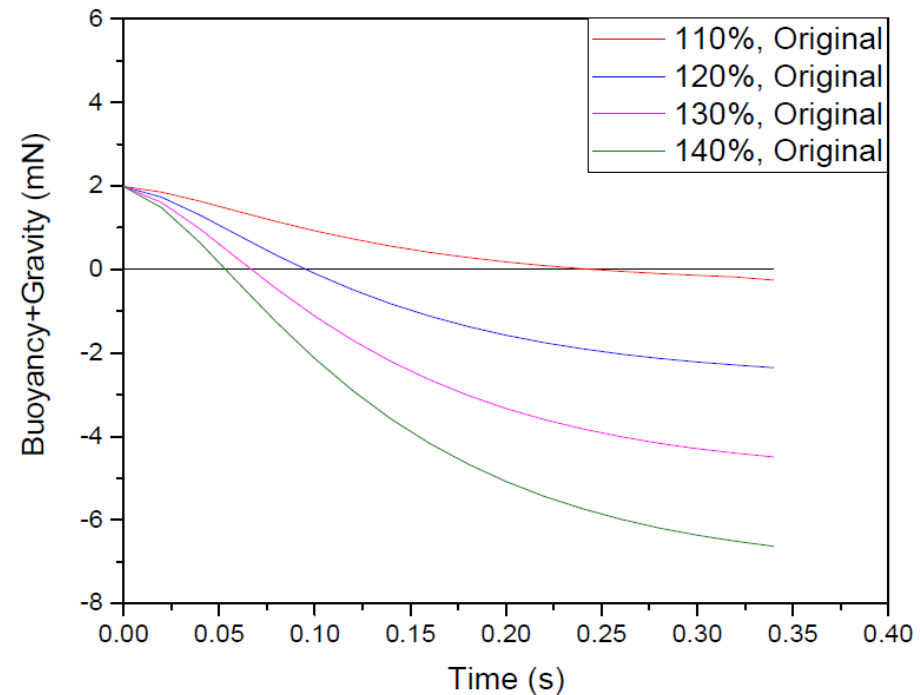
## Can FAST be also effective in reducing CTC?

→ Short response time is shown in previous study done by Lee\*.

- FAST is expected to deal with positive CTC effectively with a short response time (**lower working set point ~ 3K above nominal**).
- Detailed analysis of FAST considering time-dependent power change is required.



- Step heat flux change





# Methodologies

# Methodologies

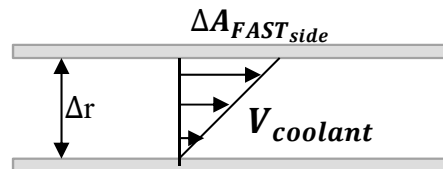
## Governing Equations for FAST Movement

– Forces acting on the FAST

- Gravity =  $\rho_{FAST} Volume_{FAST} \times g$
- Buoyancy =  $\int_V \rho_{coolant}(z) g dV$

- Drag force

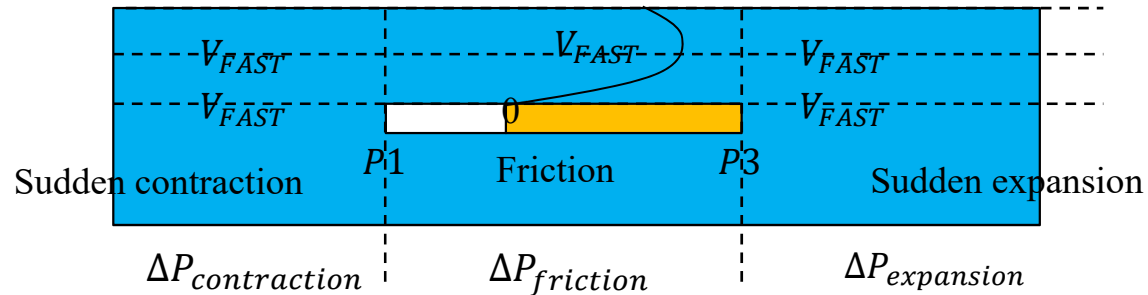
$$\frac{F}{A} = \mu \frac{\Delta V_{coolant}}{\Delta r}$$



$$F_D = \mu \frac{\Delta V_{coolant}}{\Delta r} \Delta A_{FAST\_side} \text{ (For 1 finite node)}$$

- Pressure force

$$F_p = (\Delta P_{contraction} + \Delta P_{friction} + \Delta P_{expansion}) \times A_{FAST\_front}$$



# Methodologies

## Governing Equations for Coolant Heating

### 1. Energy Conservation

- Neglect viscous dissipation term and pressure work term\*
- Average volumetric heat source ( $q''' = \text{Conductive heat source from the cladding}$ )

$$\rho c_p \frac{\partial T_{coolant}}{\partial t} + \rho c_p v \frac{dT}{dz} = q'''$$

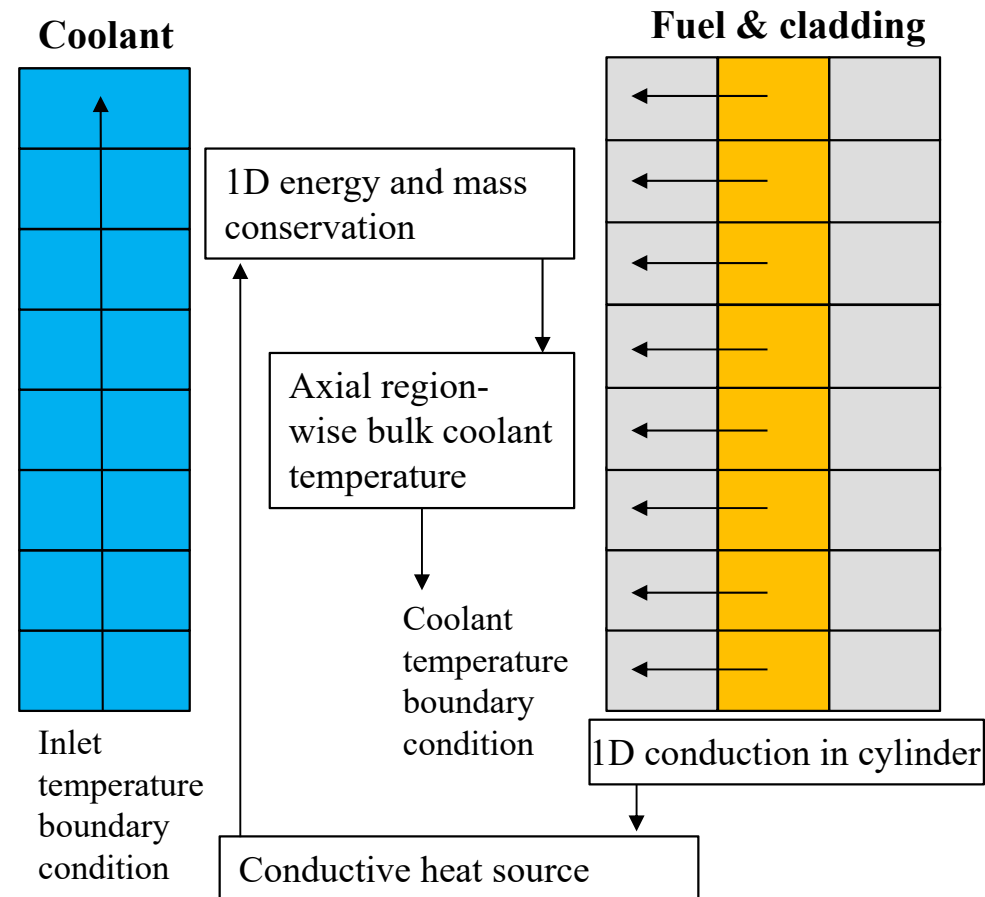
### 2. Mass Conservation

$$\frac{d\rho}{dt} + v \frac{d\rho}{dz} + \rho \frac{dv}{dz} = 0$$

### 3. Conduction in fuel & FAST pin region

$$\rho c_p \frac{\partial T_{fuel}}{\partial t} = \frac{1}{r} \frac{d}{dr} \left( kr \frac{dT_{fuel}}{dr} \right) + q'''$$

$$\rho c_p \frac{\partial T_{clad}}{\partial t} = \frac{1}{r} \frac{d}{dr} \left( kr \frac{dT_{clad}}{dr} \right)$$



# Methodologies

## Point Kinetics Equation

- **Tightly coupled = neutron flux is more nearly separable in space and time.**
- **Small power distribution change during the transient in fast reactor**
- **Difficult to consider the core expansion reactivity feedback practically**

### 1. Governing equation is solved by simple FDM.

$$\dot{p}(t) = \frac{\rho(t) - \beta(t)}{\Lambda} p(t) + \frac{1}{\Lambda} \sum_k \lambda_k \zeta_k(t)$$
$$\dot{\zeta}_k(t) = -\lambda_k \zeta_k(t) + \beta_k p(t), k = 1, 2, \dots, 6$$

### 2. Reactivity components

- **Reactivity coefficients and reactivity worth of FAST is explicitly calculated by SERPENT**
- **Average temperatures are considered to calculate the reactivity feedback**

$$\rho(t) = \rho_0 + \alpha_f \Delta T_f + \alpha_c \Delta T_c + \Delta \rho_{ex} + \Delta \rho_{FAST}$$

$\alpha_f$  = fuel temperature coefficient, C<sup>-1</sup>

$\alpha_c$  = coolant temperature coefficient, C<sup>-1</sup>

$\rho_{ex}$  = external reactivity

$\rho_{FAST}$  = external reactivity inserted by FAST

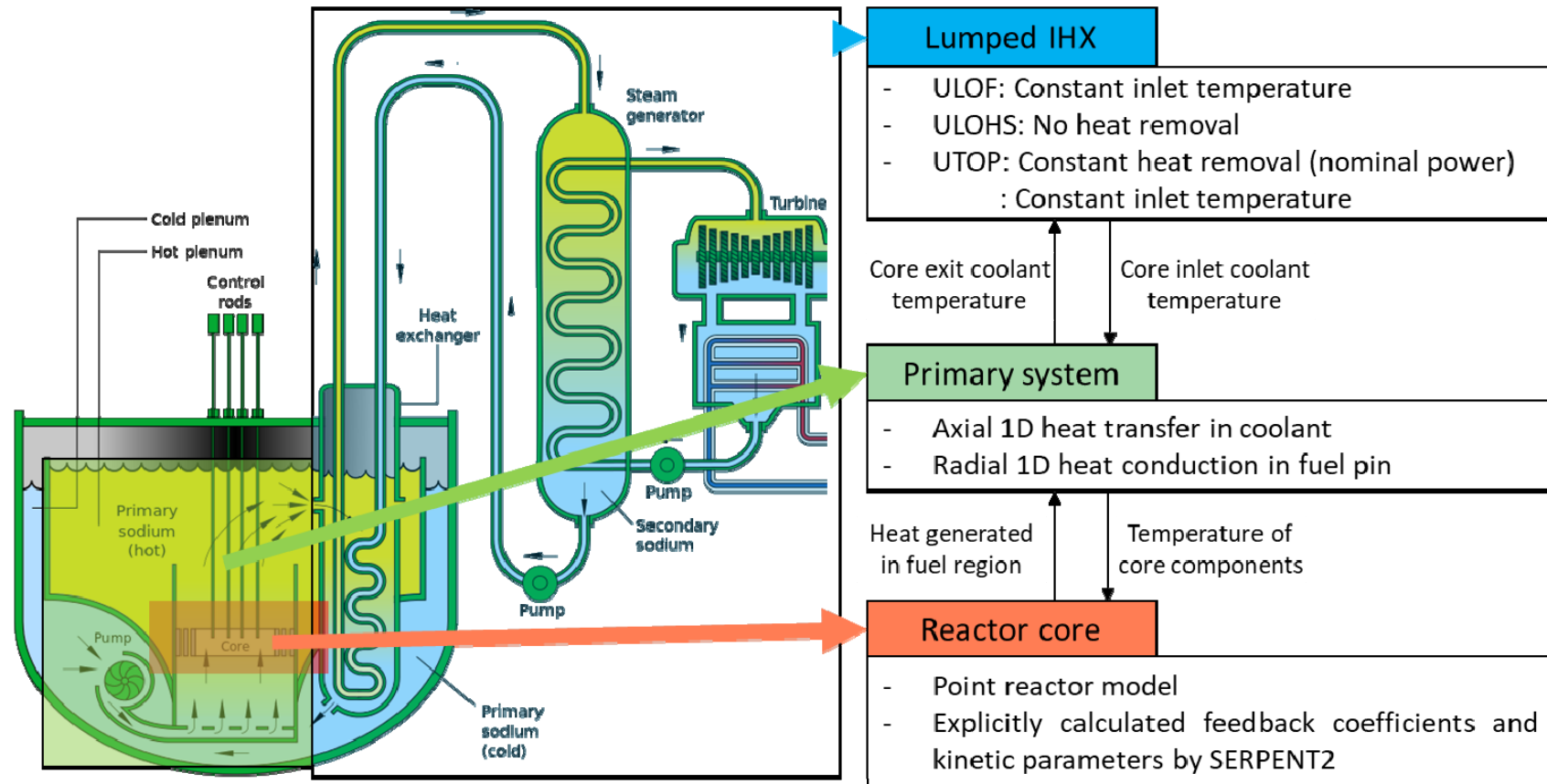
$\Delta T_f = T_f(t) - T_{f0}$ , fuel temperature change from the initial one

$\Delta T_c = T_c(t) - T_{c0}$ , coolant temperature change from the initial one

# Methodologies

## System simplification for ATWS simulations

- The primary side is only modeled.
- Arbitrary heat removal scenario in IHX during the ATWS
  - Simplification for feasibility study
  - System model is required for the realistic simulation



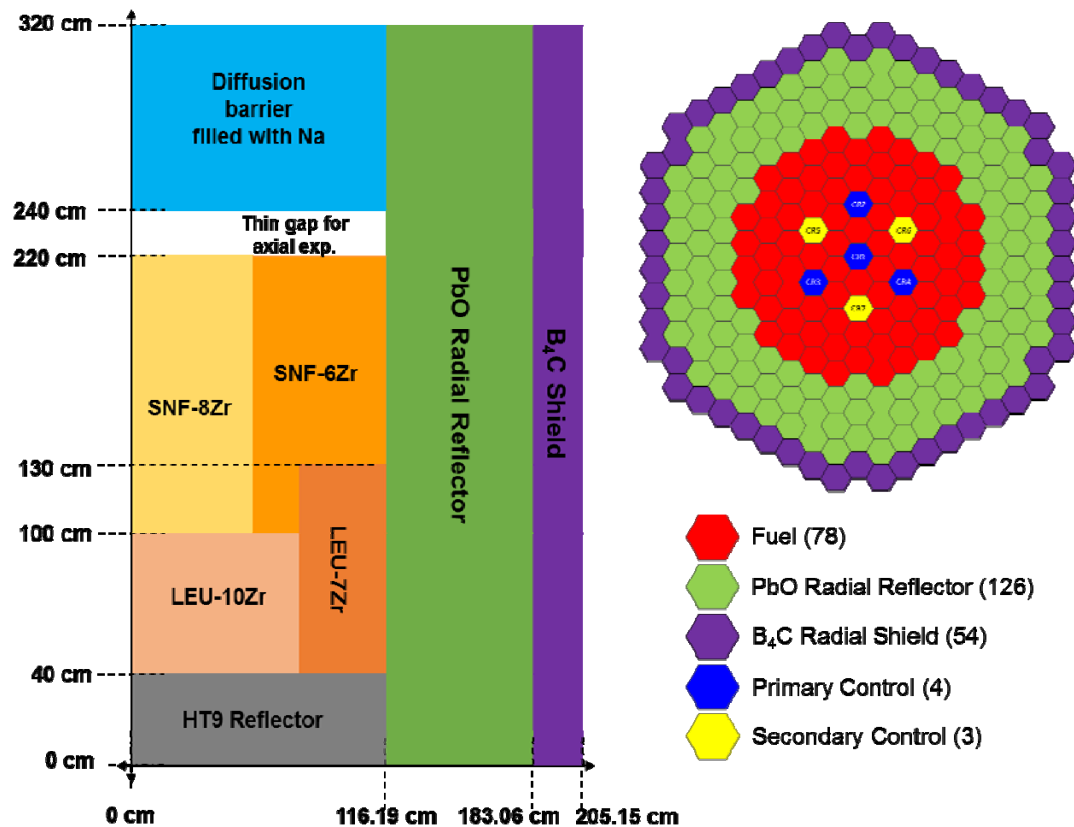
## Reference Cores & FAST Configurations

# Reference Core

## Compact B&BR

- LEU driver fuel and SNF **axial blanket** (no radial blanket)
- Pan-shape initial core → minimization of excess reactivity.
- Zr-zoning core → flattened radial power distribution.
- PbO reflector → improved neutron economy.

| Design Parameters                 | Value   |
|-----------------------------------|---------|
| Power, MWth                       | 400     |
| Core height, cm                   | 180     |
| Initial core height (IC/OC), cm   | 60 / 90 |
| Active core equivalent radius, cm | 116.19  |
| Whole core equivalent radius, cm  | 205.15  |
| Coolant inlet temperature, °C     | 360     |
| Coolant outlet temperature, °C    | 510     |
| Power density, W/cc               | 90.149  |
| Discharge burnup, GWd/MTHM        | 160     |
| Core lifetime, EFPYs              | 52      |
| Peak Cladding DPA                 | 700     |

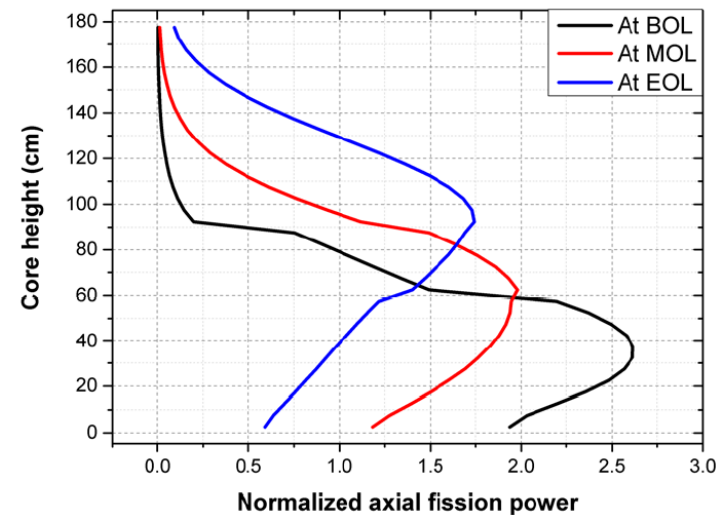
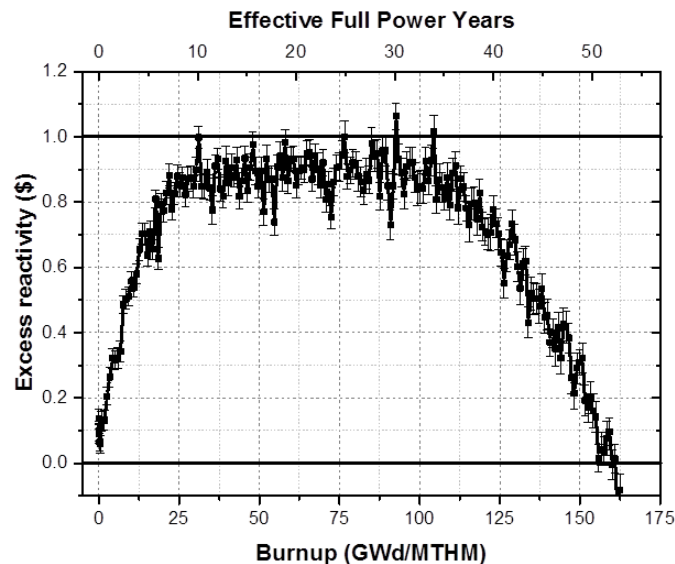


# Reference Cores

## Compact B&BR

- Lifetime ~ 50 years with 150Gwd/MTHM of burnup
- Extremely small excess reactivity over ~50 year → Generic prevention of reactivity-induced accident
- Positive CVR and CTC at MOL and EOL

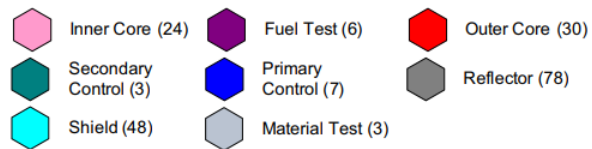
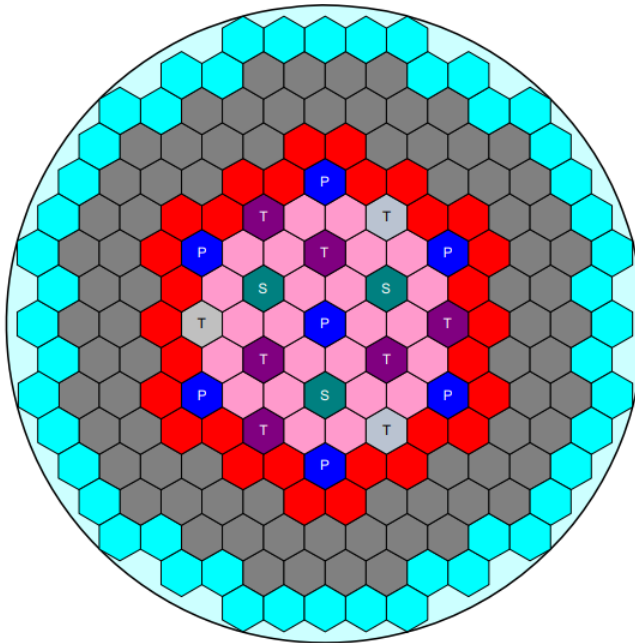
| Reactivity feedback coefficients | BOL                  | MOL                  | EOL                 |
|----------------------------------|----------------------|----------------------|---------------------|
| Fuel temperature, $\phi/ K$      | $-0.093 \pm 0.001$   | $-0.054 \pm 0.002$   | $-0.045 \pm 0.003$  |
| Coolant temperature, $\phi/ K$   | $-0.025 \pm 0.001$   | $0.170 \pm 0.001$    | $0.263 \pm 0.001$   |
| CVR w/o FAST, $\phi$             | $-13.956 \pm 1.451$  | $632.634 \pm 2.591$  | $945.603 \pm 3.418$ |
| CVR w/ FAST, $\phi$              | $-565.433 \pm 1.859$ | $-405.612 \pm 2.678$ | $-36.174 \pm 2.529$ |
| Axial expansion, $\phi/ K$       | $-0.025 \pm 0.002$   | $-0.051 \pm 0.003$   | $-0.067 \pm 0.003$  |
| Radial expansion, $\phi/ K$      | $-0.133 \pm 0.002$   | $-0.162 \pm 0.005$   | $-0.155 \pm 0.003$  |



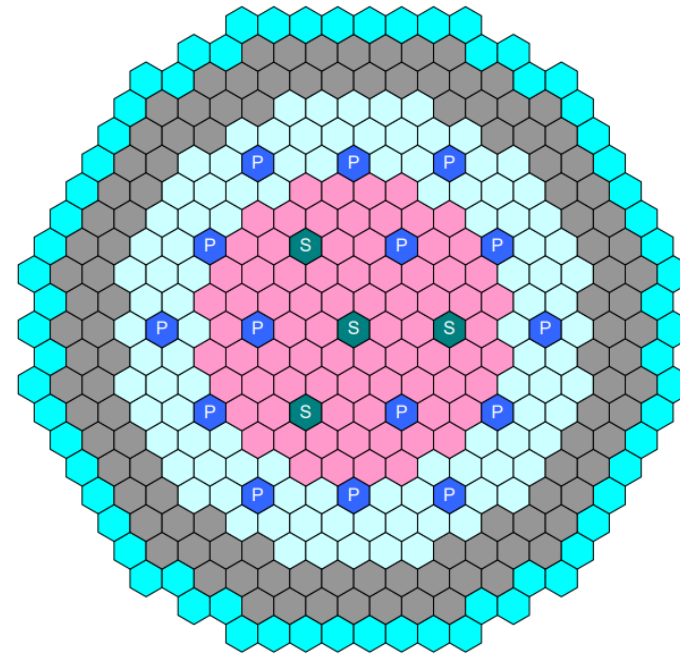


# Reference Cores

## Advanced Burner Test Reactor (ABTR) & Advanced Burner Reactor (ABR), ANL



Advanced Burner Test Reactor (ABTR)  
 - 250 MWth  
 - Metallic fuel



Total (379)

Advanced Burner Reactor (ABR)  
 - 1,000 MWth  
 - Mixed oxide fuel

# Reference Cores

## Reference cores

- **Metallic B&BR - Compact B&BR (KAIST): High discharge burnup, low leakage**
- **Metallic SFR - Advanced Burner Test Reactor (ANL): typical burner SFR with metallic fuel**
- **Oxide SFR - Advanced Burner Reactor (ANL): typical burner SFR with oxide fuel**

## Design parameters

| Parameter   | Value                             |                 |               |
|---|-----------------------------------|-----------------|---------------|
|   | Metallic B&BR                     | Metallic SFR    | Oxide SFR     |
| Thermal power (MWth)                                      | <b>400</b>                        | <b>250</b>      | <b>1000</b>   |
| Fuel material   | U-Zr (driver)<br>SNF-Zr (blanket) | U-TRU-Zr        | TRU/SNF oxide |
| Average power density of active core (W/cm <sup>3</sup> ) | 57.1                              | 258             | 231           |
| Coolant inlet/outlet temperature (K)                      | 633 / 783                         | 628 / 783       | 628 / 783     |
| Average discharge burnup (GWd/MTHM)                       | 160                               | 97.7            | 111           |
| # of batches / cycle length (month)                       | 1 / 624                           | (12/15/12)* / 4 | 5 / 12        |

## Reactivity Coefficients

| Parameter                    | Value         |              |           |
|------------------------------|---------------|--------------|-----------|
|                              | Metallic B&BR | Metallic SFR | Oxide SFR |
| Fuel temperature (pcm/K)     | -0.163        | -0.33        | -0.372    |
| Coolant temperature (pcm/K)  | 0.952         | 0.099        | 0.496     |
| Radial expansion (pcm/K)     | -0.561        | -1.947       | -0.93     |
| Axial expansion (pcm/K)      | -0.243        | -0.198       | -0.155    |
| Delayed neutron fraction     | 0.00362       | 0.0033       | 0.00264   |
| Prompt neutron lifetime (μs) | 0.34          | 0.33         | 0.59      |

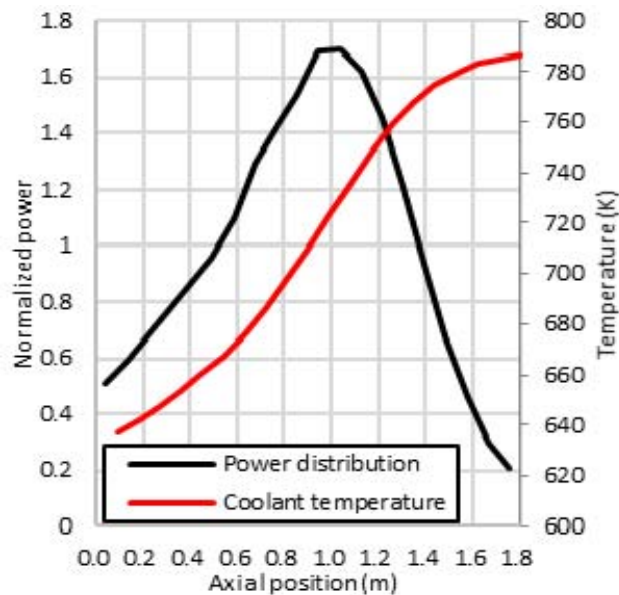
# Reference Cores

## Reference cores

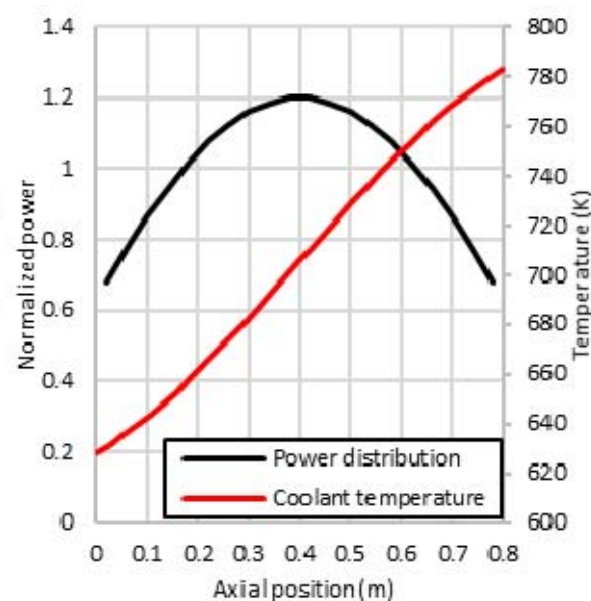
- **Metallic B&BR - Compact B&BR (KAIST) : High discharge burnup, low leakage**
- **Metallic SFR - Advanced Burner Test Reactor (ANL): typical burner SFR with metallic fuel**
- **Oxide SFR - Advanced Burner Reactor (ANL): typical burner SFR with oxide fuel**

## Power distribution

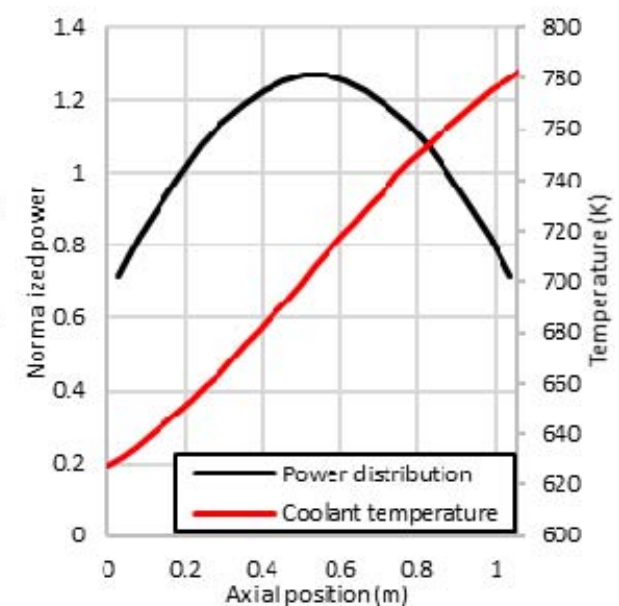
- Explicitly calculate axial power distribution for metallic B&BR
- Chopped cosine shape for typical SFRs
- **EOL condition**



<Metallic B&BR>



<Metallic SFR>



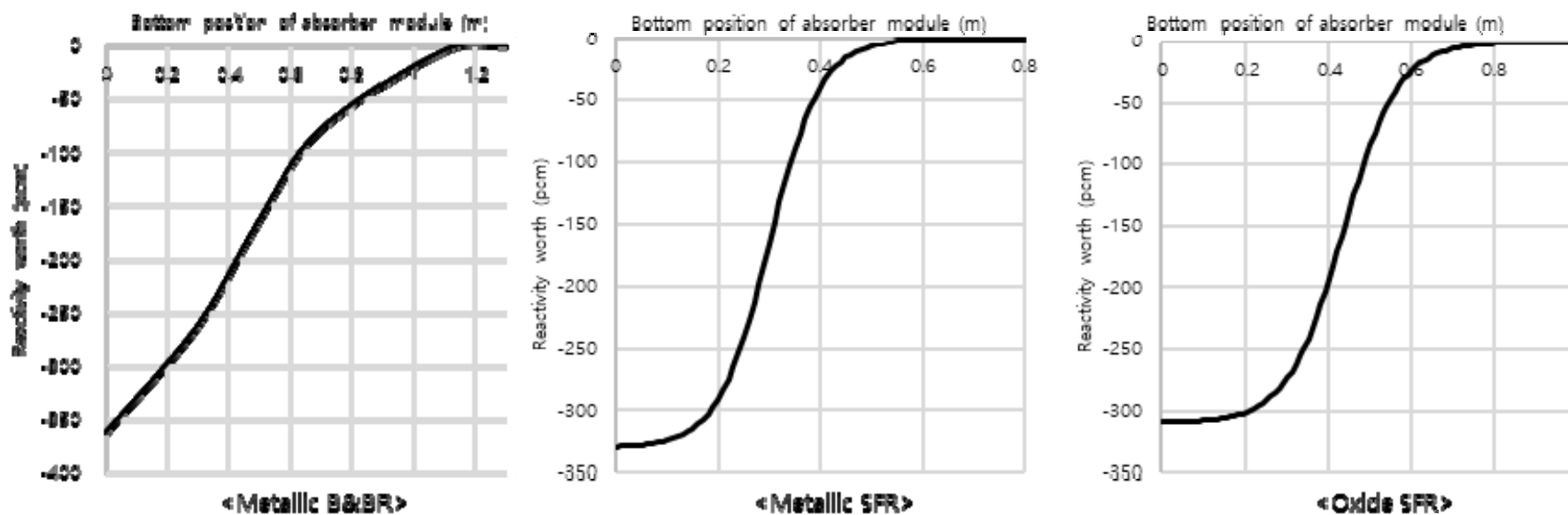
<Oxide SFR>

# Reference FASTs

## Design parameters

| Design parameters                                  | Value         |               |            |
|--|---------------|---------------|------------|
|  | Metallic B&BR | Metallic core | Oxide core |
| Reactivity worth, \$                               | 1             | 1             | 1          |
| Absorber / void height, cm                         | 90 / 50       | 40 / 20       | 60 / 20    |
| B <sub>4</sub> C density, g/cm <sup>3</sup>        | 1.178         | 1.248         | 1.109      |
| Absorber module average density, g/cm <sup>3</sup> | 0.832         | 0.832         | 0.832      |
| Absorber module radius, cm                         | 0.3           | 0.2           | 0.2        |
| FAST radius, cm                                    | 0.95          | 0.4           | 0.3775     |
| Guide thimble thickness, cm                        | 0.06          | 0.052         | 0.05       |

## Reactivity worth: explicitly calculate (B&BR), typical control rod insertion-like (Burners)

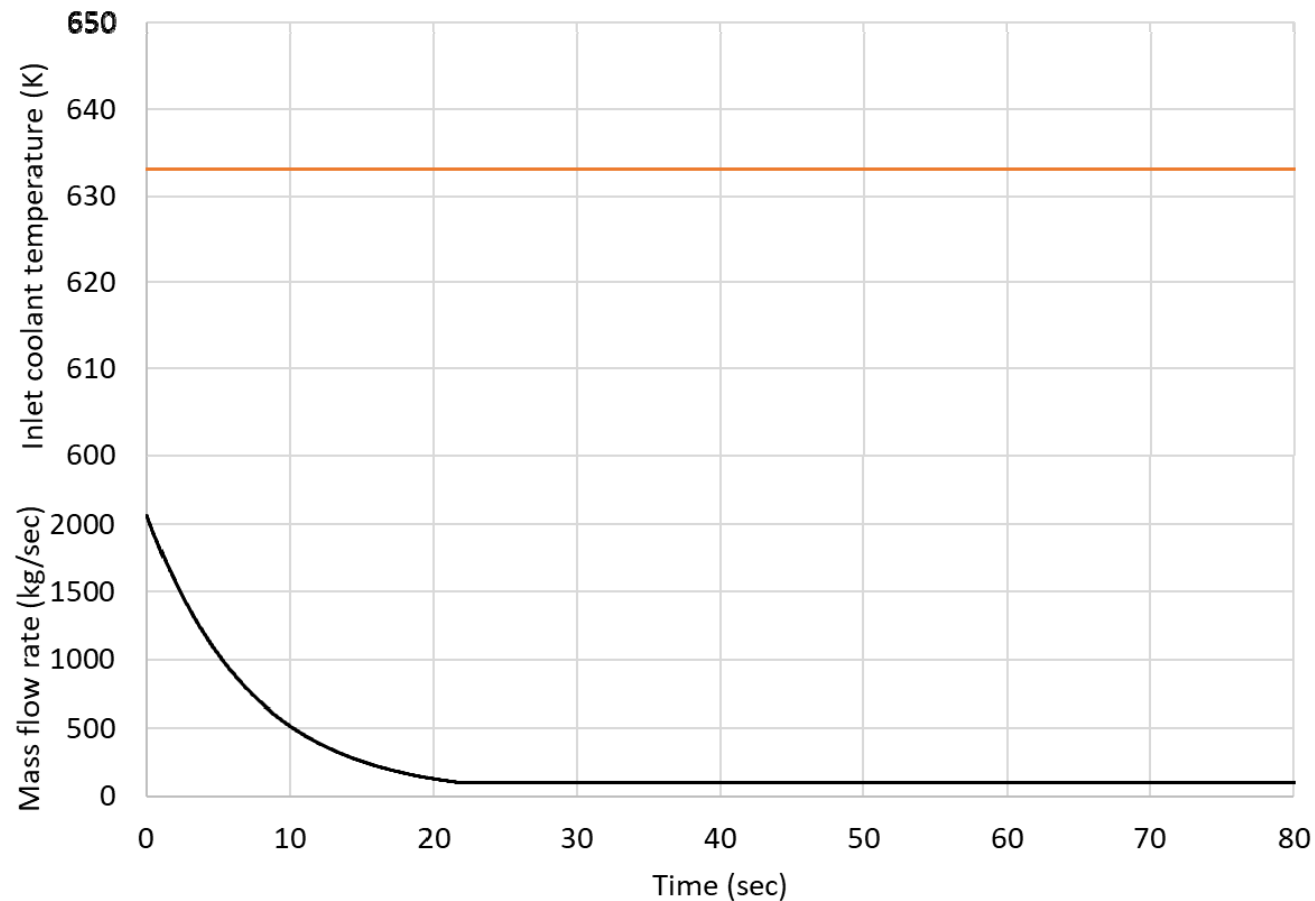


## **Transient Responses with the FAST Device**

# Feasibility of FAST – Results

## Unprotected Loss of Flow (ULOF)

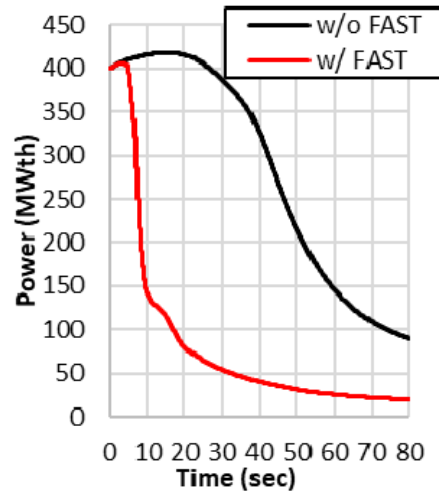
- Inlet velocity ramp down
  - Constant inlet temperature\*
  - Exponential pump ramp down (halving time = 5 sec)



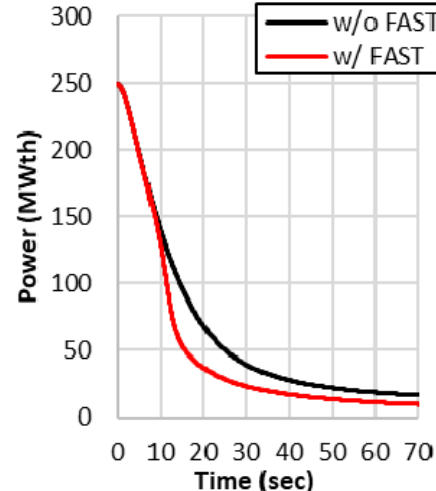
# ATWS Analysis

## Unprotected Loss of Flow (ULOF)

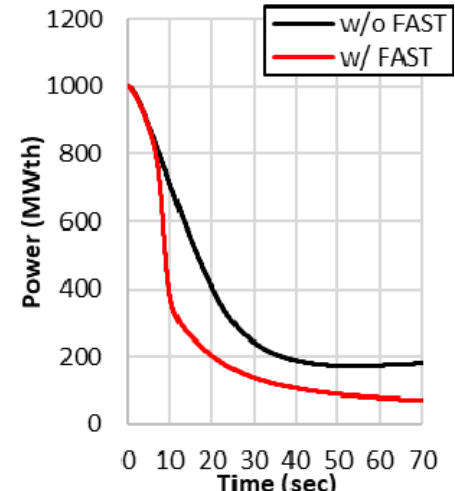
### – Reactor power



<Metallic B&BR>

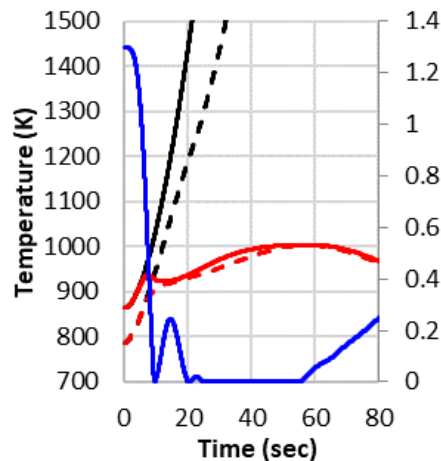


<Metallic SFR>

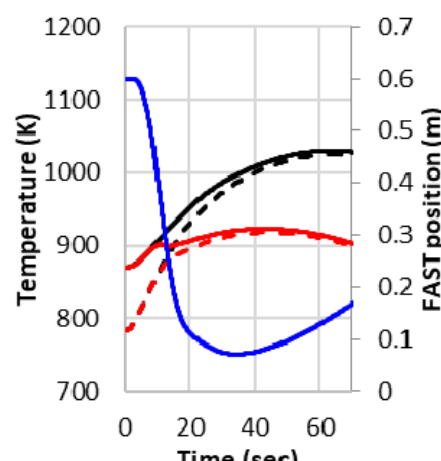


<Oxide SFR>

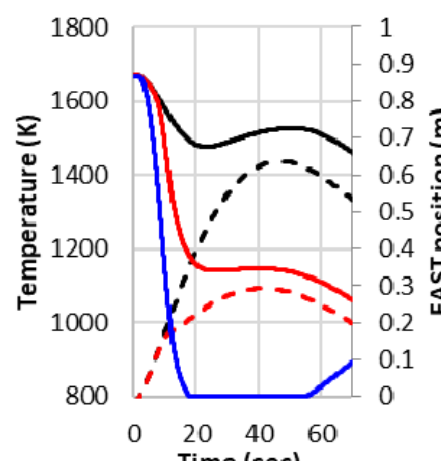
### – Maximum temperatures of fuel and coolant



<Metallic B&BR>

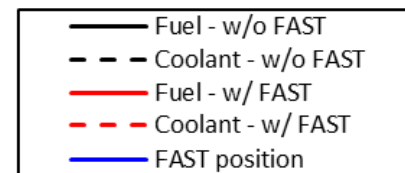


<Metallic SFR>



<Oxide SFR>

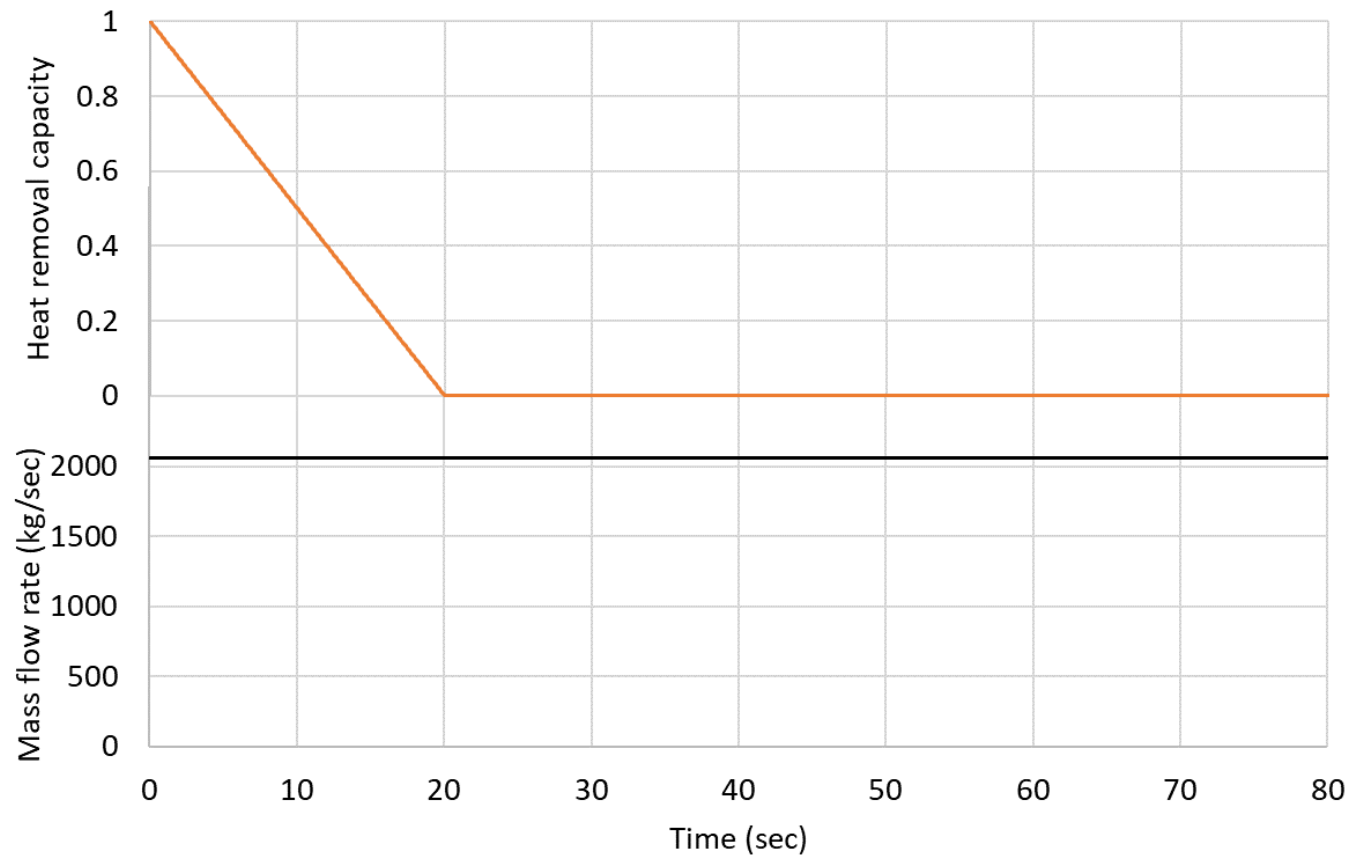
Maximum temperature of coolant **quickly exceed the failure limit without FAST!!**



# ATWS Analysis

## Unprotected Loss of Heat Sink (ULOHS)

- Complete loss of heat removal capacity in IHX
  - Linear decrease of heat removal in IHX from 100% to 0% over 20 seconds

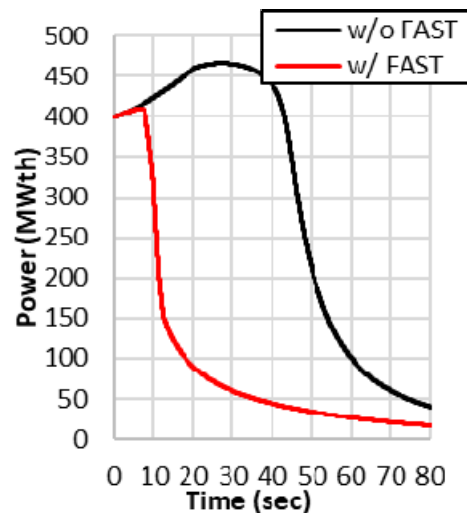




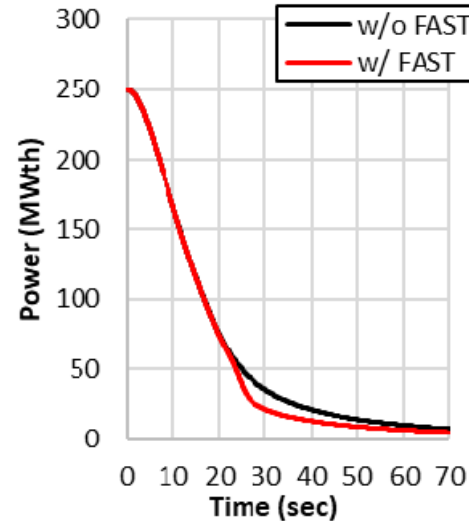
# ATWS Analysis

## Unprotected Loss of Heat Sink (ULOHS)

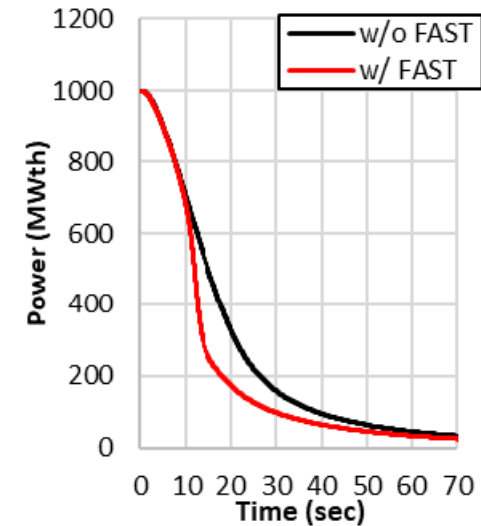
### – Reactor power



<Metallic B&BR>

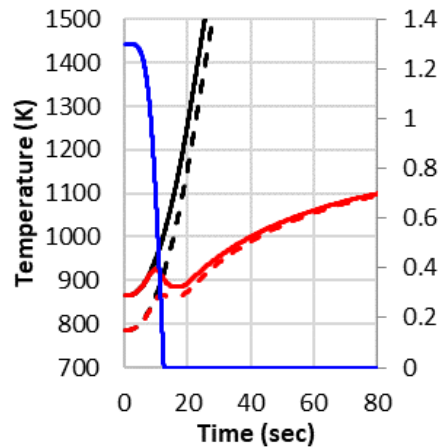


<Metallic SFR>

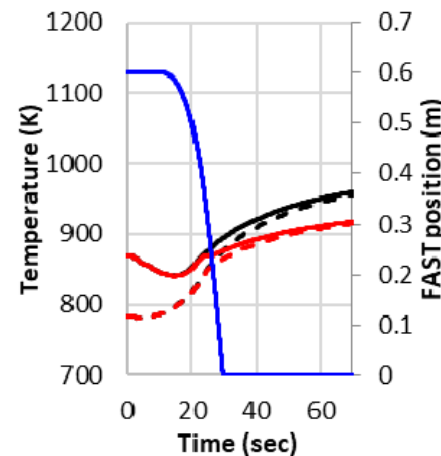


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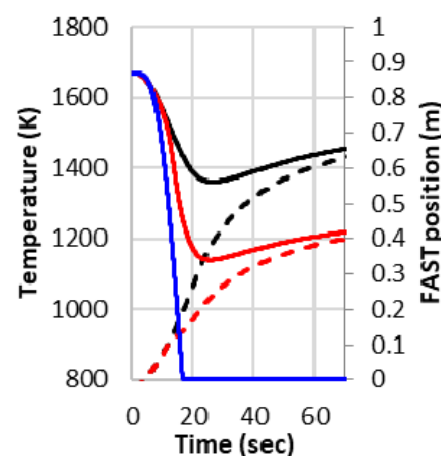
### – Maximum temperatures of fuel and coolant



<Metallic B&BR>

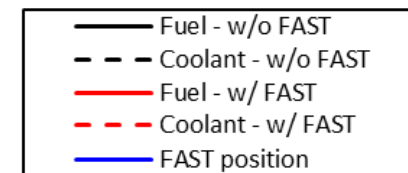


<Metallic SFR>



<Oxide SFR>

**Quick power suppression by FAST and moderate increase of temperatures in case with FAST**

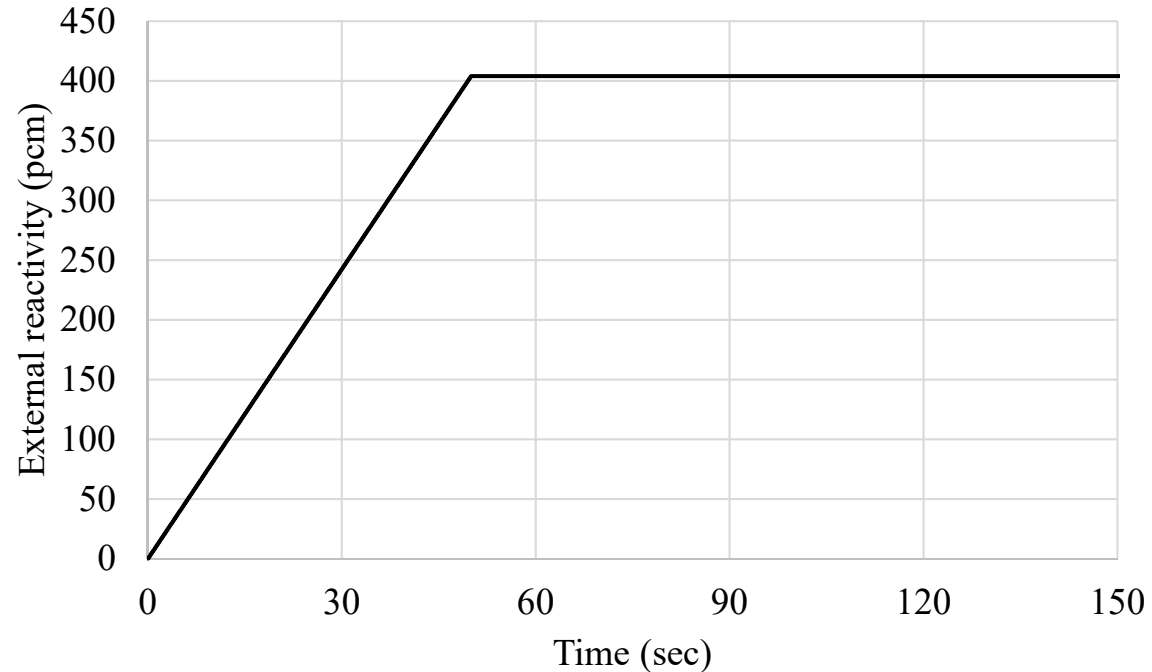


# ATWS Analysis

## Unprotected Transient Overpower

- External reactivity = 1\$ (ramp up rate = 0.02 \$/sec)

: Impractical in B&BR

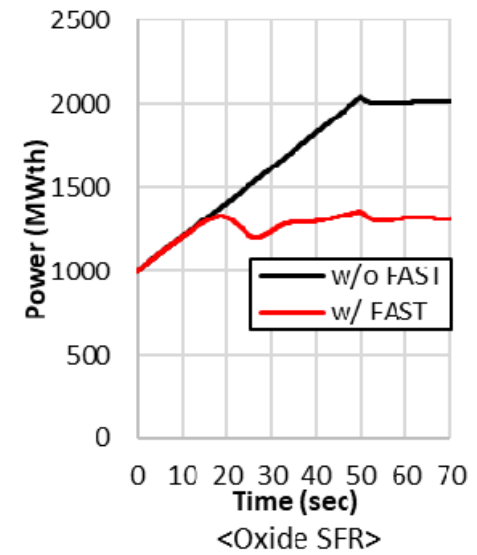
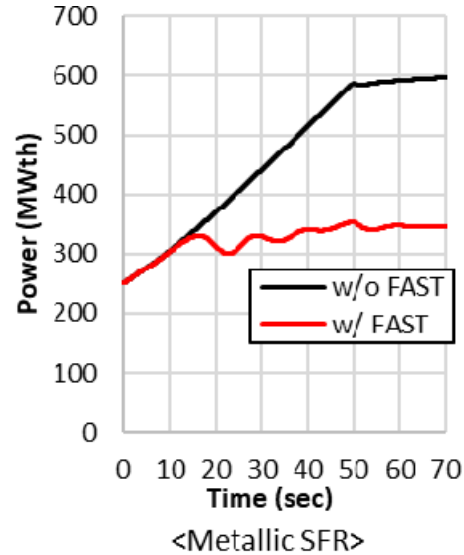
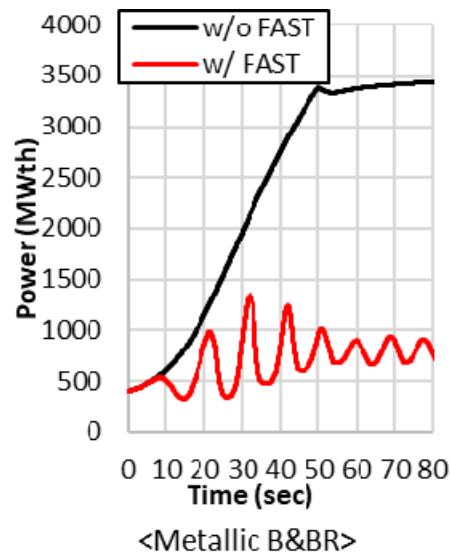


- Keep nominal inlet coolant velocity (2.94 m/s)
- Two simple IHX models
  - Constant core inlet coolant temperature
  - Constant temperature drop in IHX

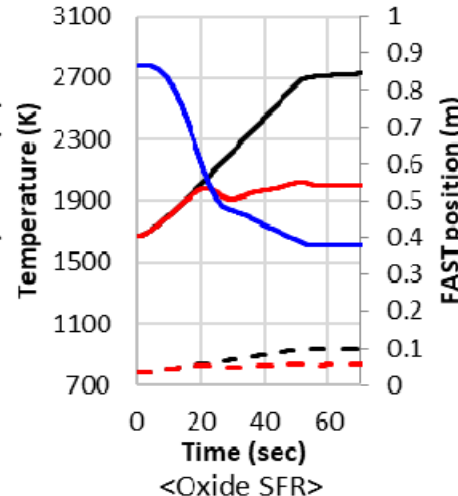
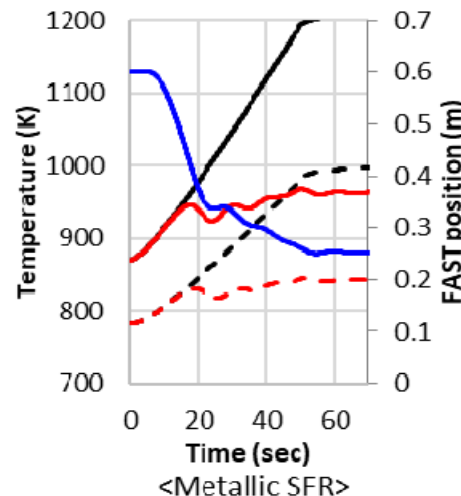
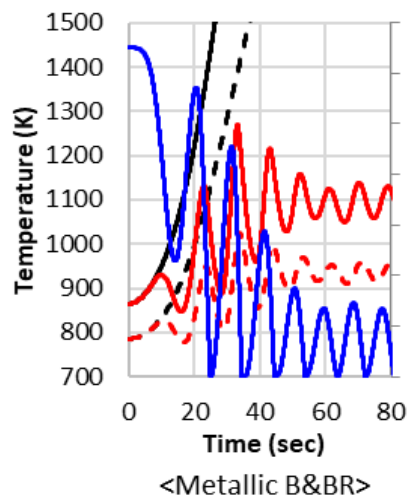
# ATWS Analysis

Unprotected Transient Overpower (UTOP) < Constant core inlet coolant temperature >

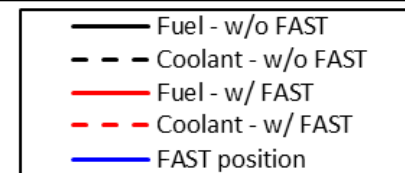
– Reactor power



– Maximum temperatures of fuel and coolant



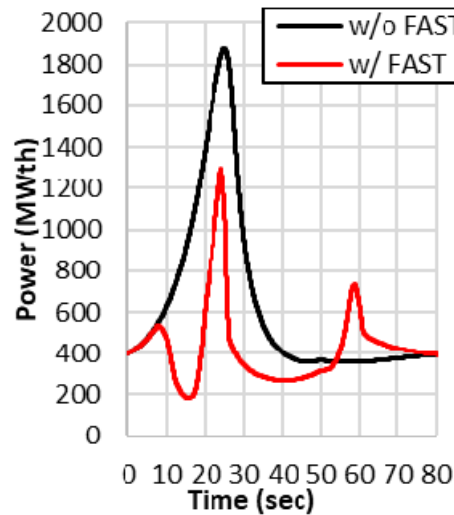
**Quick initial decrease of temperature by FAST and oscillation due to the refloating of absorber module caused by power and temperature suppression**



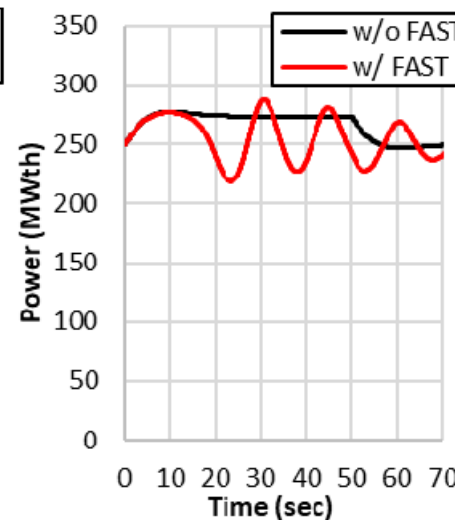
# ATWS Analysis

## Unprotected Transient Overpower (UTOP) < Constant temperature drop in IHX >

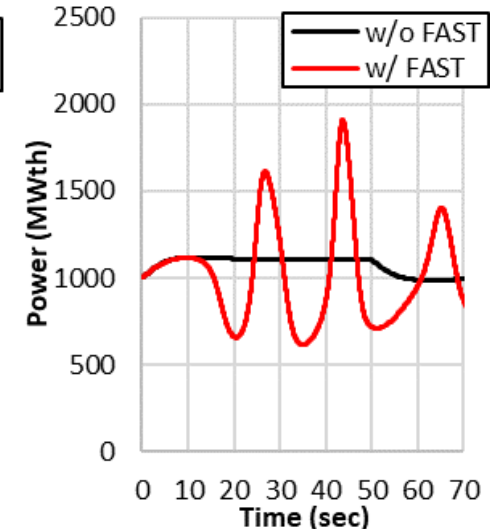
### – Reactor power



<Metallic B&BR>

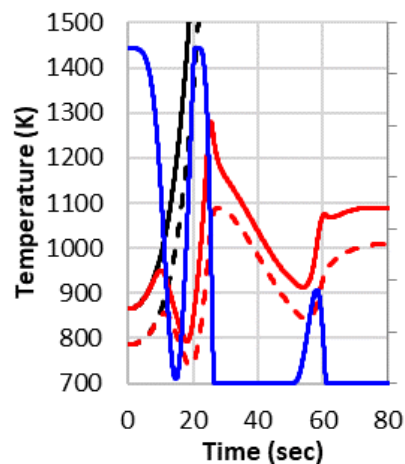


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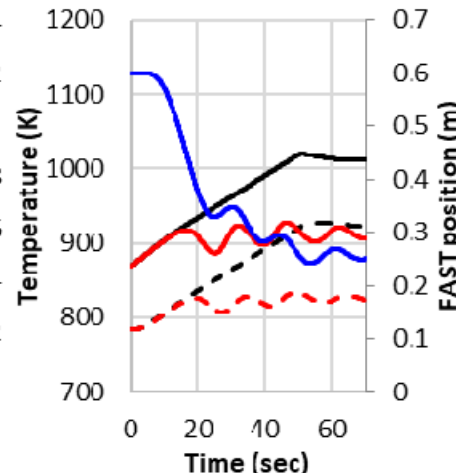


<Oxide SFR>

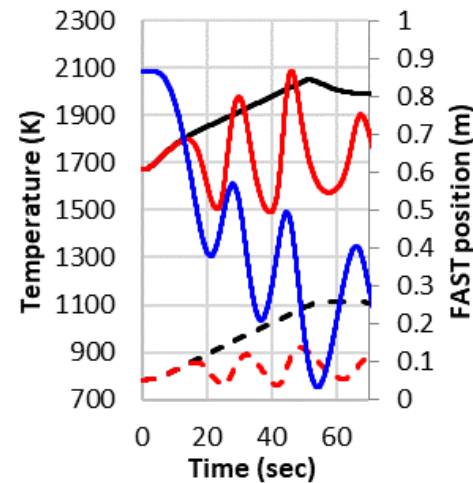
### – Maximum temperatures of fuel and coolant



<Metallic B&BR>

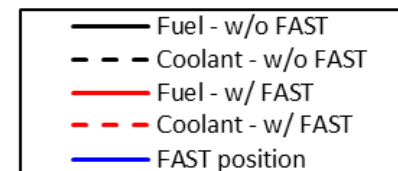


<Metallic SFR>



<Oxide SFR>

**Quick initial decrease of temperature by FAST and different oscillation tendency depending on IHX modeling scenario**



# Conclusions and Future Works

## Conclusions

- **Performance of FAST**
  - **It is possible to directly apply the FAST to deal with the positive CTC.**
  - **FAST effectively and successfully mitigates consequence of the ATWS (Anticipated Transient W/o Scram) scenarios. → Early failure of core during any ATWS is effectively prevented.**
  - **Inherent safety of SFRs can be improved substantially with the FAST device.**

## Future Works

- **Realistic transient analysis with system model**
- **Consideration of locking device for FAST absorber module to prevent the possible oscillation.**

**Thank you!**