



Accomplishment of DEMO R&D Activity of  
IFERC Project in BA activity  
and  
**Strategy toward DEMO & Progress of  
conceptual design study on Japanese DEMO**

Hiroyasu Tanigawa

Ryoji Hiwatari

National Institutes for  
Quantum and Radiological Science and Technology (QST)  
JAPAN

# Technical demands on DEMO Design and R&D activity

## Conceptual design of JA DEMO

**Fusion Power** compatible with divertor heat-handling  $\Rightarrow P_f = 1.5 - 2.0 \text{ GW}$

**Device size** compatible with operation flexibility including pulse operation  $\Rightarrow R = 8\text{m class}$

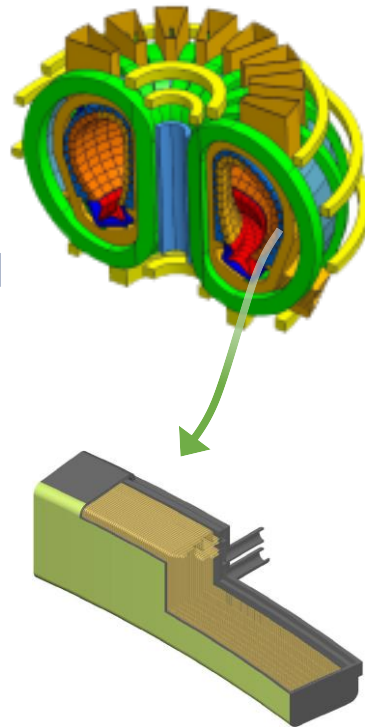
**Breeding Blanket system** consisted with the rational combination

$\Rightarrow$  Water Cooled Ceramic Breeder for primary system and advanced option for DEMO-TBM

## Need to establish basic strategy of safety assurance of fusion system

### Design challenges to overcome weaknesses in water-cooled DEMO

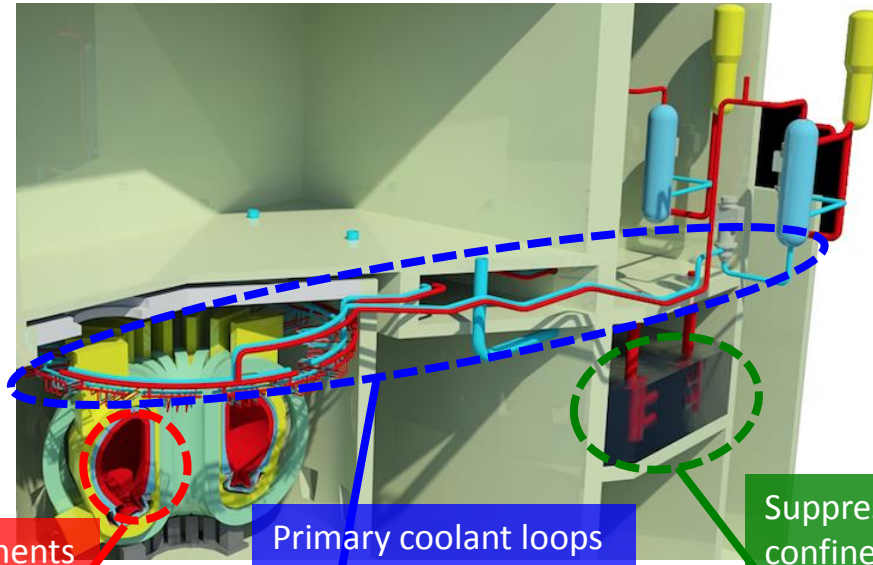
- ✓ T permeation into the primary coolant in in-vessel components
- ✓ T management in the primary coolant loop
- ✓ Confinement concept for T release from the primary coolant loop in a pipe rupture accident.



### Technical challenges on materials and technologies related to breeding blanket

- ✓ Structural material which fulfill the technical demands
- ✓ Neutron multiplier and T breeder compatible with water-cooled system
- ✓ Advanced material for functional structure application (flow channel insert) of dual-coolant liquid metal breeding system (DEMO-TBM)
- ✓ T handling technologies which form the technical basis of safety and T breeding

# Highlight : DEMO plant concept related to tritium handling in the primary coolant system is developed



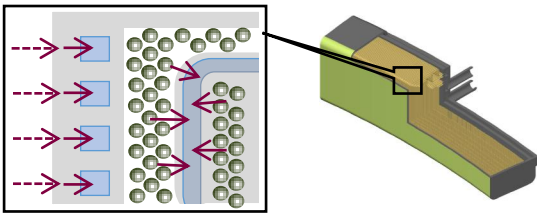
In-vessel components

Primary coolant loops

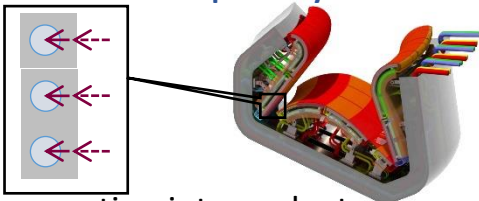
Suppression pool for T confinement concept

## 1. T permeation into coolant

Blanket pathways



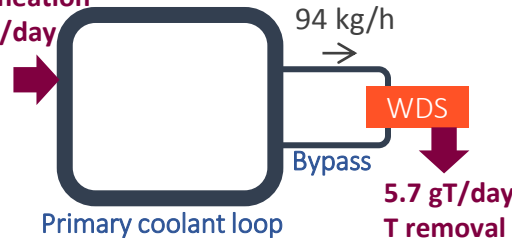
Divertor pathway



T permeation into coolant was estimated to be as low as **5.7 gT/day** = 2.5% of produced T

## 2. T extraction from coolant

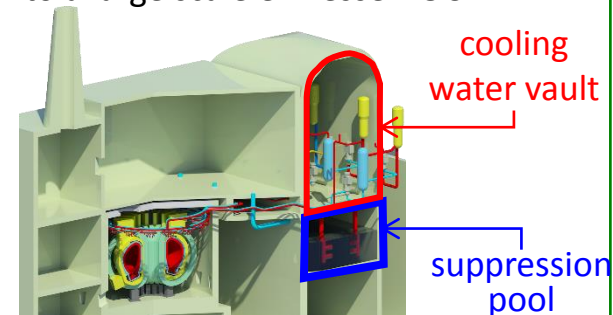
T permeation  
5.7 gT/day



Management of T concentration in the coolant is viable by applying an existing water detritiation system (WDS) of CANDU.

## 3. Confinement of T at LOCA

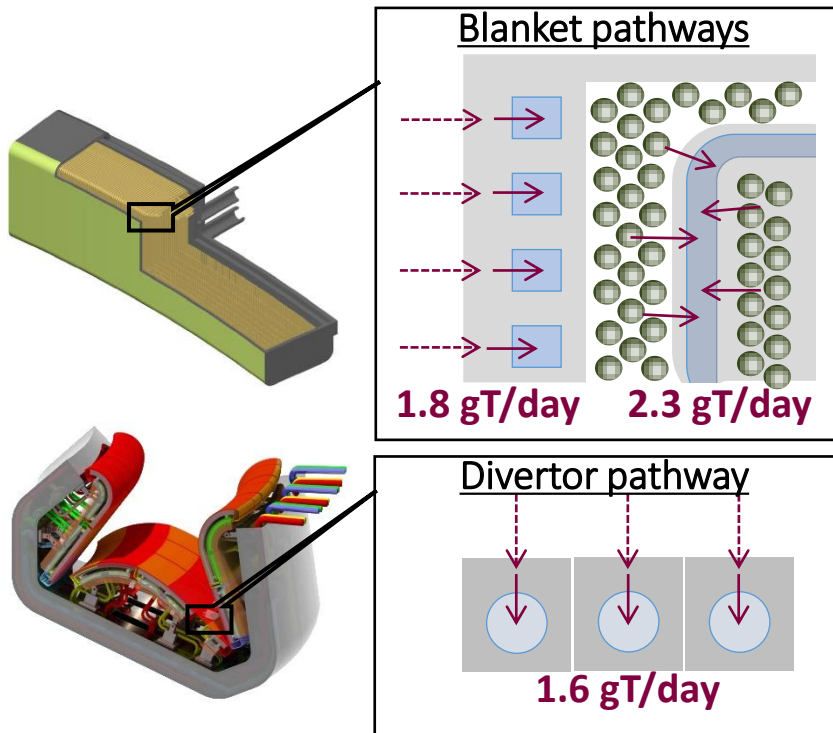
Combination of "cooling water vault" and "suppression pool" is effective to mitigate T environmental release due to a large scale ex-vessel LOCA.



Early public dose: as low as 1.8mSv << 50mSv of no evacuation limit

# T permeation into water can be resolved in DEMO

- Tritium permeation was estimated for three pathways via: 1) blanket surface, 2) inside blanket, and 3) divertor surface.



- Tritium permeation was estimated to be as low as **5.7 gT/day** at most.

(K. Katayama et al, Estimation of Tritium Permeation Rate to Cooling Water in Fusion DEMO Condition, 4B-6, Tritium 2016, US)

- For the permeation of **5.7 gT/day**, T concentration in the coolant can be kept at **1 TBq/kg or lower** by applying an existing water detritiation system (WDS) of CANDU.
- Actually, the required water to be processed is 94 kg/h for DEMO, which is satisfied with the specifications WDS in Wolsong (Korea).



*Water throughput: 100 kg/h*

*T concentration: 0.04 – 2.2 TBq/kg*

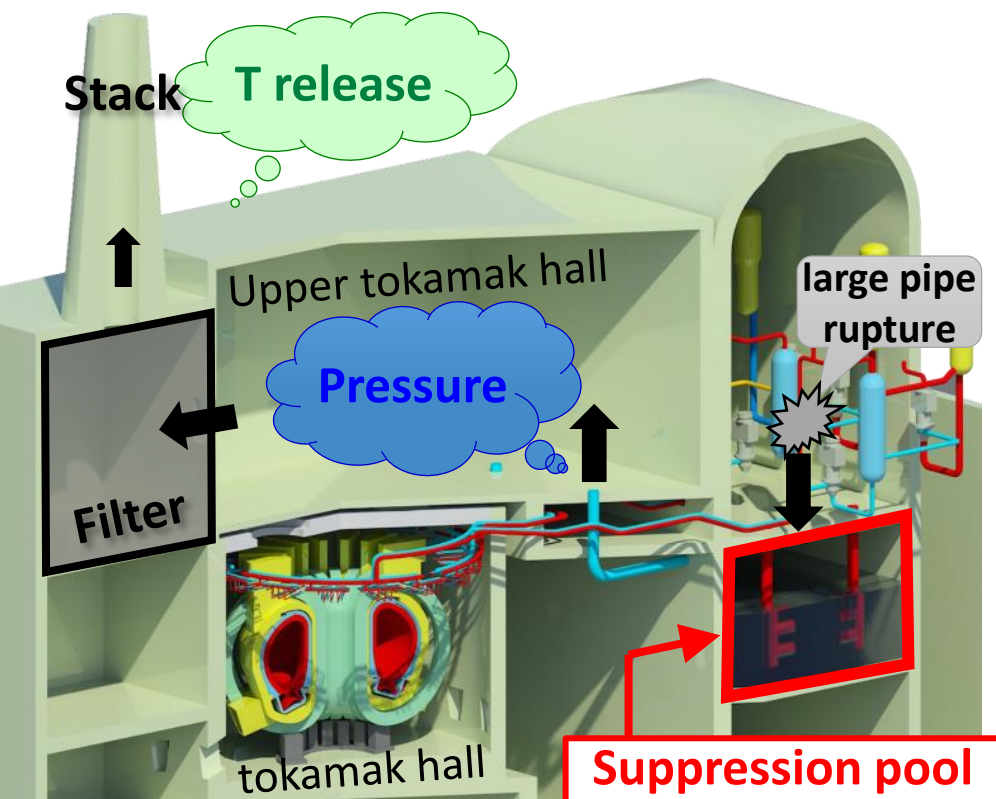
# A new concept of T confinement in ex-VV LOCA

(Y. Someya et al., FEC2016 SEE/P7-5)

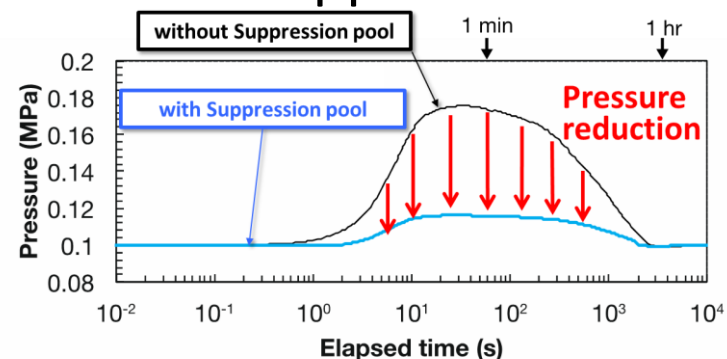
- ✓ Ex-VV LOCA discharges the tritiated coolant (1TBq/kg) in the final confinement barrier.
- ✓ Installation of a **Suppression Pool (SP)** is proposed to mitigate the pressure increase in the **Upper Tokamak Hall (UTH)**, constituting the final barrier.
- ✓ The SP can reduce the pressure in the UTH to less than 0.12 MPa.
- ✓ The resultant release of tritium from UTH can be drastically reduced.

The resultant early dose to the public can be reduced to 1.8mSv  $\ll$  \*50mSv.

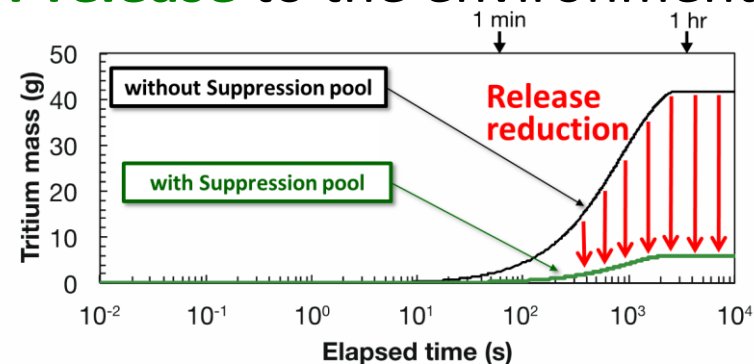
\*("no-evacuation" dose limit recommended by IAEA)



## Pressure in upper tokamak hall



## T release to the environment



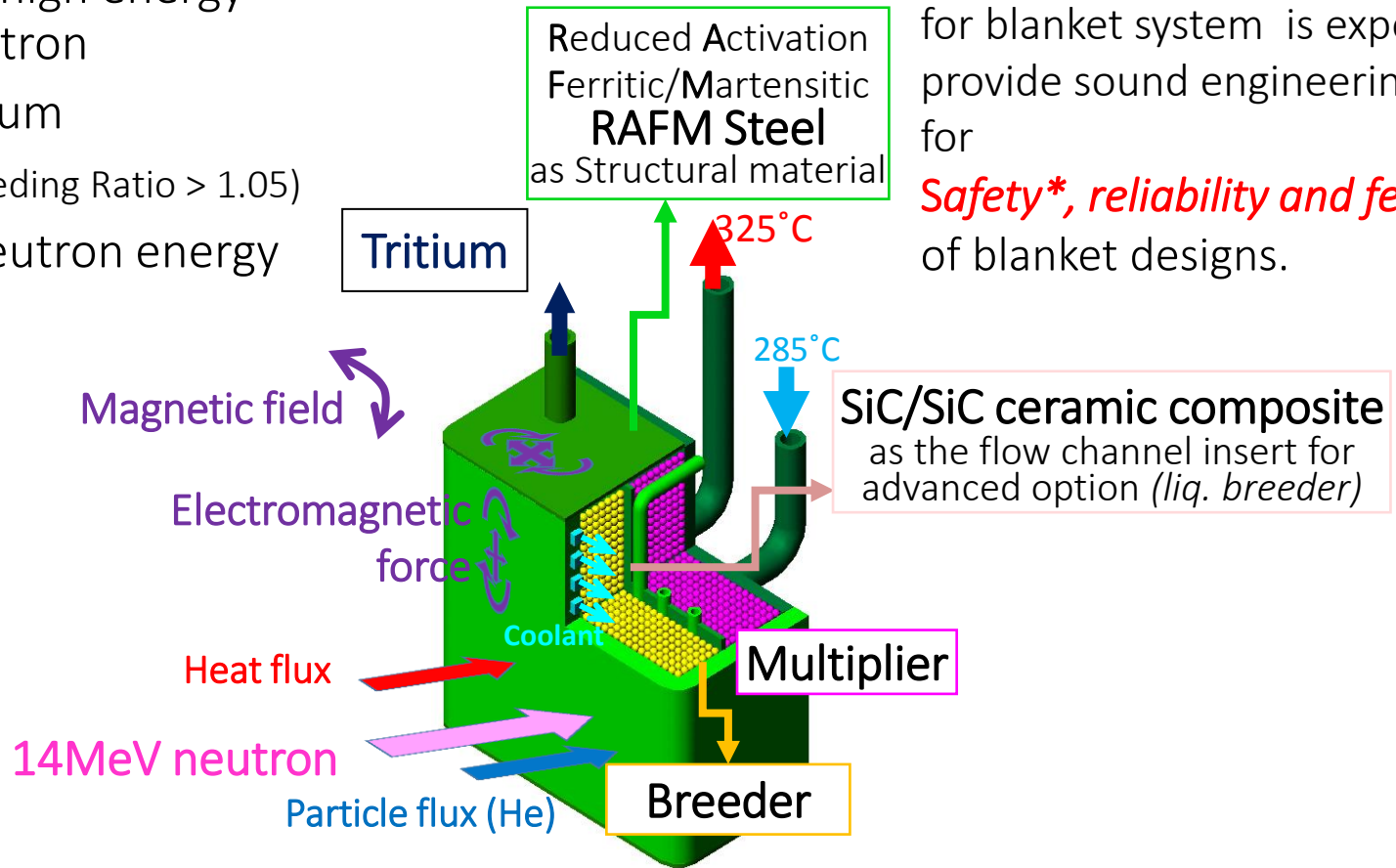
# Requirement for the blanket system

## Required function

- Shield the high energy fusion neutron
- Breed Tritium  
(Tritium Breeding Ratio > 1.05)
- Convert neutron energy into heat

## Expectation to R&D

Materials & tritium technologies for blanket system is expected to provide sound engineering bases for *Safety\*, reliability and feasibility* of blanket designs.



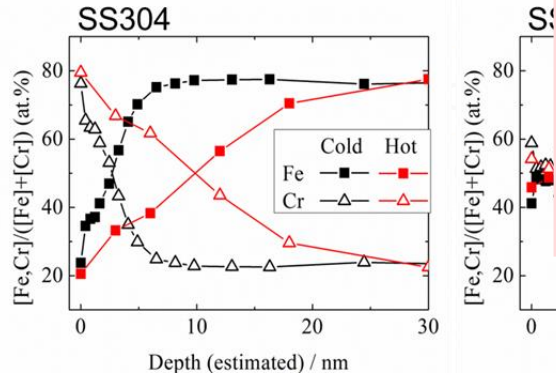
\* *Blanket is not the safety barrier, but is expected not to challenge the integrity of the primary safety barrier, the Vacuum Vessel.*

# Reduced Activation Ferritic/Alloy Steel as a structural material

Demonstrate JA-RAFM steel F82H in DEMO scale production technology  
**Tritium handling technologies**

Found suppression of passivation by tritiated water, but not the case

X-ray Photoelectron Spectroscopy after 1hr corrosion test at RT

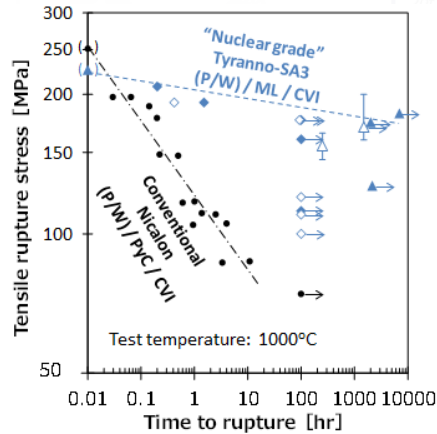


# SiC/SiC ceramic composite

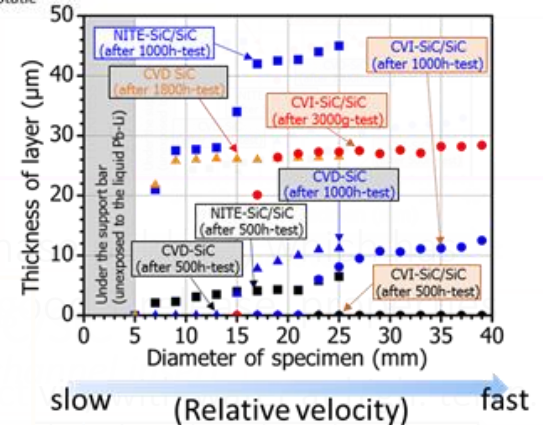
as a flow channel insert for advanced option (liq. breeder)

Prove the stability of SiC/SiC composite at high temperature for functional structure application

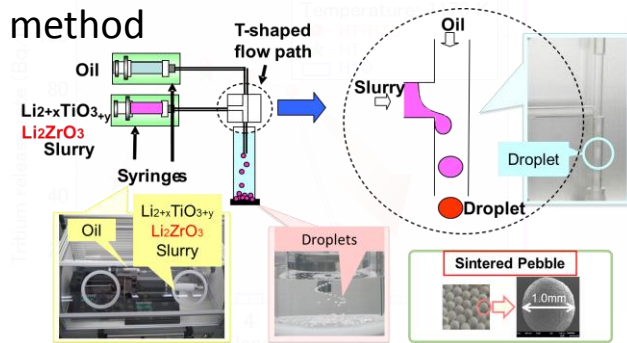
Good high temperature property of new grade SiC/SiC



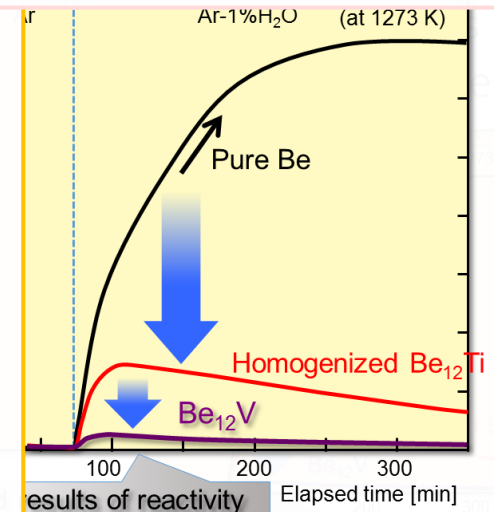
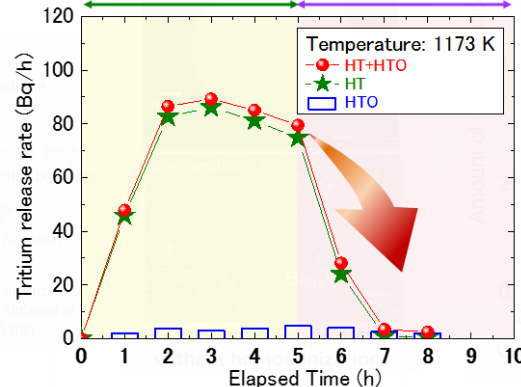
Good compatibility with high temperature liquid Pb-Li



# LIZO pebbles produced by emulsion method



# Trapping and radiation damage



# Strategy toward DEMO beyond BA activity

- |                                    |
|------------------------------------|
| 1: Conceptual idea                 |
| 2: Realization of basic technology |
| 3: Proof of technical principle    |
| 4: Lab. Scale demonstration        |
| 5: Industrial level demonstration  |
| 6: Ready for Fusion application    |
| 7: DEMO mockup operation           |
| 8: DEMO construction / operation   |
| 9: Ready for Power plant           |

**RAFM Steel**  
*Structural material*

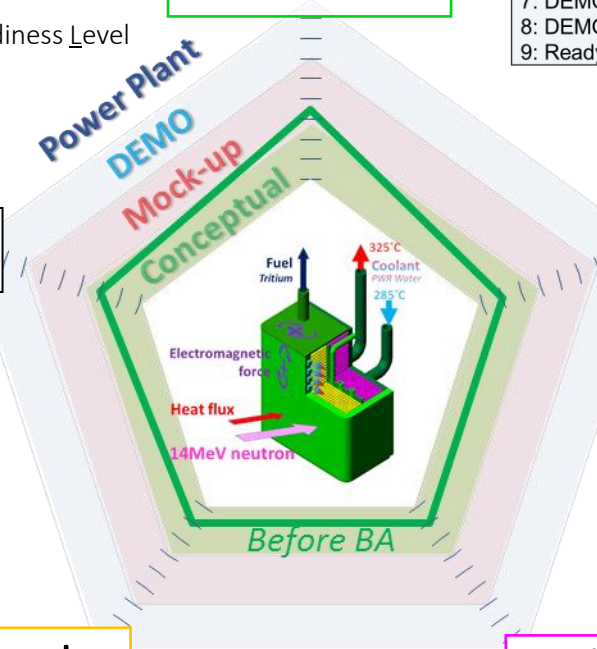
**SiC/SiC**  
*Flow channel insert for DEMO-TBM*

**Blanket Technologies**  
**TRL**  
Technical Readiness Level

**Tritium**

**Breeder**

**Multiplier**





# Strategy toward DEMO beyond BA activity

- |                                    |
|------------------------------------|
| 1: Conceptual idea                 |
| 2: Realization of basic technology |
| 3: Proof of technical principle    |
| 4: Lab. Scale demonstration        |
| 5: Industrial level demonstration  |
| 6: Ready for Fusion application    |
| 7: DEMO mockup operation           |
| 8: DEMO construction / operation   |
| 9: Ready for Power plant           |

**RAFM Steel**  
*Structural material*

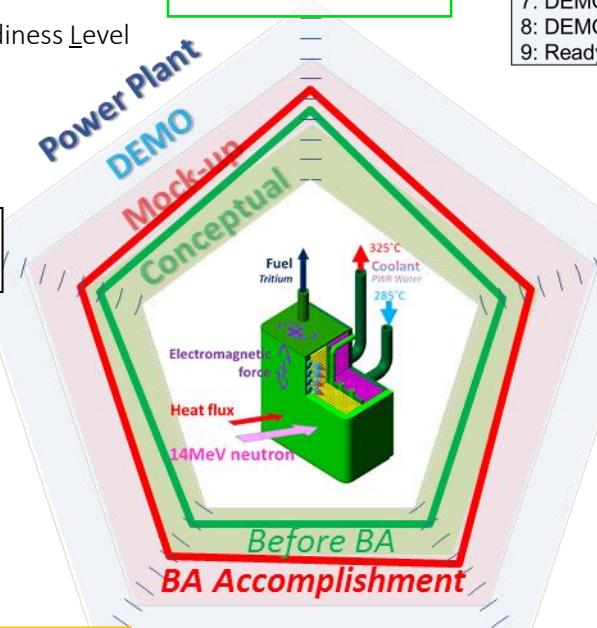
**SiC/SiC**  
*Flow channel insert for DEMO-TBM*

**Blanket Technologies**  
**TRL**  
Technical Readiness Level

**Tritium**

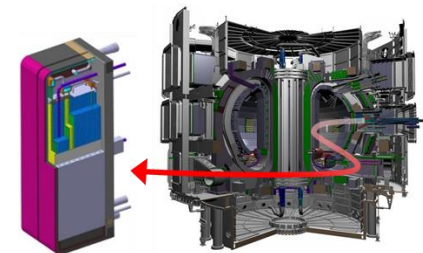
**Breeder**

**Multiplier**



# Strategy toward DEMO beyond BA activity

- 1: Conceptual idea
- 2: Realization of basic technology
- 3: Proof of technical principle
- 4: Lab. Scale demonstration
- 5: Industrial level demonstration
- 6: Ready for Fusion application
- 7: DEMO mockup operation
- 8: DEMO construction / operation
- 9: Ready for Power plant



## Operation of ITER-TBM in DT phase

- ✓ The important demonstration to prove its feasibility ( But, <3dpa)

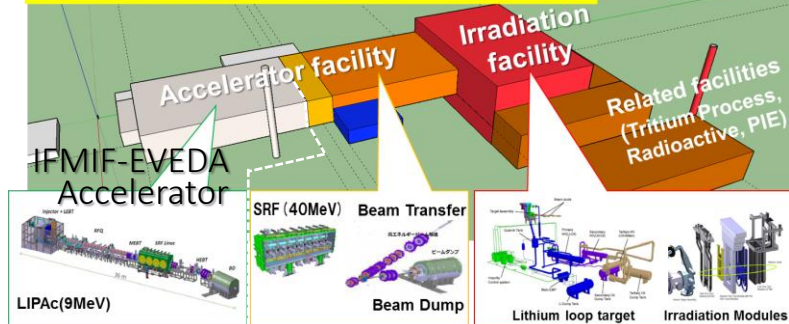


## An intense fusion neutron source

Relatively large volume, constant / high dose fusion n. irradiation facility

- ✓ Verification of materials and expertise of blanket technologies under DEMO-like environment.

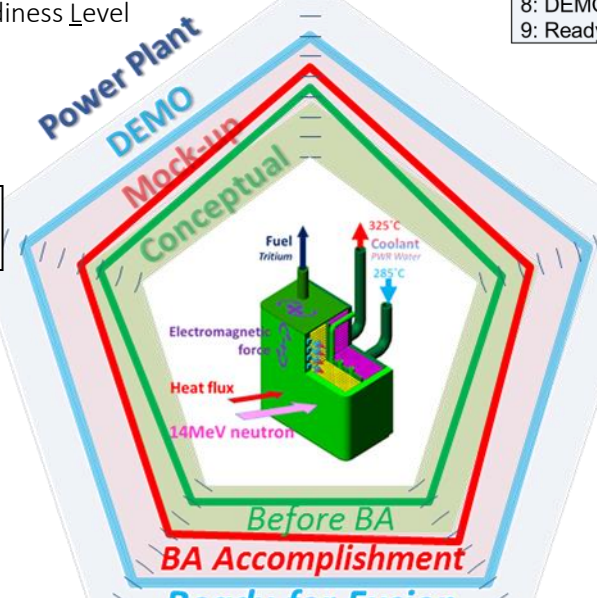
## Advanced Fusion Neutron Source



Blanket Technologies  
TRL  
Technical Readiness Level

RAFM Steel  
*Structural material*

Tritium



SiC/SiC  
*Flow channel insert for DEMO-TBM*

Breeder

Multiplier

## To get ready for Fusion DEMO application.

Demonstration and endorsement of these developed technologies in industrial level, under DT fusion in-vessel environment.

# Summary

## Demo concept development

- ✓ Plant concept related to tritium handling in the primary coolant is developed.
  - ❑ Tritium permeation into the coolant in the in-vessel components is evaluated to be 5.7gT/day.
  - ❑ T management keeping 1TBq/kg in the primary coolant is found to be possible using the existing tritium removal facility of CAMDU.
  - ❑ Confinement concept of T release at ex-vessel LOCA is proposed using suppression pool system, resulting early dose to the public 1.8mSv.

## Demo R&D activity

- ✓ Five R&D tasks on blanket technologies were conducted in the BA DEMO R&D activity, and the major accomplishments are as follow.
  - ❑ Demonstrate RAFM steel, F82H, potential as the DEMO structural material
  - ❑ Prove the stability of SiC/SiC composite for functional structure application
  - ❑ Developed Beryllide (Be<sub>12</sub>V) as the advanced neutron multiplier
  - ❑ Developed Li-titanete/Li-Ziroconate ceramic as the advanced tritium breeder
  - ❑ Found no T water effects in SS316 in Tritium handling technologies R&D

## Next step

- ✓ Need an intense fusion neutron source for verification and expertise of these technologies.