**Overview of the Present Progresses and Activities on the Chinese Fusion Engineering Test Reactor** 

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### > Introduction

- CN MCF Roadmap
- Mission of CFETR

### > Progresses and activities of CFETR

- Previous concept design
- New design version
  - Phase I
  - Phase II
- Key R&D activities
- Summary



### **CN MCF Roadmap**





# **Mission & Objectives of CFETR**

# Mission: Bridge gaps between ITER and DEMO, realization of fusion energy application in China

- A good complementarities with ITER
- Rely on the existing ITER physical (k~1.8, q>3, H~1) and technical (SC magnets, diagnostic, H&CD) bases
- Demonstration of the burning plasma with P<sub>f</sub> = 200MW~1000MW
- Demonstration Long pulse or steady-state operation of burning with duty cycle ≥ 0.3 ~ 0.5
- Demonstration of full cycle of T self-sustained with TBR over 1.0
- Exploring options for DEMO blanket & divertor with an easy changeable core by RH
- Exploring the technical solution for licensing DEMO
- With power plant potential step-by-step approach.

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# The advanced design and 3D simulation platform has been set up



Design and management servers



Terminals of the design cloud



Virtual reality system



# Advanced features of the design platform





### First Design version of CFETR (2011.11-2015.8)

#### <u>Phase I</u>

- I<sub>p</sub>=7-10 MA
- $B_{to} = 4.5 5.0T$
- $R_0 = 5.7 \text{ m}$ ;
- a = 1.6 m;
- k=1.8~2.0
- q<sub>95</sub>≥3;
- β<sub>N</sub> ~2-3
- P<sub>fusion</sub>: 200MW

Phase II Possible upgrade to R~5.9m, a~2.0 m, B<sub>t</sub>= 4.8 T,  $I_p$ ~15MA P<sub>fusion</sub> : 1000MW





### Key parameter investigation (180VS)

Operation mode	Α	В	С	D	Е	ITER -SS	Upgra de
I <sub>p</sub> (MA)	10	10	10	8	8	9	15
P <sub>aux</sub> (MW)	65	65	65	ô5~70	65	59	65
<b>q</b> <sub>95</sub>	3.9	3.9	3.9	4.9	4.9	5.2	3.9
W(MJ)	171~174	193	270~278	171	255	287	<b>540</b>
P <sub>Fus</sub> (MW)	197~230	209	468~553	187~210	409	356	1000
Q <sub>pl</sub>	3.0~3.5	3.2	7.2~8.5	2.7~3.2	6.3	6.0	15
T <sub>i0</sub> (keV)	17.8~18.5	29	19.8~20.8	20.6~21	21	19	25
N <sub>el</sub> (10 <sup>20</sup> /m <sup>3</sup> )	0.75	0.52	1.06	0.65	0.94		1
n <sub>GR</sub>	0.6	0.42	0.85	0.65	0.95	0.82	0.85
β <sub>N</sub>	1.59~1.62	1. S8	2.51~2.59	2	2.97	3.0	2.7
β <b><sub>T</sub>(%)</b>	~2.0	2.3	3.1~3.25	2	2.97	2.8	4.2
f <sub>bs</sub> (%)	31.7~32.3	35.8	50~51.5	50	73.9	<b>48</b>	47
τ <sub>98Y2</sub> (s)	1.82~1.74	1.55	1.57~1.47	1.37	1.29	1.94	1.88
P <sub>N</sub> /A(MW/m <sup>2</sup> )	0.35~0.41	0.37	0.98	0.33~0.37	0.73	0.5	1.38
I <sub>CD</sub> (MA)	3.0~3.1	7.0	2.45	4.0	2.76		3.0
H <sub>98</sub>	1	1.3	1.2	1.2	1.5	1.57	1.2
T <sub>burning</sub> (S)	1250	SS	2200	SS	S		1200
							E.=4.8T:

 $B_t$ =4.5T; R=5.7 m; a=1.6 m; k=1.8 ~2.0

R=5.9 m; a=2

# The first design version has been summarized



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# Key issues for CFETR mission





# New design version (2015.8-2016.8)

### **Easy transfer from Phase I to Phase II**

### The key points changed:

- Larger size:
  - R= 6.7m, a=1.95m
- Higher B<sub>T</sub>: 5.0-7.0 T
- Advanced CS magnet:≥ 480 VS
- Lower Ip: 6-12MA
- 12 TF coils for easy RH, H&CD
- More reliable Plasma targets
- Higher confidence for STE goals





- OD system code + 1.5D integrated modeling (OMFIT, EFT, ONETWO, GATO, TGYRO/TGLF, NEO, ELITE)
- Off-aix NBI + ECCD, LHCD are major H&CD tools together with bootstrap current for SSO
- Using 800 kV NBI( 1.1MA/10MW) +190GHz ECCD for phase I operation.



# More effective current drive –HFS LHCD+Top ECCD





### Two New Fully Non-Inductive CFETR Scenarios with Larger Size Have Been Evaluated

#### • Computed with self-consistent core-pedetal-equilibrium model under OMFIT

	Previous	Phase I	0D Phase I	Phase II	0D Phase II
R <sub>0</sub> , a (m)	5.70 / 1.60	6.60 / 1.80	6.62 / 1.79	6.60 / 1.80	6.63 / 1.79
NBI Input Power (MW)	10, 58.5	13, 22.8	132	20.0, 14.3	62
NBI Voltages (keV)	100, 400	100, 500	/	100, 500	/
NBI Absorbed Power (MW)	59.3	32.2	/	33.9	/
EC Power (MW), Freq (GHz)	8, 170	20, 230	/	20, 230	/
EC Absorbed Power (MW)	8	19.8	/	20	/
Fusion Gain Q <sub>FUS</sub>	2.0	3.0	1.5	14.9	16.4
Fusion Power P <sub>FUS</sub> (MW)	149.5	169	200.4	811.0	1019.2
B <sub>T</sub> (Τ), I <sub>p</sub> (MA)	5.0, 10.0	6.0, 7.6	5.8, 7.5	6.0, 10.0	5.9, 10.0
NBI CD I <sub>NBI</sub> (MA)	5.5	2.0	/	0.9	/
RF CD I <sub>RF</sub> (MA)	0.3	0.8	/	0.6	/
Bootstrap $I_{BS}$ (MA), Fraction $f_{BS}$	4.3 (43%)	4.8 (64%)	3.8 (50.%)	8.4 (84%)	7.5 (75%)
Central $T_{i0}$ , $T_{e0}$ (keV)	23.5, 24.9	18.8, 25.3	12.7, 12.7	25.6, 33.5	21.7, 21.7
Central Density $n_e (10^{20}/m^3)$	0.80	0.80	1.2	1.4	1.6
Greenwald Density Ratio	49%	51%	82%	87%	81%
Z <sub>eff</sub>	2.1	2.0	2.0	2.0	2.4
$\beta_N$ , $H_{98y2}$	1.90, 1.02	1.89, 1.32	1.60, 1.0	3.15, 1.34	2.81, 1.5
Neutron Wall Loading $\Gamma_{NW}$ (MW/m <sup>2</sup> )	0.22	0.19	0.21	0.92	1.03
Diverter heat loading $P_{DIV}/R_0$ (MW/m)	15.7	10.4	/	25.8	/



#### New Larger CFETR Reduces Heating and Current Drive Requirements, and Lower Divertor and Wall Power Loading

	Previous	New Phase I	New Phase II	
R <sub>0</sub> , a (m)	5.7, 1.6	6.6 , 1.8	6.6, 1.8	
P <sub>NBI</sub> , P <sub>ECH</sub> (MW)	68.5, 8.0	35.8, 20.0	33.9, 20.1	
Fusion Gain Q <sub>FUS</sub>	2.0	3.0	14.9	]
Fusion Power P <sub>fus</sub> (MW)	150	169	811	
B <sub>T</sub> (T), I <sub>p</sub> (MA)	5.0, 10.0	6.0, 7.6	6.0, 10.0	
<b>Bootstrap Fraction f</b> <sub>BS</sub>	43.3%	63.6%	84.4%	
Normalized beta $\beta_N$	1.90	1.89	3.15	
H <sub>98Y2</sub>	1.0	1.3	1.3	
Neutron Wall Loading $\Gamma_{NW}$ (MW/m <sup>2</sup> )	0.22	0.19	0.92	Previous
Diverter Loading P <sub>DIV</sub> /R <sub>0</sub> (MW/m)	15.7	10.4	25.8	New

- Fully non-inductive CFETR scenarios have been developed with a self-consistent core-pedestal-equilibrium model
- •New larger CFETR reduces heating and current drive requirements, lower divertor heat flux and neutron wall loading, higher bootstrap current fraction and H98y2 at similar  $\beta_N$
- •Higher  $\beta_N \sim 3.2$  Phase II configuration requires a close conducting wall for n = 1,2 ideal stability but for Phase I dont need the conducting wall



### 12 TF Coil design (High Performance Nb<sub>3</sub>Sn)





## Advanced plasma equilibrium shape



Ip=11 MA

**Ip=14 MA** 

Ip [MA]	Туре	R[m]	a[m]	$eta_p$	$\iota_i$	$eta_t$	$\delta_u/\delta_l$	к	$q_{95}$
11	Snowflake	6.72	1.76	1.59	1.02	0.025	0.33/0.63	1.99	3.9
14	Snowflake	6.72	1.75	1.1	0.95	0.024	0.33/0.63	1.99	3.3

### Helium cooled ceramic breeder blanket design

#### **Material section**

- >  $Li_4SiO_4$  as tritium breeder
- Be as neutron multiplier.
- > RAFM steel as structural material.
- > Tungsten as armor material of the FW

#### **Main features**

- Modularized breeding unit
- Multi-layer back plates manifold

#### Coolant: 8 MPa, 300 °C inlet/500 °C outlet

#### For Phase-I

#### 5 (Tor.)×2 (Pol.) breeding unit, each has one U-shape breeder unit.

**TBR: 1.213** 





**Stress analysis** 



Typical module structure

For Phase-II

6 (Tor.) $\times$ 5 (Pol.) breeding unit, each has two U-shape breeder unit.

Modularized breeding unit

470mm

#### **TBR: 1.15**



Typical module structure

正硅酸锂Li,SiO,球床 冷却板 投氘气体出口

冷却剂入口

冷却剂出口



Temp. distribution



### Water cooled ceramic breeder blanket design

#### **Material section**

- Mixed breeder of Li<sub>2</sub>TiO<sub>3</sub> and Be<sub>12</sub>Ti
- > A bit of Be to improve neutrons multiplying.
- RAFM steel as structural material.
- Tungsten as armor material of the FW

#### **Main features**

- Coolant : 15.5MPa, 285 °C inlet/325 °C outlet
- The cooling plates and the breeder zone parallel to the FW
- The compact coolant enlarges the breeder zone.
- Purge gas is directed in the toroidal direction to reduce its pressure drop.





# Tritium cycling systems (T-plant )

- 3 main loops for tritium recovery:
  - Inner cycling:
    - Tritium recovery, isotopic separation from plasma exhaust gases and re-fueling to torus.
  - Outer cycling:
    - Tritium extraction and measurement from in the full breeding blanket.
  - > Tritium confinement and effluent detritiation.
- Main parameters for tritium process flow (4500s of time span for cycling):
  - Inner cycling: ~357g T/shot, 2m<sup>3</sup> ( D<sub>2</sub>,T<sub>2</sub>)/h for TEP and SDS, >4m<sup>3</sup>/h for ISS .
  - Outer cycling: tritium extraction every two weeks to get more than 200g of pure tritium from the breeders.
  - Tritium confinement: 3g/a of environmental tritium release at current stage, to be minimized as 0.6 g/a for the future.
- Key technologies development for each sub-system are in progress







Totally, CFETR may need around 2 kg of tritium for startup.



# **RH strategy of CFETR**

RH strategy plays the key role for the CFETR's high efficiency and reliability maintenance. The **vertical port maintenance scheme** with multi-module segment blanket and divertor was preferred for in-vessel components maintenance. It will make the RH simpler and more efficient.



**Toroidal remove RH** 

The vertical port maintenance scheme for in vessel components



# New Design version of CFETR





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### **R&D strategy of CFETR**





- Auxiliary Heating & CD:
   ✓ Off-aix NBI (0.8MeV) + ECRH (top , 190 , 230GHz)
   ✓ LHCD ( HF , 4.6GHz ) + ECRH (top , 230GHz )
- Advanced Superconducting Magnet TF (Nb<sub>3</sub>Sn, 7.0 T); CS (Bi 2212 CICC)
- Advanced Divertor (X-Divertor, >20MW/m<sup>2</sup>)
- Blanket (He gas, water cooled)
- T-Plant (99.9% T recovery)
- Materials (First wall, structure)
- RH



# **R&D for RF Sources**





# CS Model Coil –Nb<sub>3</sub>Sn (baseline)



#### **Coil Parameters**

<b>Design Parameters of CFETR CS Model Coil</b>				
Max. field	12 T			
Max. field rate	1.5 T/s			
Inner radius	750 mm			
Coil structure	Hybrid magnet Inner: Nb <sub>3</sub> Sn coil			
Conductor type	Nb <sub>3</sub> Sn CICC	4		





CS3U

CS2U

CS1U

CS1L

CS2L

Start experiments @ 2017.12 in new ASIPP site (Huainan) - 29 -



### CS Model Coil (1/3 size) – 2212 CICC (Target)



Bi2212-High temperature Superconducting Central solenoid

CS coils include eight Bi2212 coils. Each coil consists of 14 double pancake



**Conservative:** enhanced Nb<sub>3</sub>Sn: 360VS 4-6h Ideal: 2212CICC, 480VS, ~8h (for Ip=10MA)



Batch production for 200-m long Φ1.0mm wires 4.2K, 14T: Jce > 750A/mm<sup>2</sup>, ITER~ 320A/mm<sup>2</sup>. 4.2K, 20T: Jce > 660A/mm<sup>2</sup>, ITER ~ 200A/mm<sup>2</sup>. high pressure sintering process is on the way, Jc-B property may be increased for 3 times.





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# **New Divertor validation**



Physics: field expansion + radiation; Reduce the heat detail simulations (5y) + experimental validation (5-8y) Engineering : design & manufacture of key components W mono-block: >20MW/m<sup>2</sup> W-Cu mono-block : > 20MW/m<sup>2</sup> (5-10y) Inner+external coils optimization is underway up 15MA (12MA)



# **R&D for Divertor Target**



Monoblock W/Cu 5000 cycles at 10MW/m<sup>2</sup> 300 cycles at 20MW/m<sup>2</sup>.



#### Flat tile W/Cu



5000 cycles at 10MW/m<sup>2</sup>

# 1000 cycles at 20MW/m<sup>2</sup>

Efforts for 30MW/m<sup>2</sup>





**3D printing full W block: Tw=1700C** 

Flat tile W/ODS-Cu Tw = 1650C Tcu = 520C





# **CFETR T-plant technologies**

SYSTEM

#### 1 Tritium handling technologies

✓ Tritium purification
✓ Hydrogen isotope separation
✓ Tritium removal/recovery in tritiated gases



Integrated hydrogen permeation

**Cryogenic Distillation** 

3 Tritium safety techniques ✓Atmospheric detritiation ✓Water detritiation ✓Tritium permeation barrier



D.S. for inert gas Metallic getter approach

2 Tritium Analysis and Monitoring ✓ Tritium on line detection by gas chromatograph ✓ Radiometric analysis



Solids contained tritium desorption and collection

4 ITER TBM tritium systems ✓ Tritium Extraction System (TES) ✓ Coolant purification system (CPS) ✓ Tritium measurement system (TMS)





(CPS)

(TES)

# In-Pile Tritium Release and Extraction Test

Maximum load 500 g Tritium production1 Ci/day Online refueling, irradiation Irradiation temperature 300-750 °C Neutron flux ~5×10<sup>13</sup>n cm<sup>-2</sup>s<sup>-1</sup>





China Mianyang Research Reactor

Maximum load 400 g Tritium production1 Ci/day Online thermal conductivity test Irradiation temperature 400 ~ 850 °C Neutron flux ~5×10<sup>13</sup>n cm<sup>-2</sup>s<sup>-1</sup>







#### China Advanced Research Reactor \_ 34.



### **Materials Research Activities**

### (Simulation, manufacture, validation)

#### **Low Activation Martesitic steel**

- Nominal compositions: 9Cr1.5W0.2V0.15Ta0.45Mn0.1C
- 5 ton smelting with good control of main compositions

#### □ Irradiation properties and TBM Fabrication

High-dose neutron irradiation experiments
 (Spallation source ~20dpa)

( High Fluence Engineering Test Reactor ~2dpa )

Fabrication of test blanket module (TBM)
 (1/3 scale P91 TBM, 1/3 scale CLAM first wall )



HIP(0.8x1.8m)

W material study scope: W alloy; W coating; W/Cu component



400kW EM facility



#### 15kW laser welding (0.05mm)

#### **D** Plasma-facing materials: W

Conventional Powder Metallurgy Samples: High Purity W, W-TiC
Chemical vapor deposition) CVD-W

High Purity W
Image: Chemical vapor deposition) CVD-W

Image: Chemical vapor deposition) CVD-W
Chemical vapor deposition) CVD-W

SPS Samples: Pure W, W-TiC, W-La2O3
Image: Chemical vapor deposition) CVD-W

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High heat-flux test facility

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# R&D on VV 1/8 mock-up

#### NG-TIG system





Welding samples



**Overview of CFETR VV Design** 



Test bench for installation , replacement of VV components by RH



Laser Tracker Measurement on VV Sector



**R&D of Narrow Gap TIG Welding on VV** 



Assembly of VV Poloidal Sectors \_ 36 -



# **CFETR 5 years Plan**

- Self-consistent, reliable physical design (V.Chan)
- Detailed engineering design (main machine and auxiliary systems)
- R & D for some key technologies and systems

   (I): Blanket related to nuclear, thermal hydraulic processes
   (II): magnets, T- factories, NBI, ECRH, RH
   (III): Experimental verification, diagnosis, control, divertor, cryogenic, ICRF, radiation protection, assembly and so on.



# **Further working Plan of CFETR**

Re-organize the design team by Drs. Li, Liu and Wang







Y.Liu



X.L.Wang

 Promote both domestic and international collaboration more wide on design, R&D, and construction of CFETR



J.Li



Division head

V.Chan







- PPPL -CFETR team, H. Nielson, T.Bown, P.Titus, C.Kessel, A. Khodak.
- GA-CFETR team, L. Lao, R. Boivin, J. Candy, X. Chen, R. Prater, M.Christopher, A. Garofalo, O. Meneghini, M. Vanzeeland, P.B. Snyder, S.P.Smith, G.M. Staebler, E.J. Strait, and D. Zhao
- Useful discussion and suggestion from CFETR -IAC, CFETR Physics group IAC
- EU-DEMO team : (CCFE : SYScode, ENEA: Blanket, Julich: Diagnostic&Control, CCFE: RH, EPFL: H&CD, ENEA: Divertor, Julich: FM materials)



# **Summary**

- Integrated Design and R&D of CFETR are in progress
- CFETR is moving to Phase II design of the new version with emphasis for high  $B_T$  option
- There are gaps to CFETR readiness, especially for phase II, need new solution and technologies.
- Detail engineering design and large scale R&D will continue in next 5 years.
- It is hoped that the proposal for CFETR construction can be approved by government within next 5 years finally





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