

Assembly Technologies of the Superconducting Tokamak on

- Shibama, et a
- Superconducting Tokamak on JT-60SA QST
- JT-60SA assembly procedure has been developed to achieve high accuracy with a 0.01 % of JT-60SA scale by combination of CAD simulation and precise measurement by a laser tracker and by the suppression of welding shrinkage deformation predicted by R&D.
- 340° vacuum vessel procured by Japan was successfully assembled on the cryostat base procured by the European Union. The TFC assembly is going to start at the beginning of December.



