

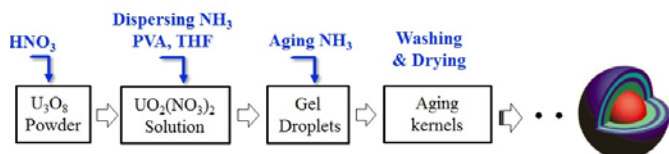
Effective Uranium (VI) Sorption from Alkaline Solutions using bi-Functionalized Silica-Coated Magnetic Nanoparticles

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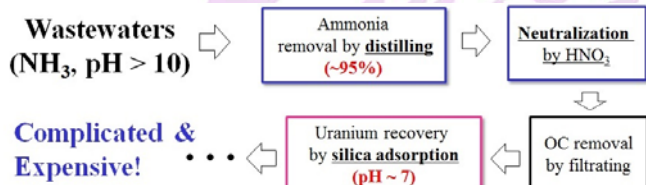
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Introduction



| pH | Uranium (mg/L) | Ammonia (g/L) | Organic compounds (mg/L) | NH ₄ NO ₃ (g/L) |
|------|----------------|---------------|--------------------------|---------------------------------------|
| 10.2 | 1~10 | ~100 | >10 ⁴ | >10 |

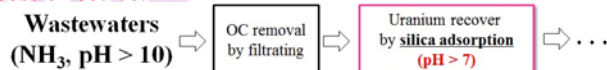
➤ A large amount of basic wastewater are produced with U(VI) and high concentration of NH₃/N (pH > 10) in HTR fuel processing.



➤ Uranium removal has to be pre-treated by NH₃ distilling and further neutralizing if ordinary sorbents are applied.

Q1: What if a sorbent material is used that can recover uranium at pH > 7?

A1: The process will be of lower radioactive risk and cost effective.



Q2: Is there any difficulty to develop such a material?

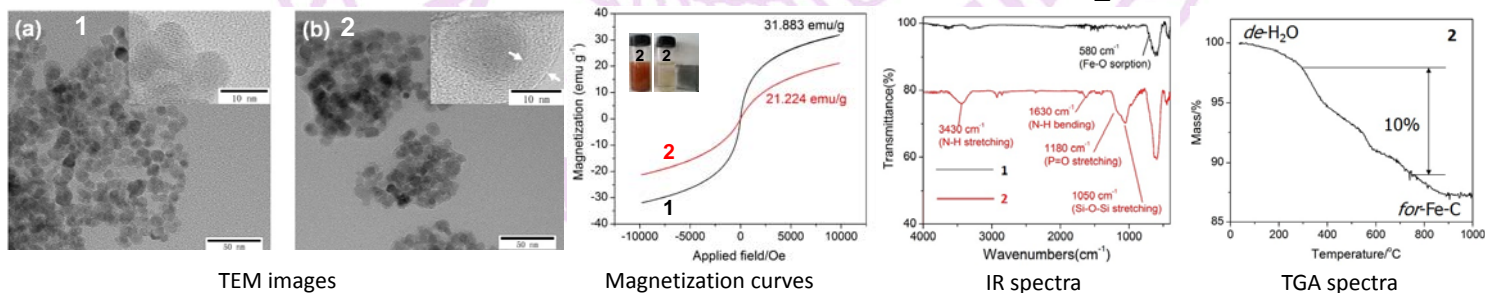
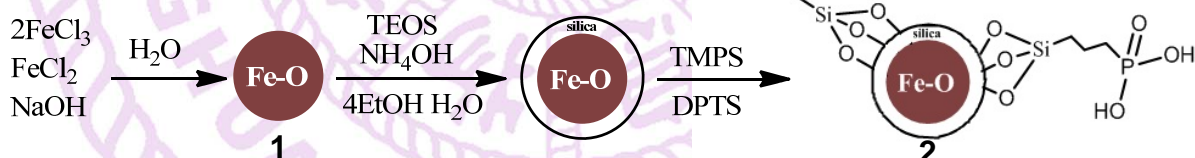
A2: Yes. When pH > 7, the electrostatic repulsion between the deprotonated functional groups and negatively charged U(VI) species will be stronger.



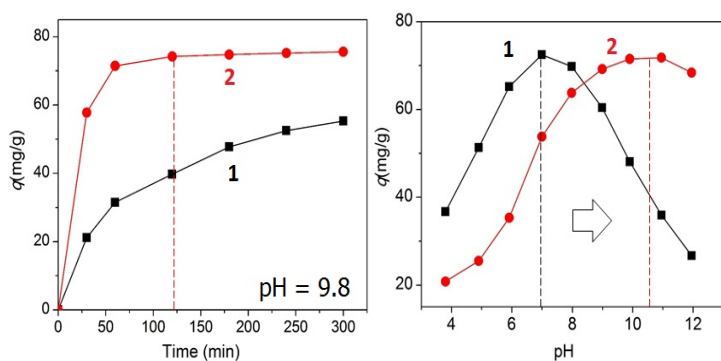
Q3: What shall we do?

A3: Bi-functionalized sorbents, which are covalently bound by positively charged groups and U(VI) chelating groups are designed for uranium recovery at pH > 7.

Synthesis and characterization



Results and discussion



Time curves and pH effects on uranium adsorption

| Cycle numbers | Sorption (mg g ⁻¹) | U(VI) recovery (%) |
|---------------|--------------------------------|--------------------|
| 1 | 70.7 | 97.1 |
| 2 | 69.8 | 96.4 |
| 3 | 68.2 | 95.2 |
| 4 | 67.0 | 93.8 |
| 5 | 65.6 | 92.5 |
| 6 | 64.3 | 90.4 |

Sorption/desorption with 0.2 mol/L HNO₃ as an eluent. c(U(VI))_{initial} = 21.7 mg/L

Conclusions

- A U(VI) sorption magnetic material that work in alkaline media was developed by immobilizing ammonium phosphonate bi-functionalized groups on Fe₃O₄ nanoparticles.
- The combination of the bi-functionalized groups gave rise to an excellent ability to remove U(VI) with the maximum sorption capacity of 70.7 mg/g at pH 9.8.

Acknowledgement

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