

# Recent Progress of Bismuth Shielding Integral Experiments at China Institute of Atomic Energy

YangBo-Nie, ShiYu-Zhang, YanYan-Ding, Qi-Zhao, KuoZhi-Xu, XinYi-Pan

## ShiYu-Zhang

*Key Laboratory of Nuclear Data  
China Nuclear Data Center(CNDC)  
China Institute of Atomic Energy(CIAE)  
Lanzhou Univeristy(LZU)  
Beijing 102413, P.R.China  
E-Mail: zsy20821@126.com*



# Contents

1

**Introduction and motivation**

2

**Bismuth shielding experiments with D-T neutron source (slab samples)**

3

**Bismuth shielding experiments with D-T/D-D neutron source (spherical samples)**

4

**Integral experiment platform with Cf-252 fission neutron source**

5

**Quasi-Differential experiment platform at CSNS Back-n**

6

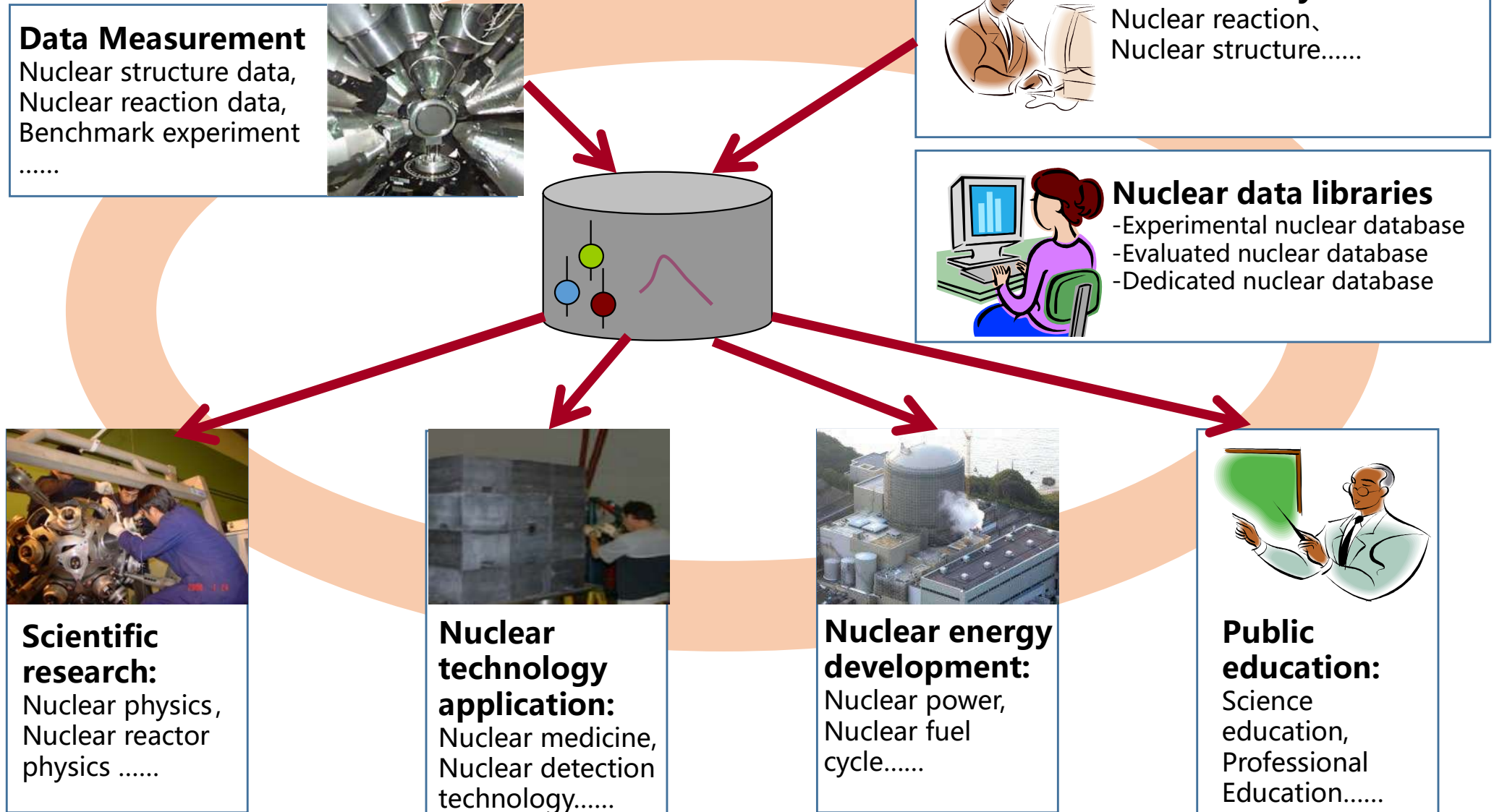
**n- $\gamma$  discrimination with broaden the lower limit of energy threshold using BP neural network**

7

**Summary**

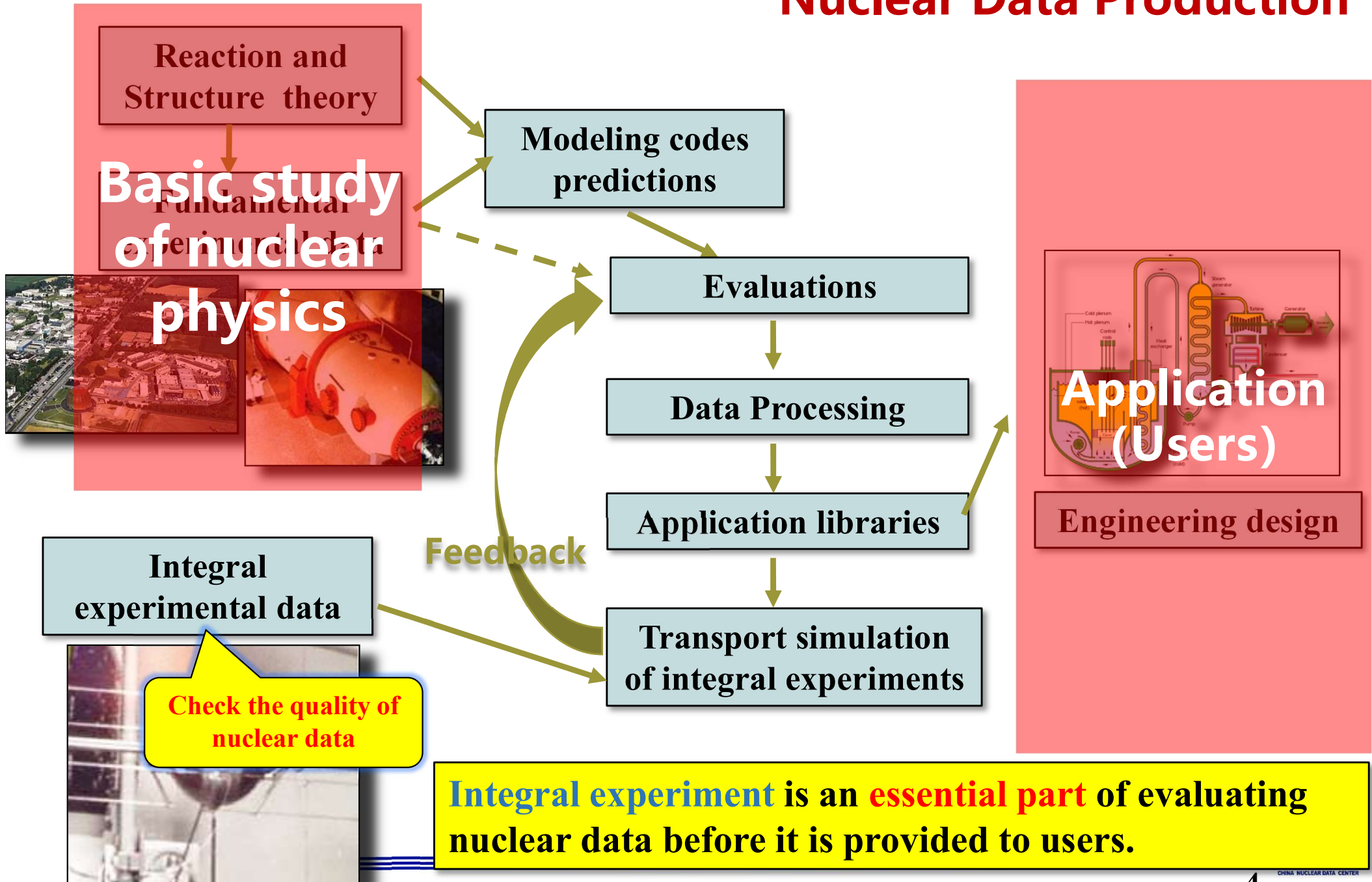


# The Use of Nuclear Data

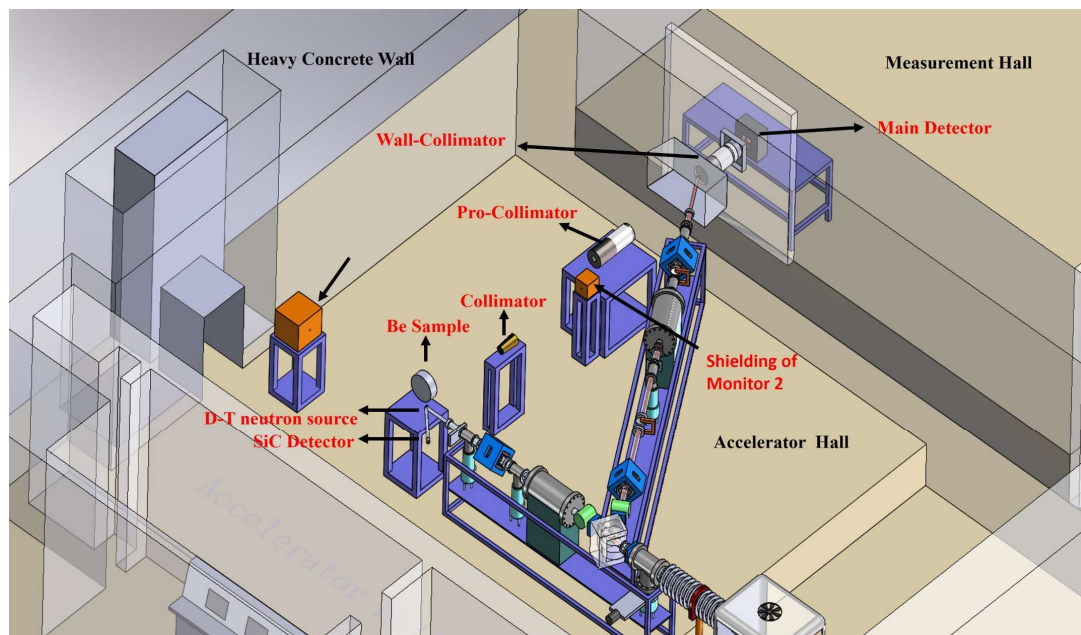


➤ The **precision and reliability** of **nuclear data** are directly related to the quality of nuclear engineering products and the application of nuclear technology

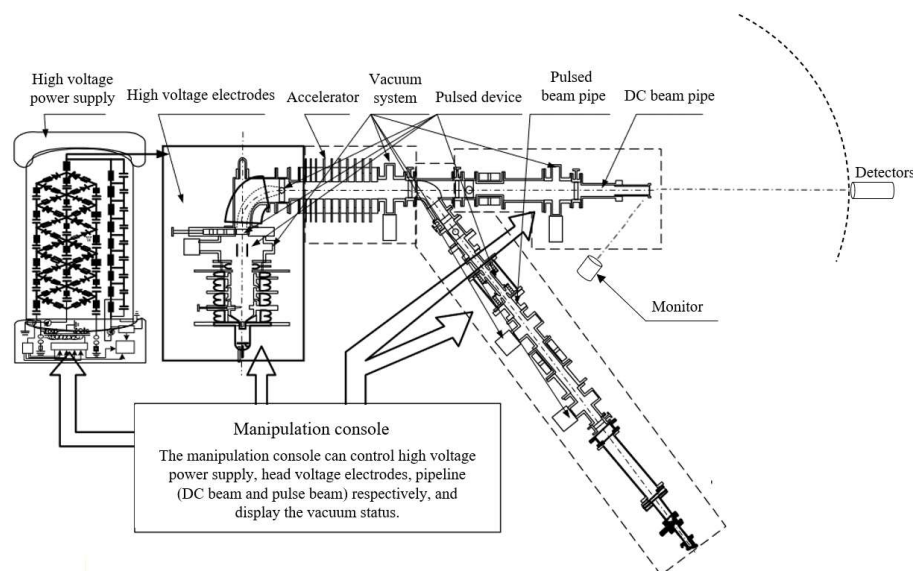
# Nuclear Data Production



# CIAE Integral Experiment Arrangement



Measure TOF spectra of leakage neutrons **at  $>90^\circ$** .  
Effect/background ratio reaches top international level.





**Table1. The integral experiments  
have been performed at CIAE**

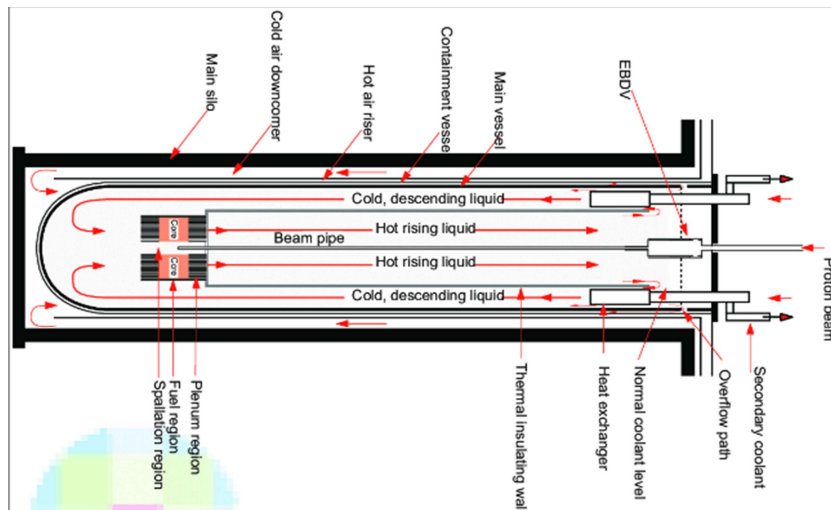
Sample	Size (cm)	Thickness (cm)	Degree (°)
<sup>238</sup> U	10×10	5	45、135
	10×10	2, 5, 11	60、120
	30×30	3, 6, 9	60、120
Be	10×10	5, 11	60、120
	φ30	4.4, 8.8, 13.2	47、58、72、108、122、133
Fe	φ13	5, 10, 15	60、120
	30×30		
<sup>nat</sup> Ga	φ13	3.2, 6.4	60、120
<sup>nat</sup> W	10×10	3.5, 7	60、120
C	φ13	20	60、120
SiC	φ13	20	60、120
Pb	φ13	5	60
	30×30	5, 10, 15	60、120
Pb-Bi	φ13	5	60
ThO <sub>2</sub>	φ13	5.4, 10.8	60、120
H <sub>2</sub> O	φ13	5.2	60
Nb	φ13	5, 10, 15	60、120
Bi	30×30	5, 10, 15	60、120
	30×30	5, 10, 15	47、58、72、108、122、133
Zr	30×30	6, 12, 18	47、58、72、108、122、133

# Current Focus of Shielding Integral Experiments

Current integral experiments focus on **higher-precision measurements under diverse experimental conditions**.

The platform upgrade to enable **higher-precision TOF** measurements.

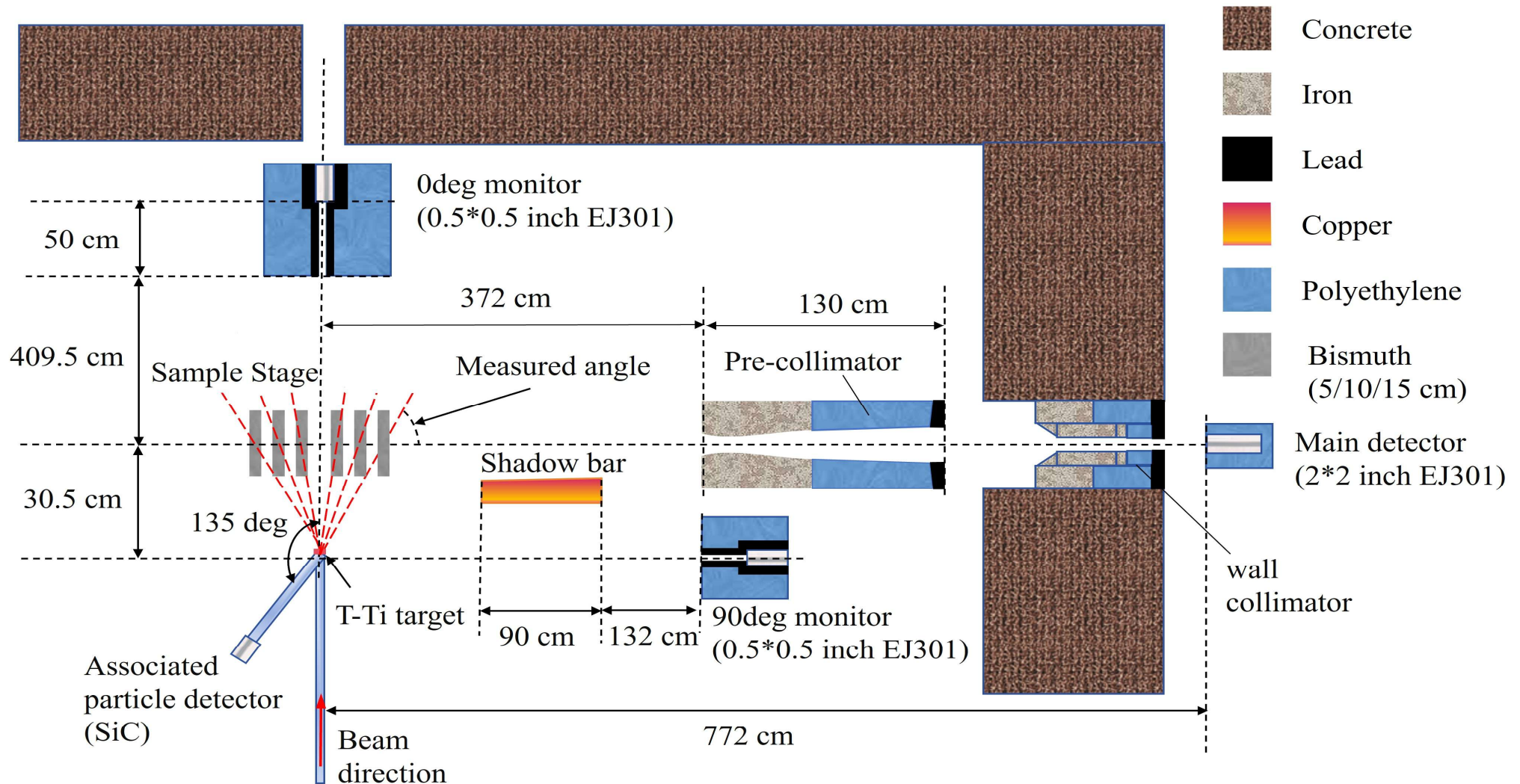
Experiments were performed with both slab and spherical samples: the slab sample used three thicknesses at six detection angles, while the spherical sample used three thicknesses.



**Bismuth**

Component of Pb-Bi eutectic coolant  
Applied in lead-cooled fast reactors (LFRs) and ADS

# Experimental Platform– Bi Slab Sample

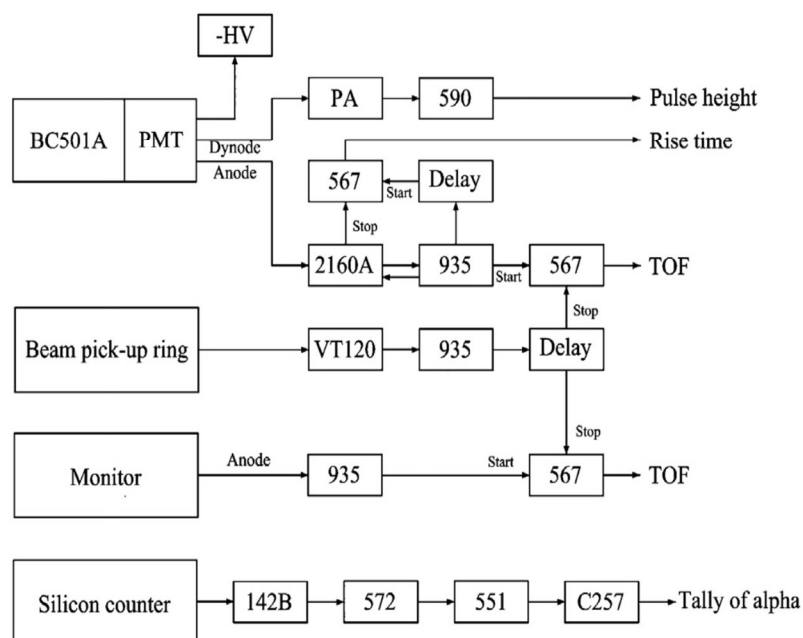


Neutron leakage spectra were measured for Bi samples of three thicknesses (5/10/15 × 30 × 30 cm) at six scattering angles (47° /58° /73° /107° /122° /133° ).



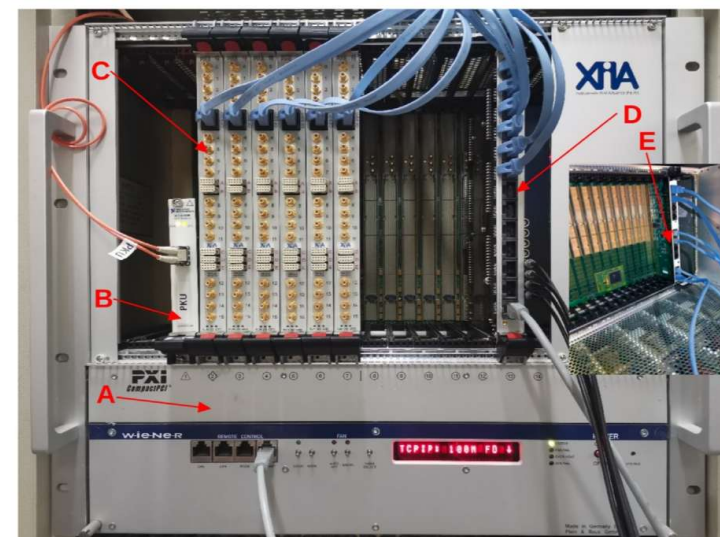
# Experimental Platform Upgrades for High-Precision TOF Measurements

## ① Digital Electronics & Full Waveform Recording



- ① Replaced traditional analog electronics with digitized acquisition system;
- ② Enables full waveform recording for advanced data processing and analysis.

Parameter	Value
Number of Channels	16
Sampling Rate	500 MS/s
Resolution	12 bit
Max Acquisition Time per Waveform	20 $\mu$ s
Data Transfer Rate	10 <sup>9</sup> MS/s



## ② Accurate Pulse Time Distribution Shape Monitoring with Liquid Scintillator

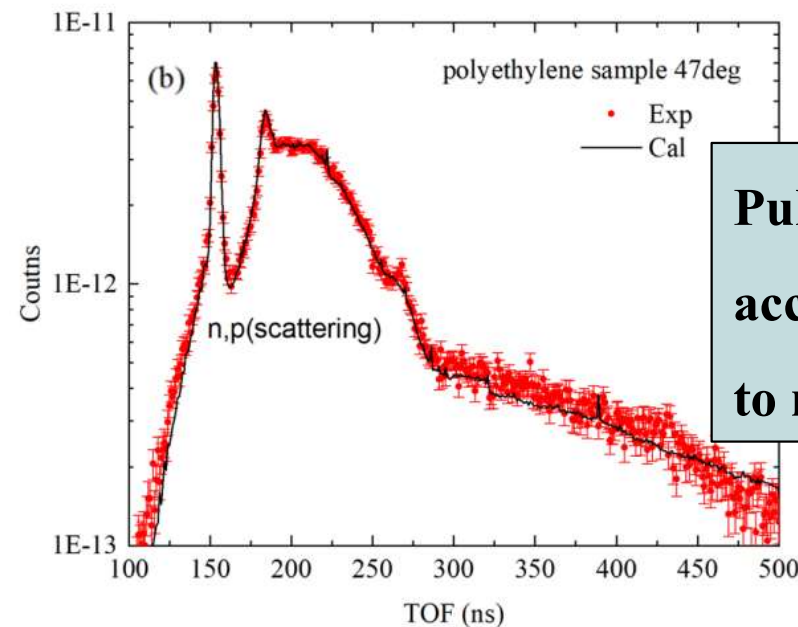
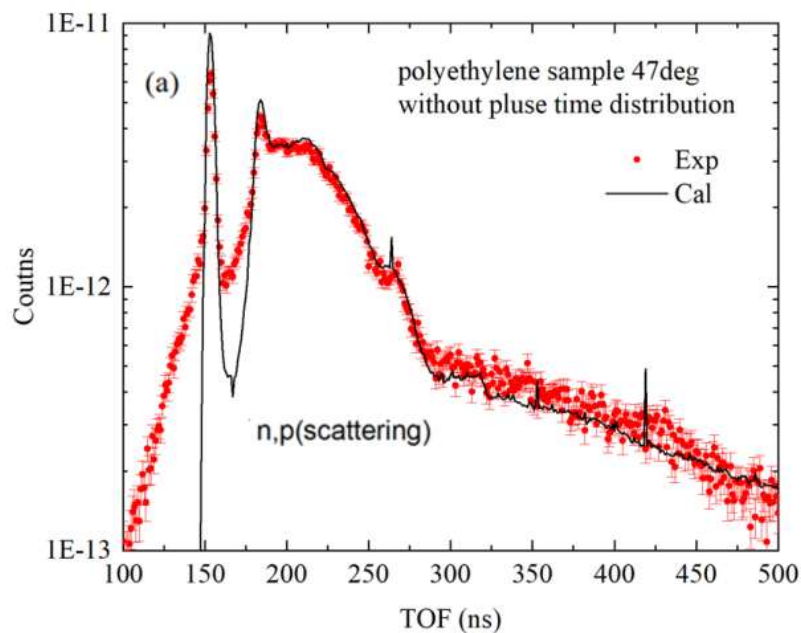
- ① Liquid scintillator monitor + deconvolution algorithm;
- ② Neutron TOF spectra were preferred over gamma due to lower background and higher accuracy.

Response matrix

$$\begin{bmatrix} N_1 \\ N_2 \\ N_3 \\ \vdots \\ N_i \end{bmatrix} = \begin{bmatrix} R_{11} & R_{12} & R_{13} & \cdots & R_{1j} \\ R_{21} & R_{22} & R_{23} & \cdots & R_{2j} \\ R_{31} & R_{32} & R_{33} & \cdots & R_{3j} \\ \vdots & \vdots & \vdots & \ddots & \vdots \\ R_{i1} & R_{i2} & R_{i3} & \cdots & R_{ij} \end{bmatrix} \cdot \begin{bmatrix} \phi_1 \\ \phi_2 \\ \phi_3 \\ \vdots \\ \phi_j \end{bmatrix}$$

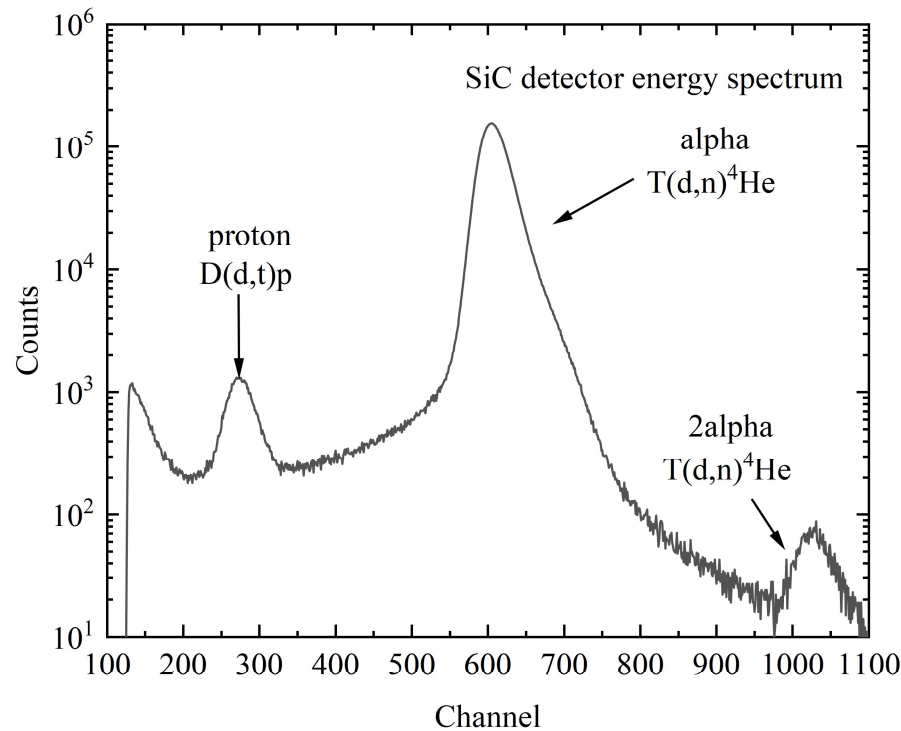
Neutron TOF

Pulse time distribution



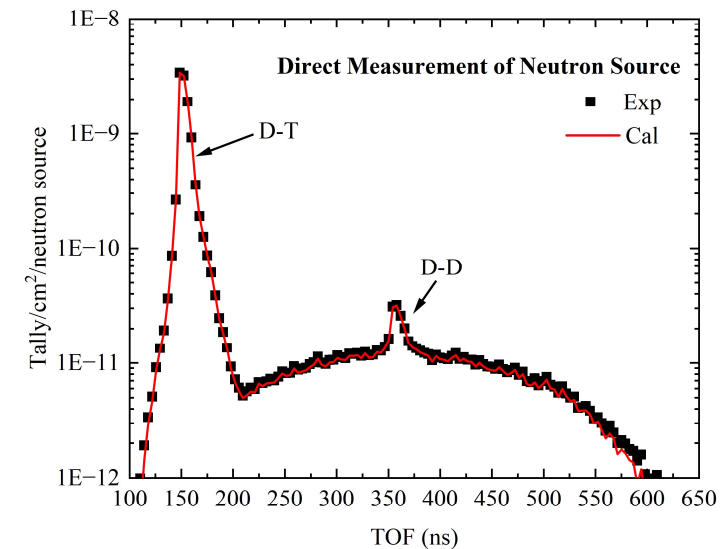
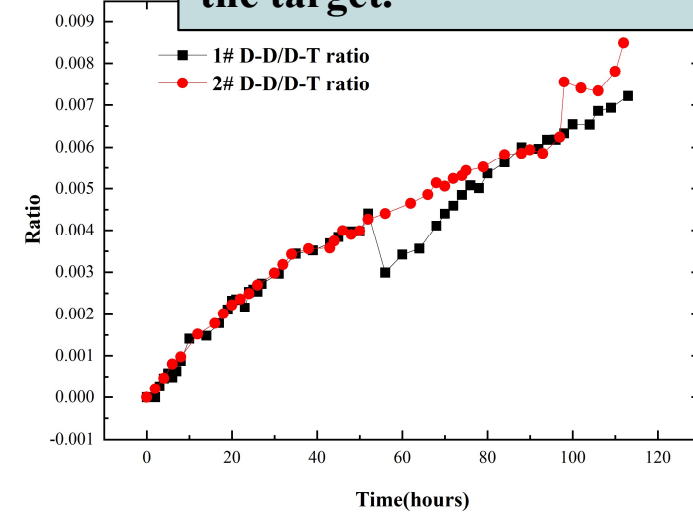
Pulse time profile  
 accuracy is critical  
 to result **reliability**.

### ③ Associated Particle Detection with SiC Detector



- ① SiC detector distinguishes DD-protons and DT-alphas;
- ② Enables accurate assessment of DD/DT neutron field composition.

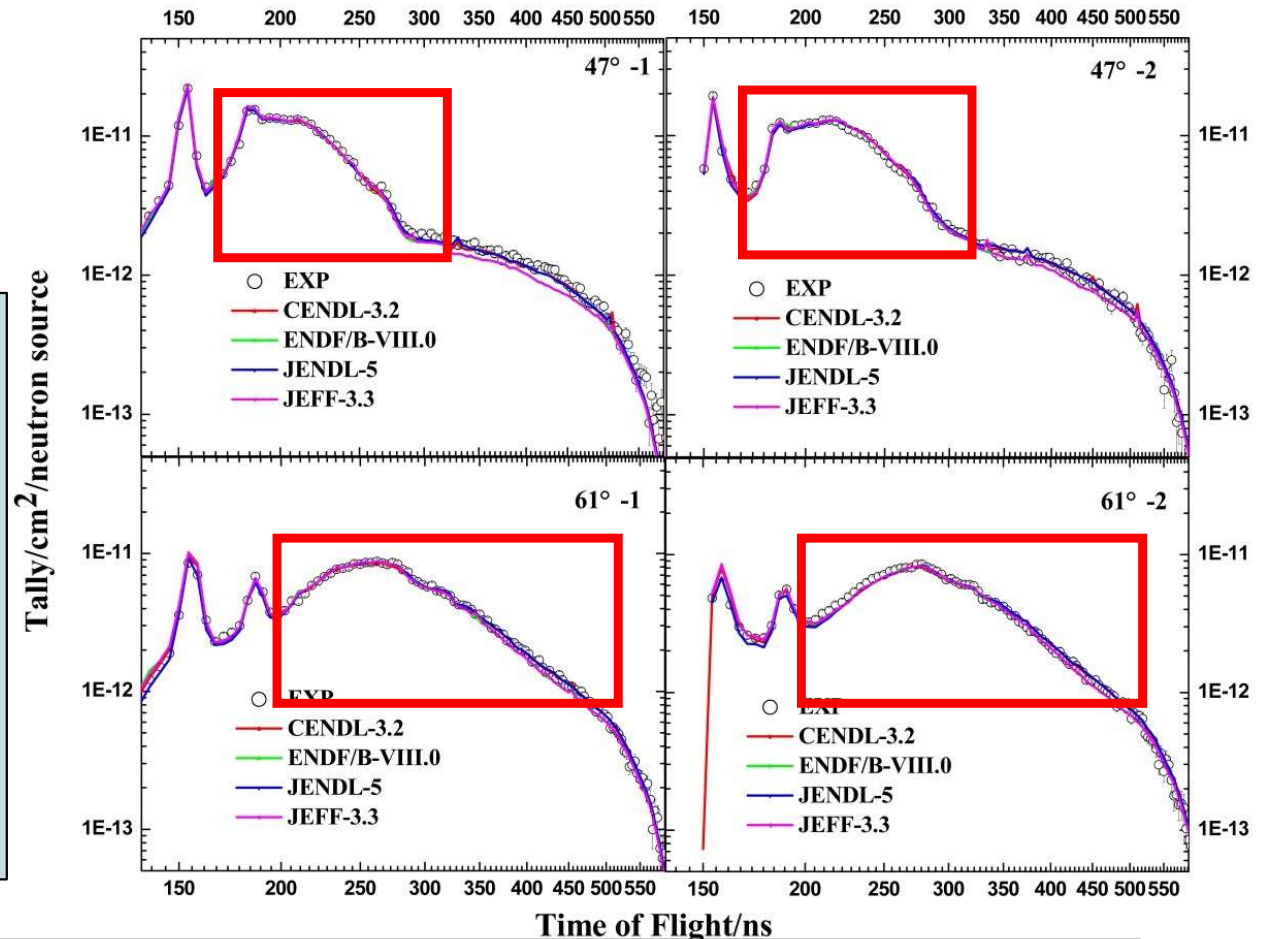
**D-D neutrons inevitably accompany D-T sources due to deuteron beam deposition in the target.**



# Experimental Results – Standard Sample (CH<sub>2</sub>)

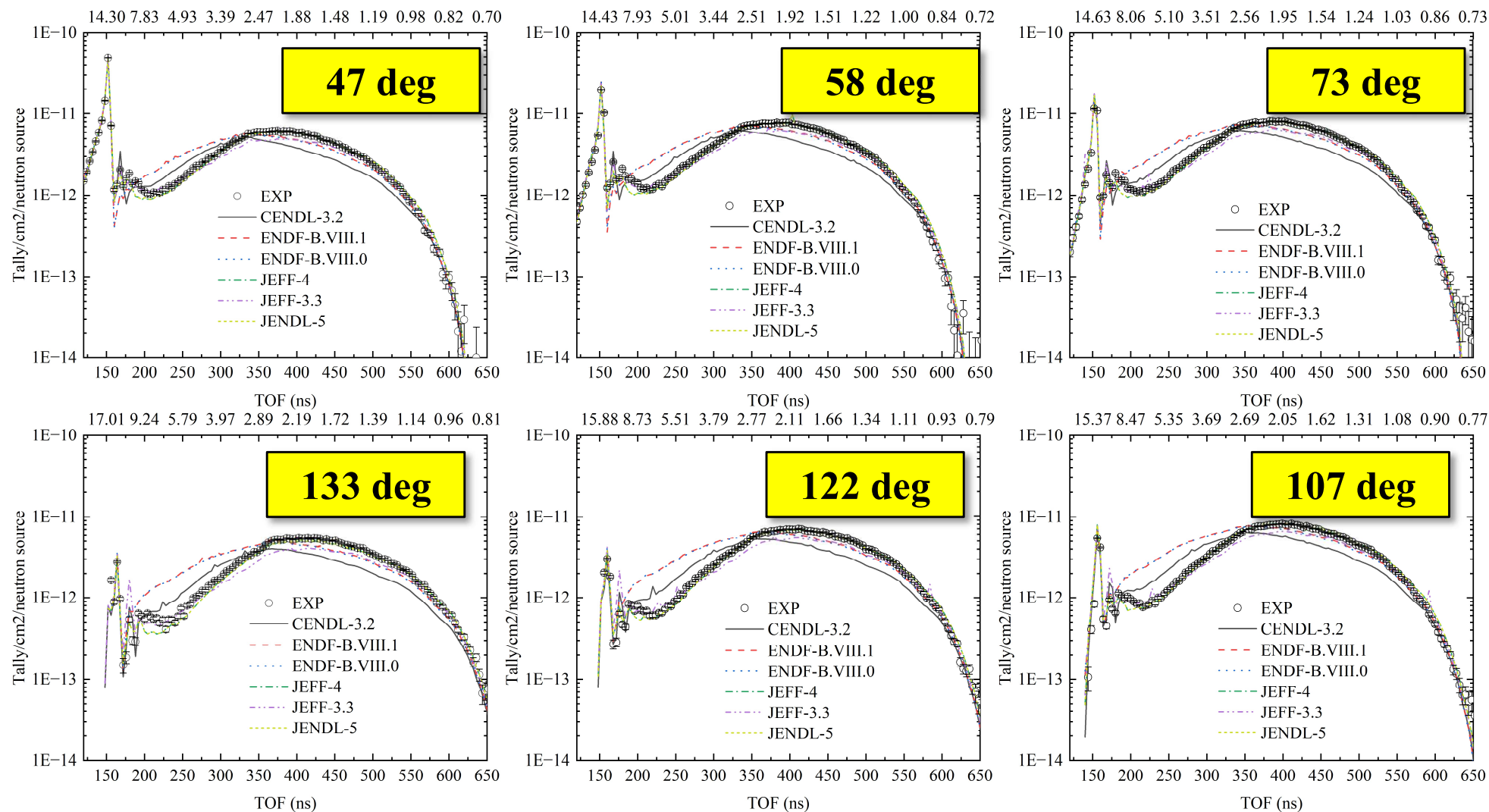
2 Angles + 2 Conditions

- ① verify the accuracy and repeatability of the system.
- ② the n-p scattering cross section is internationally recognized.
- ③ Systematic uncertainty < 3%.

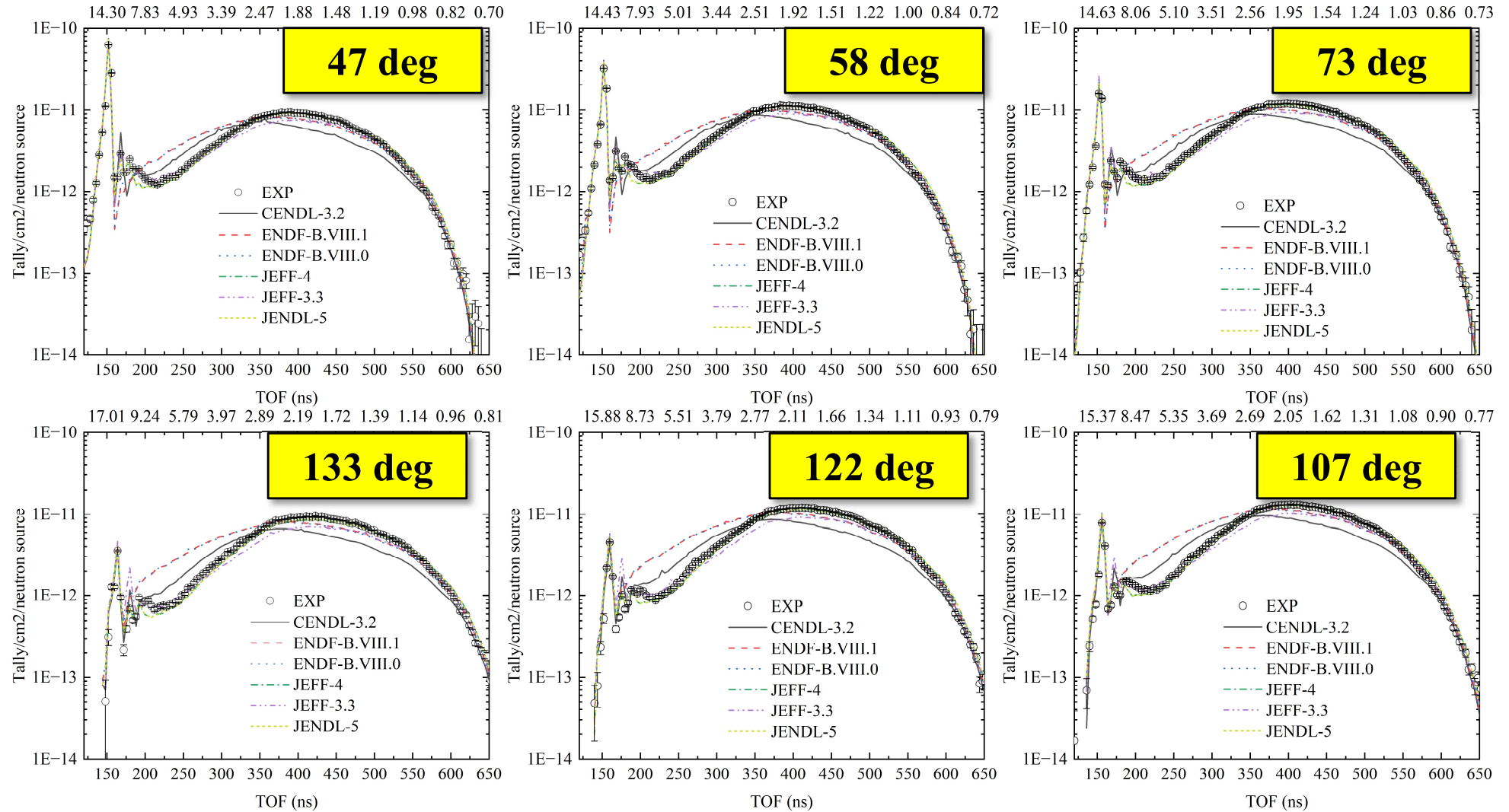


Angle	C/E value											
	CENDL-3.2			ENDF/B-VIII.0			JEDNL-5.0			JEFF-3.3		
47deg-1	0.9811	±	0.0298	0.9884	±	0.0300	0.9738	±	0.0296	0.9902	±	0.0301
47deg-2	1.0013	±	0.0304	1.0110	±	0.0307	1.0057	±	0.0306	1.0131	±	0.0308
61deg-1	0.9882	±	0.0299	0.9695	±	0.0293	0.9961	±	0.0301	0.9677	±	0.0292
61deg-2	0.9931	±	0.0301	0.9942	±	0.0301	1.0046	±	0.0304	0.9946	±	0.0301



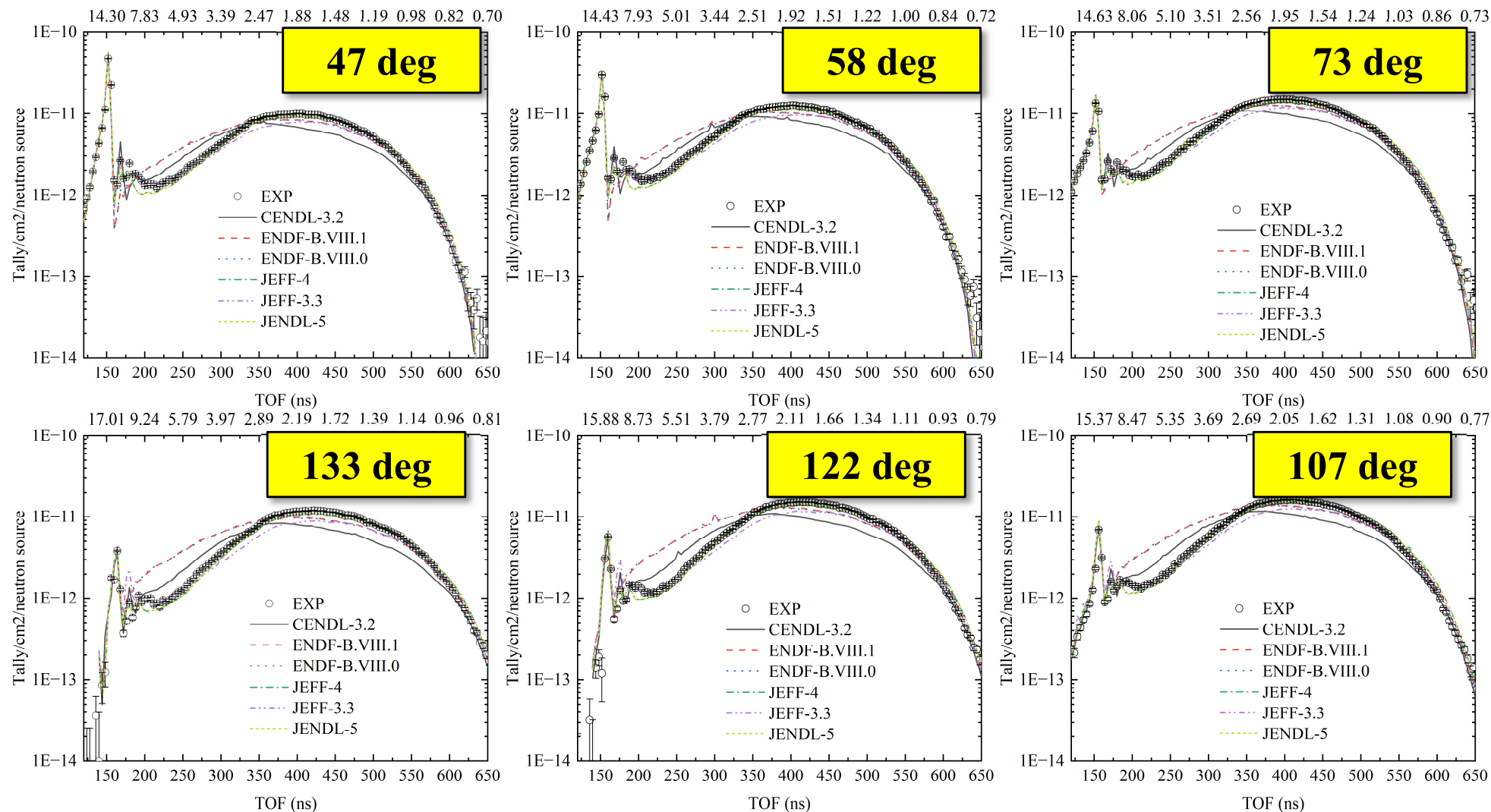


**Experimental results for a 5cm thickness**



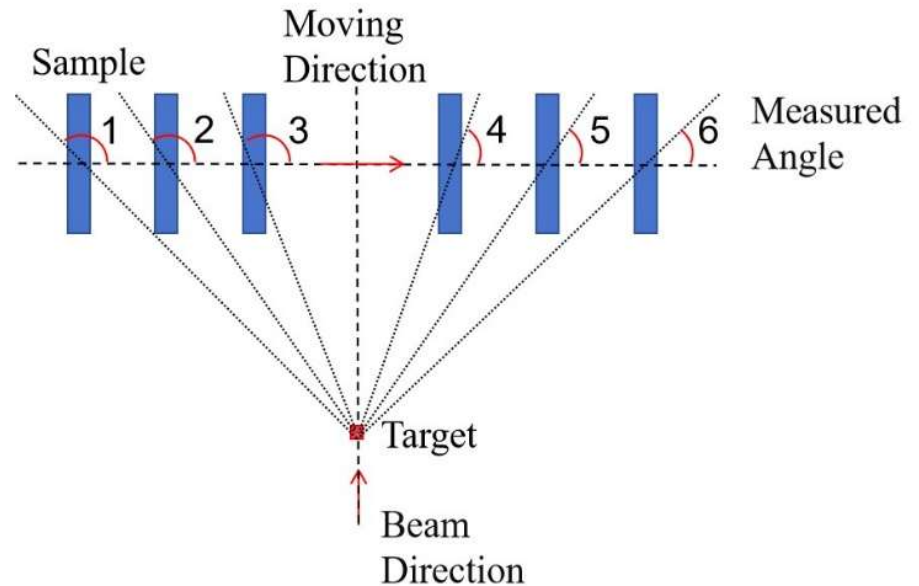
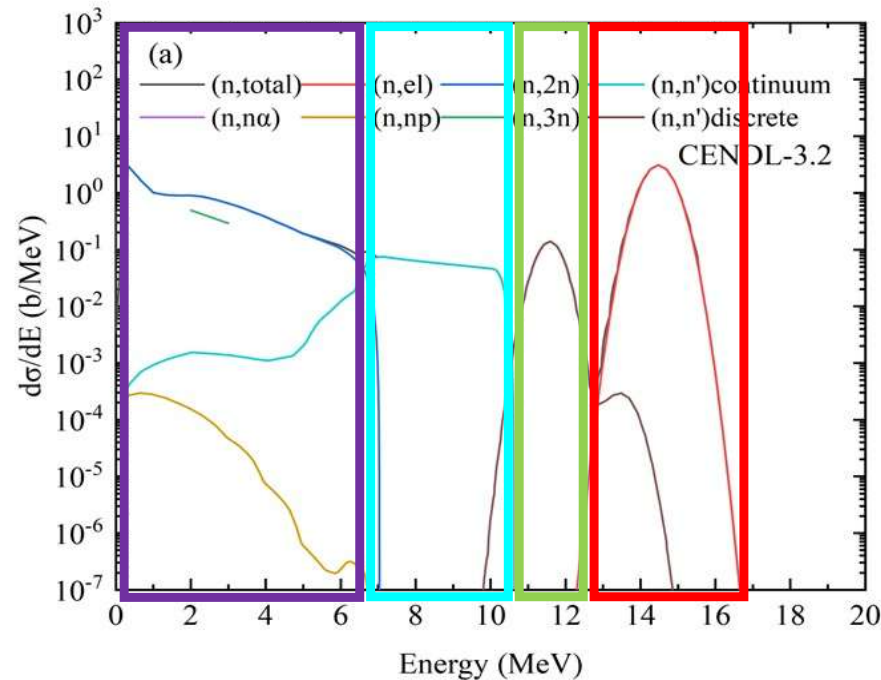
**Experimental results for a 10cm thickness**





**Experimental results for a 15cm thickness**

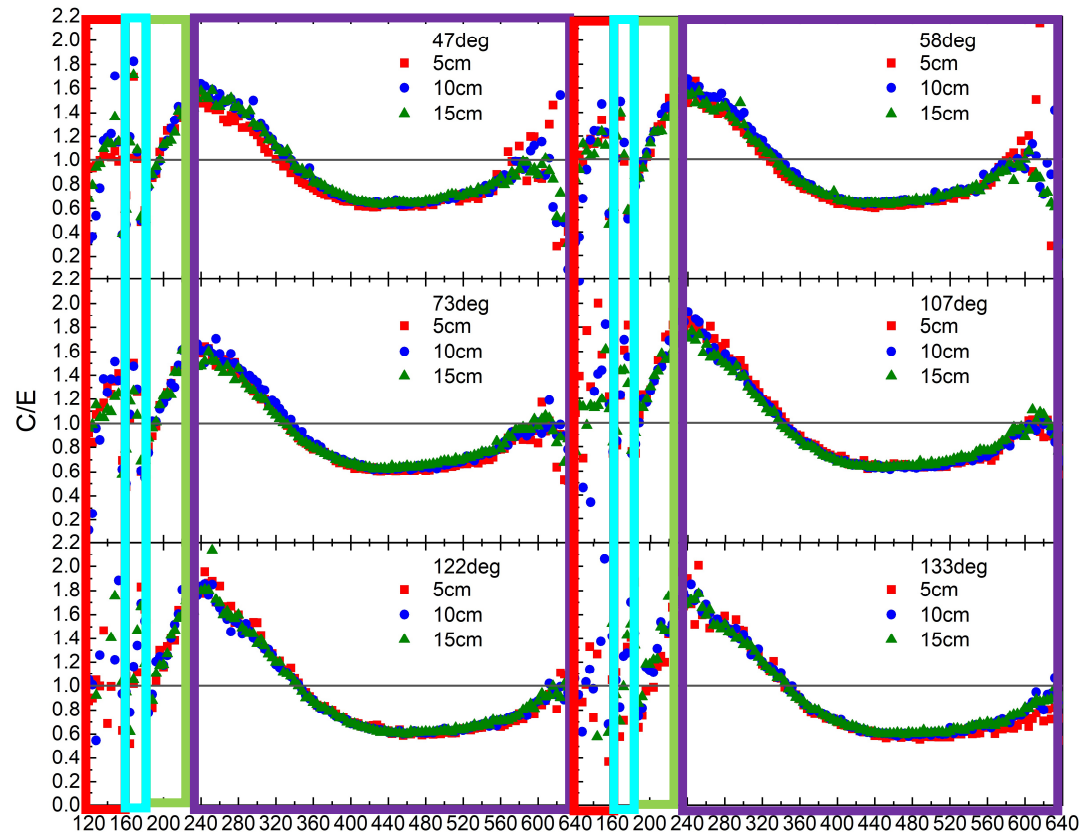
# Reaction Channel Separation in TOF Spectra



  (n,2n)      (n,inel)C  
  (n,inel)D      (n,el)

- ① Energy regions are defined by the dominant contribution within that range.;
- ② TOF windows are determined by combining flight distance and energy intervals.

# Bi Experimental Results Analysis (CENDL-3.2)



**C/E values across three different thicknesses show excellent consistency.**

## ➤ Elastic Region

C/E values increase with angle; best performance at  $133^\circ$ , with minimal overlap from inelastic scattering.

## ➤ Discrete-Level Inelastic Region

Consistently overestimates across all angles but maintains a reasonable angular trend.

## ➤ Continuous-Level Inelastic Region

Accurate at small angles ( $47^\circ$ ,  $58^\circ$ ), slightly overestimates at  $73^\circ$ , and more significantly at large angles.

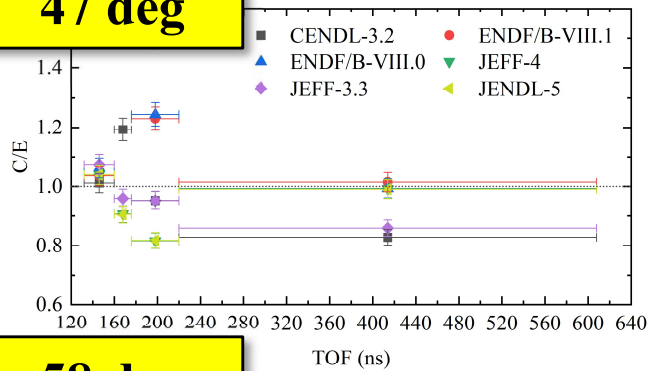
## ➤ (n,2n) Region:

Systematically underestimates across the entire energy range.

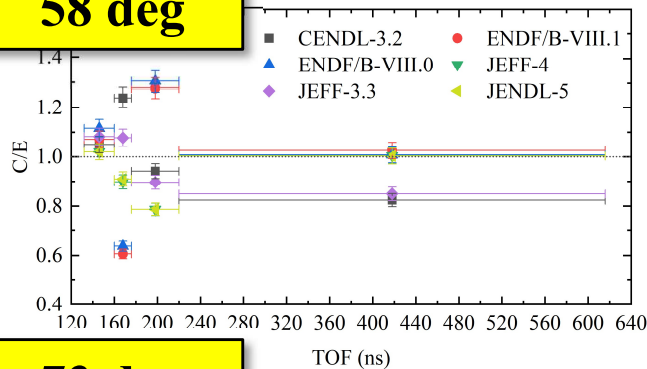
Angle (deg)	TOF (ns)			
	(n,el)	(n,n')discrete	(n,n')continuum	(n,2n)
47	132~156	160~172	176~216	220~608
58	132~160	160~172	176~216	220~616
73	132~160	164~176	180~220	224~624
107	140~160	164~176	180~224	228~636
122	144~164	168~180	184~228	232~644
133	148~168	172~184	188~232	236~652

## C/E values by energy region for different nuclear data libraries at 5 cm thickness.

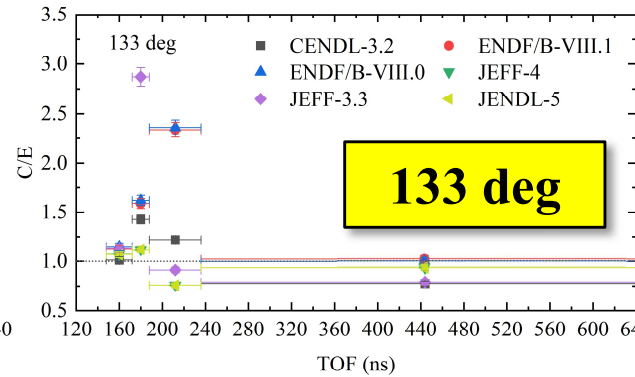
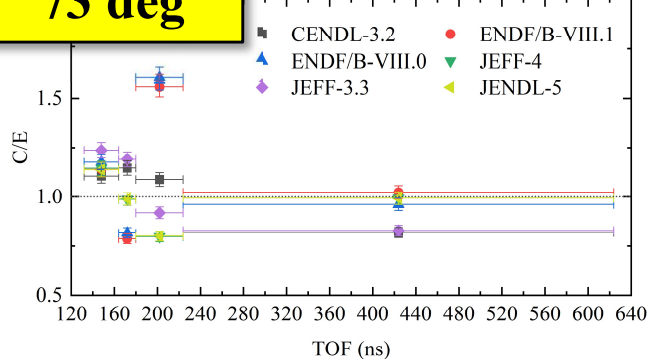
47 deg



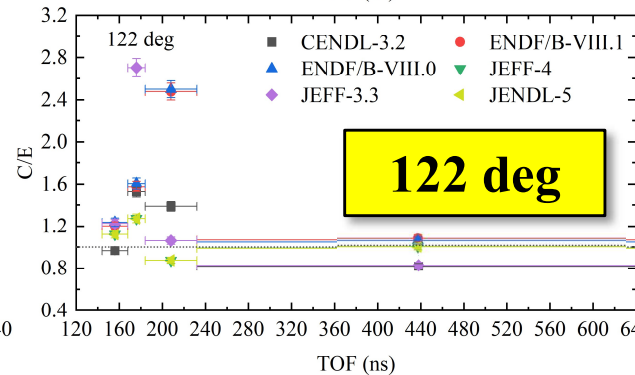
58 deg



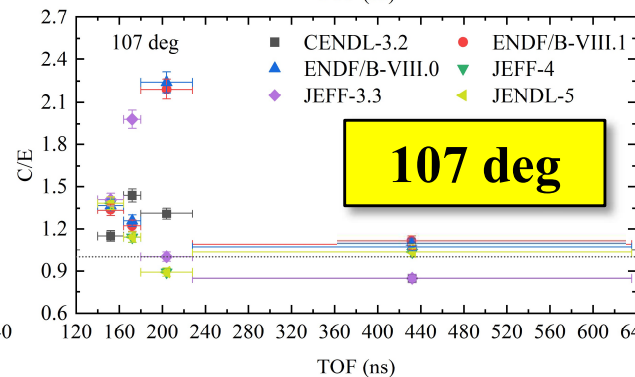
73 deg



133 deg



122 deg



107 deg

### ➤ Elastic Region

CENDL-3.2 shows the best overall agreement.

### ➤ Discrete-Level Inelastic Region

At small angles JEFF-3.3 matches better, while at large angles JENDL-5 is more accurate.

### ➤ Continuous-Level Inelastic Region

JEFF-3.3 performs best overall, and CENDL-3.2 also performs well at 58°

### ➤ (n,2n) Region:

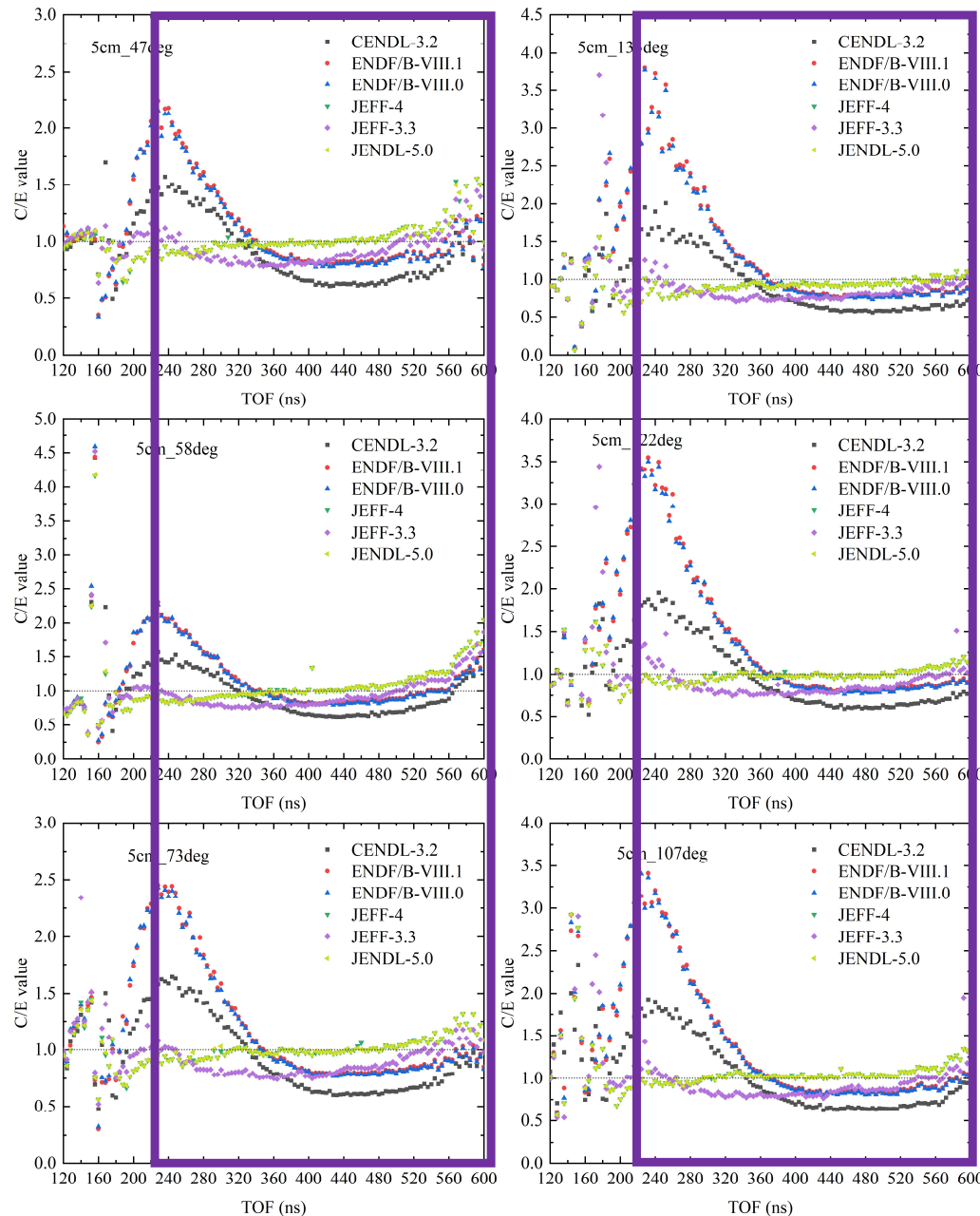
CENDL-3.2 and JEFF-3.3 significantly underestimate the results, while the others are generally close to  $C/E \approx 1$



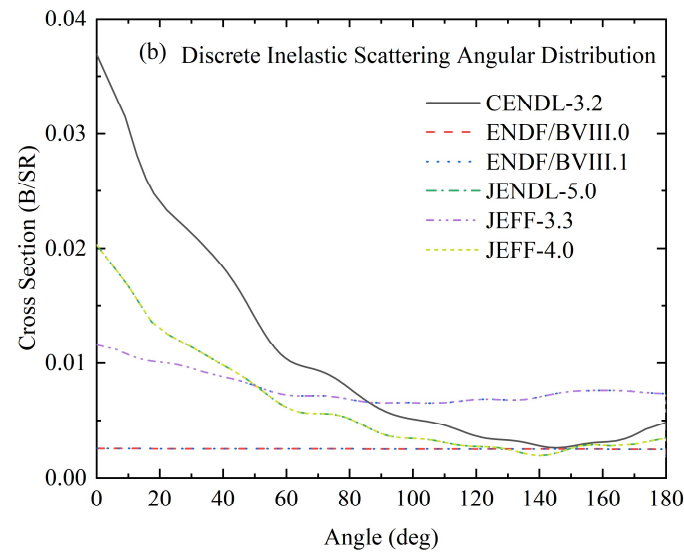
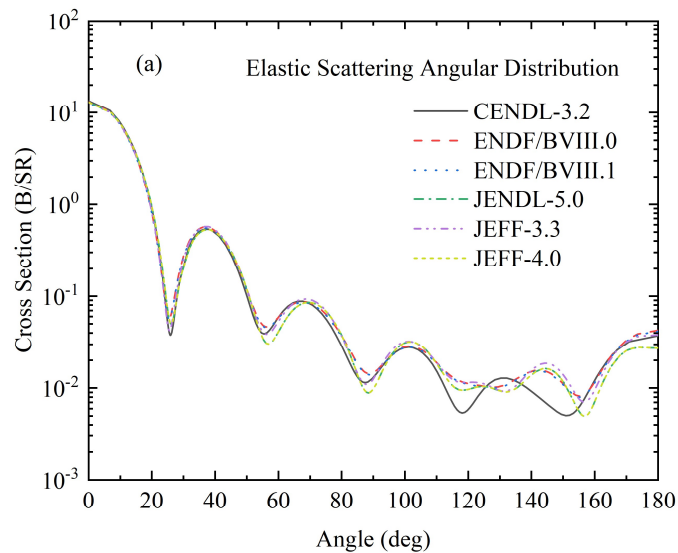
## C/E values by each point for different nuclear data libraries at 5 cm thickness.

### ➤ (n,2n) Region:

ENDF/B-VIII.1, ENDF/B-VIII.0, JENDL-5, JEFF-4 all yield C/E values close to 1, but JENDL-5 and JEFF-4 show better spectral consistency, while ENDF/B-VIII.1 and ENDF/B-VIII.0 overestimate at high energies and underestimate at low energies.



## Comparison of results across different nuclear data libraries.

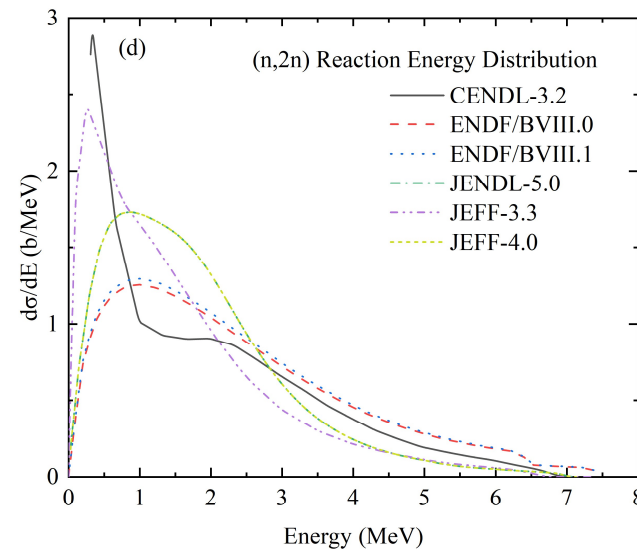
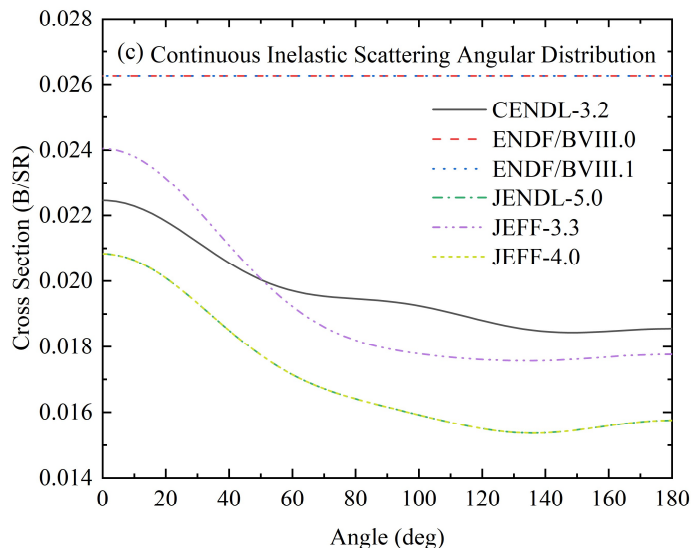


### ➤ Elastic Region

CENDL-3.2 provides best agreement across angles.

### ➤ Discrete-Level Inelastic

JENDL-5 is best at large angles; JEFF-3.3 performs well at small angles.



### ➤ Continuous-Level Inelastic

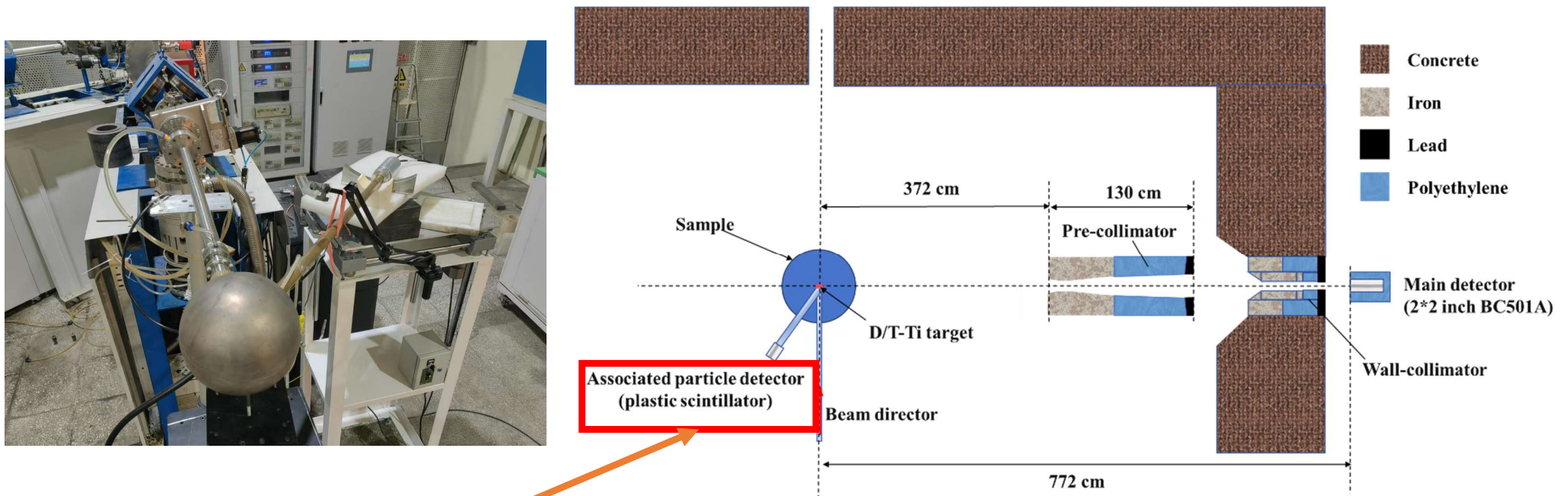
JEFF-3.3 is most accurate overall; CENDL-3.2 performs well at 58°.

### ➤ (n,2n) Region:

JENDL-5 is more consistent across the full range. CENDL-3.2 and JEFF-3.3 significantly underestimate the results.



## Experimental Platform– Bi spherical Sample

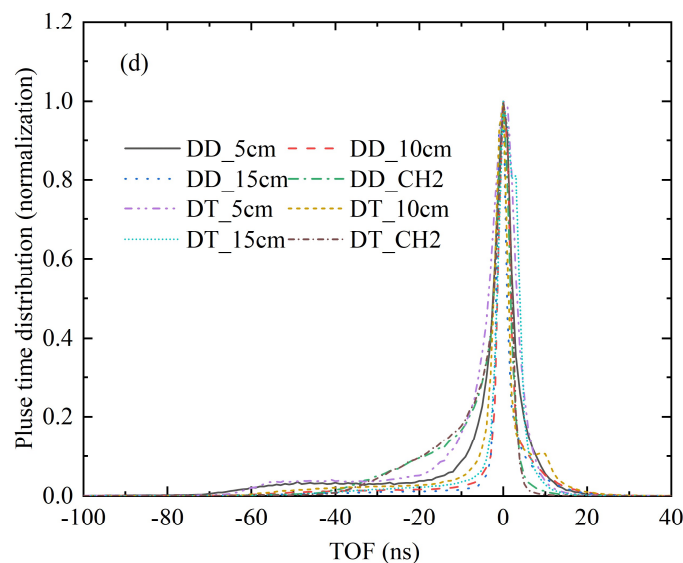
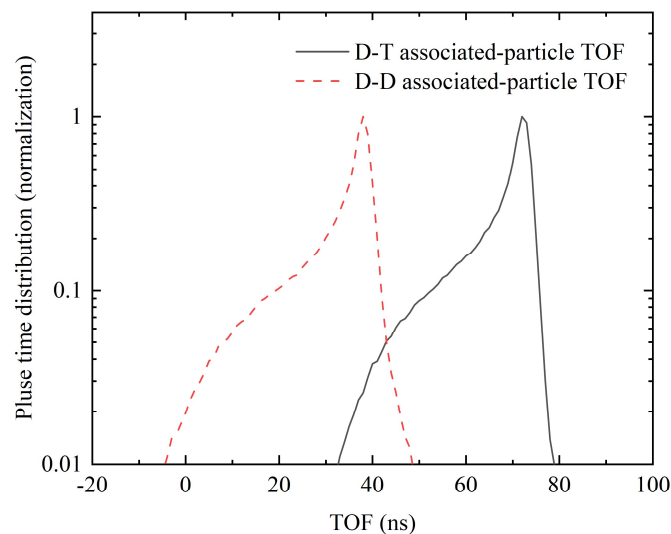
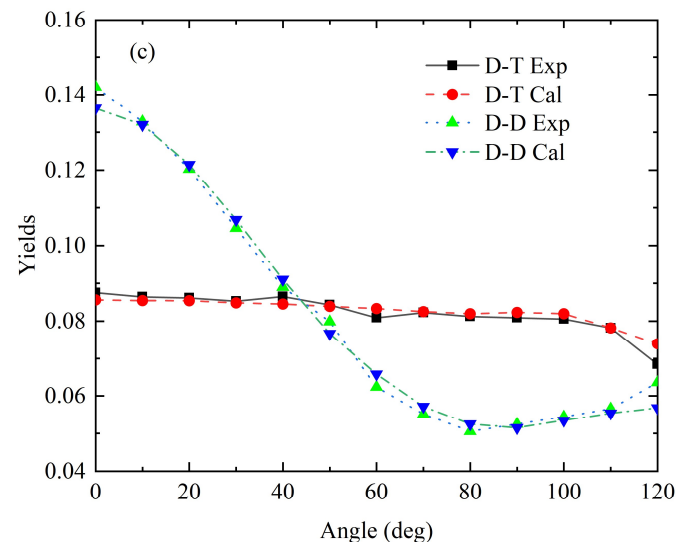
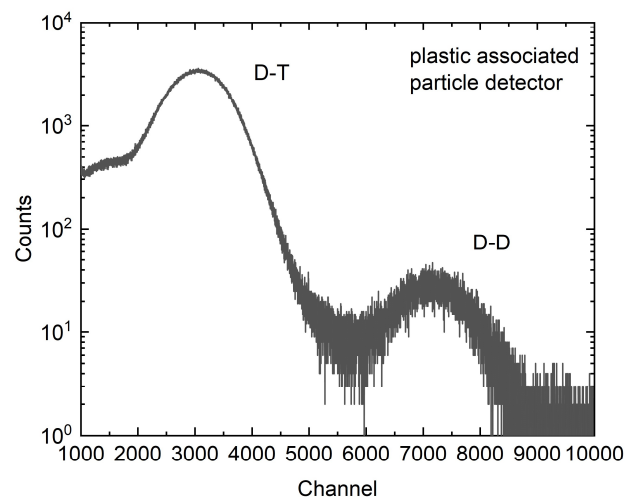


Because the sphere fully enclosed the target head and disabled the monitor system, the pulse time distribution was determined using the associated-particle detector.

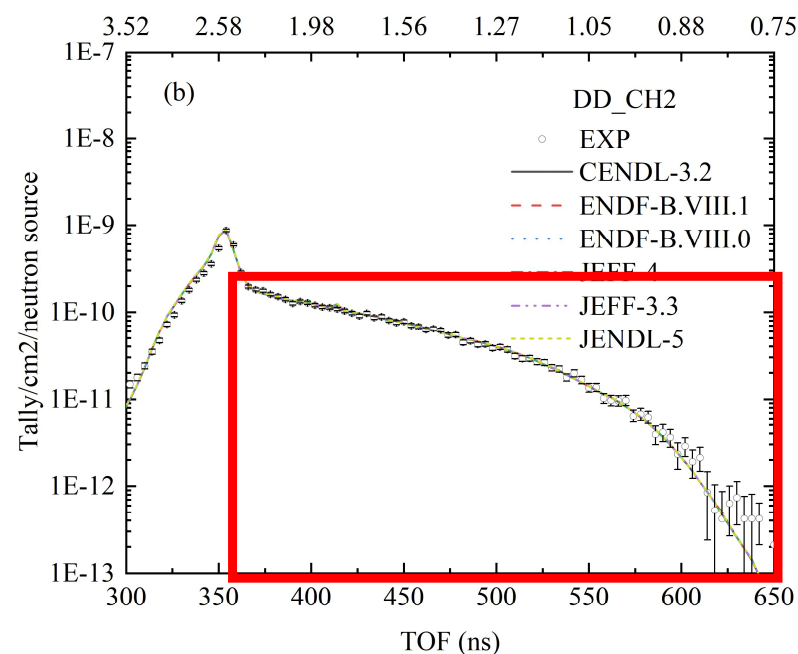
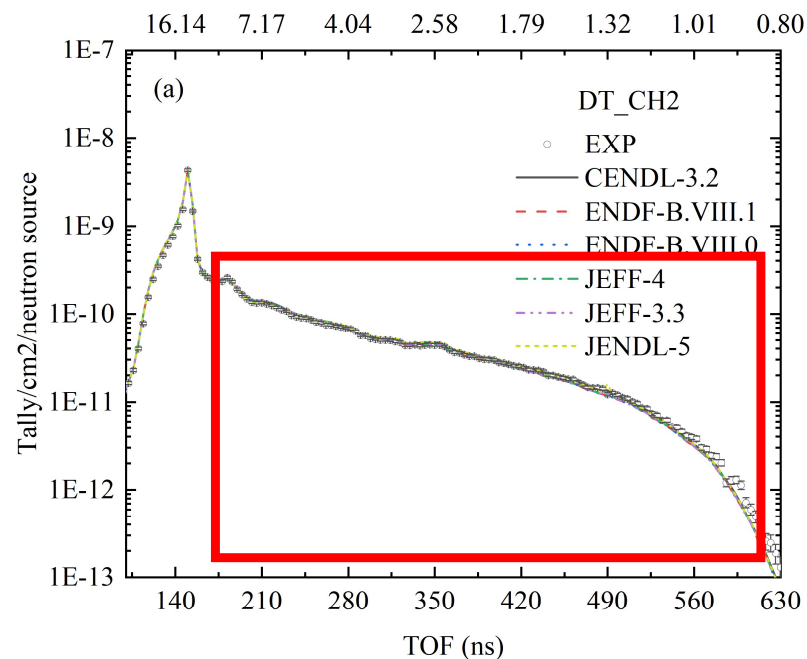
Neutron leakage spectra were measured for three spherical Bi samples (diameters 19/29/39 cm, corresponding to penetration thicknesses of 5/10/15 cm).

The fast timing of the plastic scintillator enables time-of-flight (TOF) measurements of associated particles.  $\alpha$  particles and protons can be clearly separated in the measured spectrum.

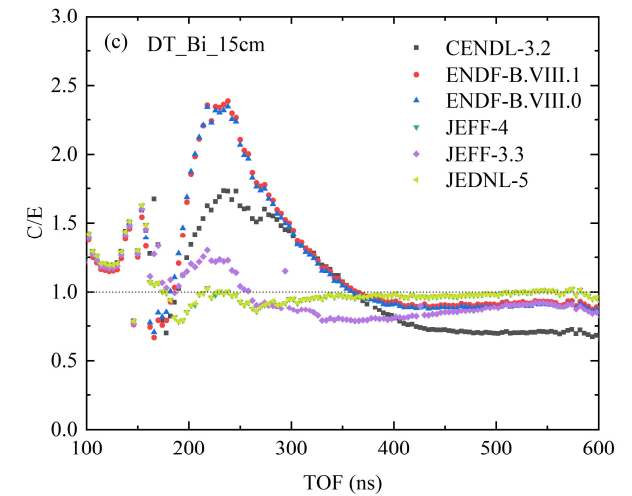
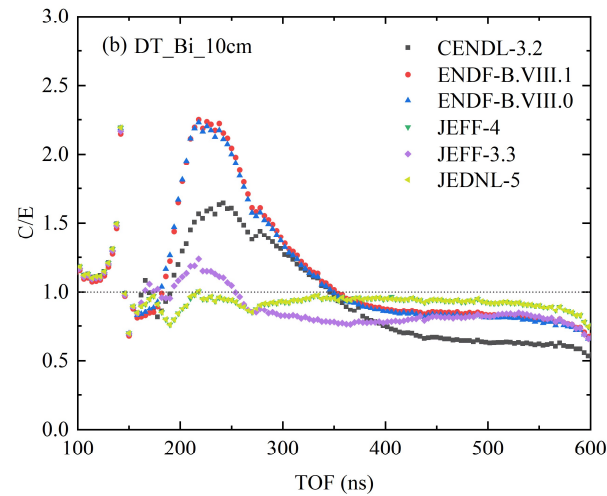
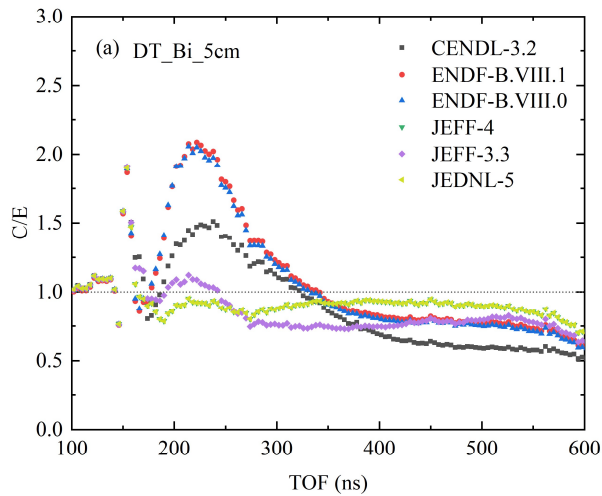
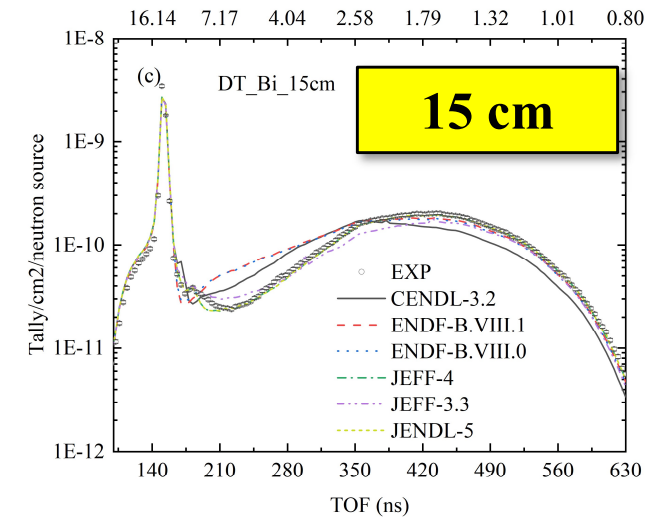
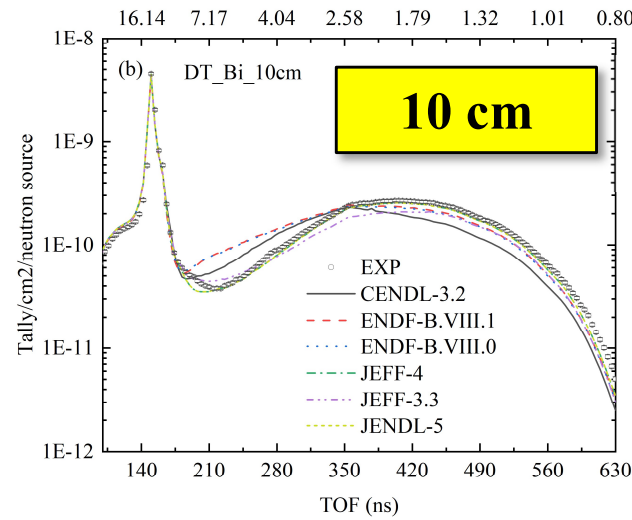
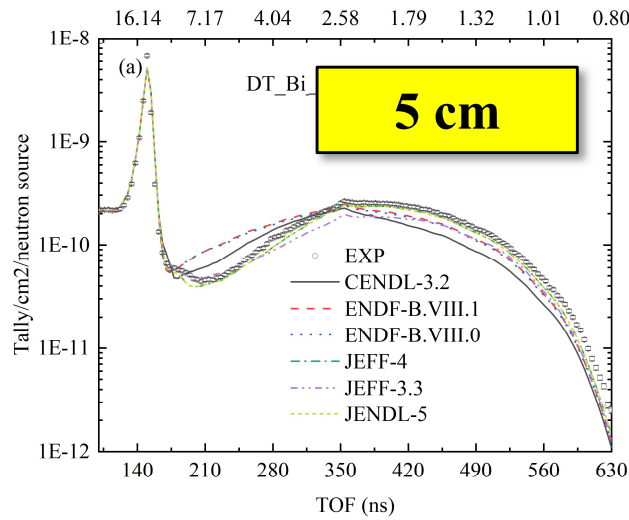
## Experimental characterization of the neutron source term: D-T/D-D mixed-field monitoring and pulse time distribution measurement.



# Experimental Results – Standard Sample (CH<sub>2</sub>)

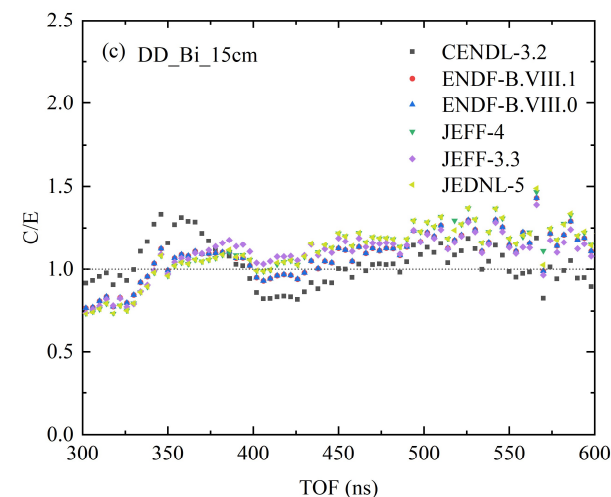
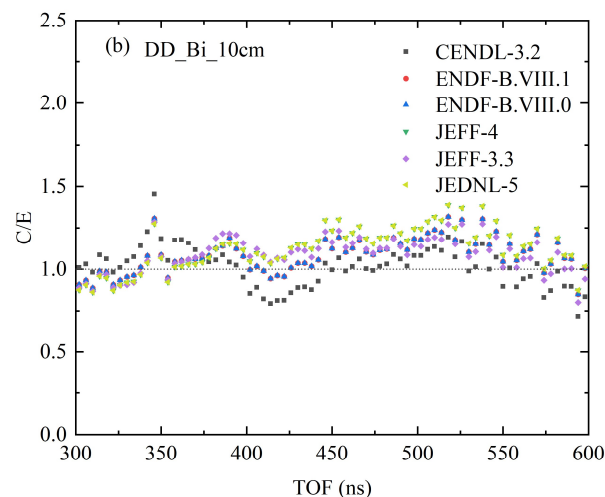
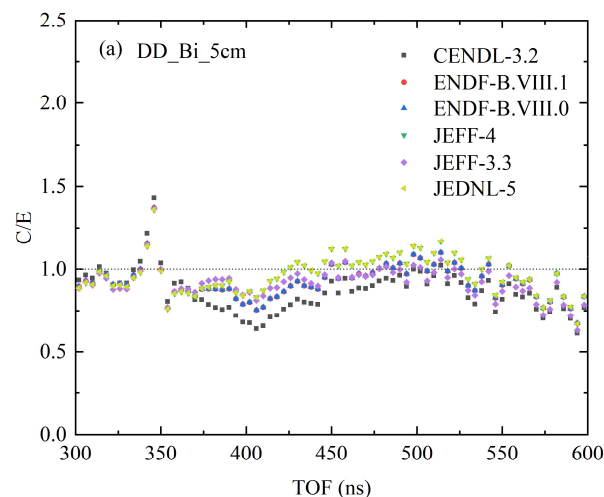
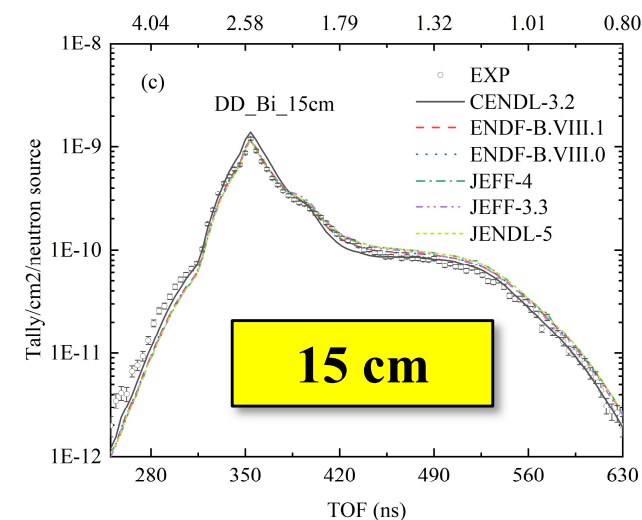
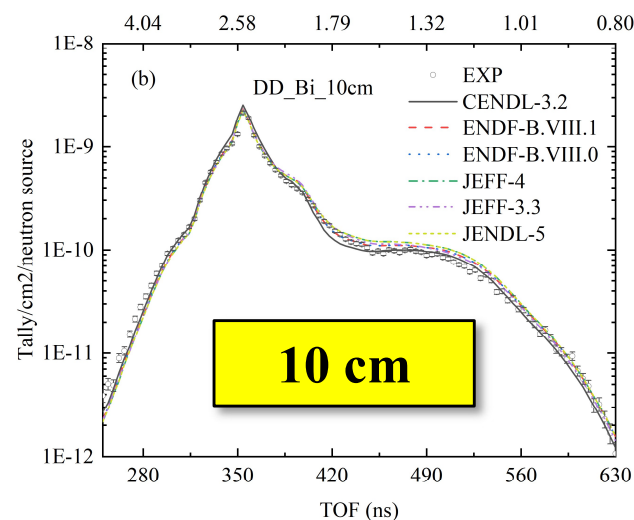
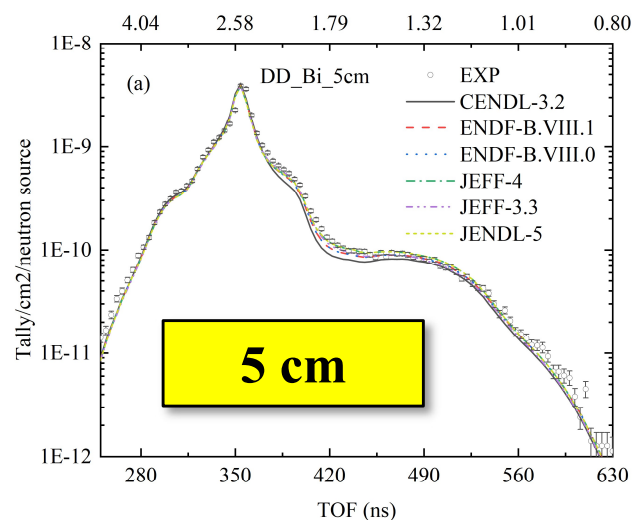


	CENDL-3.2	ENDF-B.VIII.0	ENDF-B.VIII.1	JENDL-5	JEFF-3.3	JEFF-4
D-T_CH2						
experiment	5.892E-09	5.892E-09	5.892E-09	5.892E-09	5.892E-09	5.892E-09
calculation	6.007E-09	5.984E-09	5.984E-09	6.035E-09	5.980E-09	6.011E-09
C/E	1.019	1.016	1.016	1.024	1.015	1.020
D-D_CH2						
experiment	3.730E-09	3.730E-09	3.730E-09	3.730E-09	3.730E-09	3.730E-09
calculation	3.738E-09	3.766E-09	3.766E-09	3.784E-09	3.760E-09	3.766E-09
C/E	1.002	1.010	1.010	1.014	1.008	1.010



**Experimental results at different thicknesses using a D–T neutron source, with point-by-point C/E comparisons against multiple nuclear data libraries.**



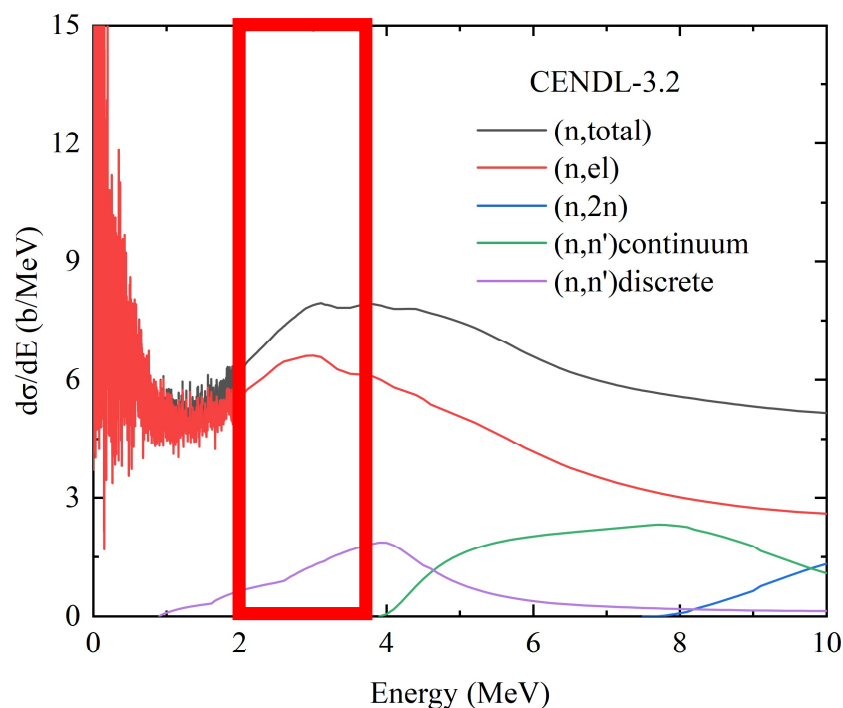


**Experimental results at different thicknesses using a D–D neutron source,  
 with point-by-point C/E comparisons against multiple nuclear data libraries.**

## ➤ D-T neutron

The conclusions from the D–T source experiments are consistent with those from the slab-sample measurements.

## ➤ D-D neutron



With a D–D neutron source, secondary neutrons mainly originate from elastic scattering and discrete-level inelastic scattering.

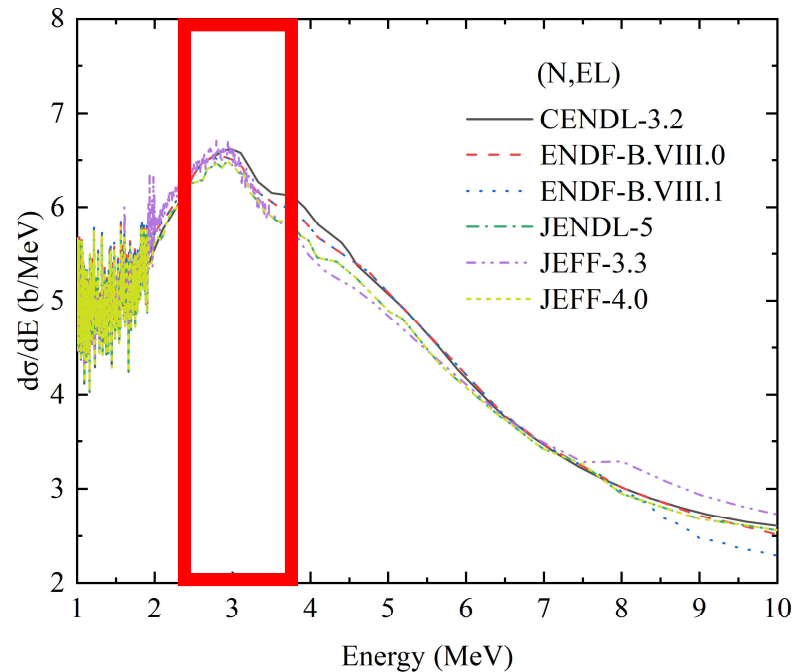
Reaction	Energy	TOF
(n,el)	>2.2MeV	<378ns
(n,n')discrete	0.8~2.2MeV	378~622ns

	CENDL-3.2	ENDF-B.VIII.0	ENDF-B.VIII.1	JENDL-5	JEFF-3.3	JEFF-4
5cm						
(n,el)	0.991 ± 0.030	0.960 ± 0.029	0.960 ± 0.029	0.949 ± 0.029	0.954 ± 0.029	0.949 ± 0.029
(n,n')discrete	0.791 ± 0.024	0.894 ± 0.028	0.894 ± 0.028	0.947 ± 0.029	0.925 ± 0.028	0.947 ± 0.029
10cm						
(n,el)	1.140 ± 0.035	1.034 ± 0.032	1.034 ± 0.032	1.004 ± 0.031	1.018 ± 0.031	1.004 ± 0.031
(n,n')discrete	0.989 ± 0.030	1.101 ± 0.034	1.101 ± 0.034	1.153 ± 0.035	1.145 ± 0.035	1.153 ± 0.035
15cm						
(n,el)	1.178 ± 0.036	0.998 ± 0.031	0.998 ± 0.031	0.952 ± 0.029	0.973 ± 0.030	0.952 ± 0.029
(n,n')discrete	0.989 ± 0.030	1.077 ± 0.033	1.077 ± 0.033	1.124 ± 0.035	1.131 ± 0.035	1.125 ± 0.035

**D-D neutron energy range**

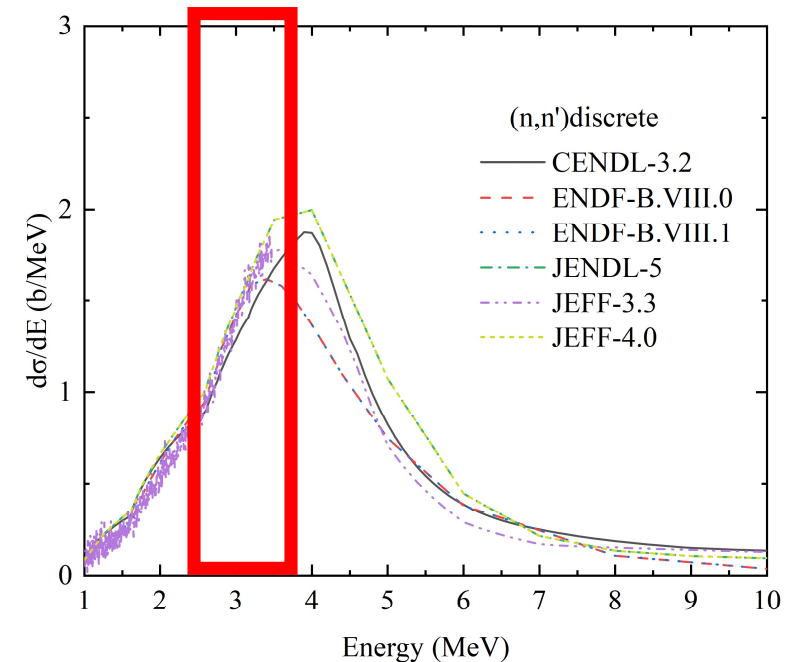


## Comparison of results across different nuclear data libraries.



### ➤ Elastic Region

Overall, ENDF/B-VIII.1 and ENDF/B-VIII.0 provide the most accurate predictions; as thickness increases, CENDL-3.2 shows progressively higher C/E values.

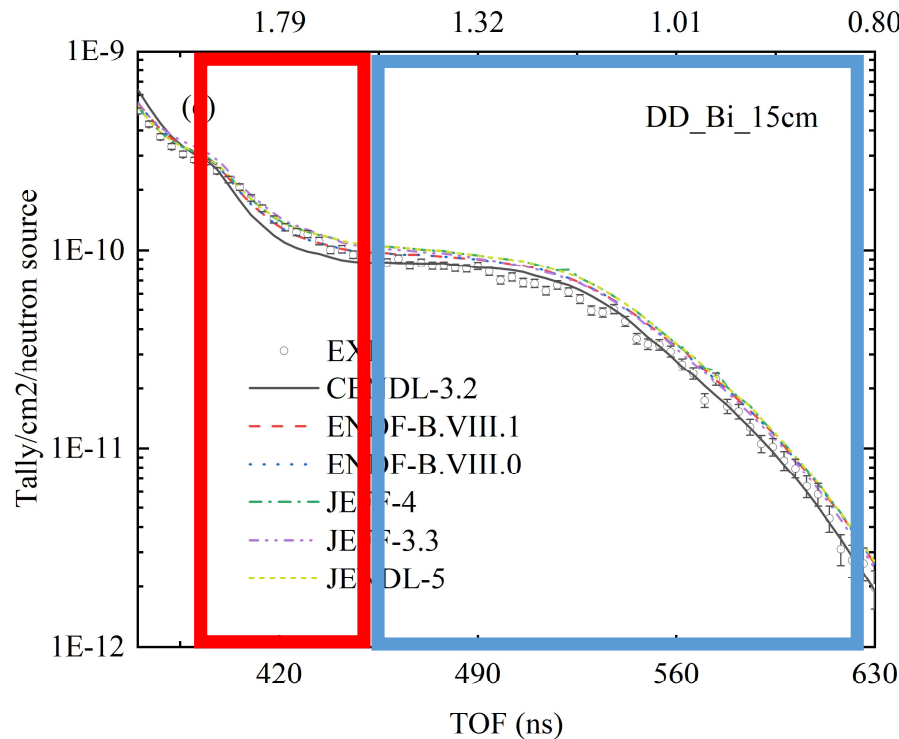


### ➤ Discrete-Level Inelastic

CENDL-3.2 gives the lowest results among the libraries, while JENDL-5 and JEFF-4 tend to be higher; JENDL-5 and JEFF-4 performs better at 5 cm, whereas CENDL agrees better at 10 cm and 15 cm.

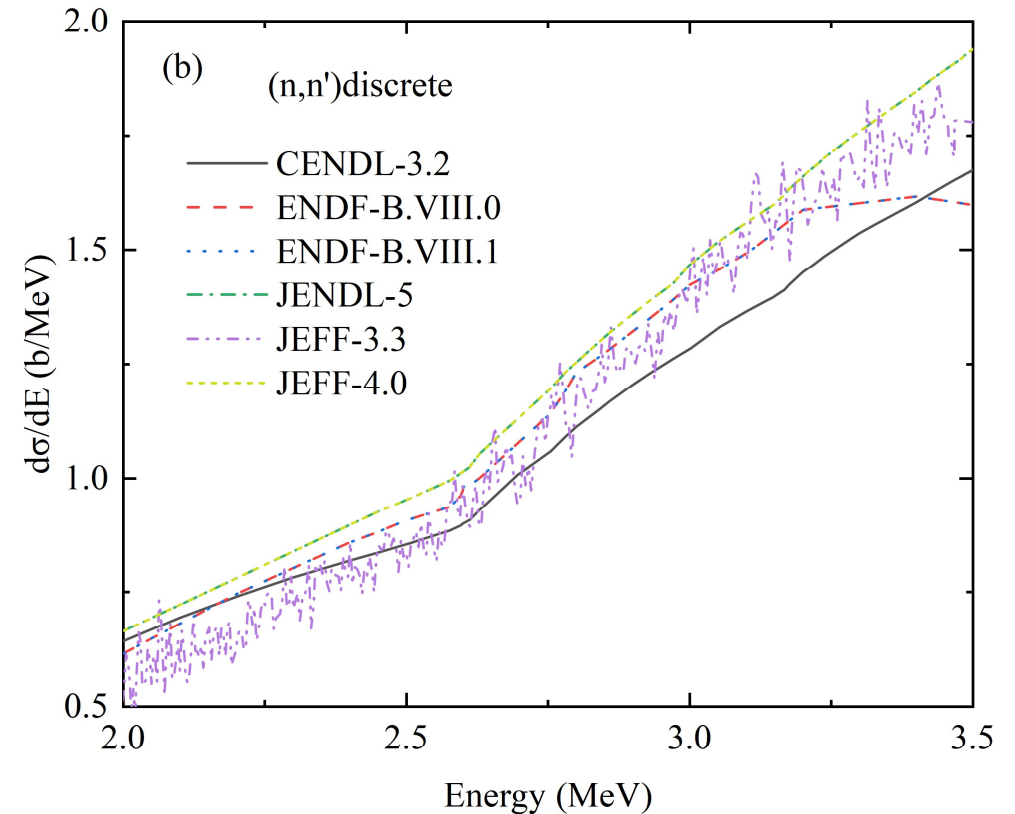
**Spherical samples exhibit both leakage and reaction.**

## Comparison of results across different nuclear data libraries.



### ➤ Discrete-Level Inelastic high energy

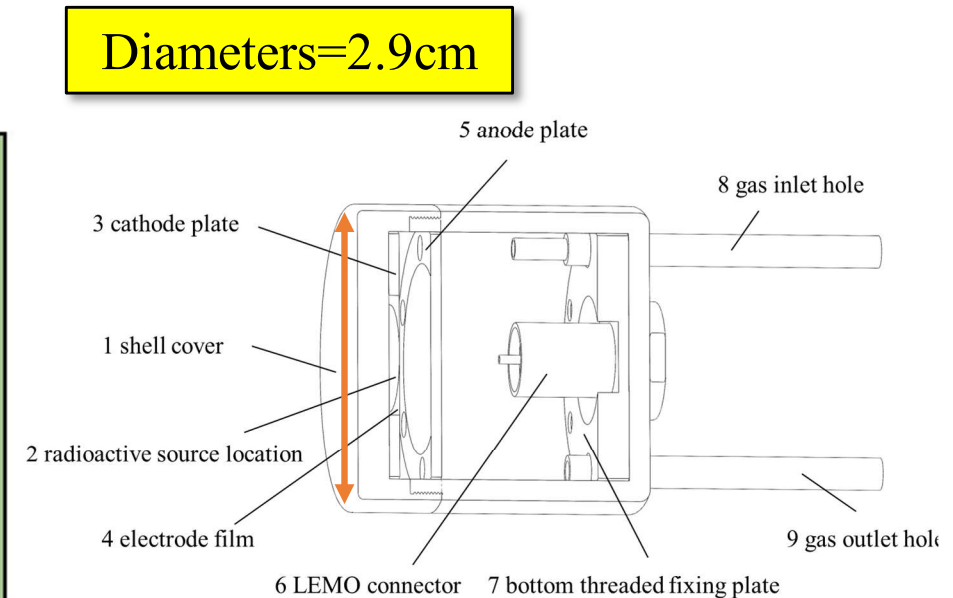
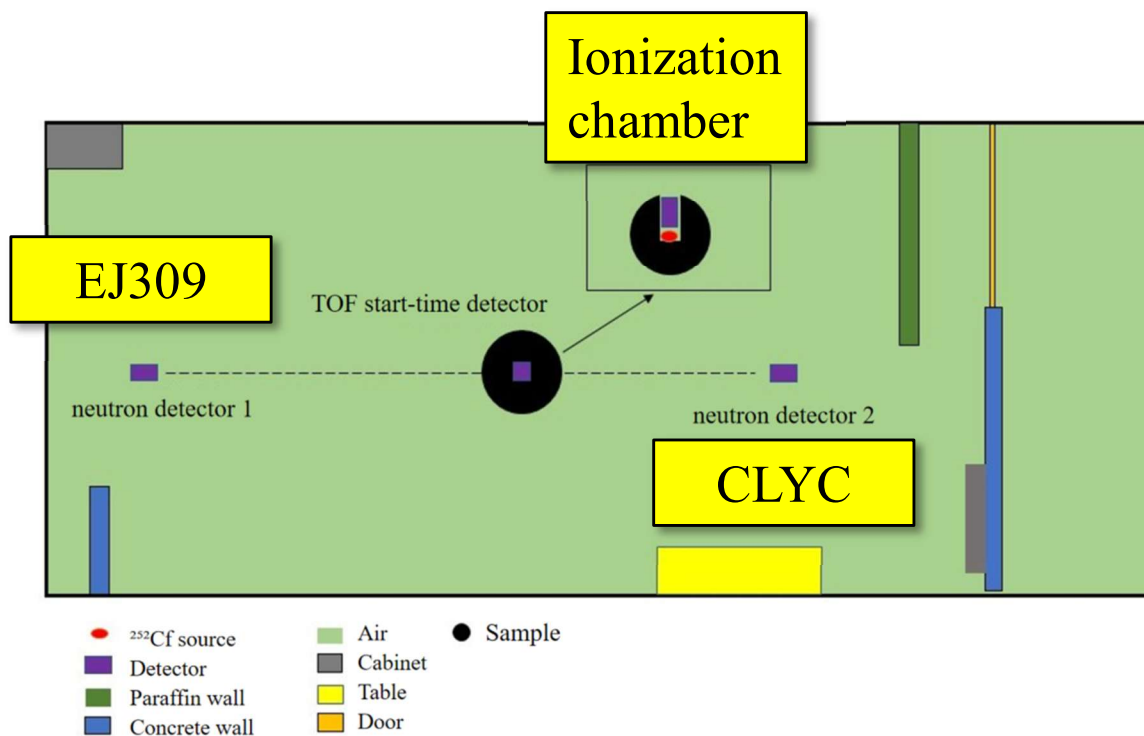
CENDL shows a clear underestimation, while the other libraries give C/E values close to 1.



### ➤ Discrete-Level Inelastic low energy

CENDL shows the best agreement, while the other libraries tend to overestimate.

# Experimental Platform– Cf-252 neutron source



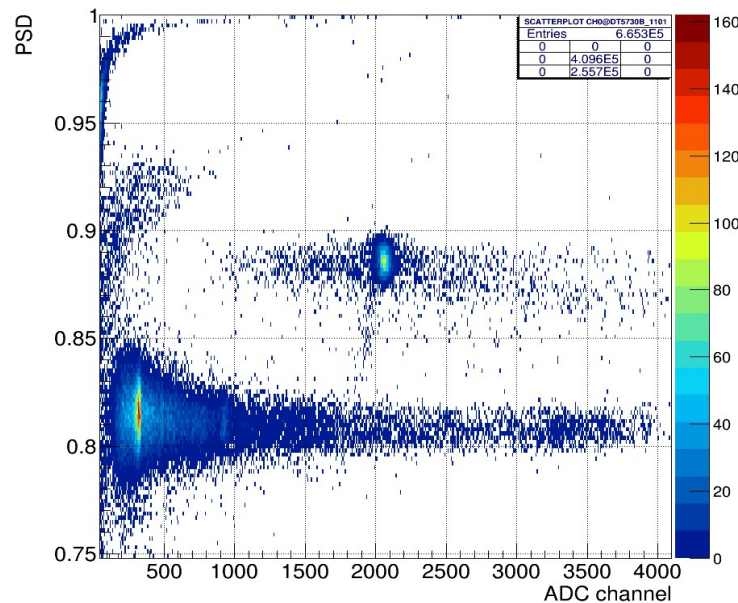
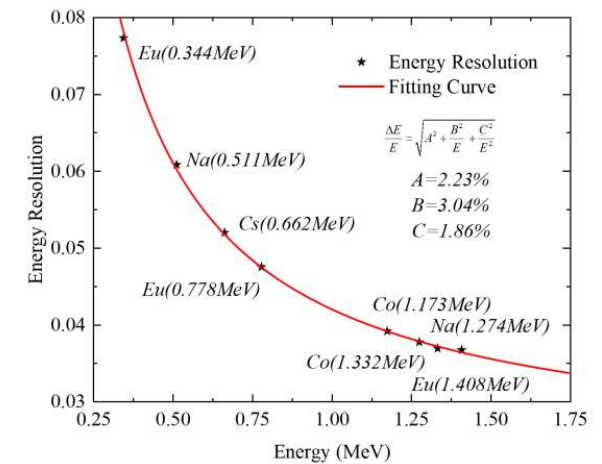
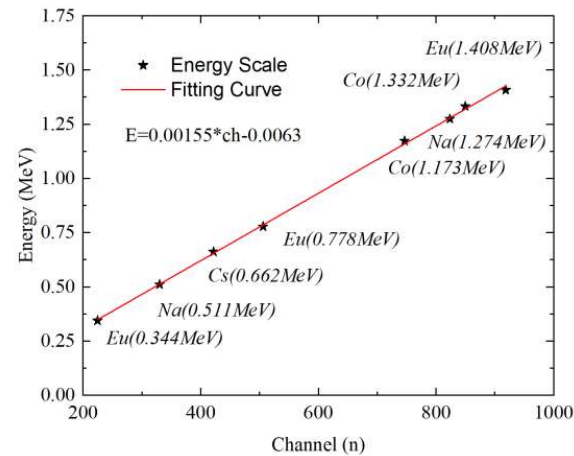
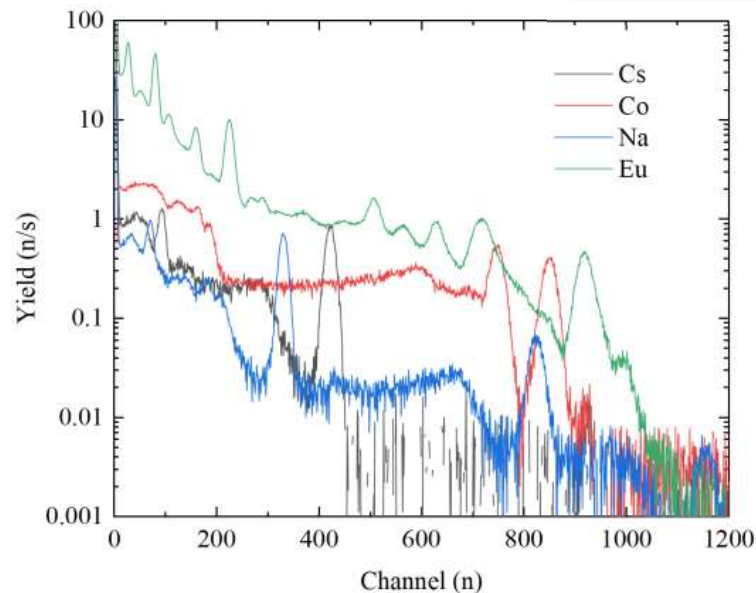
## Cf-252:

Stable, near-isotropic point-like emission simplifies geometry modeling and uncertainty control.

A representative fission neutron spectrum (~2 MeV mean energy) is well suited for validating shielding attenuation and spectral shaping.



## Cs<sub>2</sub>LiYCl<sub>6</sub>:Ce(CLYC) Detector

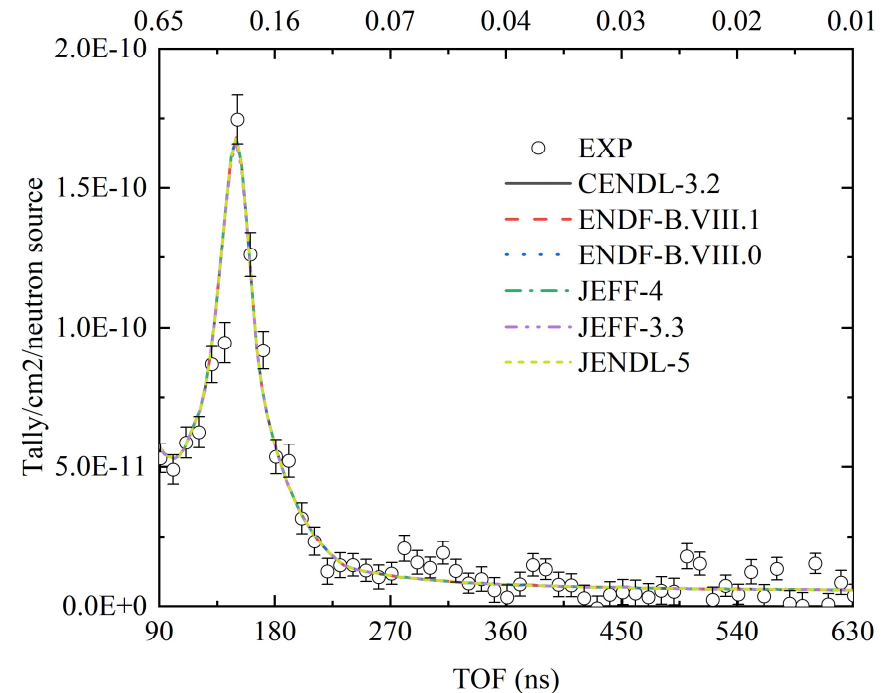
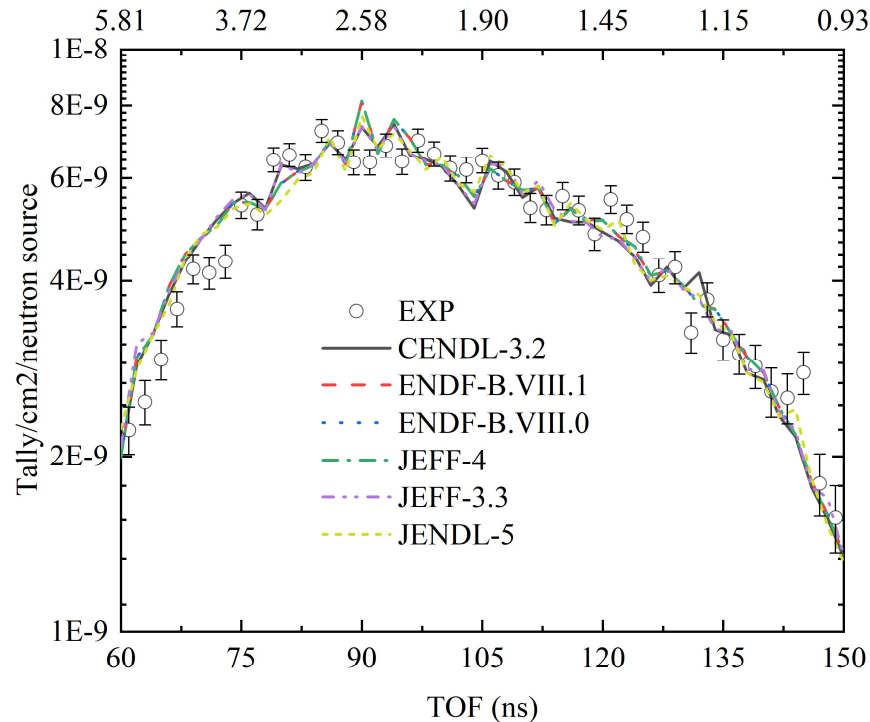


Li doping enables low-energy neutron detection, while chlorine (Cl) doping provides fast-neutron sensitivity via the  $^{35}\text{Cl}(n,p)$  reaction.

Excellent n-γ discrimination, with a typical FOM > 2.

Gamma-ray energy resolution is ~5% at 662 keV.

# Experimental Results – Standard Sample (CH<sub>2</sub>)



A 12 cm-diameter polyethylene sphere was used as the benchmark sample to validate the platform, with C/E deviations < 5% across libraries.

Experiments with two Fe samples (12 cm and 24 cm in diameter) have been completed.

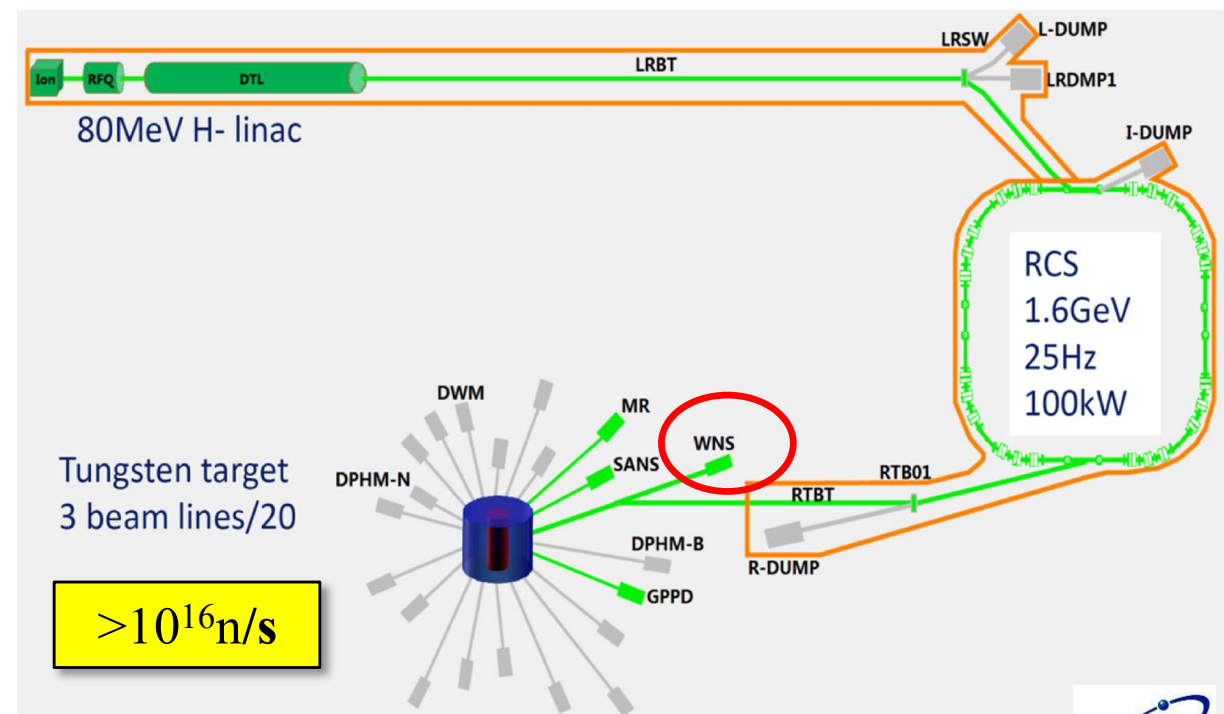
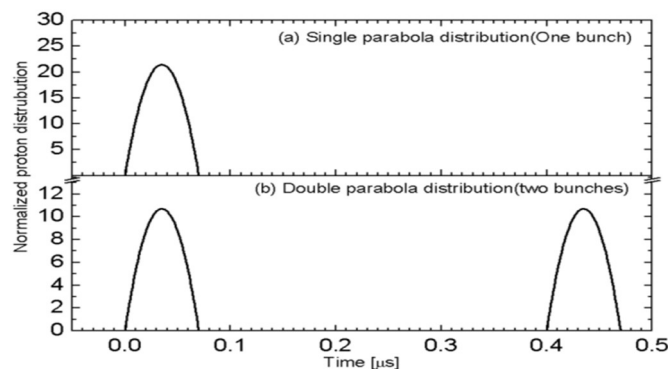
Experiments are underway for three Bi samples (10/15/20 cm in diameter).

# Quasi-Differential Neutron Scattering experiment platform CSNS Back-n

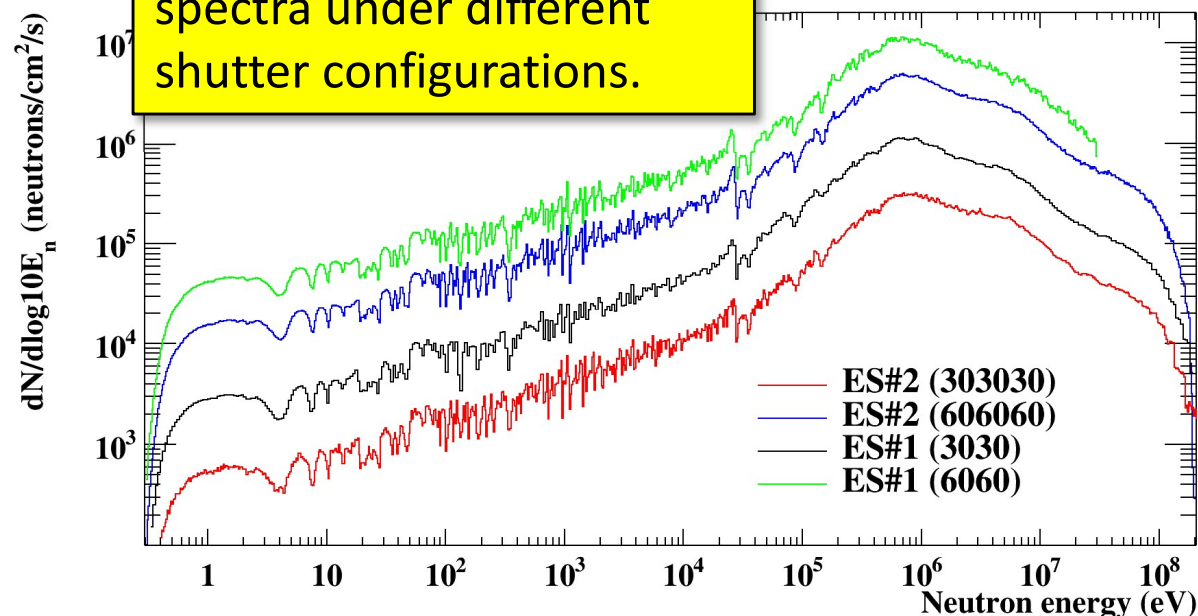
China's pulsed spallation neutron source uses 1.6 GeV proton pulses (25 Hz) striking a tungsten (W) target to generate intense pulsed neutrons.

CSNS currently operates at ~170 kW beam power.

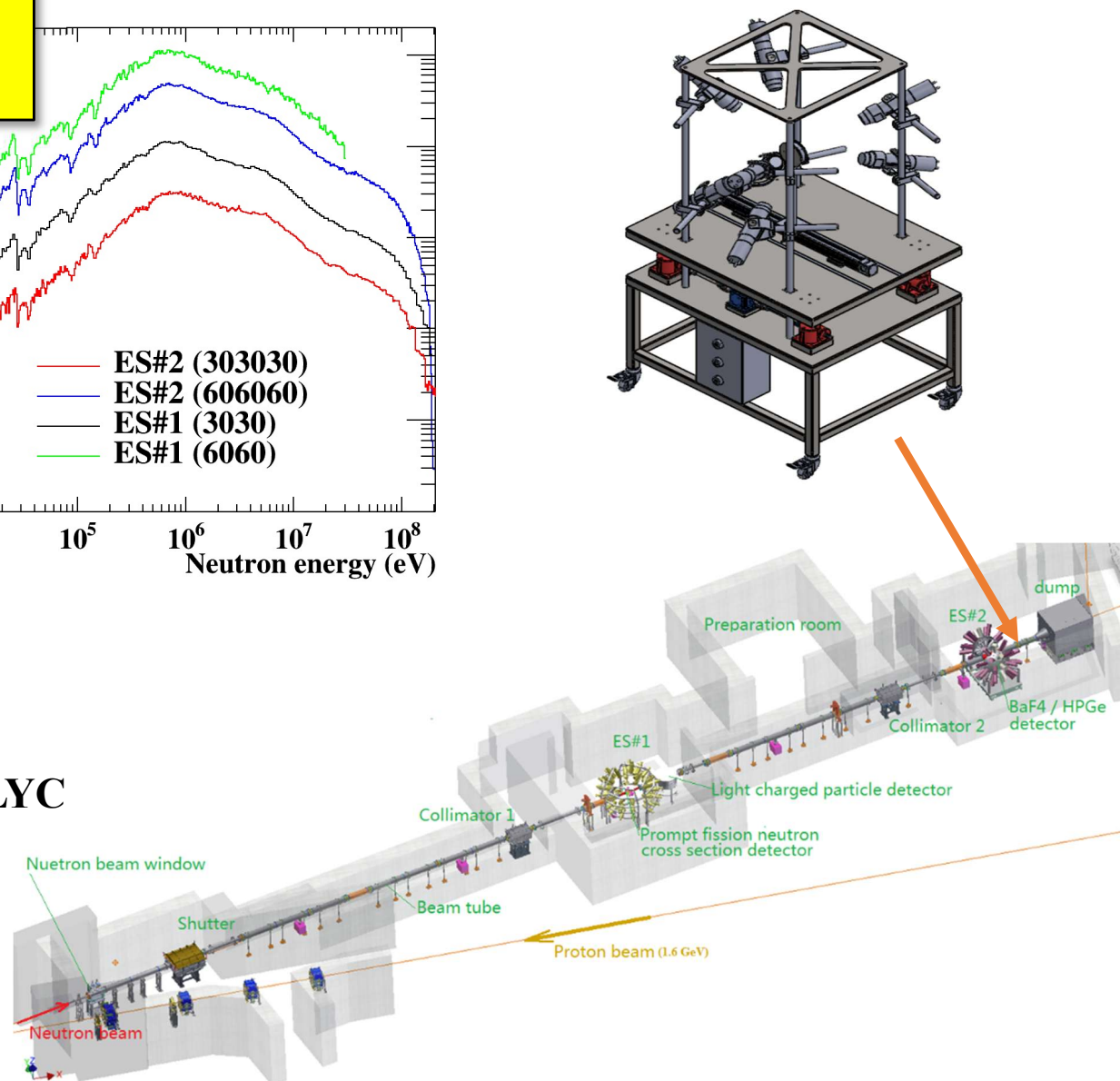
CSNS typically operates with two proton bunches per pulse separated by ~410 ns, which boosts intensity/neutron flux (single-bunch gives about half the flux)



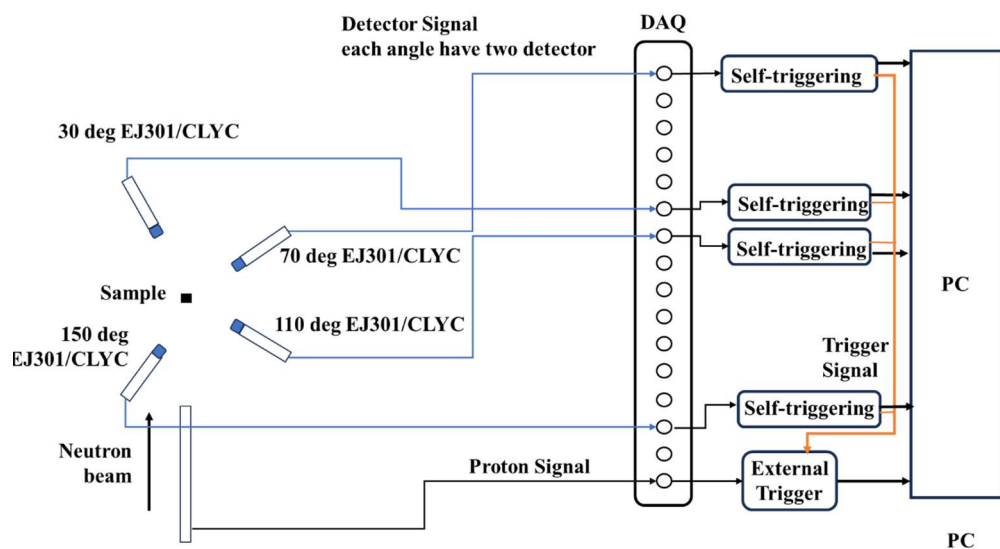
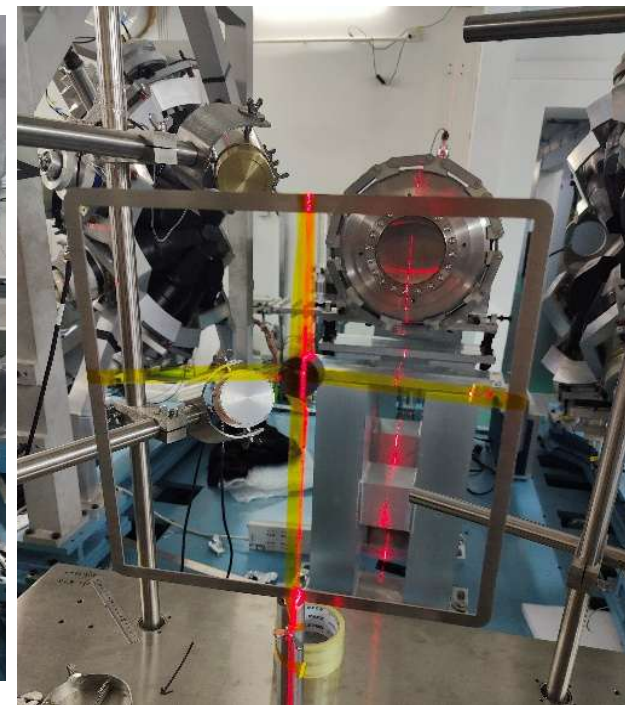
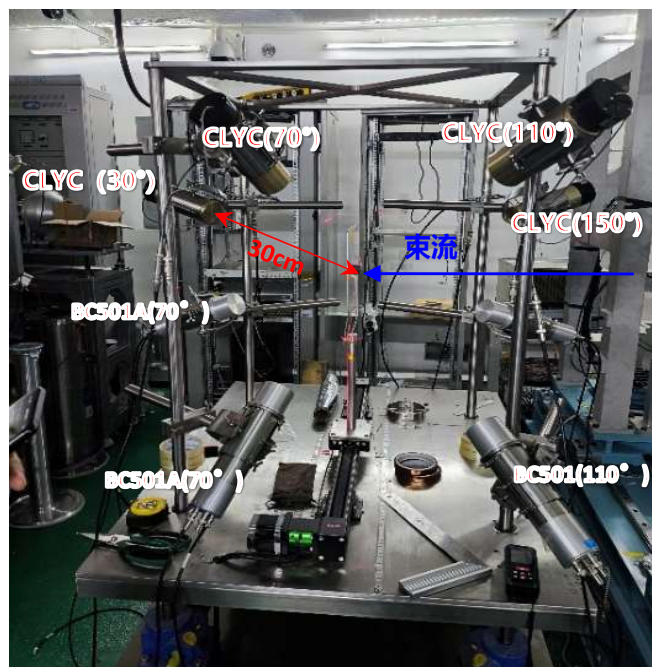
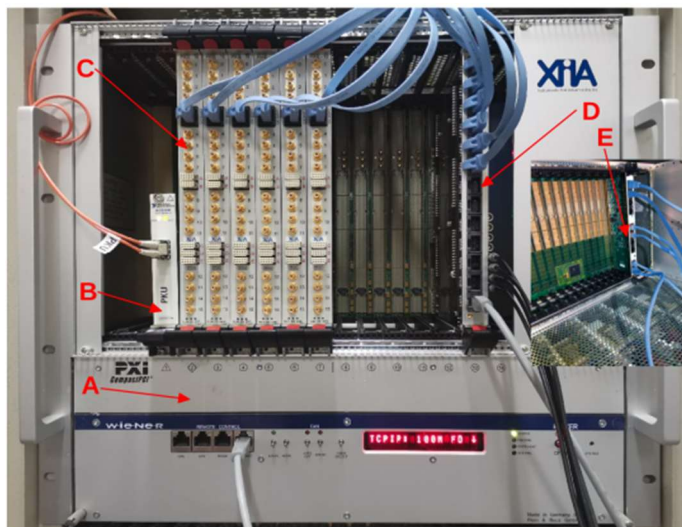
Beam spot size and energy spectra under different shutter configurations.



- **Location:** Hall 2
- **Beam power:** 160 kW
- **beam spot:** Ø30 mm
- **Detectors:** 4 × BC501A + 4 × CLYC
- **Samples:** 20 mm Graphite, Zr
- **Distances:** source–sample 77.4 m;  
sample–detector 0.3 m
- **Angles:** 30° , 70° , 110° , 150°
- **DAQ system:** XIA





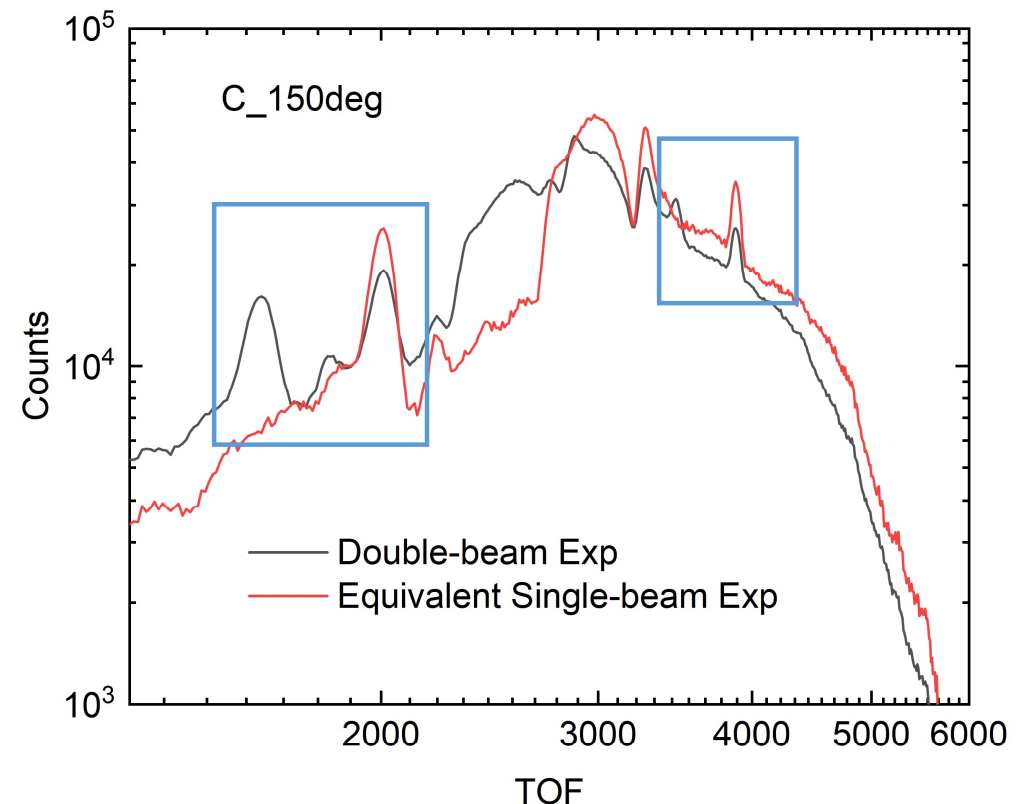


# IAEA NEUTRON DATA STANDARDS (2017)

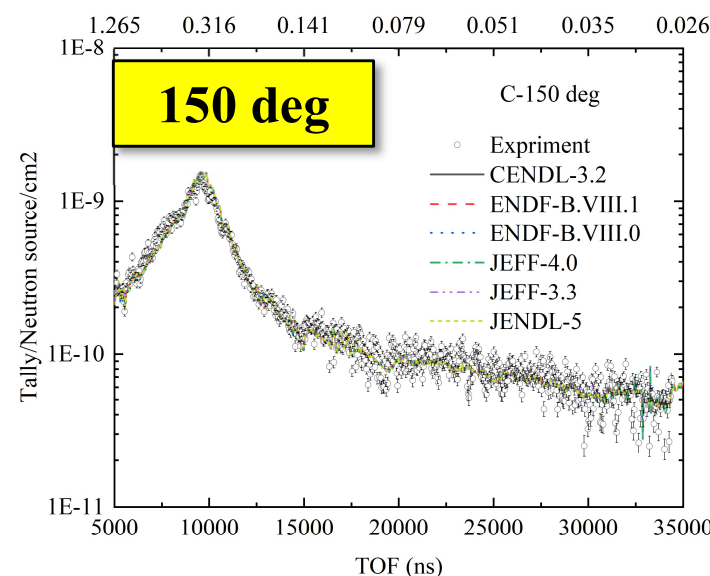
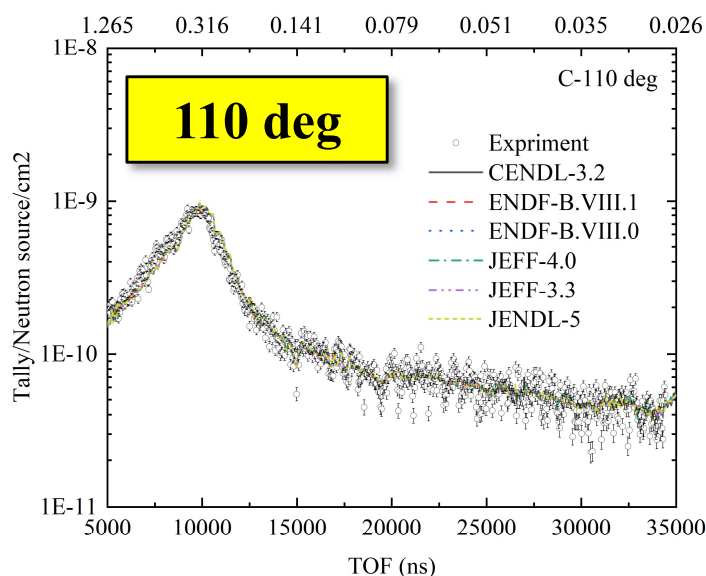
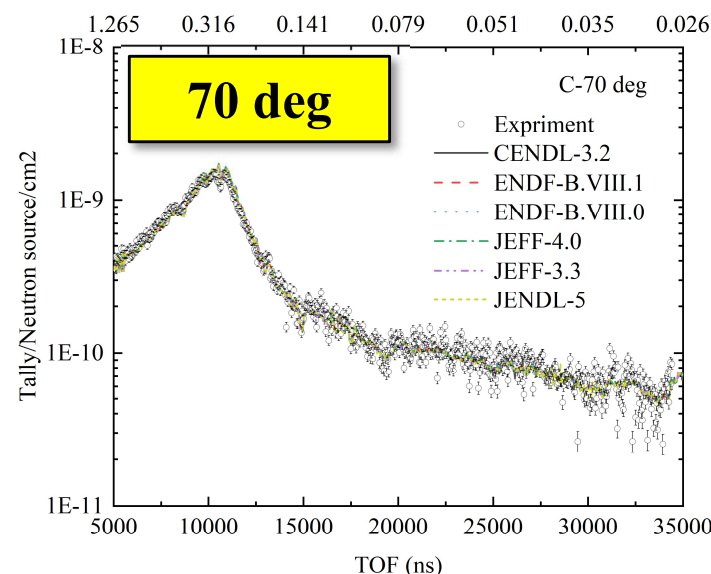
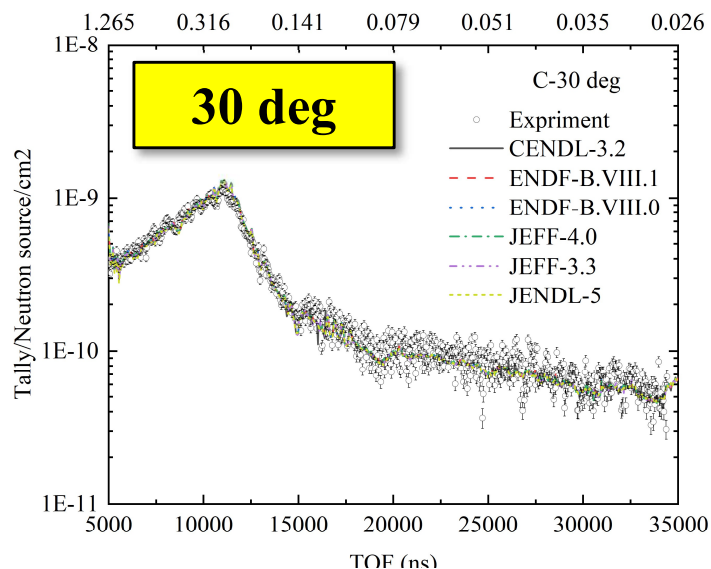
5  $^{\text{nat}}\text{C}(n,n)$  up to 6.45 MeV  
(Standard range: 1keV - 1.8 MeV, angular distribution standard)

Detector Energy Range:  
BC501A >0.8MeV  
CLYC 0.03MeV~1.2MeV

Double-beam analysis:  
A MLEM-based unfolding  
algorithm



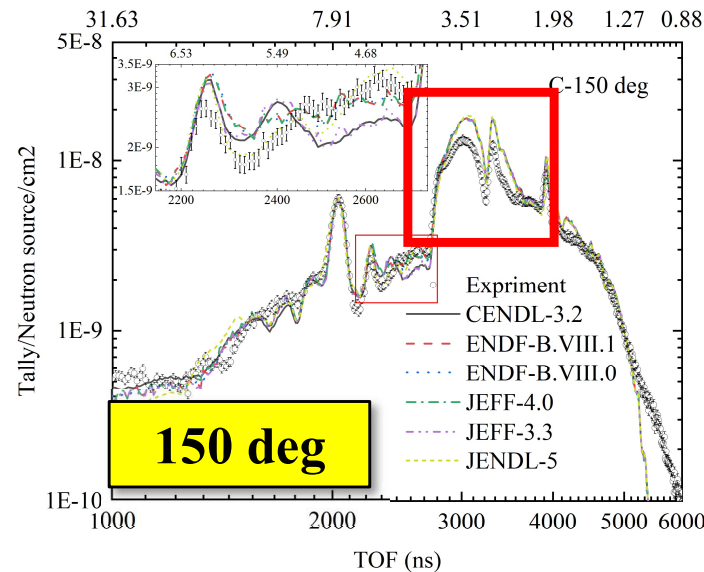
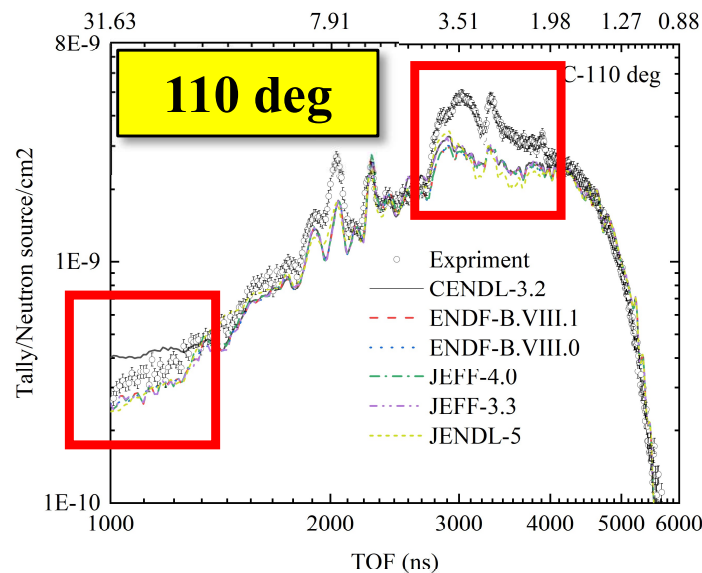
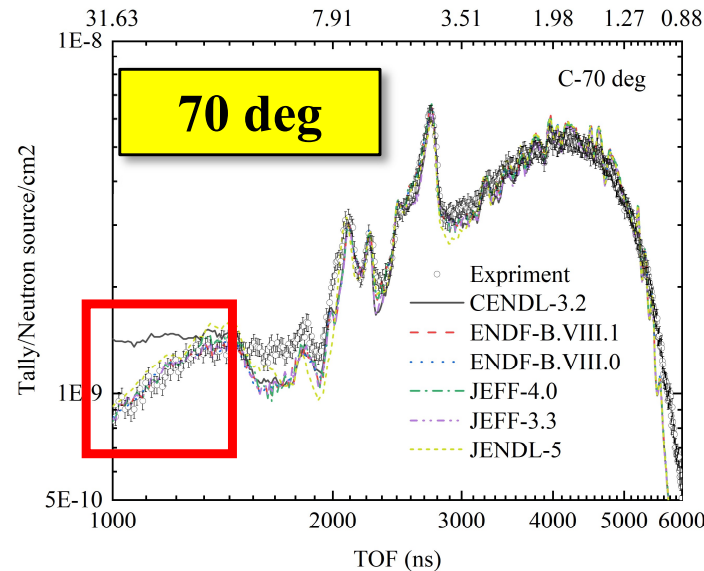
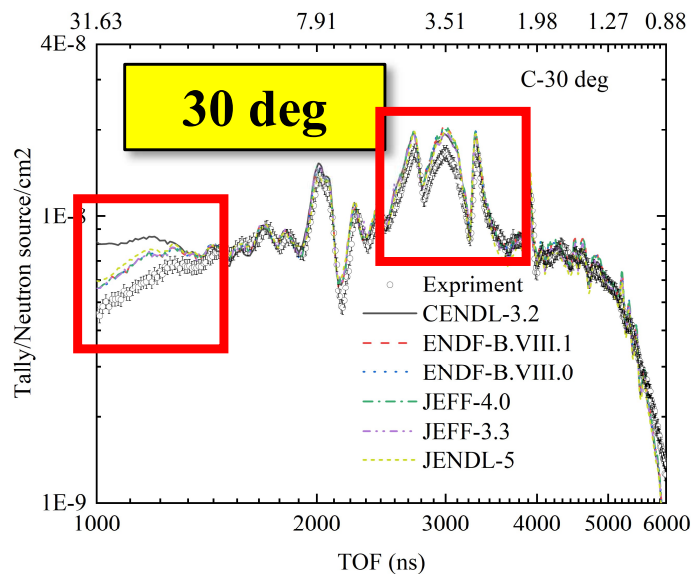
# Experimental Results – Standard Sample (C) – CLYC



**The C/E values across all databases and perspectives are close to 1.**



# Experimental Results – Standard Sample (C) – BC501A



Energy Range:

<6.45MeV

Stander cross-section

but not stander

angular distribution

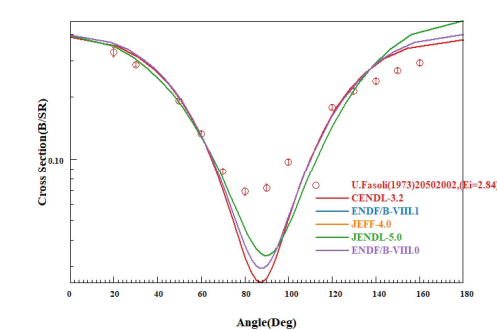
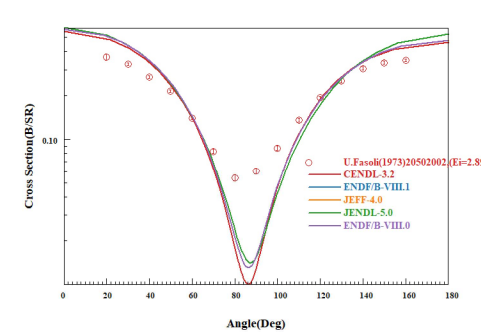
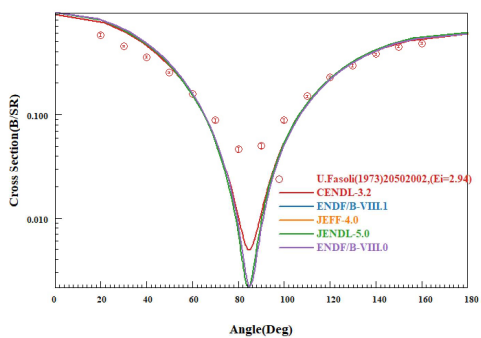
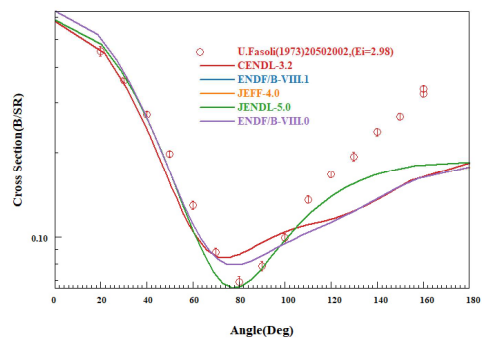
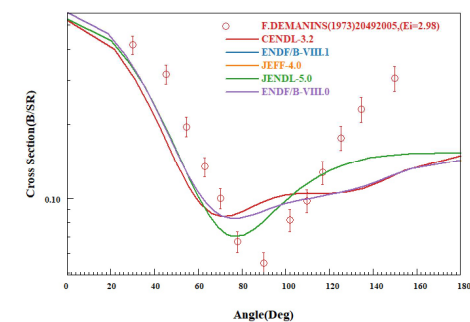
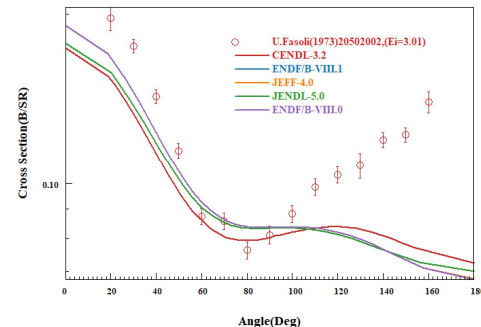
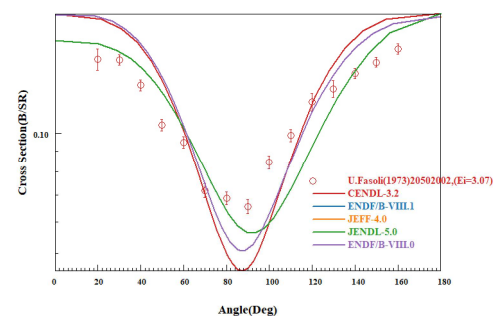
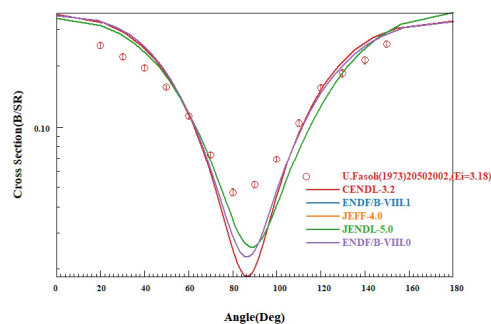
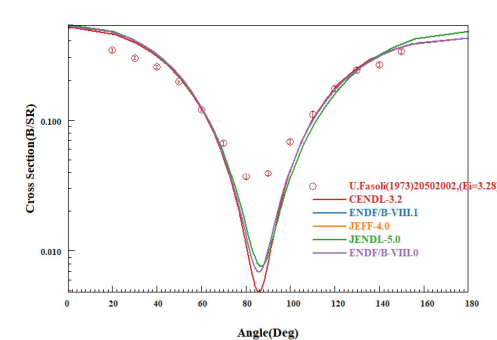
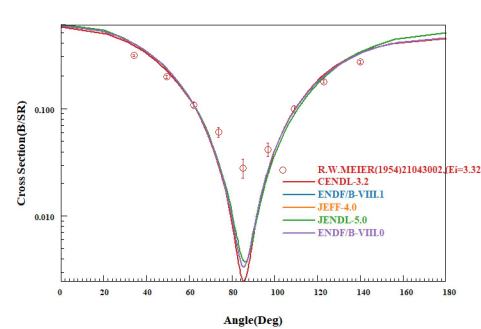
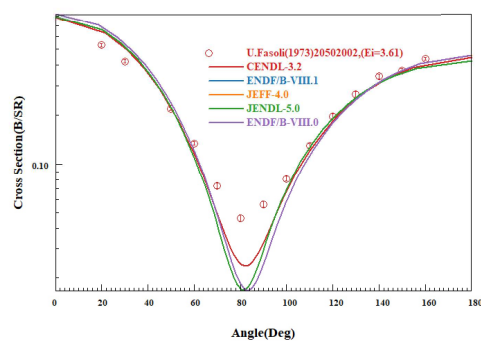
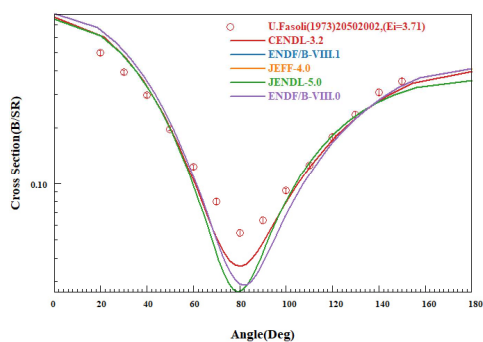
6.45MeV~20MeV

>20MeV

The angular distribution of C in the fast neutron energy region still exhibits significant deviation.

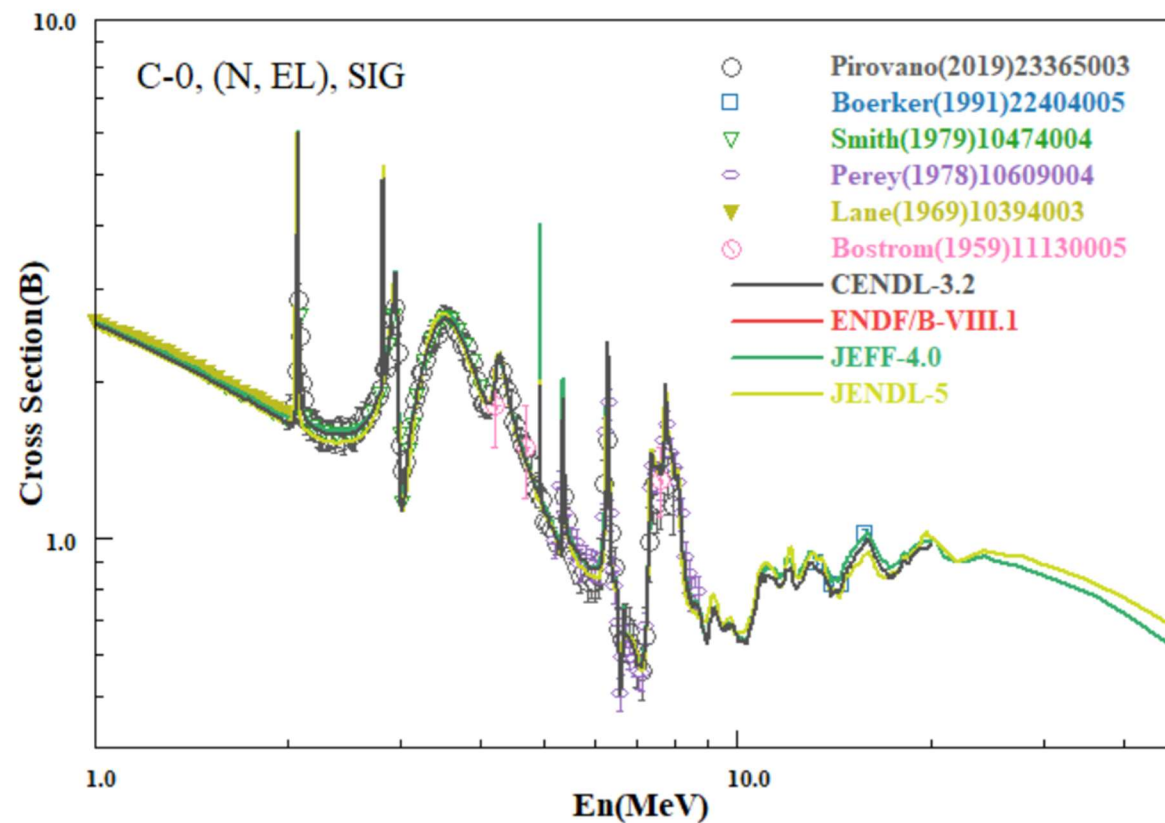


**<6.45MeV**



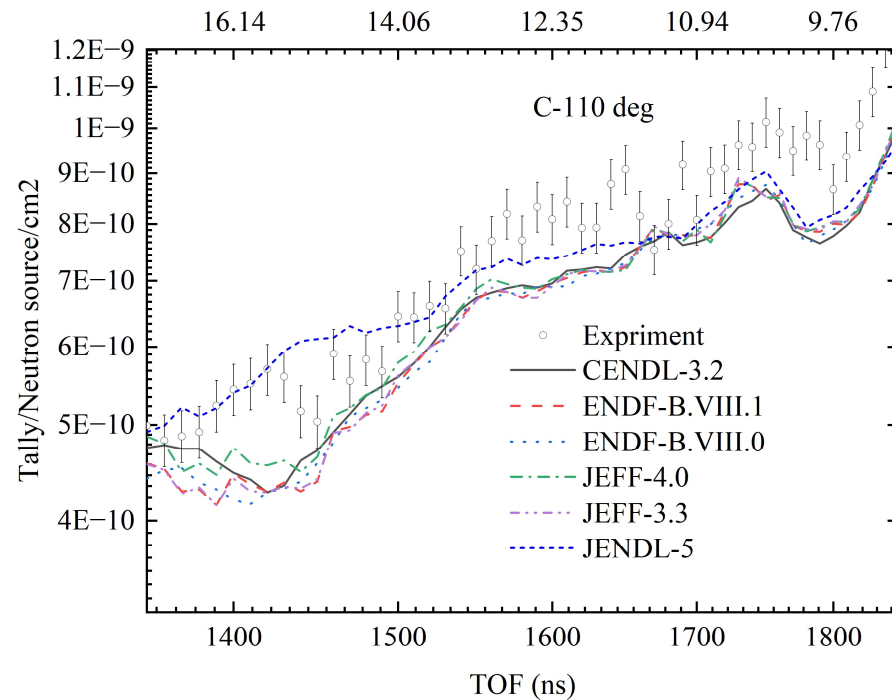
**Comparison of angular distributions in the evaluation database with experimental results in the 2.84–3.71 MeV range**

**>20MeV**

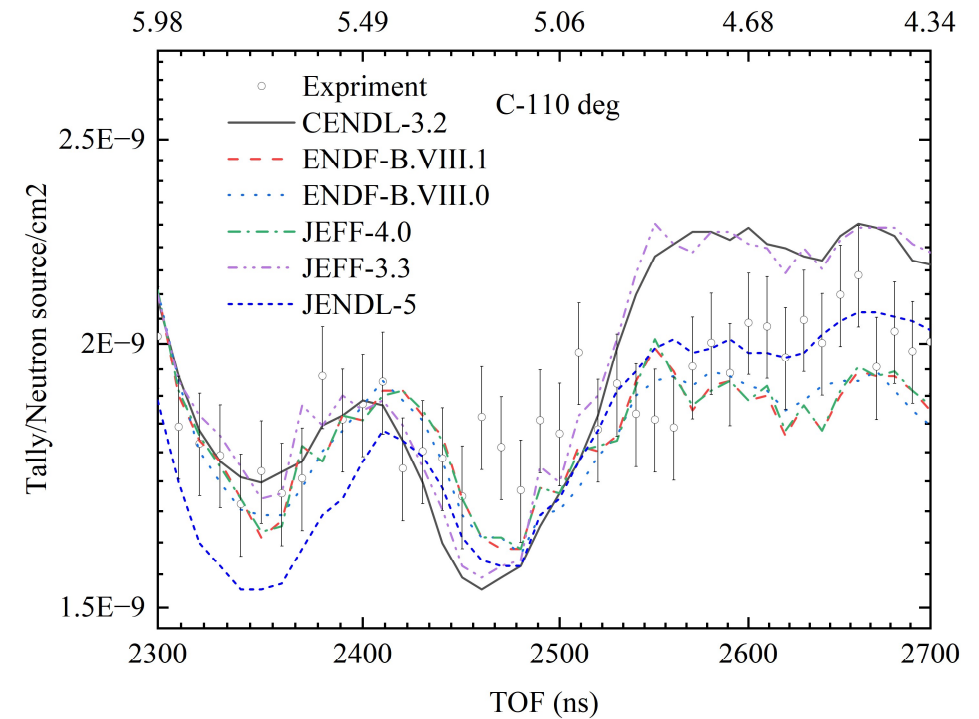


**CENDL-3.2 lacks data above 20 MeV.**

## 110 deg



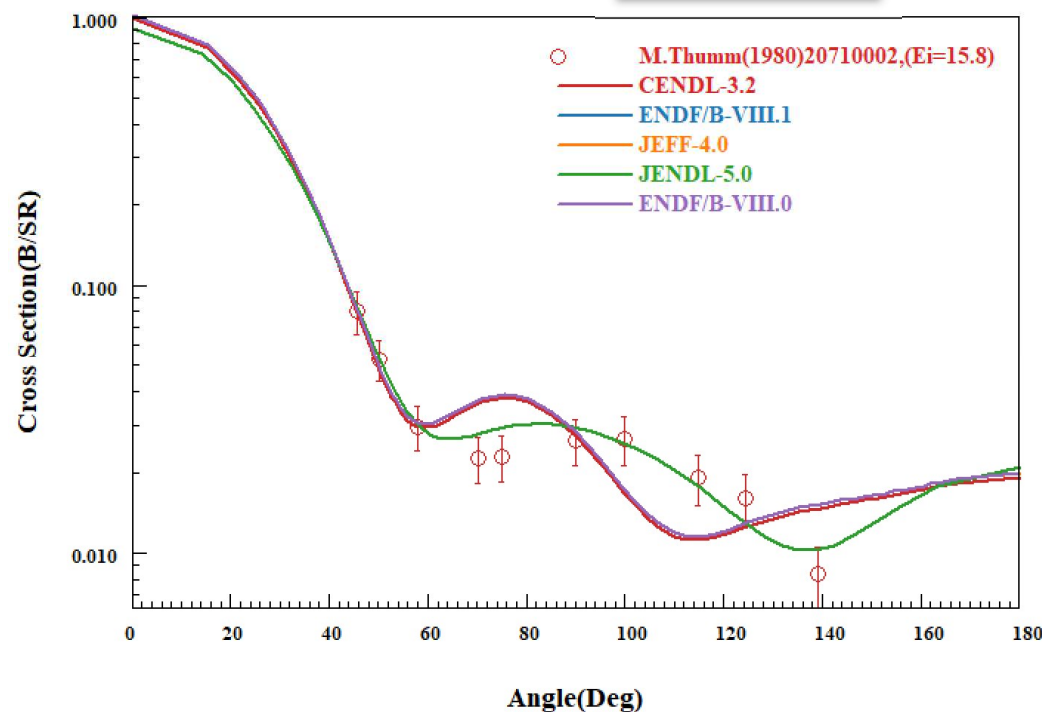
**JENDL-5 provides the best C/E value within the 12–18 MeV range.**



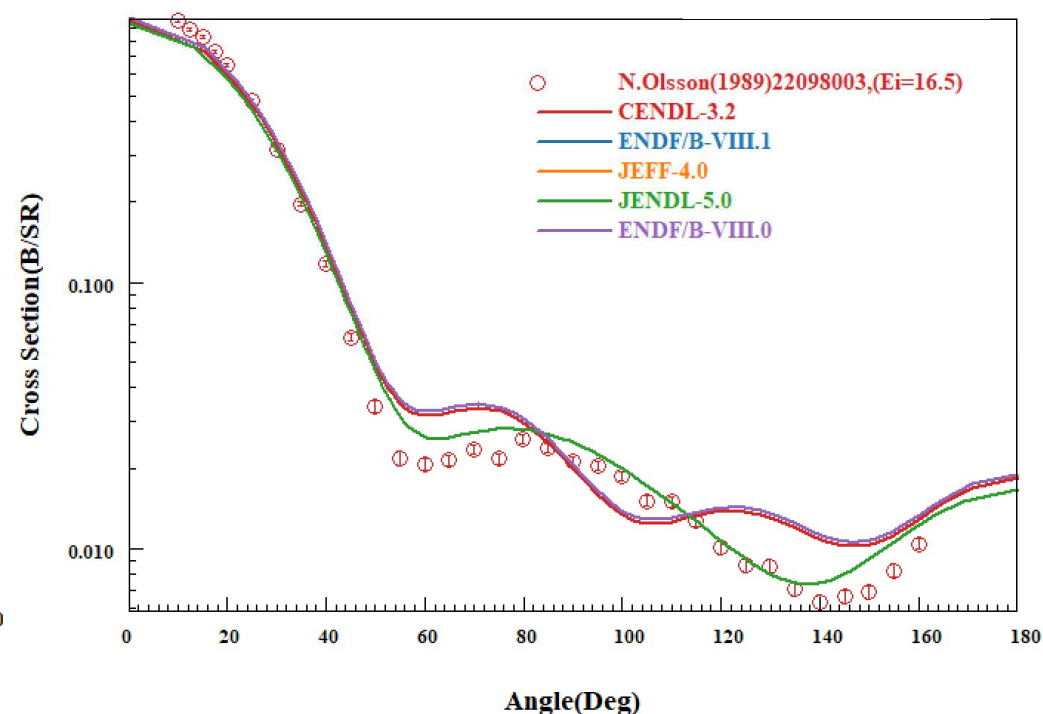
**JENDL-5 exhibits the best C/E ratio within the 4.3–5 MeV range, while CENDL-3.2 performs best at 5.5–6 MeV.**

**JENDL-5 provides the best C/E value within the 12–18 MeV range.**

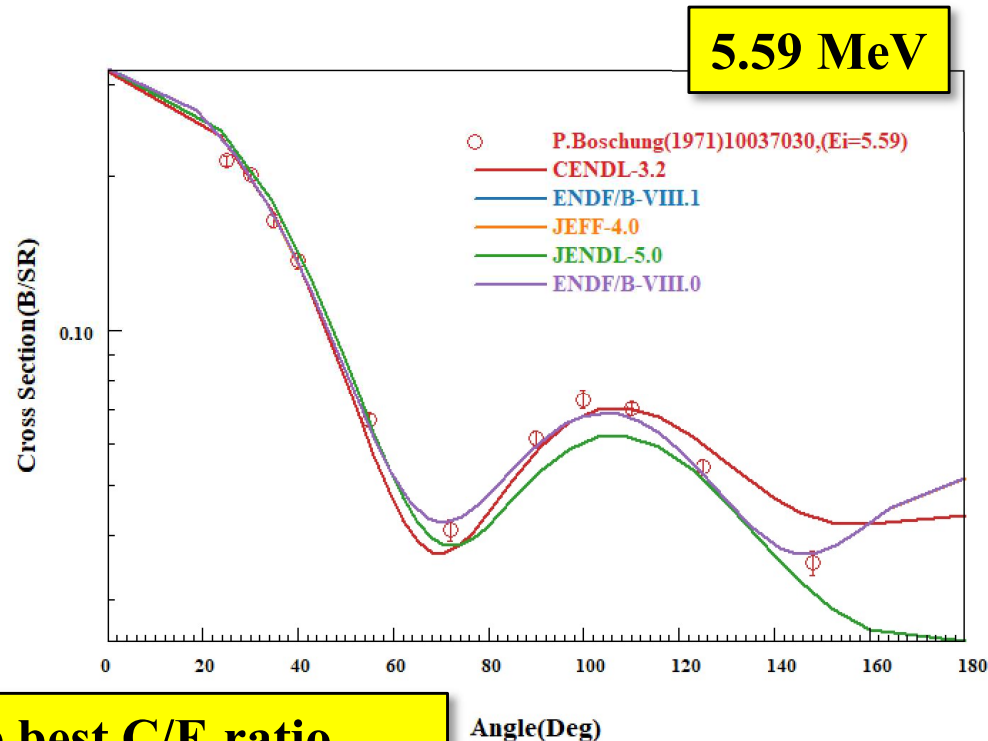
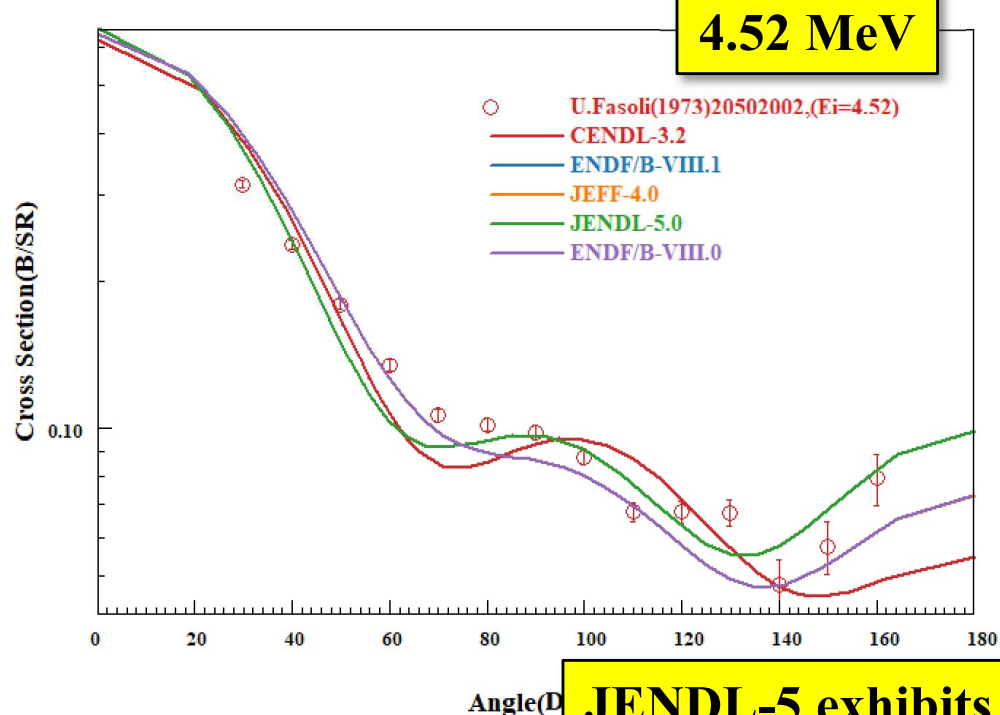
**15.8 MeV**



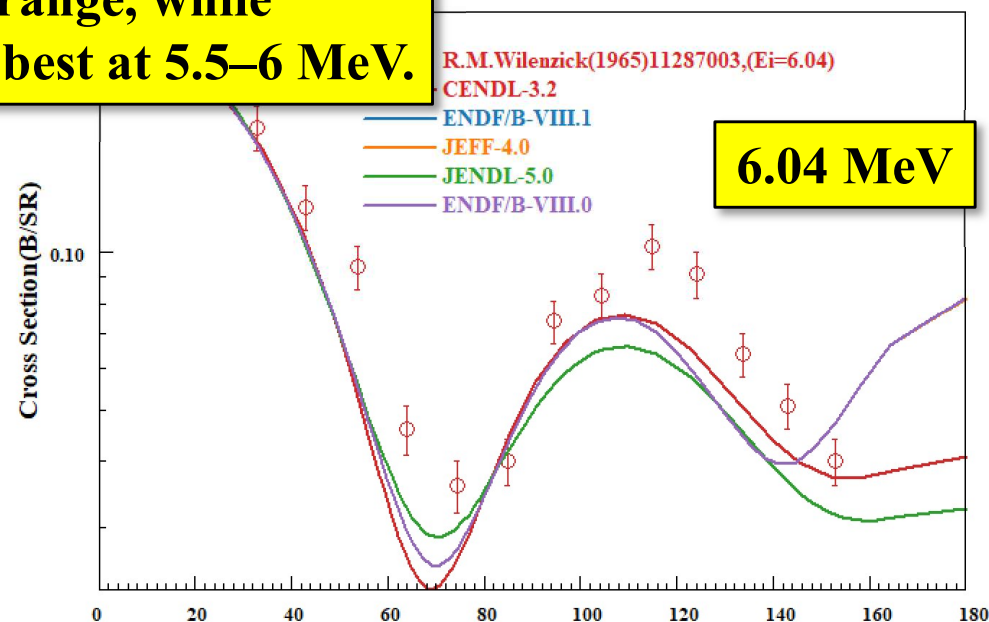
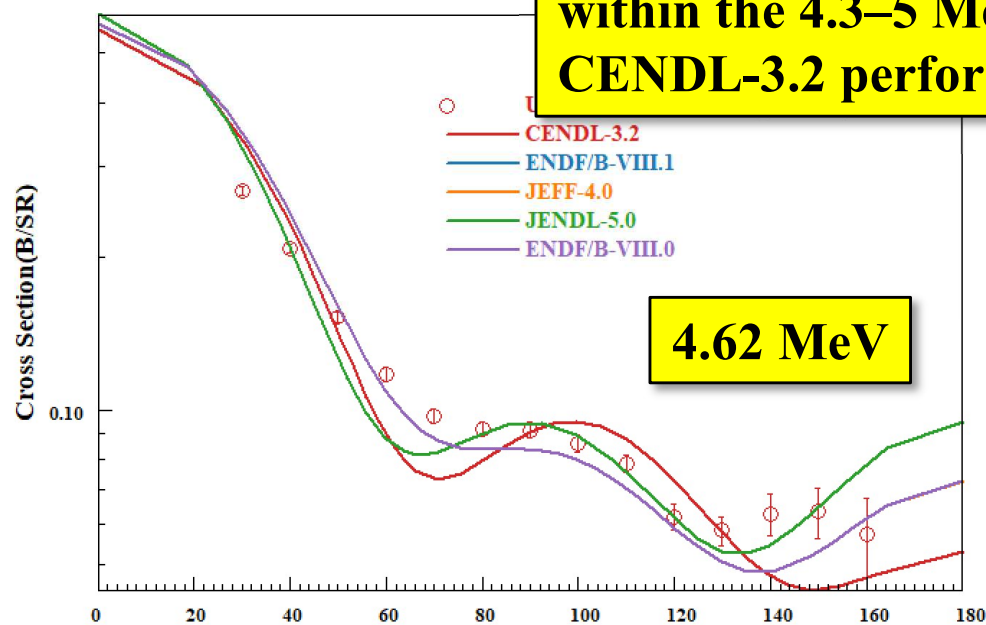
**16.5 MeV**



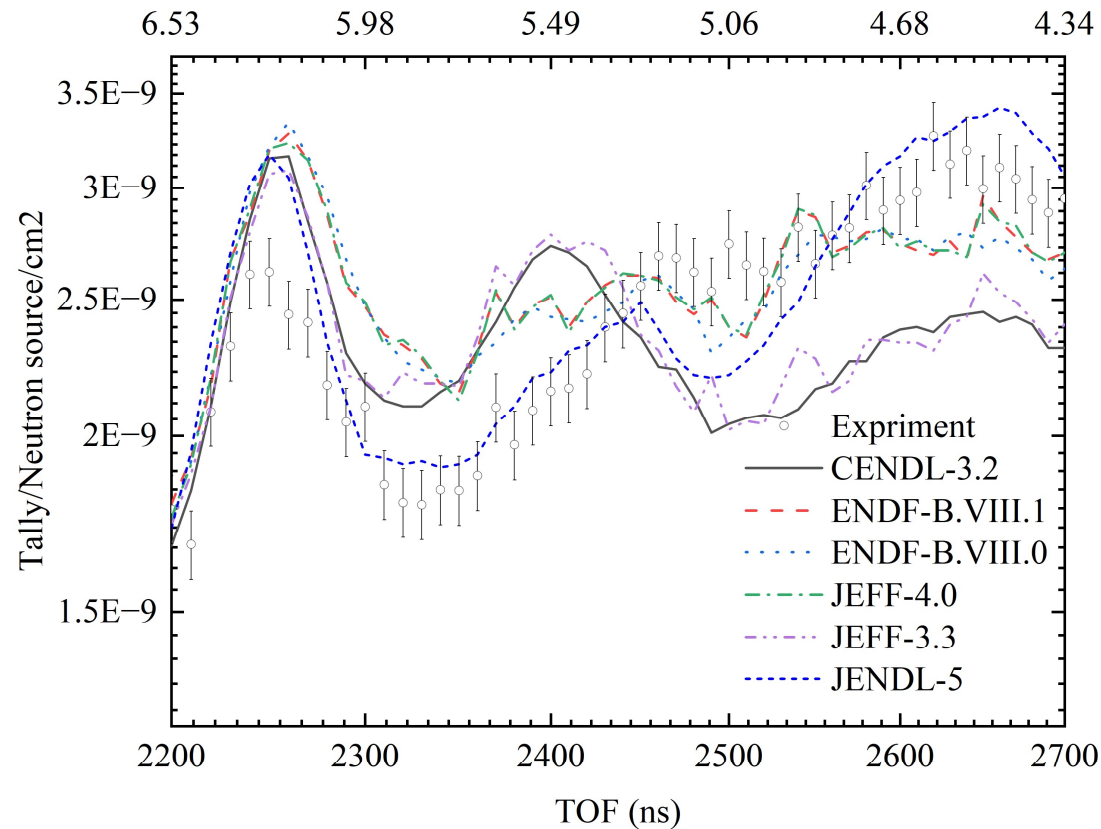




**JENDL-5 exhibits the best C/E ratio  
 within the 4.3–5 MeV range, while  
 CENDL-3.2 performs best at 5.5–6 MeV.**

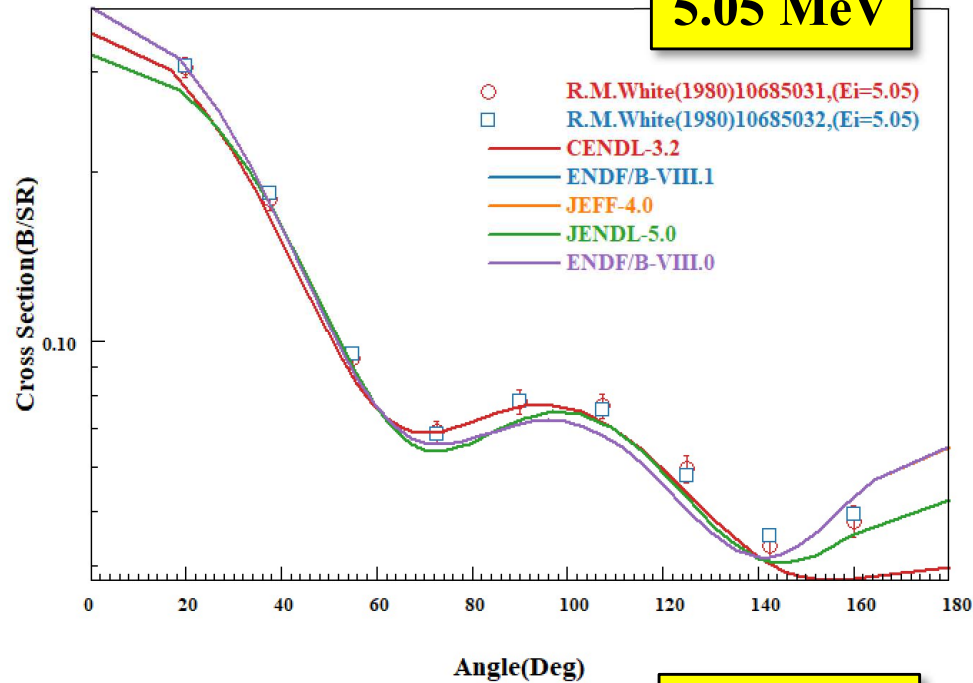


150 deg

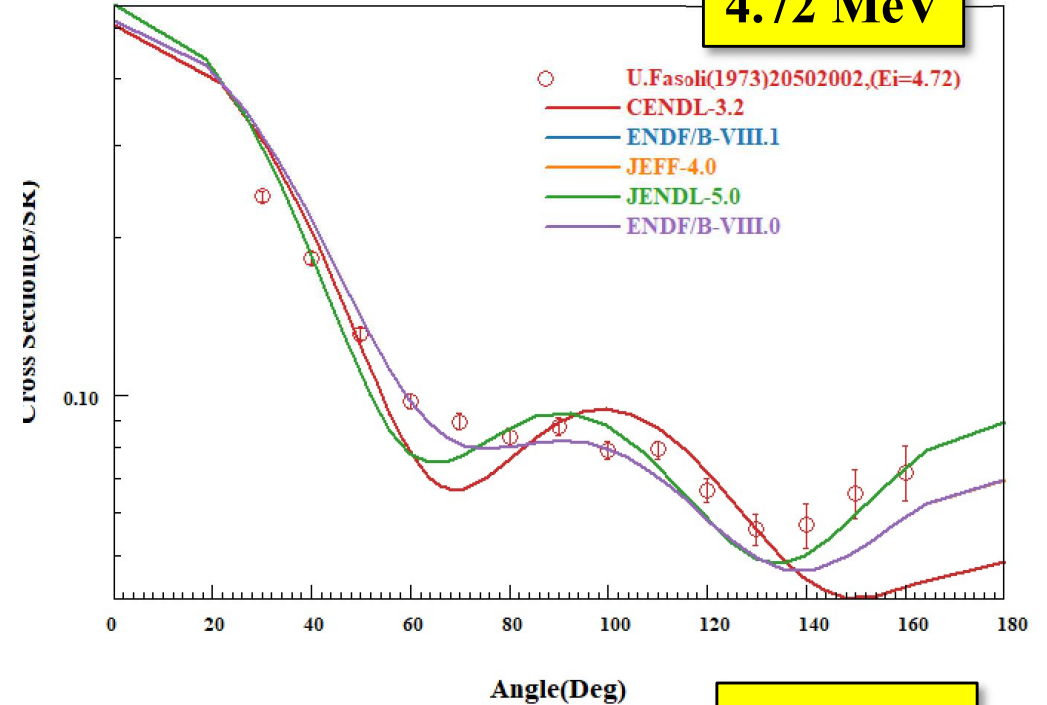


At 4.1-4.3 MeV, ENDF exhibits the optimal C/E ratio; 4.3–4.8 MeV, JENDL-5 exhibits the optimal C/E ratio; at 4.8–5.2 MeV, ENDF is optimal; and at 5.2–6 MeV, JENDL-5 is optimal.

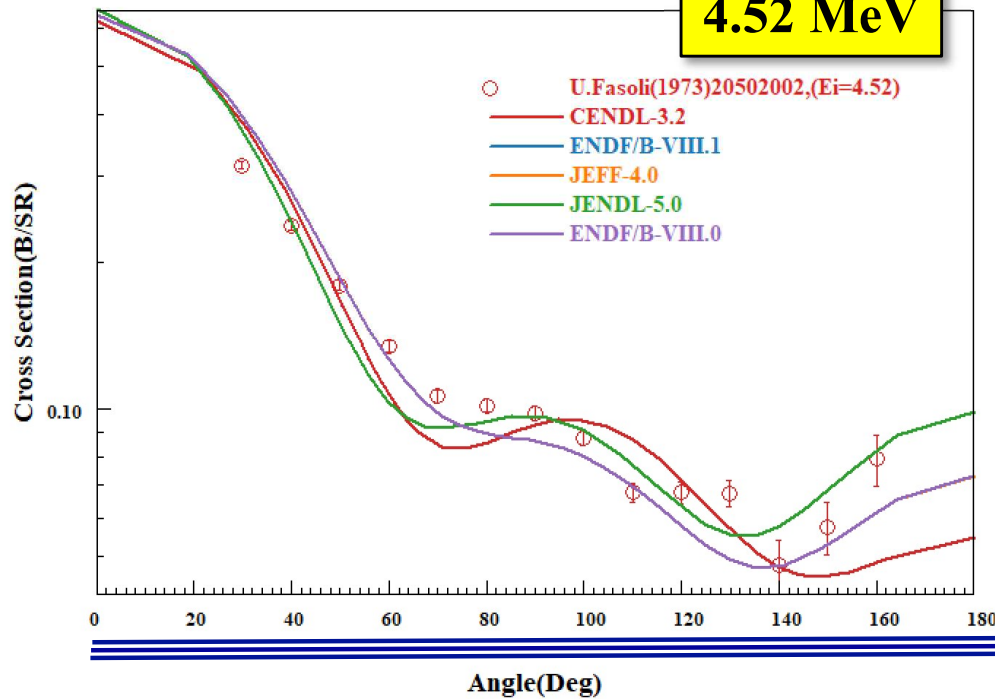
5.05 MeV



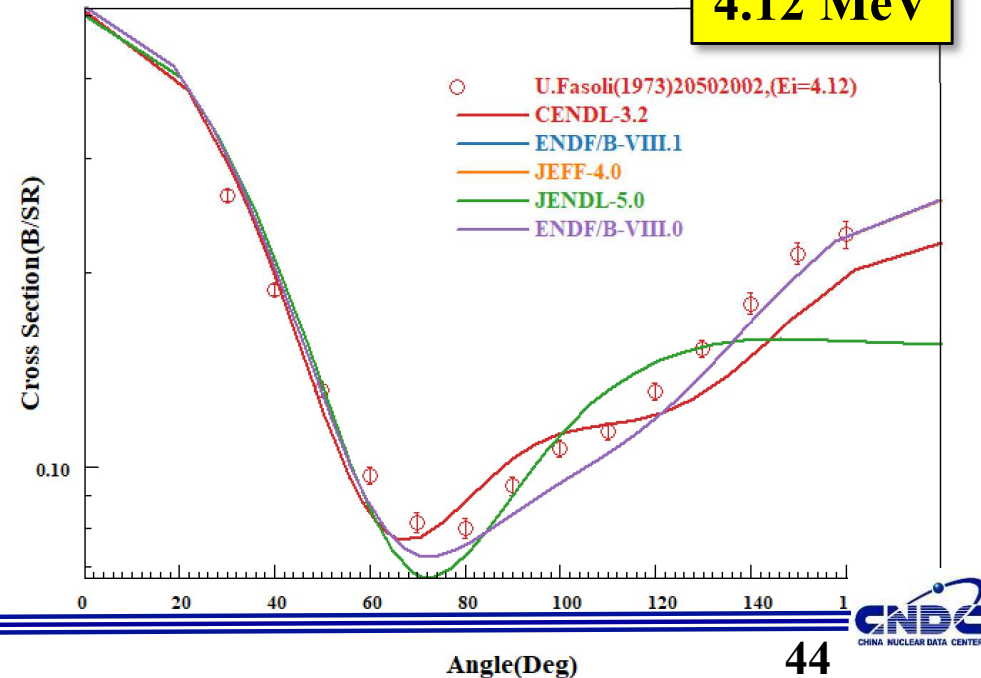
4.72 MeV



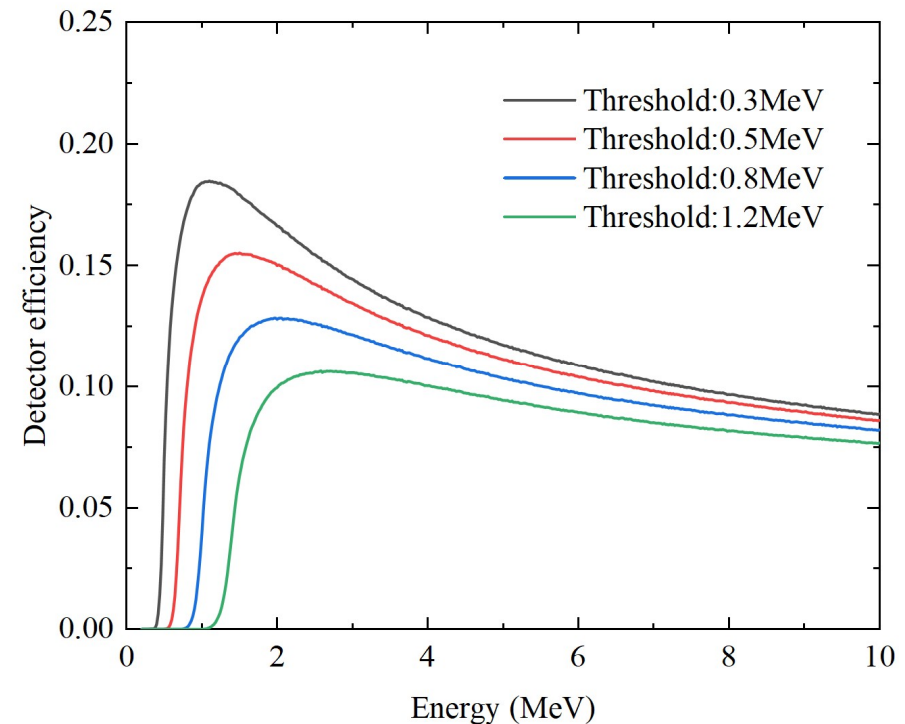
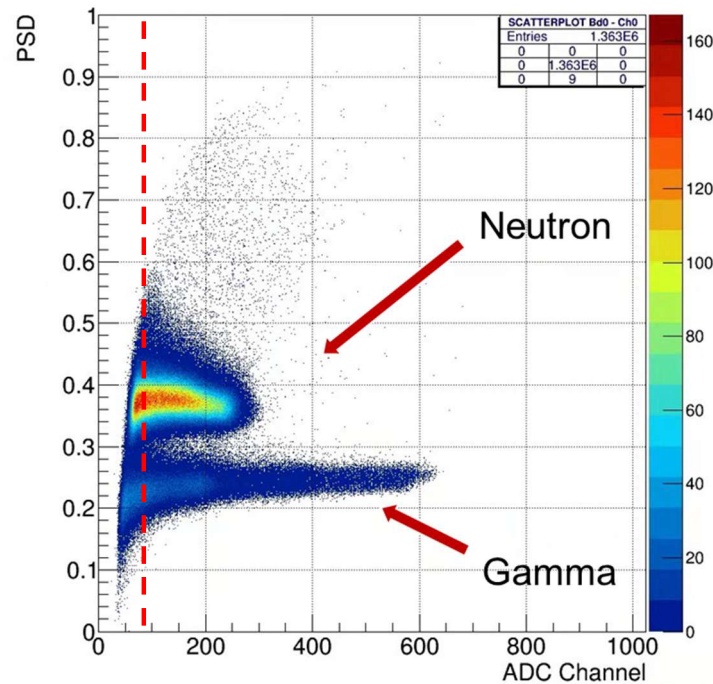
4.52 MeV



4.12 MeV



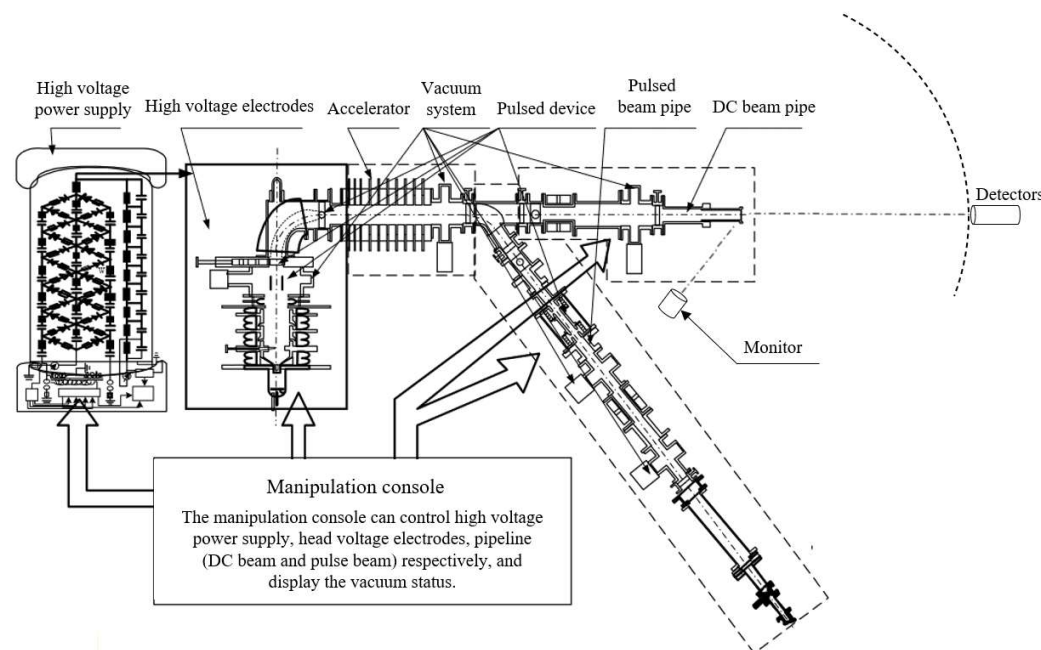
# n- $\gamma$ discrimination with broaden the lower limit of energy threshold using BP neural network



Low-energy data can enhance neutron detection efficiency.

When using the traditional PSD method, detectors have an effective detection limit.

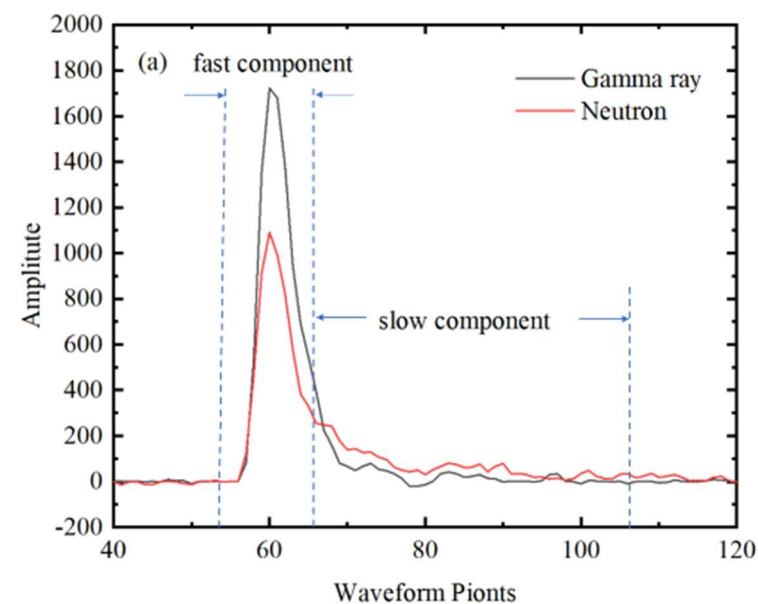
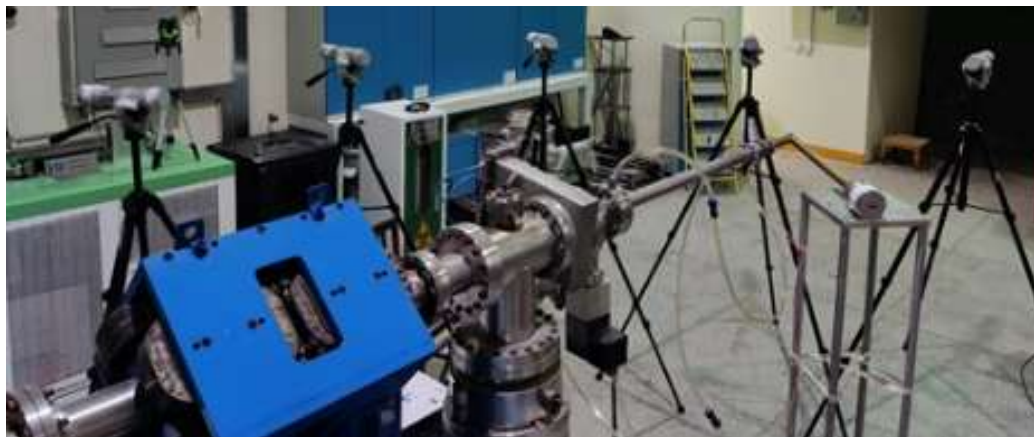


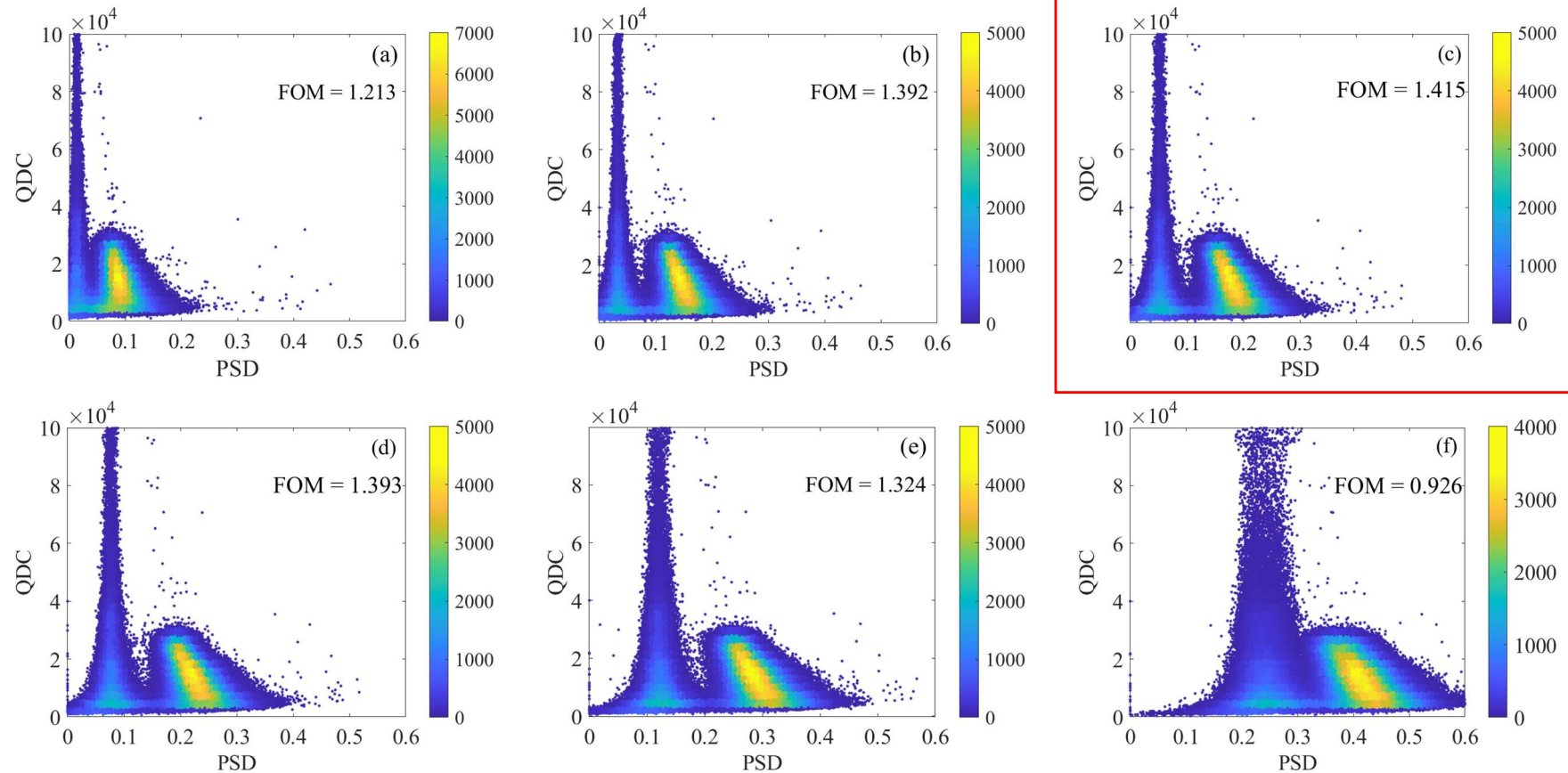


## D-D Neutron Source

1m Neutron Time-of-Flight

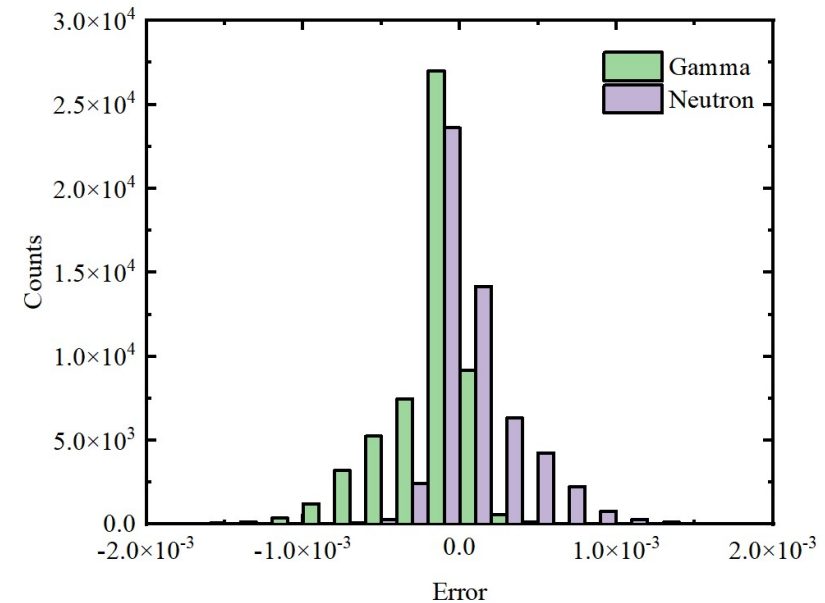
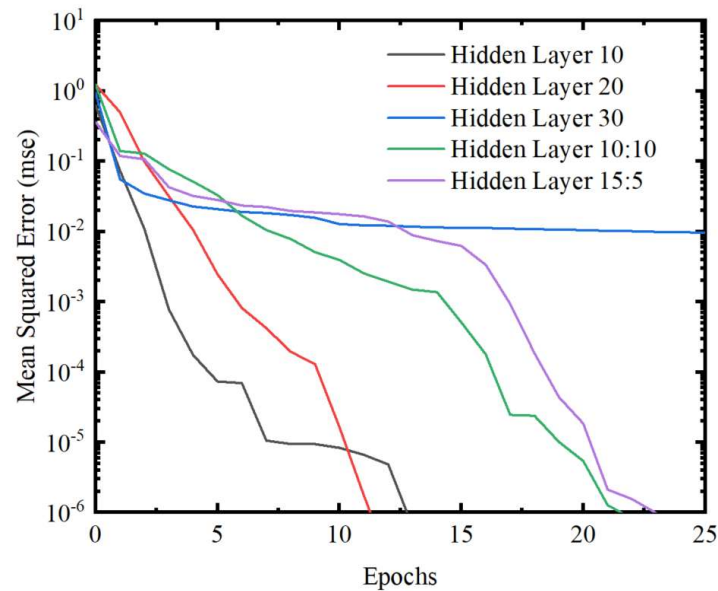
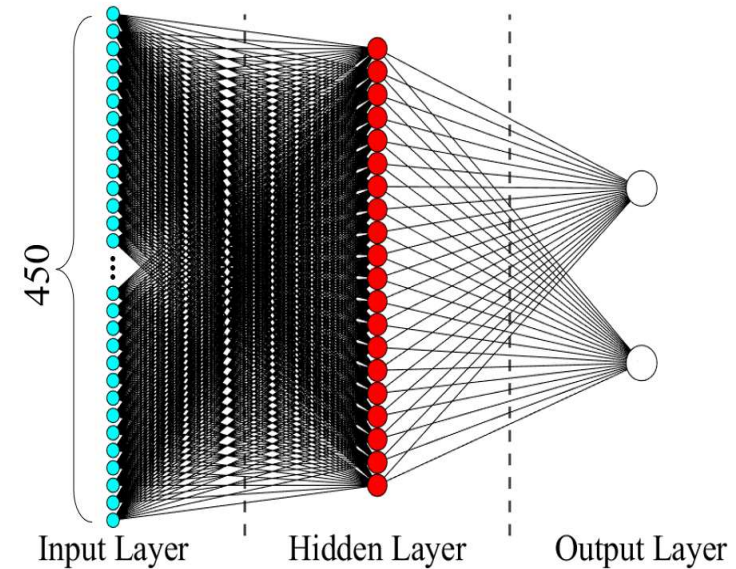
n- $\gamma$  differentiation is primarily achieved through waveform discrimination.



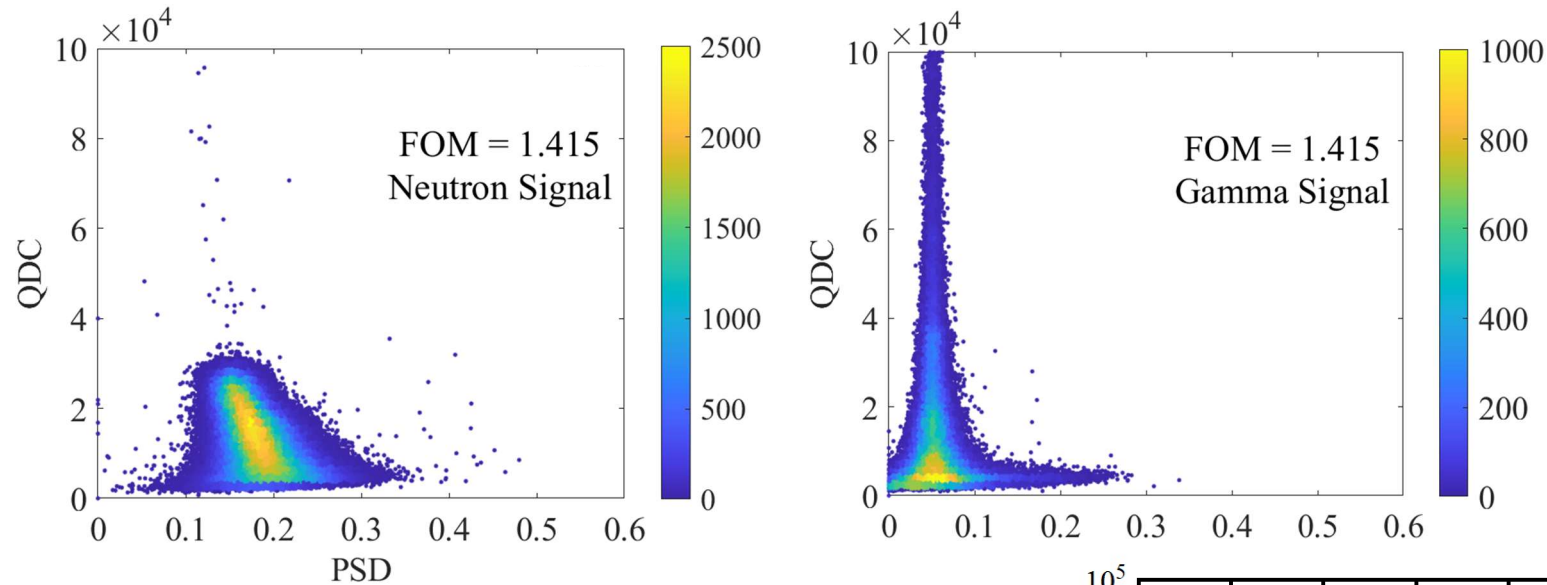


The optimal parameters of traditional PSD methods still exhibit a distinguishable lower bound.

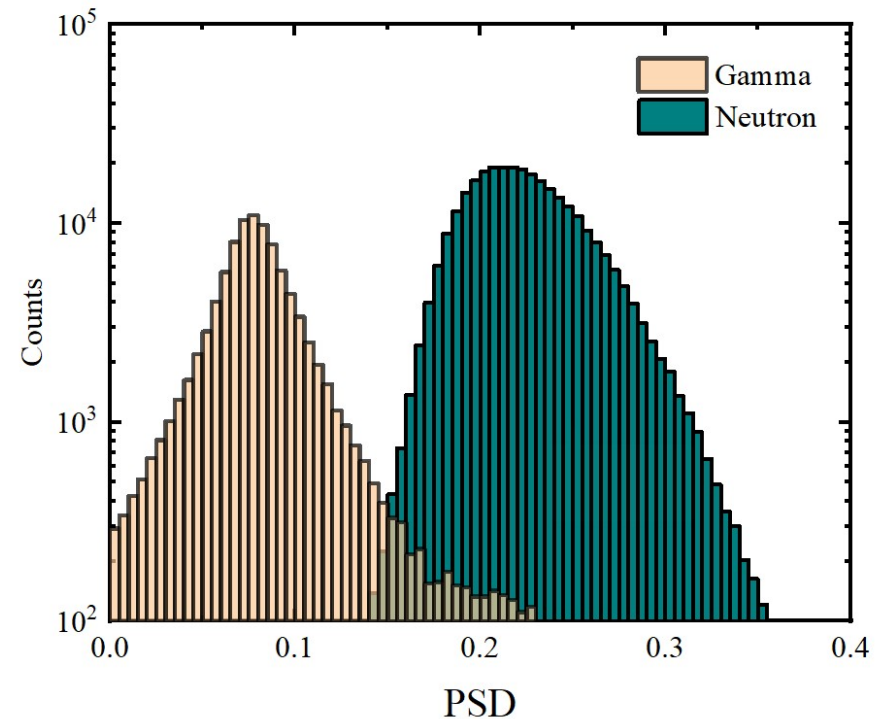
The neural network can process all waveform information.  
 The outputs are neutron confidence and gamma confidence, respectively.



**A single layer of 20 neurons yields optimal performance, with 99.9% particle confidence error below 0.02 and 100% discrimination accuracy.**

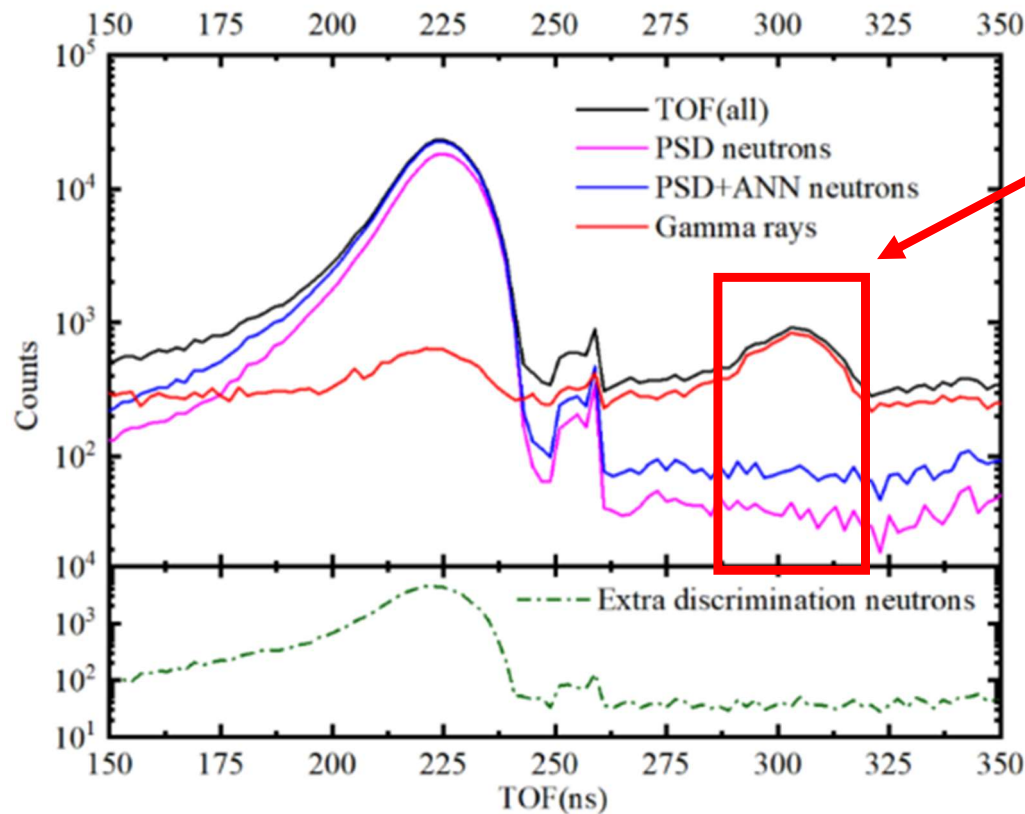


99.97% of all waveforms are distinguishable.  
 The lower limit of distinguishable energy  
 has been reduced from 150 keV to 70 keV.  
 Waveform utilization rate has increased  
 from 60% to over 99%.





**The reliability of low-energy resolution differentiation based on TOF spectrum identification.**

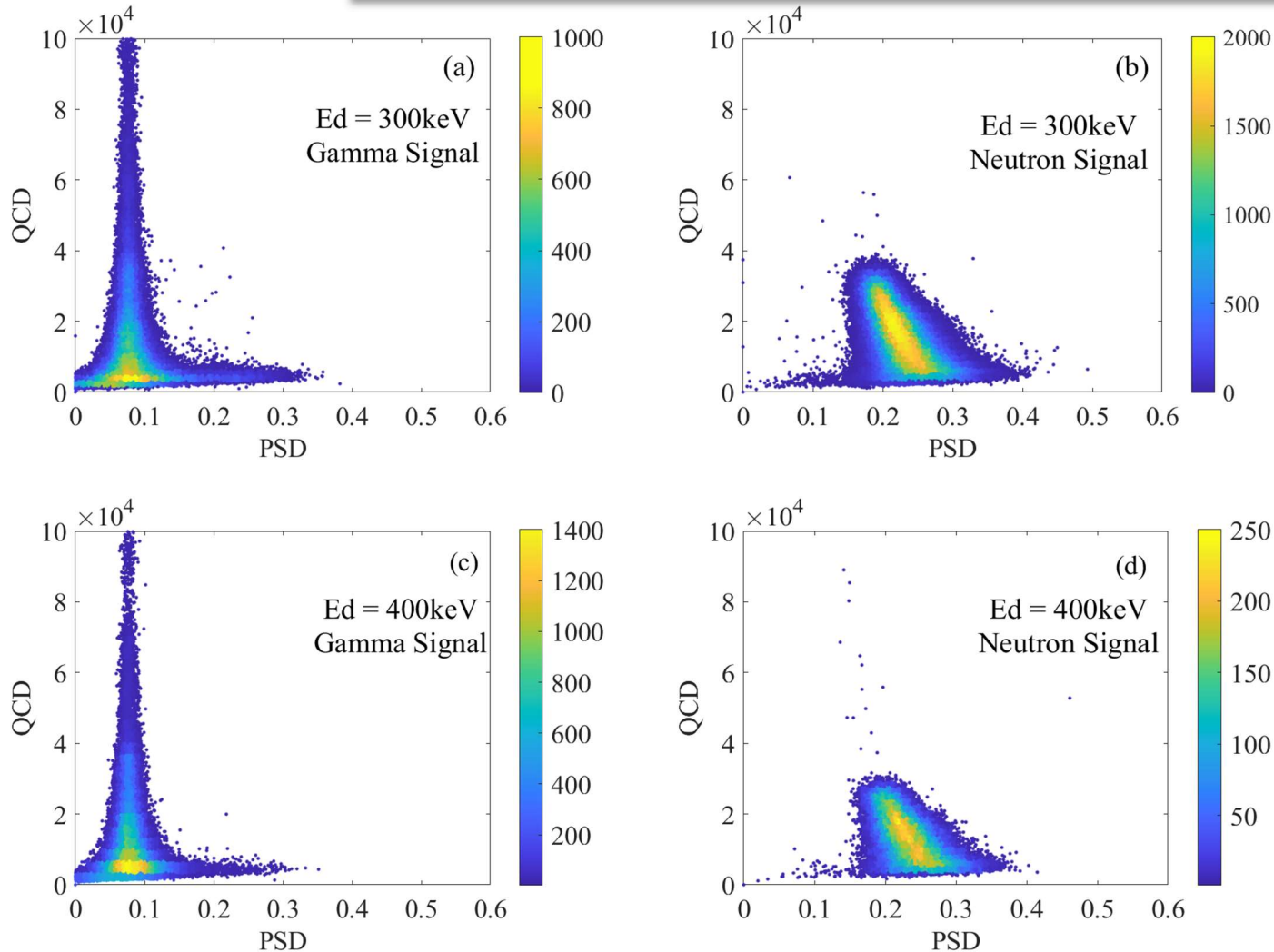


**$\gamma$ -flash**

No neutrons are present at the  $\gamma$ -flash peak.  
A  $\gamma$  peak exists at the neutron peak.  
The TOF spectrum shapes for low-energy neutrons are consistent.

**TOF in Reverse**

## Verification of the PSD-ANN Method's Universality.



After fixing the detector and acquisition system.

For a pre-trained neural network, Real-time discrimination can be achieved in experiments.

## Summary

1. The CIAE's integral experimental platform is now capable of precisely measuring the neutron leakage spectrum from plate-shaped/spherical experimental samples under D-T/D-D neutron source conditions.
2. Experimental data for Bi still requires further refinement: **under D-T neutron sources**, elastic scattering data aligns best with CENDL-3.2, while (n, 2n) reactions perform optimally with JENDL-5. Notably, after updating to JEFF-4, the JEFF library shows consistency with JENDL-5 data, though JEFF-3.3 demonstrated superior performance among the six databases for continuous-energy inelastic scattering. **For D-D neutron sources**, the elastic scattering ENDF library performed best. The discrete-level inelastic high-energy region was underestimated by CENDL-3.2, but it performed best in the low-energy region.

## Summary

3. Standard sample verification work has been completed using both **the CF-252 shielding experimental** platform and the **Quasi-Differential experimental** platform based on CSNS back-n, establishing the experimental conditions for sample verification.
4. The standard cross sections and angular distributions for elastic scattering of C show good performance within the range recommended by the IAEA, but significant discrepancies remain in the angular distribution above 1.6 MeV.
5. A method for distinguishing n- $\gamma$  in the low-energy region of liquid scintillation detectors has been developed. The lower limit of distinguishable energy has been extended using neural networks, and reliability has been verified using time-of-flight measurements.





***Thank you for your attention !***