

Fusion Middleware.

**A comparison of state of the art systems in research,
industrial manufacturing and cloud.**

Digital Photonics at RWTH Aachen LLT



Chair:
LLT RWTH Aachen

Group:
Digital Photonics

Professor:
Constantin Häfner

Fusion Research:

- Data infrastructure for laser systems
- Cloud based control systems and experiment execution systems
- Integration of Data science and online Optimization into large scale lasers

Strategic initiatives at the innovation hot spot Aachen, Germany

Research Building DPP



Fraunhofer ILT



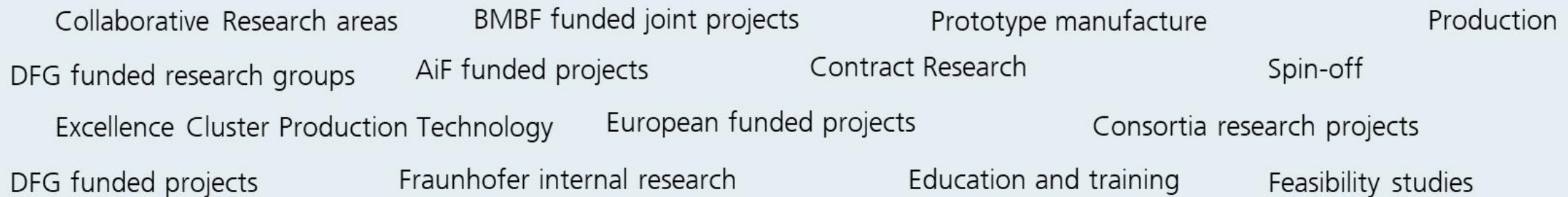
Industry Building DPP



Research Center DPP (RWTH I³)



Forschungscampus DPP (BMBF)



Basic Digital Engineering Focus: AI-Driven Optimization of Laser Sources for Fusion Applications

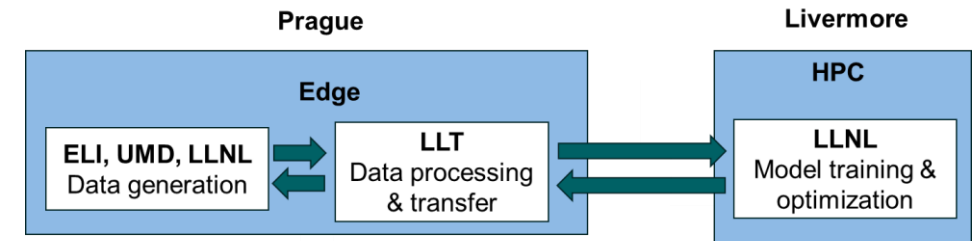
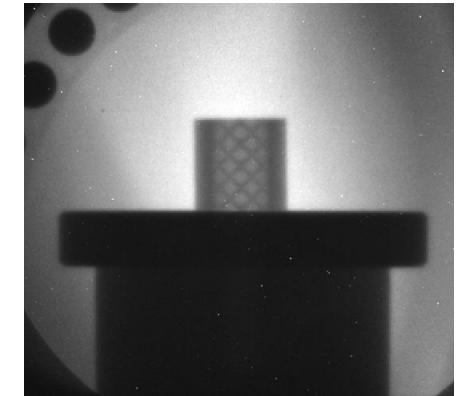
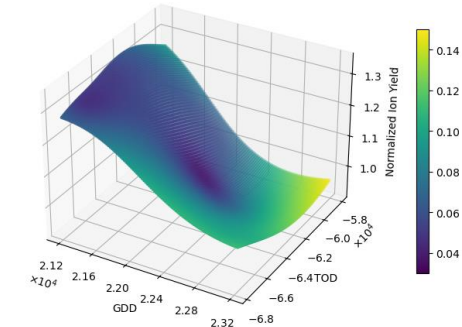
Conducted Experiments

- AI-based optimization of laser-driven ion sources at ELI Beamlines (November 2023)
- AI-based optimization of laser-driven X-ray sources for radiography and CT applications at ELI Beamlines (August 2025)



Relevance to Fusion Research

- Ion sources are fundamental to the *fast-ignition* concept, where a compressed fusion target is ignited using an internal particle beam.
- Laser-driven X-ray sources can be used for radiography of exploding fusion targets, enabling scientists to visualize the laser–target interaction



Basic Digital Engineering Focus: AI-Driven Optimization of Laser Sources for Fusion Applications

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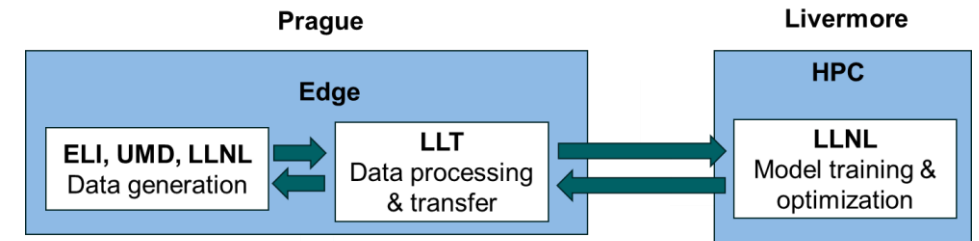
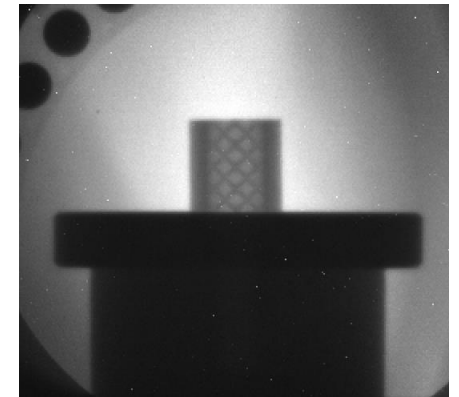
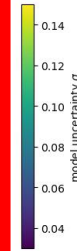


Relevance to Fusion Research

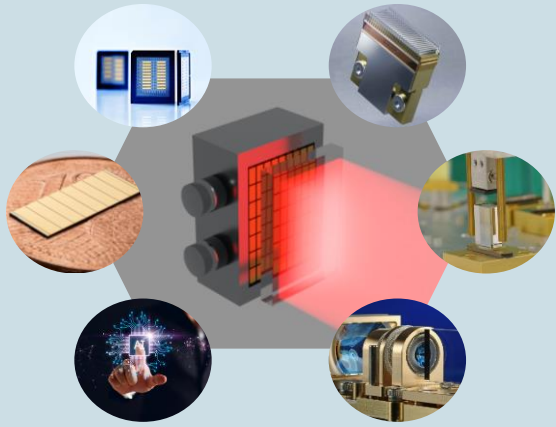
- Ion sources are fundamental for creating a compressed fusion target and a high-energy-density (HED) beam.
- Laser-driven X-ray sources from exploding fusion targets, enabling scientists to visualize the laser–target interaction

Poster Session:
Integrating Edge Analytics and HPC for
Autonomous HED Experimental Workflows

Abhik Sarkar

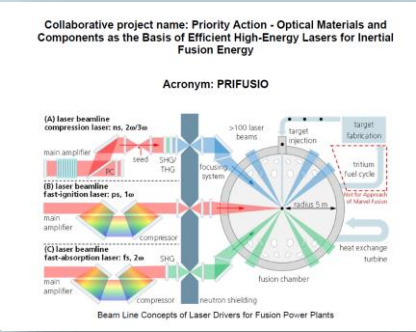


Fraunhofer ILT is a leading Partner for Industry Participation for Fusion Energy Research



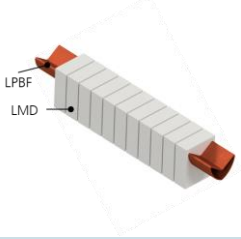
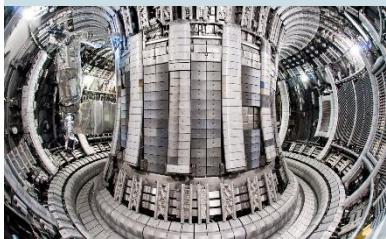
Diode laser pump source for high energy lasers in fusion power plants (started in 10/2024)
Consortium:





Development of Optical Materials and Components for Efficient High Energy Lasers for IFE Consortium



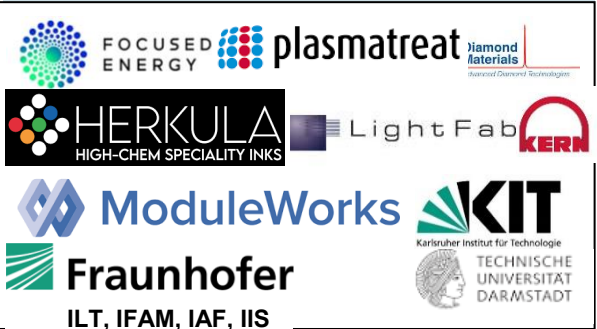


Material development for novel first wall and divertor solutions through LAM Consortium:





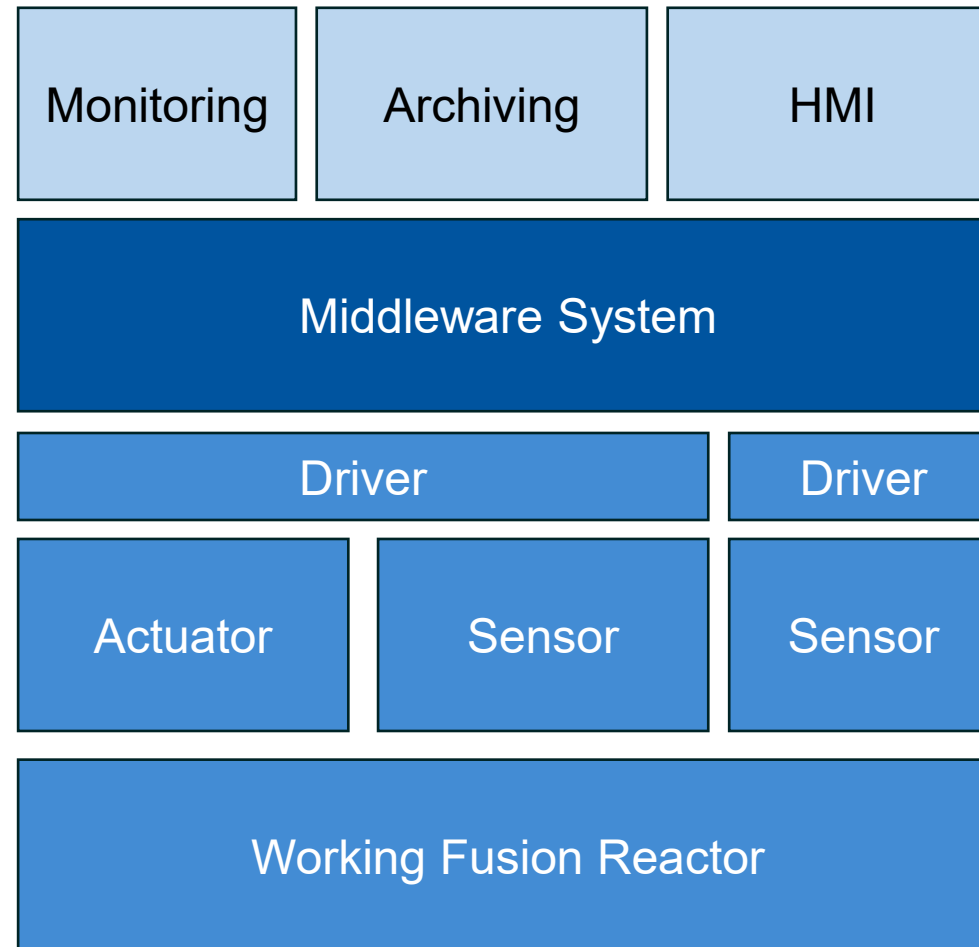
Developing materials and methods for functional, cost-effective scaling and characterization of targets IFE Consortium:



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1. What is Middleware
 2. EPICS and Tango Basics
 3. Workflow and Messaging
 4. What's missing
 5. Summary

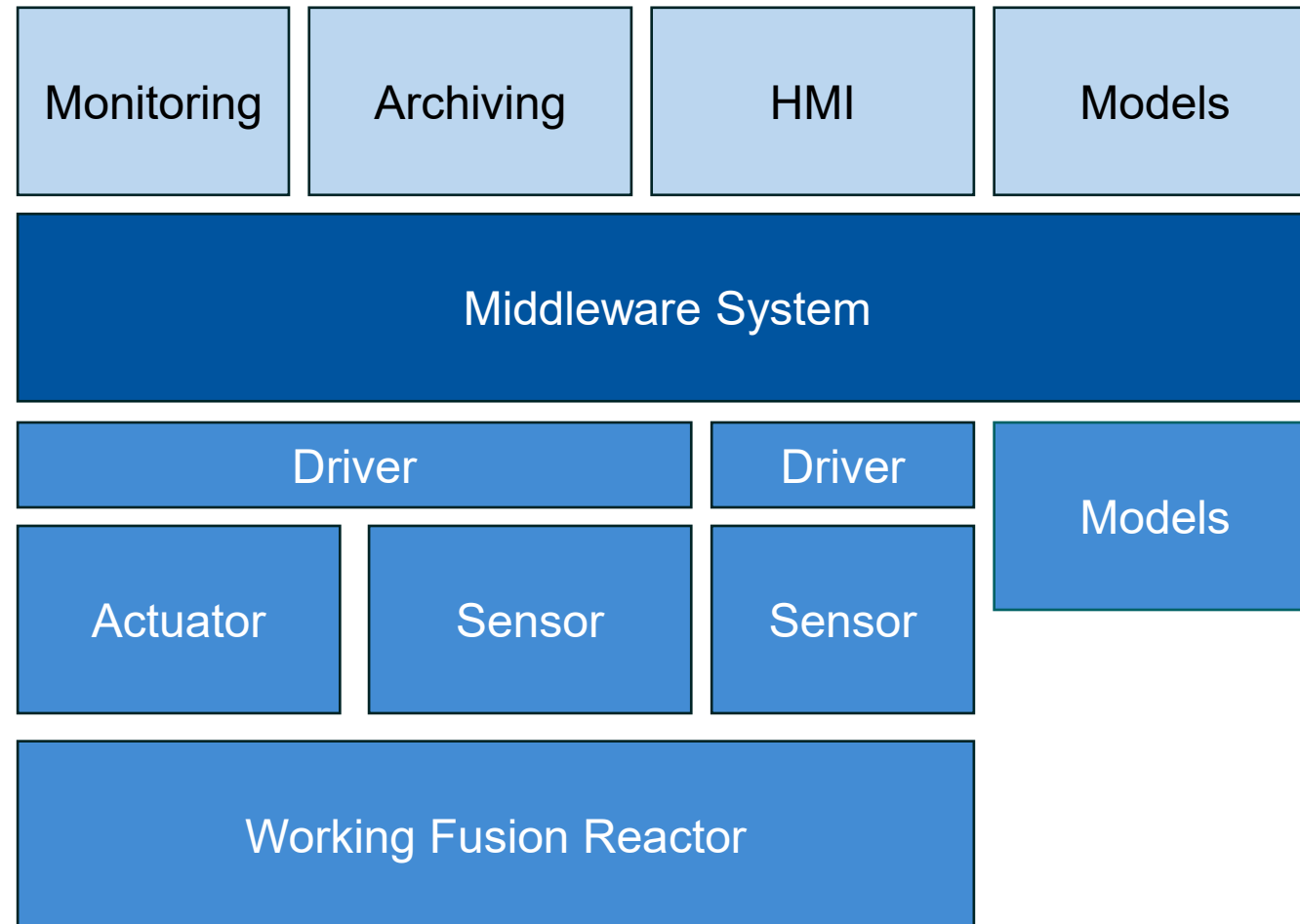
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Example Fusion Control System



Example Fusion Control System

Middleware to be



What is Middleware

Frameworks of this talk

Scientific technologies:

- EPICS
- Tango

Manufacturing technologies:

- Closest is ROS
- OPC/UA only a protocol

Cloud technologies:

- Cloud native computing foundation (CNCF)
- Apache foundation

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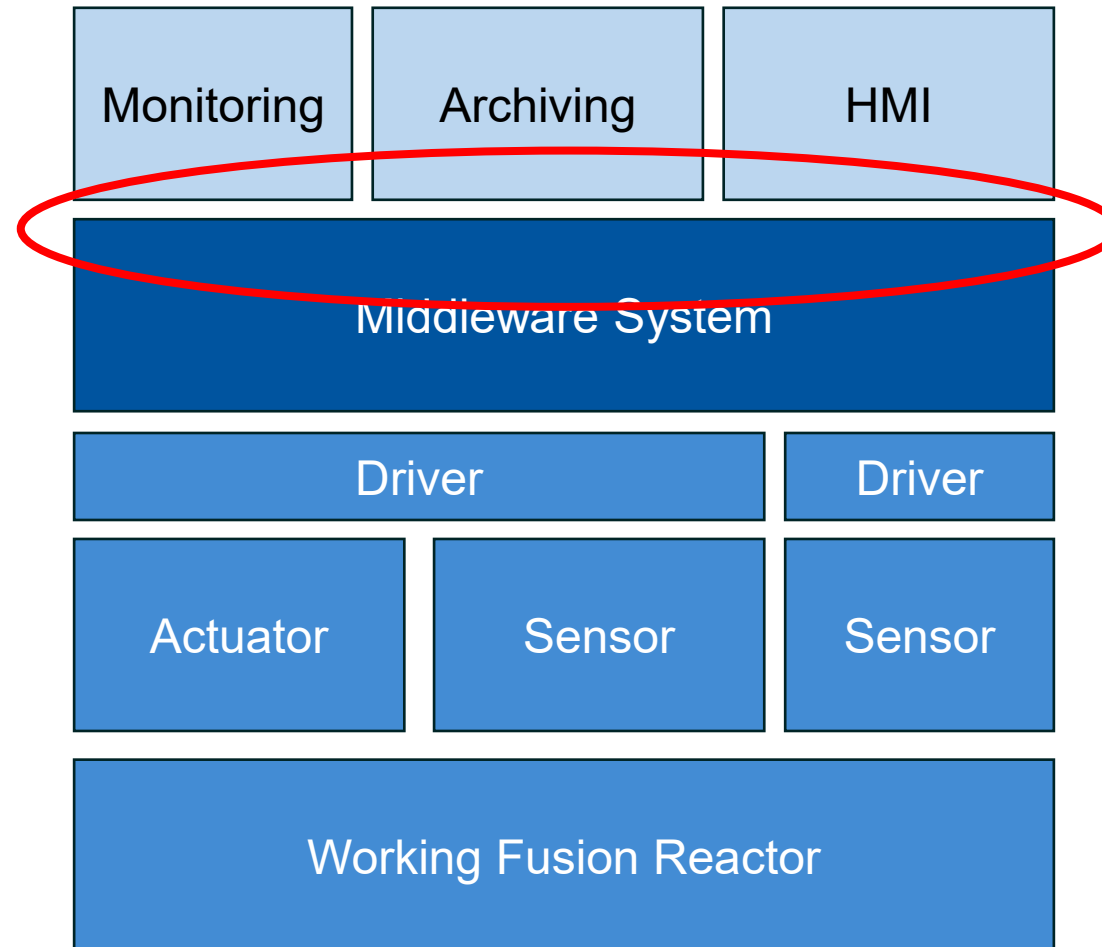
Cloud technologies:

- Cloud native computing foundation (CNCF)
- Apache foundation

Focus on concepts behind the frameworks as well as the general architecture.

No in depth analysis or performance analysis!

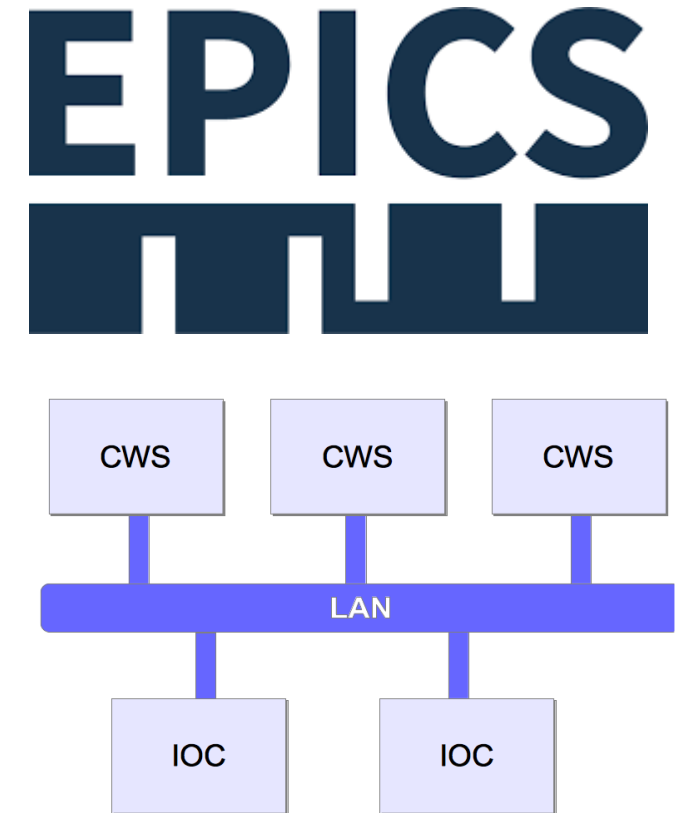
Concept Example Fusion Control System



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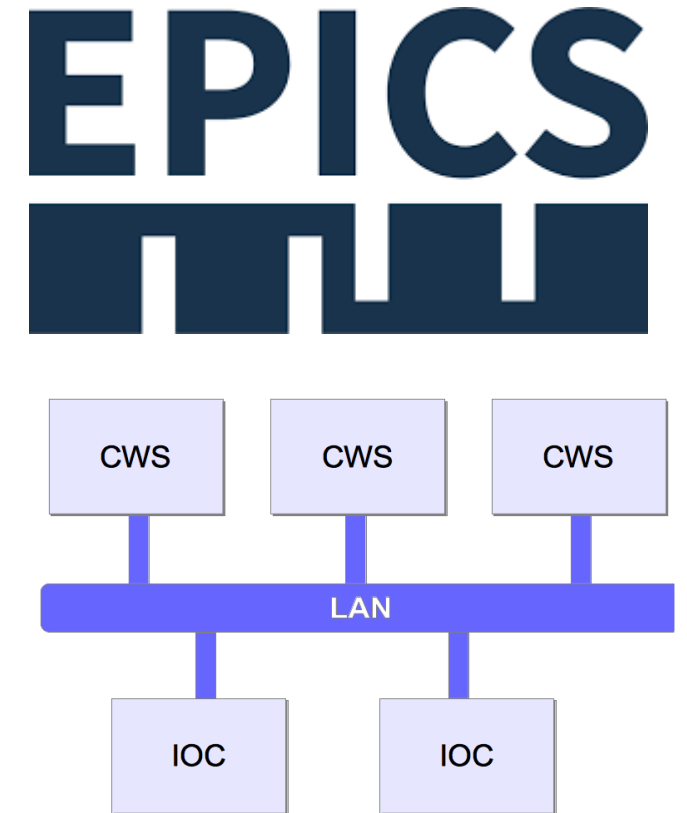
The Experimental Physics and Industrial Control System

- Initial Release: 19.01.1994
- License: EPICS Open License
- Founded by : LANL and APS
- Framework for communication between distributed Client Work Stations (CWS) and Input Output Controller (IOC)
- IOC are central interface for device representation
- Concept Paper:
 - McDowell, William P., et al. *Standards and the design of the Advanced Photon Source control system*. No. ANL/CP--74764. Argonne National Lab., IL (United States), 1991.



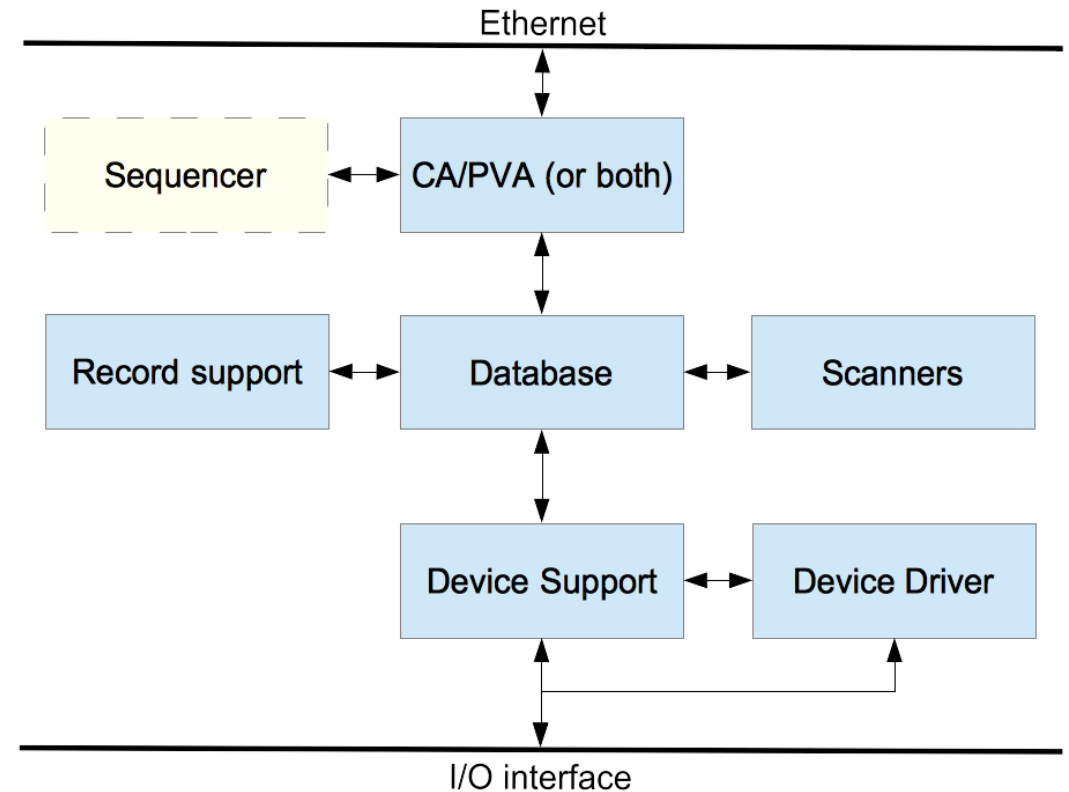
Adopters

- ITER
- SLAC National Accelerator Laboratory
- Advanced Photon Source
- KSTAR
- ELI Beamlines
- ...



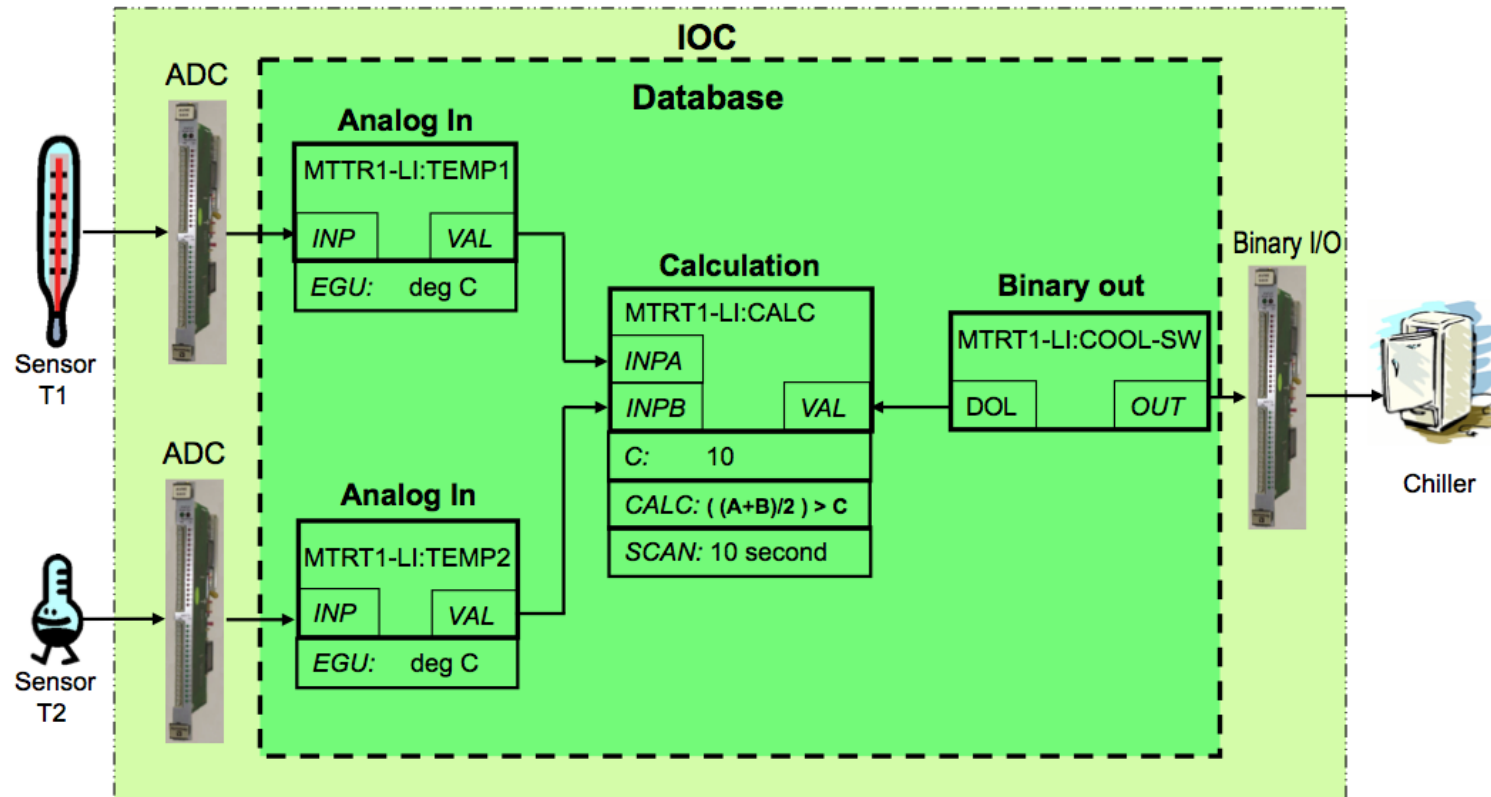
Epics IOC Design in a Nutshell

- Main component of an EPIC's Server is the Database:
 - Not a common Database like SQL
 - Defines records, record types and metadata like names, scan times, descriptions etc. and connection between them.
 - Every IoC has it's own database
- Three record types:
 - Analog Input Output
 - Binary Input Output
 - Calc and Calcout
- Records can be accessed by ChannelAccess or pvAccess (newer)
 - Search (Find a PV)
 - Get (Get PV Value)
 - Put (Set PV Value)
 - Add Monitor (Get Notified on change)
 - PutGet (Put and Get Atomic)
 - ChannelRPC (Run a remote function)



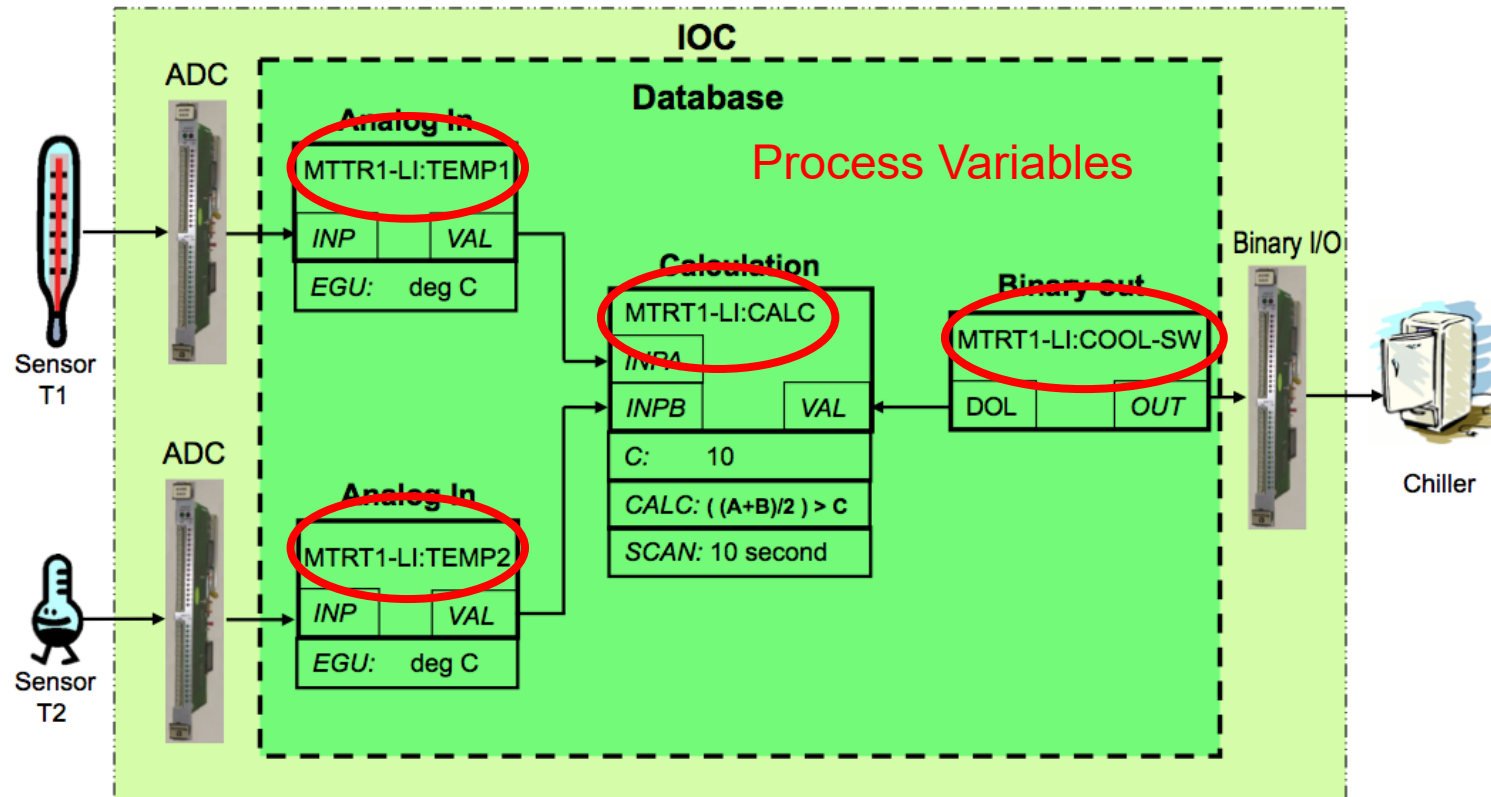
Request Reply Communication in Middleware

Epics IOC Design in a Nutshell



Request Reply Communication in Middleware

Epics IOC Design in a Nutshell



Tango Control System

- Initial Release: 19.04.2001
- License: GNU GPL v3
- Device-oriented controls toolkit for controlling any kind of hardware or software and building SCADA (supervisory control and data acquisition) systems
- Concept Paper:
Chaize, Jean-Michel, et al. "TANGO: An Object Oriented Control System Based on CORBA." (1999).



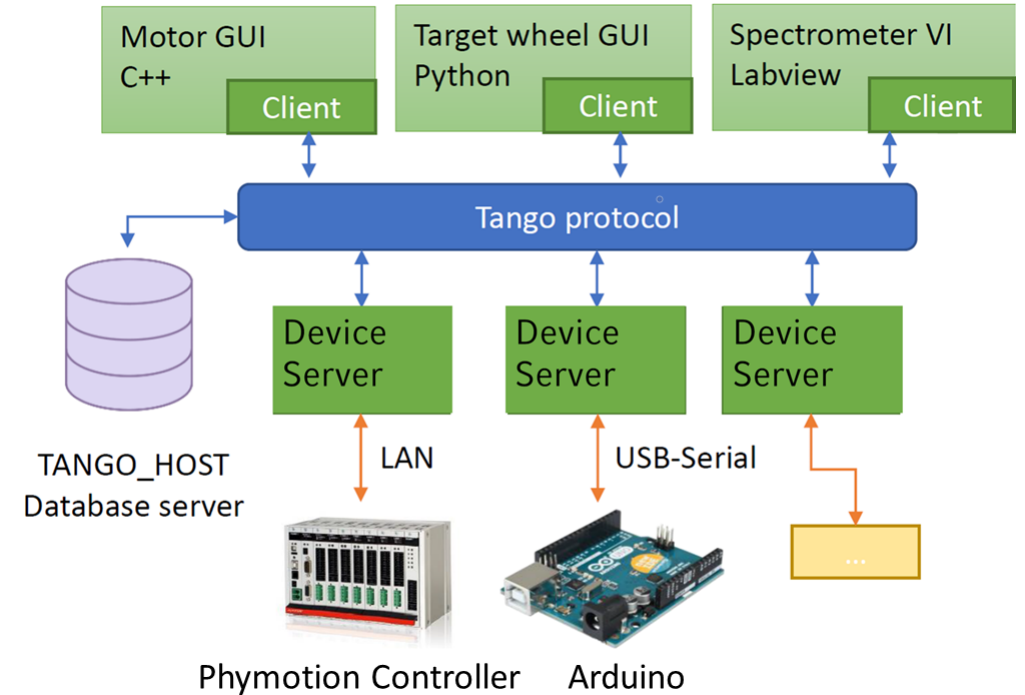
Adopters

- ESRF
- DESY
- ALBA
- ELI
- HZG
- ...



Tango Design in a Nutshell

- Main component is the Database Server:
 - Database manages Devices in the Network
 - Databases manages creation of new connections inside the network. Therefore clients connect to the database before connecting to the devices.
- Exposed Device Servers Datatypes:
 - Commands
 - Device Properties
 - Attributes
 - (Pipes)
 - States



Src: Weiße N, Doyle L, Gebhard J, et al. Tango Controls and data pipeline for petawatt laser experiments. *High Power Laser Science and Engineering*. 2023;11:e44. doi:10.1017/hpl.2023.17

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Epics Cpp IOC



1. Decide if you want a Soft or Hard IoC
 - Hard IoC allows direct access to Hardware I/O
2. Download and setup EPICS Base
3. Get the records that you need for you application
 - Check if somebody built a module that you can download
 - Write your own module and compile it
4. Add the modules to your IoC application by adding it to your startup script
5. Define your IoC application by creating a database file
6. Start your IoC application
7. Process variables show up in your network

```
record(ai, "Cavity1:T") #type = ai, name = "Cavity1:T"
{
  field(DESC, "Cavity Temperature") #description
  field(SCAN, "1 second") #record update rate
  field(DTYP, "XYZ ADC") #Device type
  field(INP, "#C1 S4") #input channel
  field(PREC, "1") #display precision
  field(LINR, "typeJdegC") #conversion spec
  field(EGU, "degrees C") #engineering units
  field(HOPR, "100") #highest value on GUI
  field(LOPR, "0") #lowest value on GUI
  field(HIGH, "65") #High alarm limit
  field(HSV, "MINOR") #Severity of "high" alarm
}
```

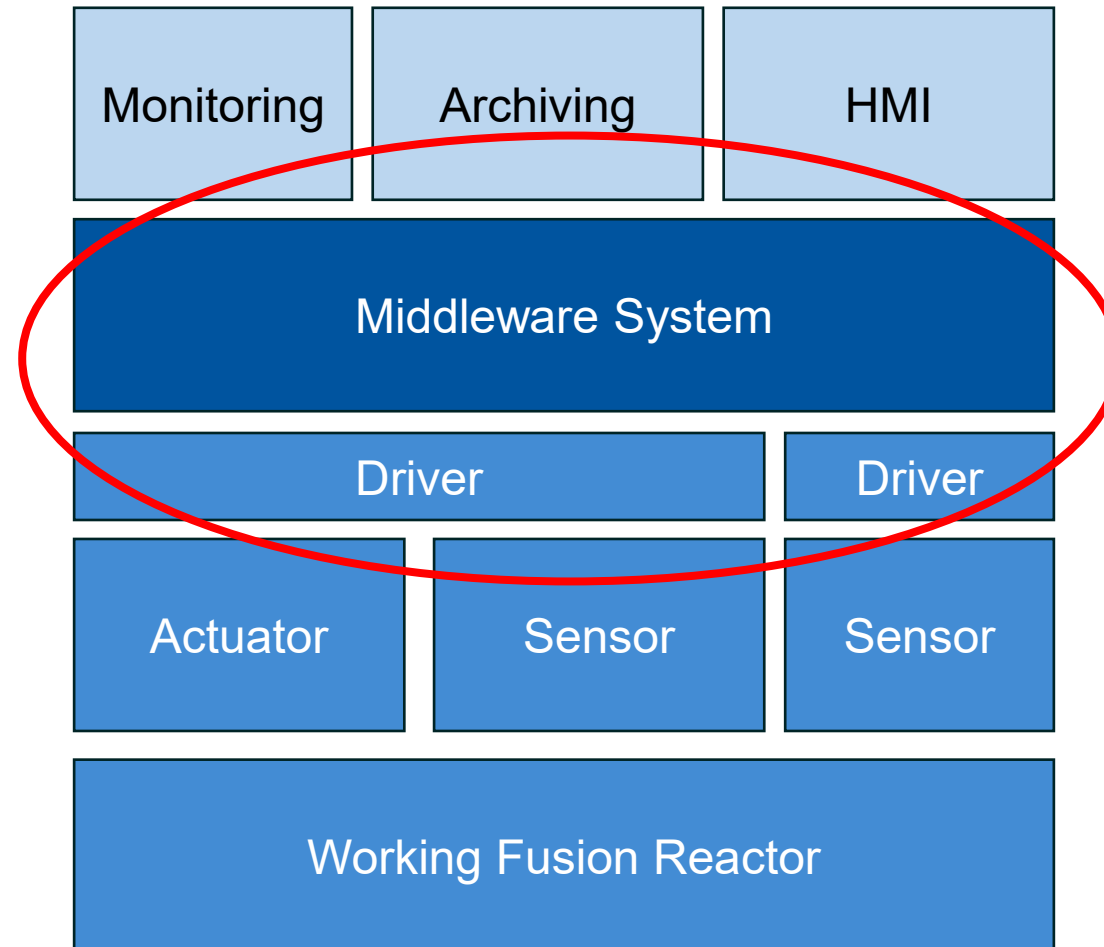
Example record definition
in database file

Epics Python IOC

1. Decide on your Python Lib
 - pythonSoftIoC: Implements record-like PV Definition (No modules though)
 - Caproto: Pure Python implementation of EPICS CA protocol
2. Write your IoC application in Python
3. Start your IoC application
4. Process variables show up in your network



Epics not only focuses on the message delivery of a middleware but also on the driver management



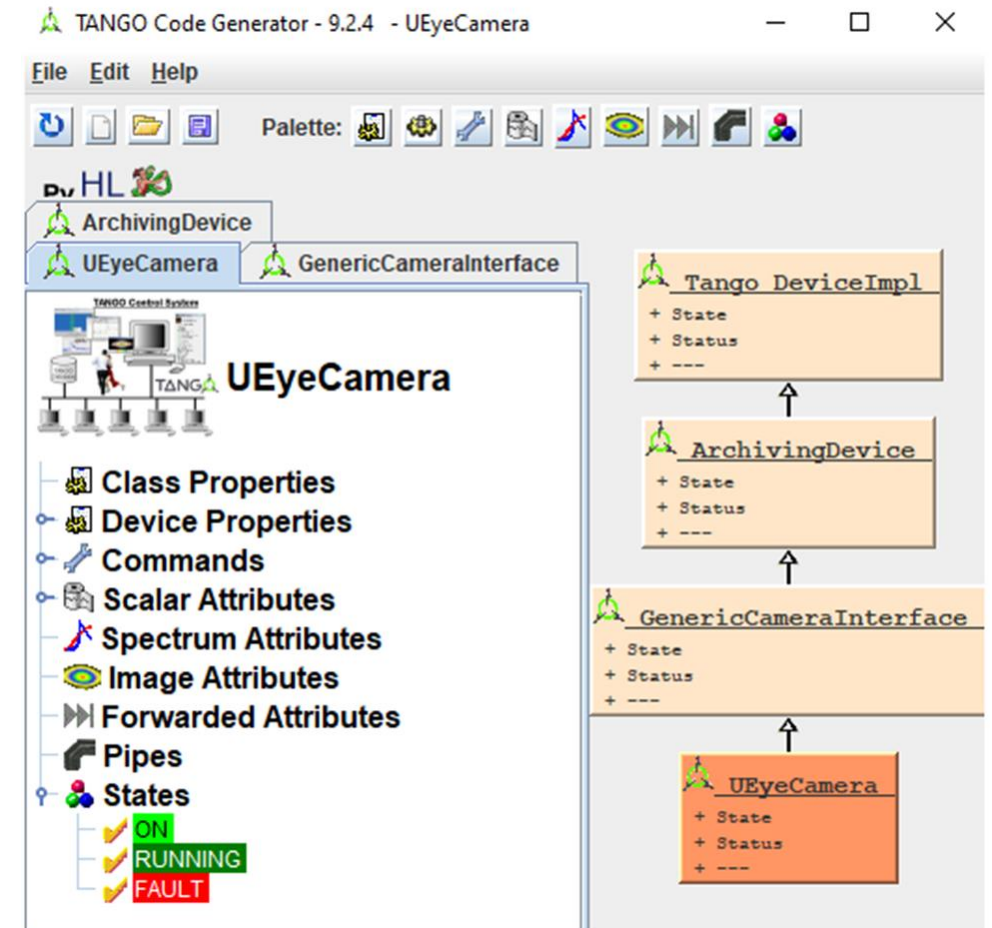
Definition of a new Tango Device

1. Setup a Tango Database Server
2. Install Tango in your favorite language
3. Check if somebody already implemented your device
4. Create a new Device class in Pogo
5. Register the device class to the database server
6. Generate Device Interface Code Skeleton from your device class definition
7. Implement your new device in your language of choice
8. Register your device to the server
9. Start your device application

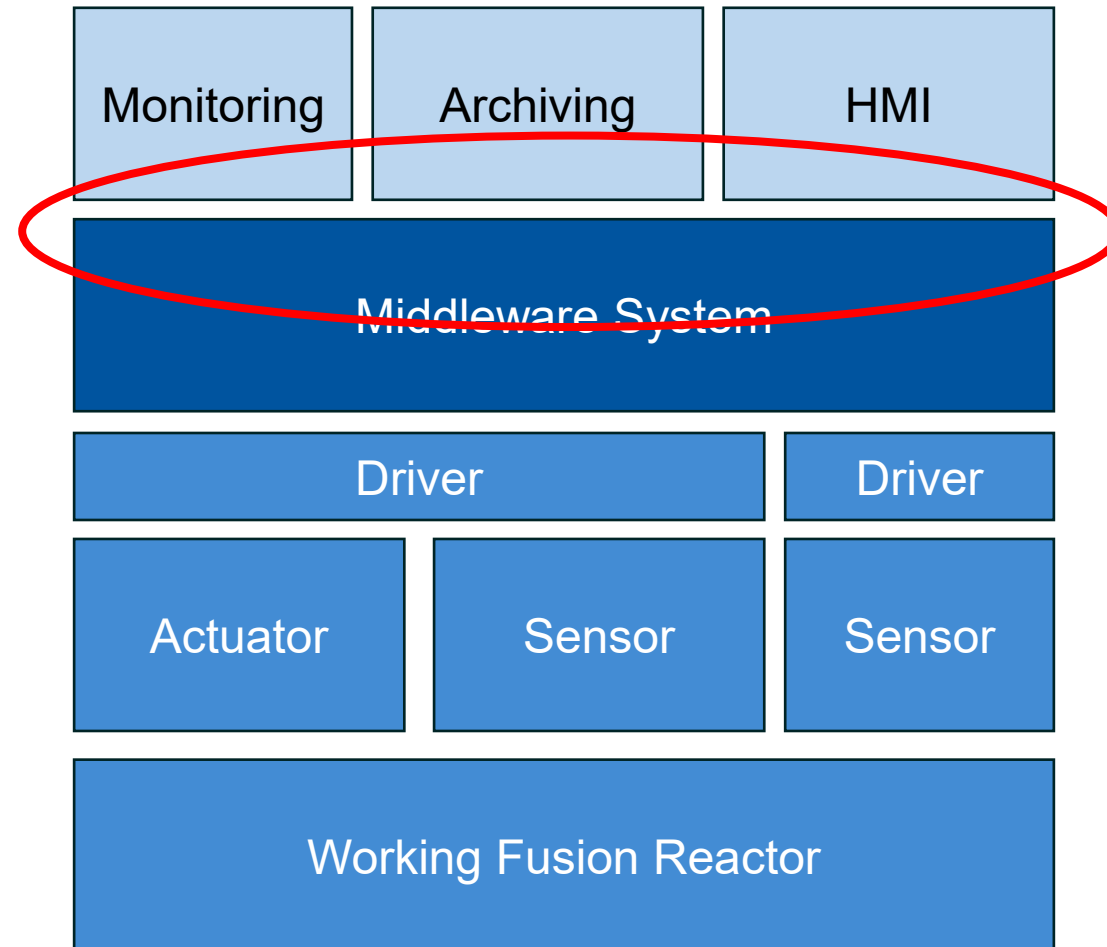


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Tango focuses more on the client facing part of the middleware. Application is responsible for driver management



Tango

Object oriented approach:

- Defining your Class (Attributes, Properties, Commands)
- Generate device classes for your specific language
- Implement specific logic

Defined static interface

Epics

Implicit device definition:

- IOC's are represented by the set of PV's it has.
- PV's can be added on the fly
- Datastructure is defined in the code itself
- No central „schema registry“ but a set of common types

Flexible self describing interface

Framework Comparison

	Tango	Epics	OPC/UA	ROS2
Schema Definition	Yes - Device Class Model stored in Tango DB + POGO files	No -Structures defined locally	Yes - Global Information Model defined via NodeSet XML	Yes - Message/service definitions in .msg / .srv / .action files
Central Schema Registry	Yes	No	No	No
Auto Discovery	No	Yes	Yes	Yes
Schema Definition Method	IDL + POGO model (fixed type system)	Programmatic definition	NodeSet XML	Message files (.msg, .srv, .action) compiled into code
Code Generation	Yes	No	Yes	Yes

And how does the cloud handle it?

Dynamic Interface

- CNCF
 - OpenTelemetry
 - Used for logs, message tracing and metrics
 - NATS
 - Only sends binary blobs
 - GRPC + Protobuf
 - Only with self reflection
- Apache
 - Kafka
 - Comparable to NATS
 - AMQP

Static Interface

- CNCF
 - GRPC + Protobuf
- Apache
 - Thrift
 - Kafka (with registry)
 - CXF

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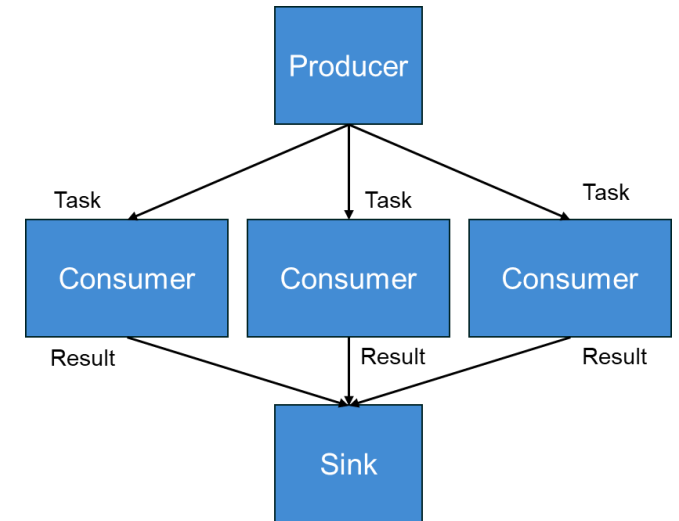
Data pipelining (ML or Simulation Integration)

Pipeline for large scale batch or stream analytics are not included

- Built for **real-time control**
- Provide **live data**, not large-scale storage or history
- Lack **ML/analytics tooling** and ecosystems
- Don't scale like **distributed data platforms**
- Mixing analytics with control risks **latency + safety issues**

Strong Cloud Contenders

- Apache Kafka
- Apache Flink
- Apache Spark
- Apache Parquet
- CNCF Kubeflow

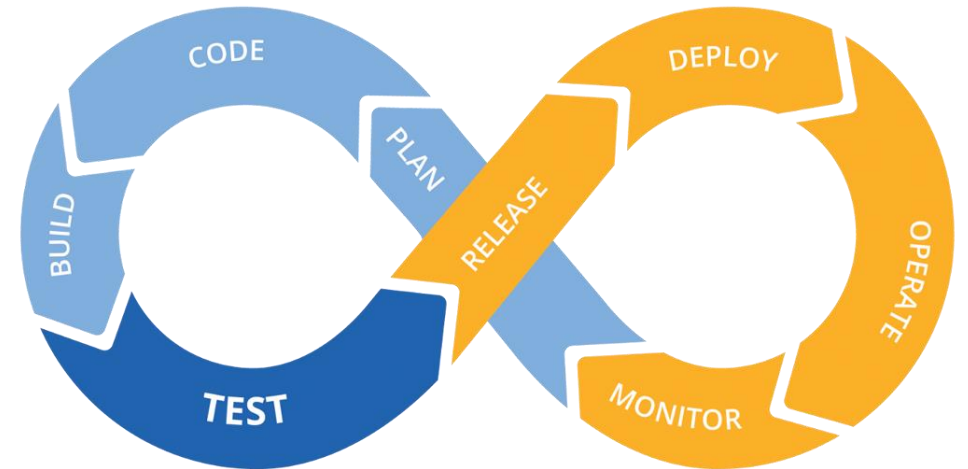


Tango and Epics have no clear way of CI/CD

- Especially Epics is run on a lot of legacy and specialized hardware.
- No best practices for CI/CD in documentation

Strong Cloud Contenders

- Docker/Podman etc...
- CNCF Kubernetes
- CNCF Istio/Linkerd
- CNCF Akri
- CNCF Open Telemetry (Tango already includes this)
- CNCF Prometheus



Authentication and Authorization

Epics and Tango both have internal mechanisms for user authentication and authorization.

Mostly relies on other mechanisms like VPN.

Interesting Cloud Technologies:

- Keycloak and Dex for Identity Management
- OPA for fine-grained authorization
- SPIFFE/SPIRE for Zero Trust Networks

-
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Epics vs Tango

- Both Tango and EPICS allow the use of Request/Reply and Pub/Sub in order to exchange State, Parameters and run Functions.
- EPICS is based on a very liberate self organizing structure. PV's can be added and removed on demand
- Tango runs a very object oriented approach. Schemas are designed and organized in a central location
- Both tremendously effect the way you develop software
- Integration of Data Analytics and Simulation Models can be accelerated by the use of cloud domain software systems



Read recommendations

Zero MQ The Guide

[Designing Data-Intensive Applications \[Book\]](#)

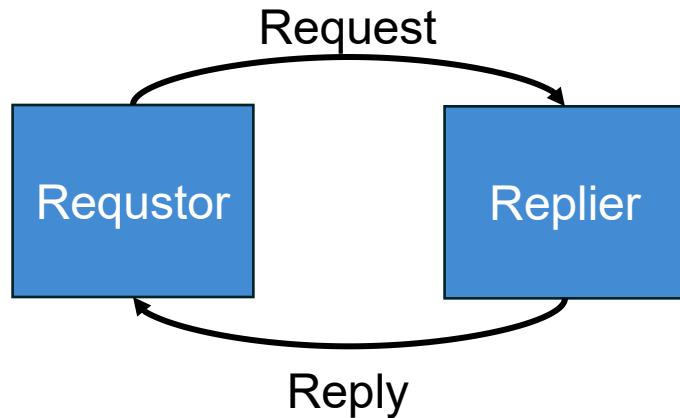
Tango vs EPICS technical comparison ELI Beamlines (2014)

Thank You For Your Attention

Moritz Kröger
RWTH Aachen University
Lehrstuhl für Lasertechnik LLT
Steinbachstraße 15
52074 Aachen
Telefon: + 49 241 8040417
moritz.kroeger@llt.rwth-aachen.de

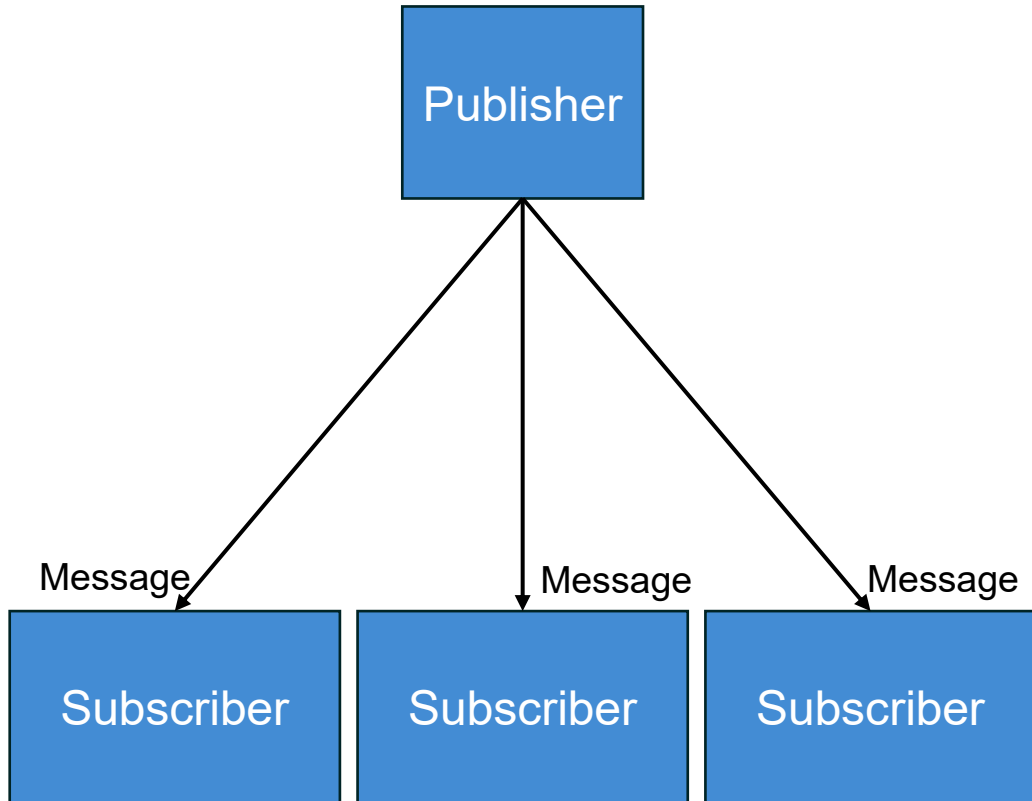


Request Reply Pattern



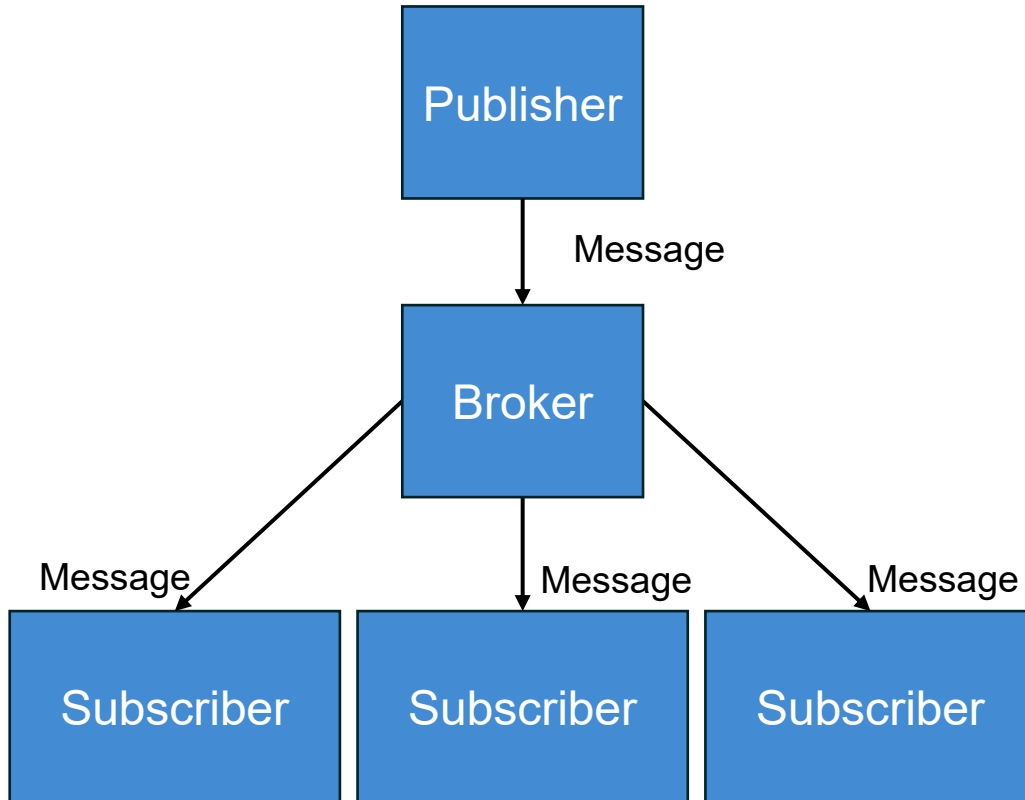
- Client sends to request queue/topic; service consumes and replies
- Requestor get confirmation of execution
- Can be synchronous (blocking) or asynchronous (non-blocking)
- Too many requests can overload the replier
- Typical Usage: Webserver, RPC, Health Checks

Publish Subscribe Pattern



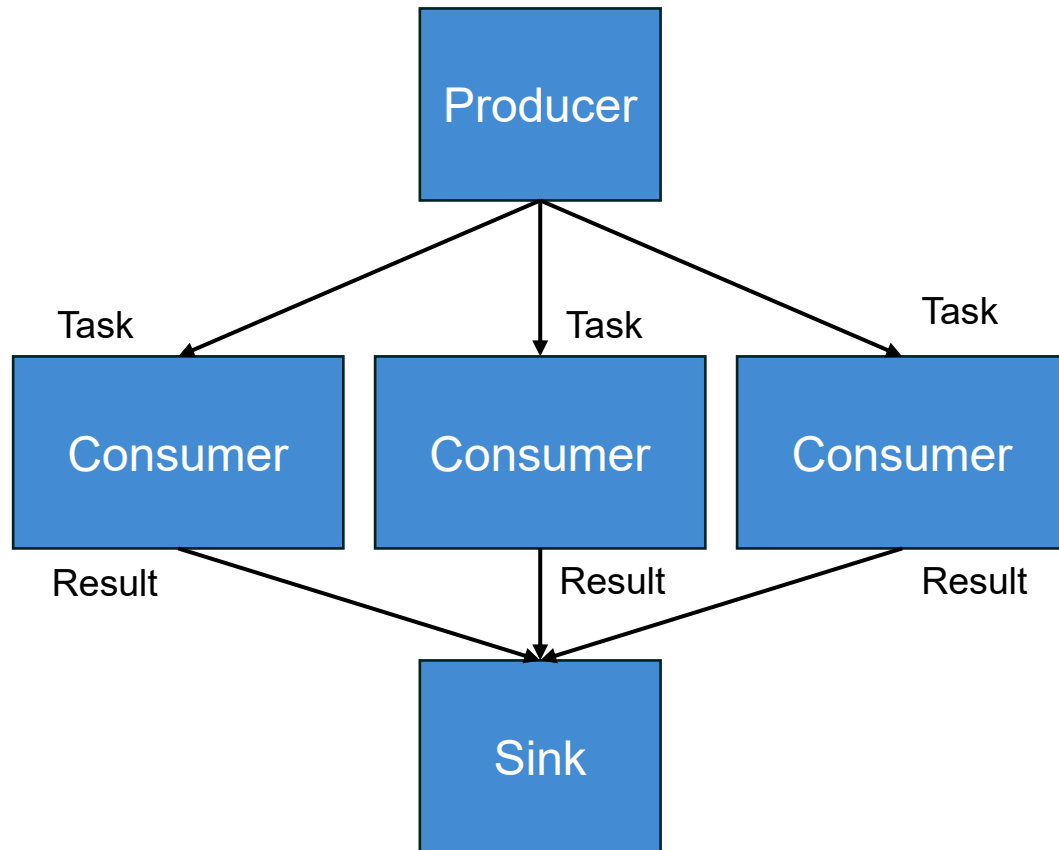
- Publisher sends message to a broker
- Broker is responsible for delivering messages to subscribers
- Fire and Forget pattern. Publisher does not care about delivery
- Typical Usage: Telemetry, Logs, Notifications, Event distribution

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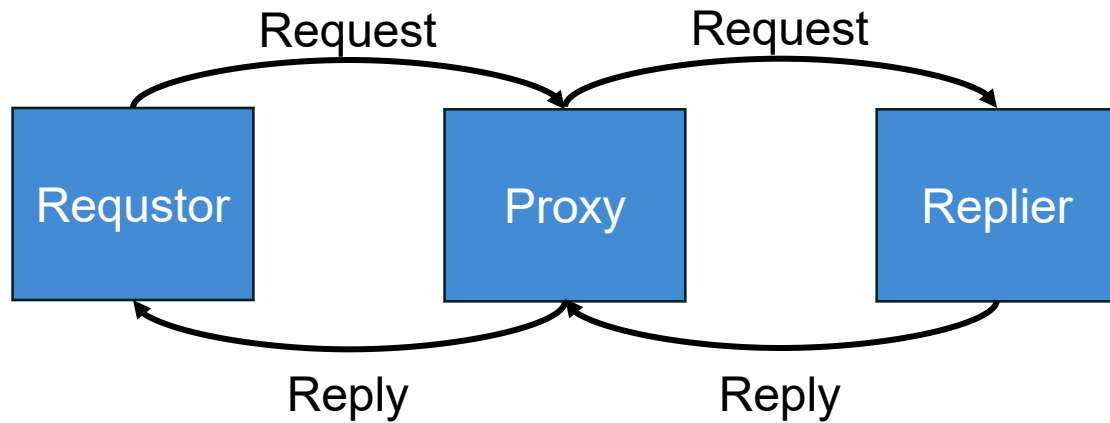
Pipeline Pattern (Push Pull Pattern)



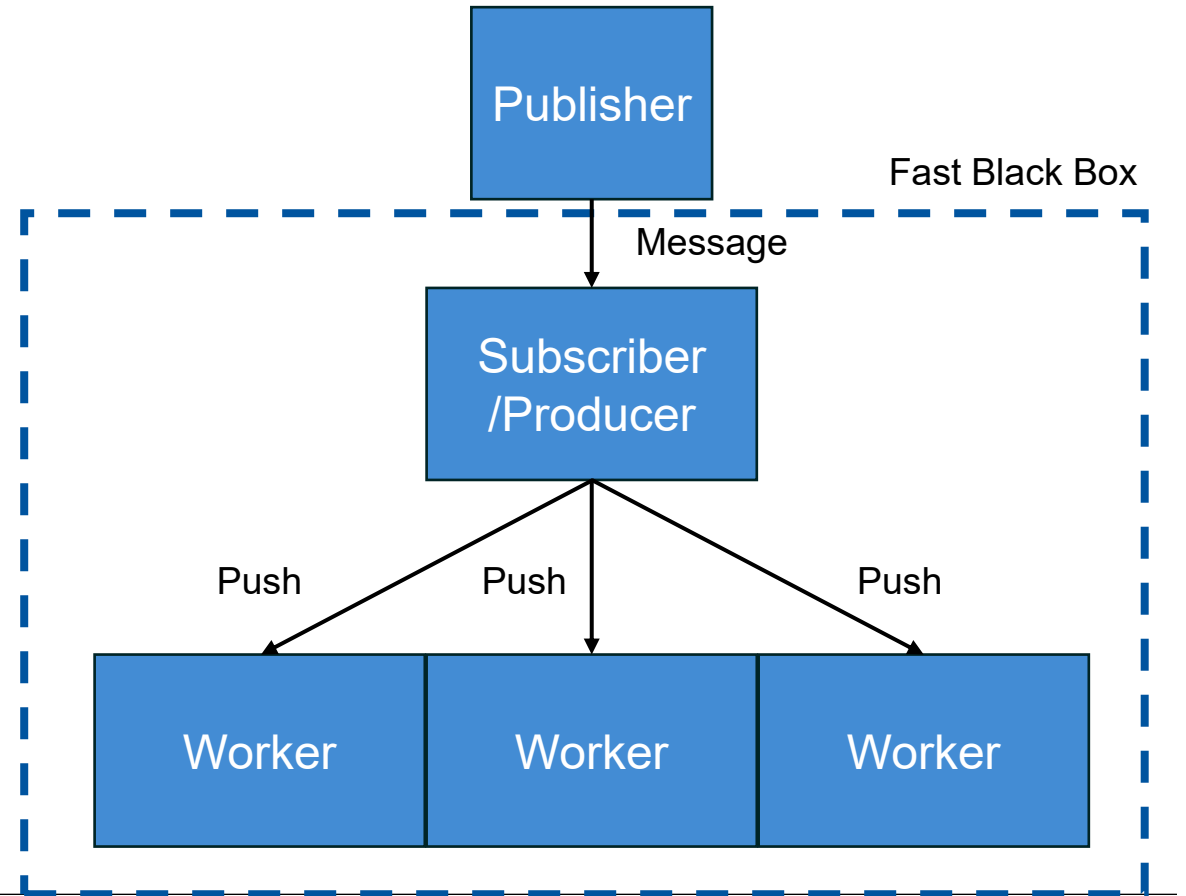
- Publisher sends message to a broker
- Broker is responsible for delivering messages to subscribers
- Fire and Forget pattern. Publisher does not care about delivery
- Typical Usage: Work distribution to parallel workers, Batch processing, ML Inference

Examples of Advanced Combinations of Protocols

Proxy Pattern



Black Box Pattern



Tango

- Events
 - Always generated
 - Change
 - Periodic
 - Archive
 - Alarm
 - User defined:
 - Attribute Configuration
 - Device Interface Change
 - (Pipe)

Epics PV Access

- Get PV Value
- Set PV Value
- PutGet (Put and Get Atomic)
- ChannelRPC (Run a remote function)

Publish Subscribe Communication

Domain	Project Name	Underlying Technology	Message Format
Scientific	Epics	PvAccess	PvData
Scientific	Tango	ZeroMQ	Corba/CDR
Industrial	OPC/UA	UDP/MQTT/ AMQP	UADP Messages Json Messages
Industrial	ROS	DDS	Corba/CDR

Other relevant Projects

- CNCF
 - NATS (Binary PubSub System)
- Apache
 - Kafka
 - Pulsar
 - ActiveMQ

Communication Protocols

Domain	Project Name	Underlying Technology	Message Format	Communication Type
Scientific	Epics PvAccess	TCP	PvData	Request Reply / PubSub
Scientific	Tango	CORBA (omniORB)	Corba/CDR	Request Reply / PubSub
Industrial	OPC/UA Binary	TCP/HTTP	OPC UA Binary DataEncoding / JSON	Request Reply / PubSub
Industrial	ROS	UDP	Corba/CDR	PubSub

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