

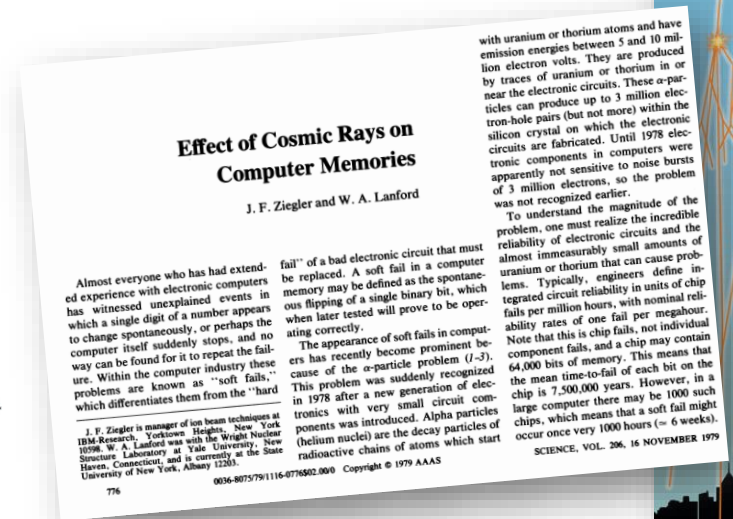
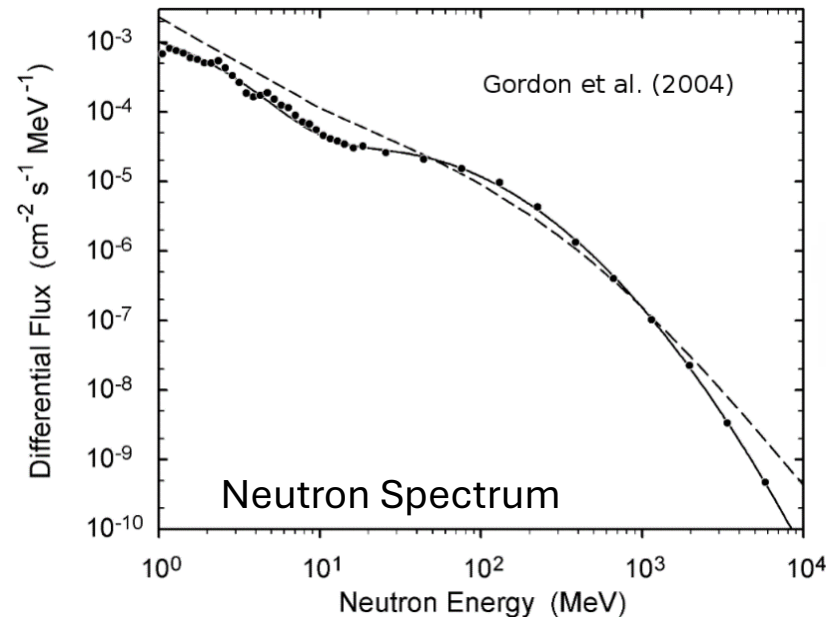
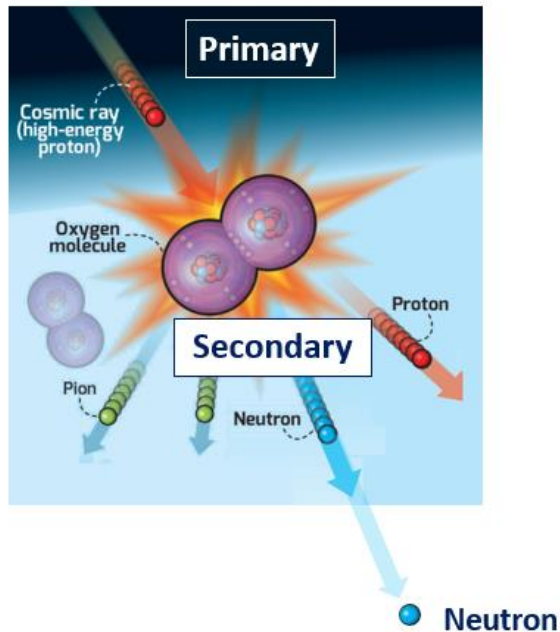
Evaluation of spectrum and fluxes of the ChiPlr facility for atmospheric neutron testing of electronics

Carlo Cazzaniga

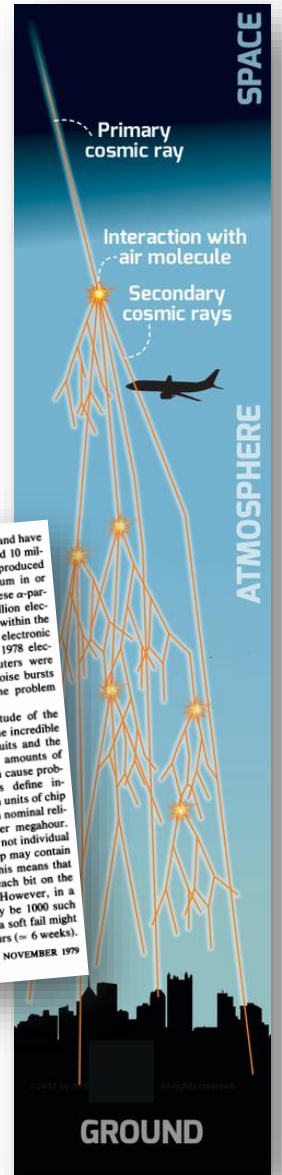
7-8 July 2025

Sources of Radiation Causing Single Event Effects

A nuclear cascade takes place as the primary (galactic) cosmic rays interact with the atmosphere (predominantly nitrogen and oxygen) to create a shower of secondary particles extending down to aircraft altitudes and ground level.



Ziegler and Langford in a landmark 1979 Science paper predicted that cosmic rays neutrons would cause major reliability problems at ground level (and aircraft altitudes).



Industry Standards

JEDECS: JESD89A: Measurement and Reporting of Alpha Particle and Terrestrial Cosmic Ray-Induced Soft Errors in Semiconductor Devices

JEDECS: JEP151: Test Procedure for the Measurement of Terrestrial Cosmic Ray Induced Destructive Effects in Power Semiconductor Devices

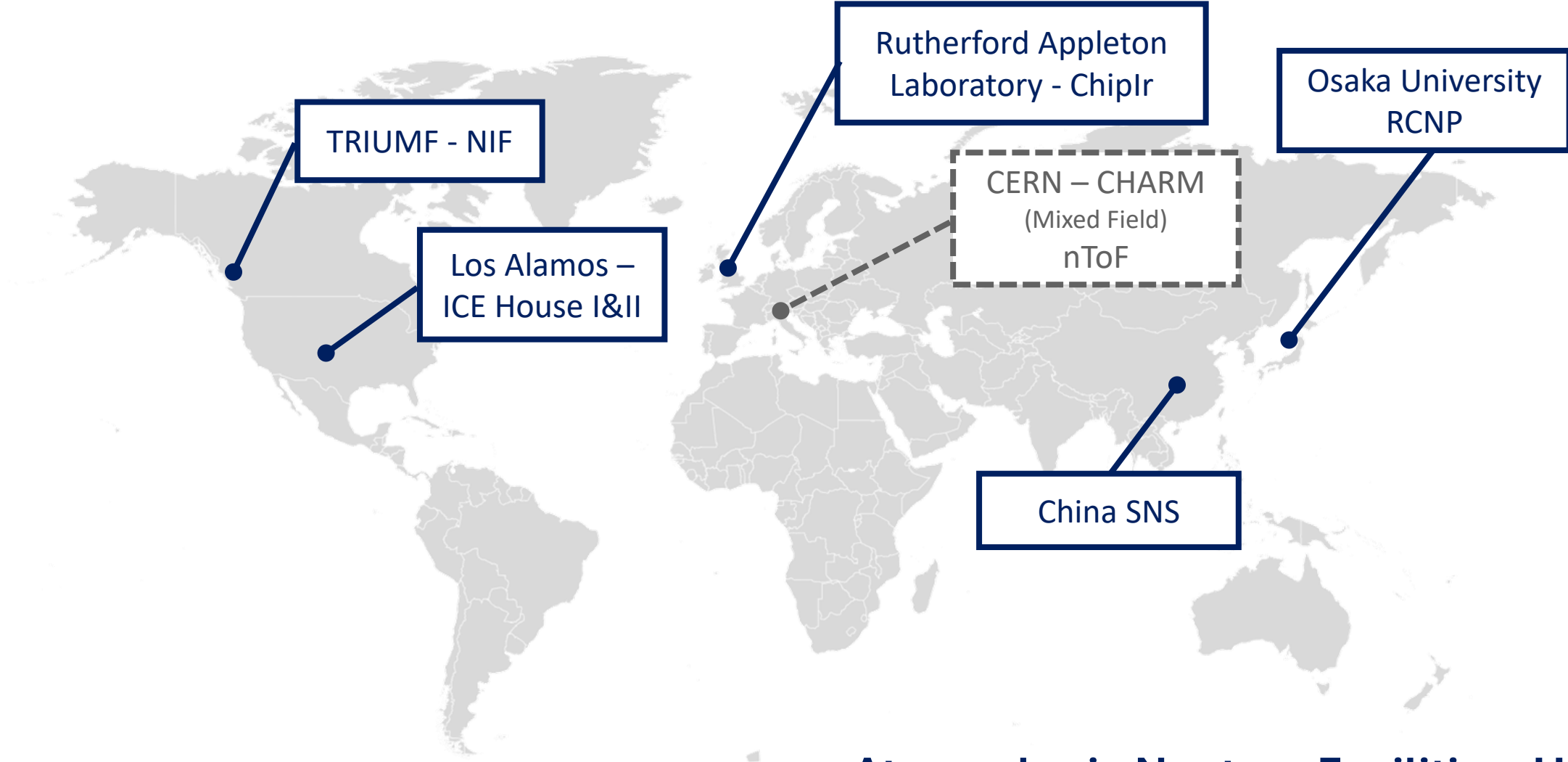
IEC TR 62396 - Process management for avionics Atmospheric radiation effects



Important points:

- High-energy spallation sources are used for accelerated testing.
- When testing with a spallation neutron source, the SEUs recorded will be due primarily to the high energy (> 10 MeV) neutrons. The SEU contribution of the neutrons in the $1 < E < 10$ MeV is small.
- High-energy neutron SEE data cannot be used to predict alpha particle or low-energy neutron (i.e., thermal neutron), and vice versa.

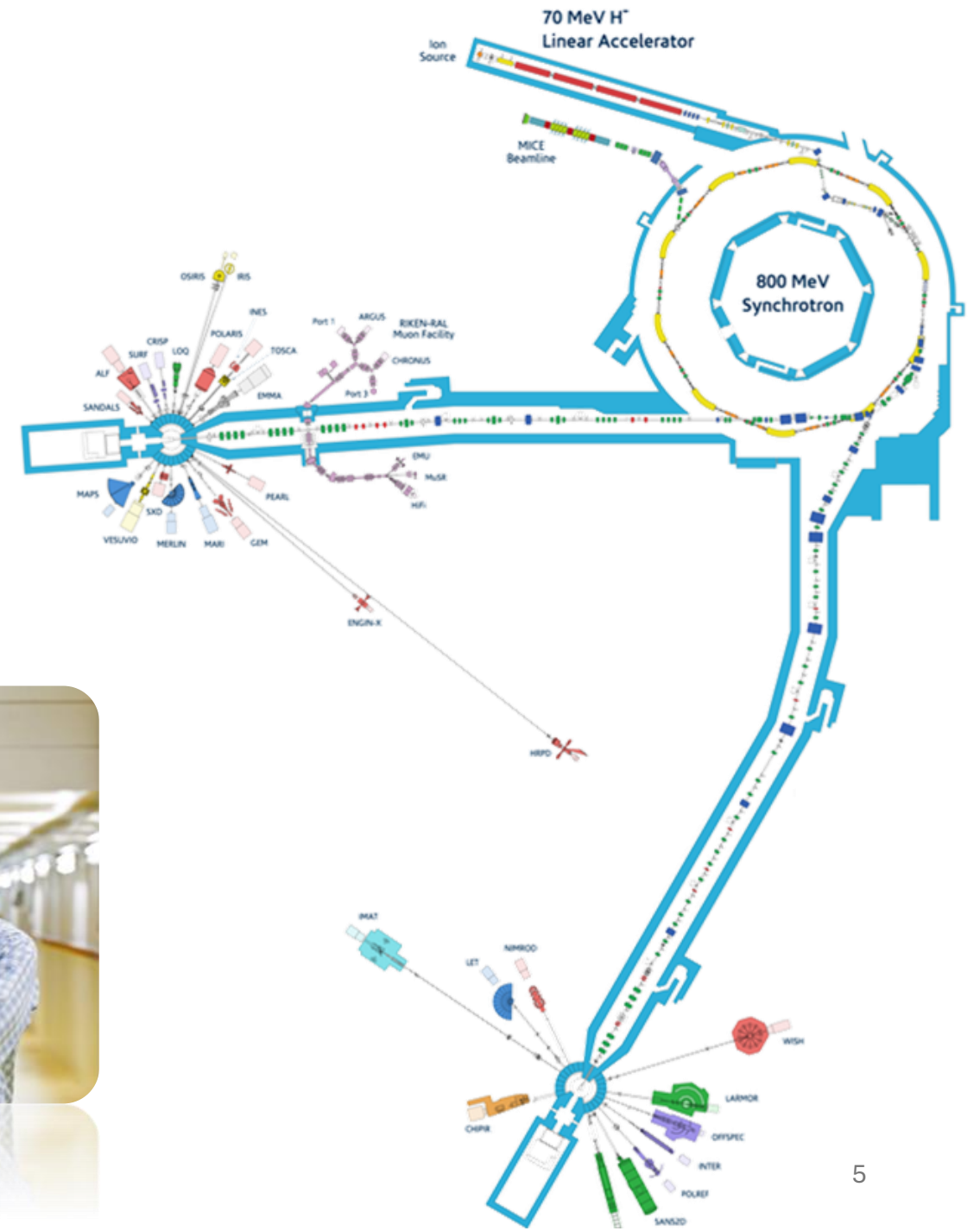
Spallation neutron Testing Facilities – Across the World



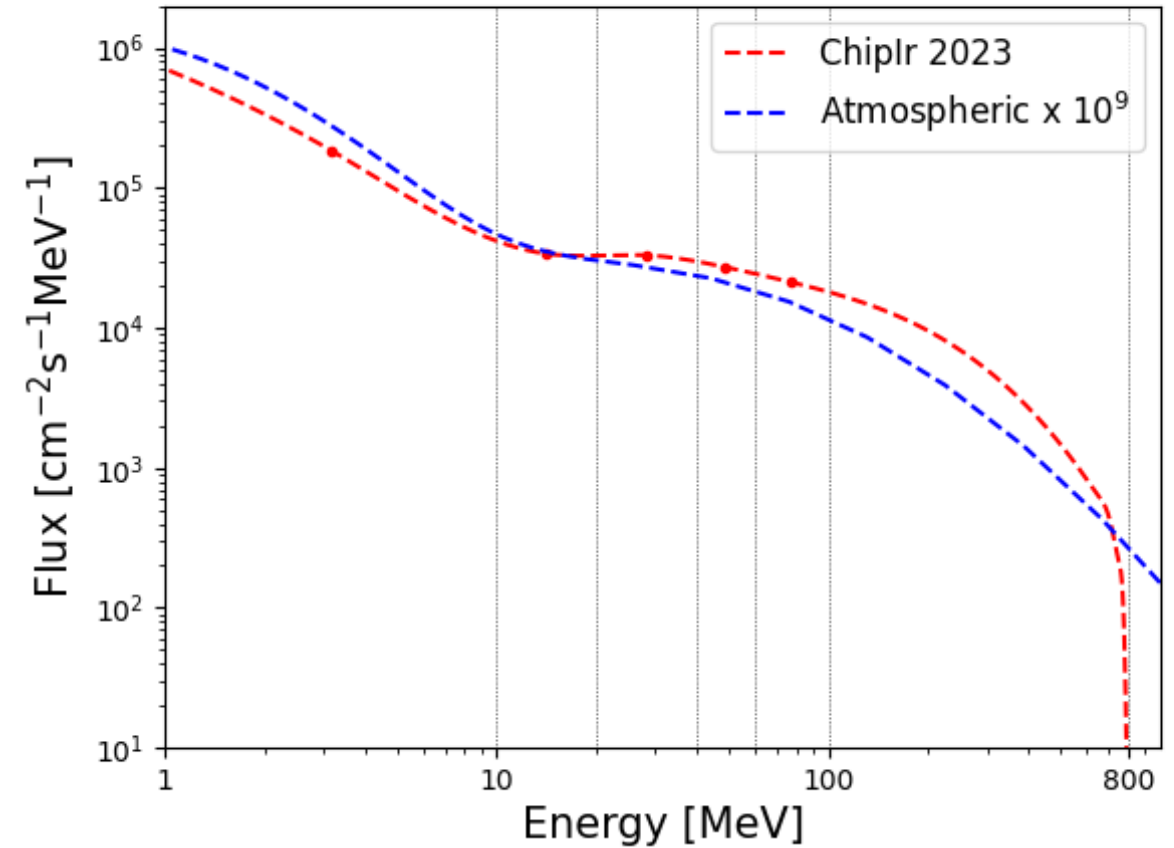
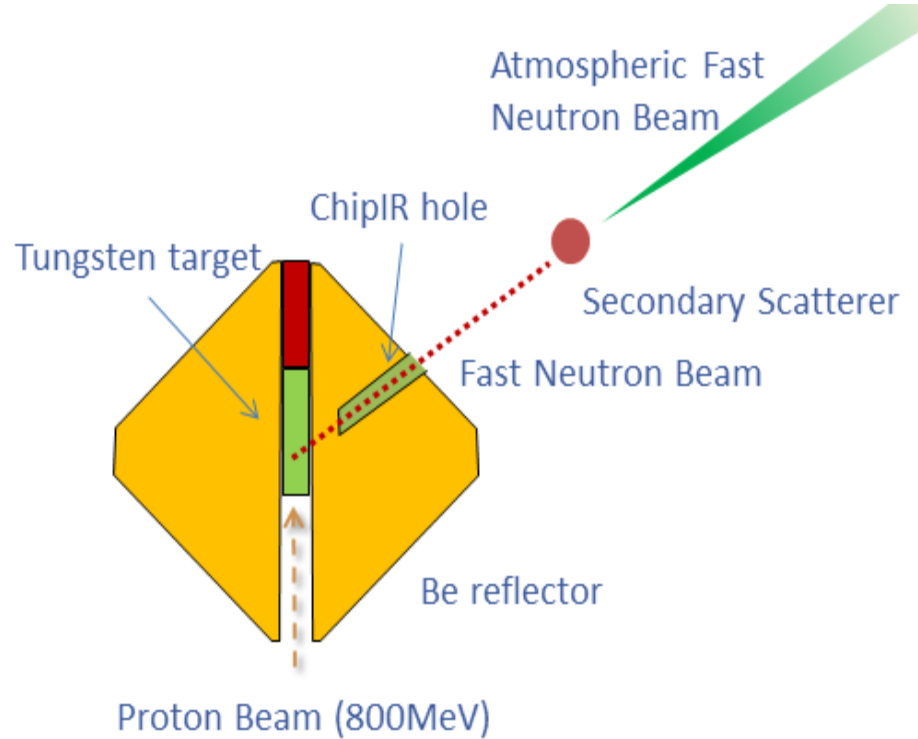
**Atmospheric Neutron Facilities: High
Energy (> 400MeV) & High Flux**

The ISIS neutron source

- 70 MeV Linac
- 800 MeV proton synchrotron
- Two extraction lines
- Protons on tungsten targets
- Two target stations with moderators
- 30 neutron beamlines, 8 muon beamlines

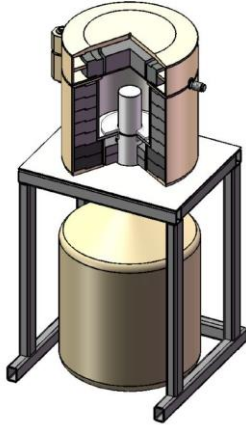


ChipIR: fast neutrons $E > 10$ MeV



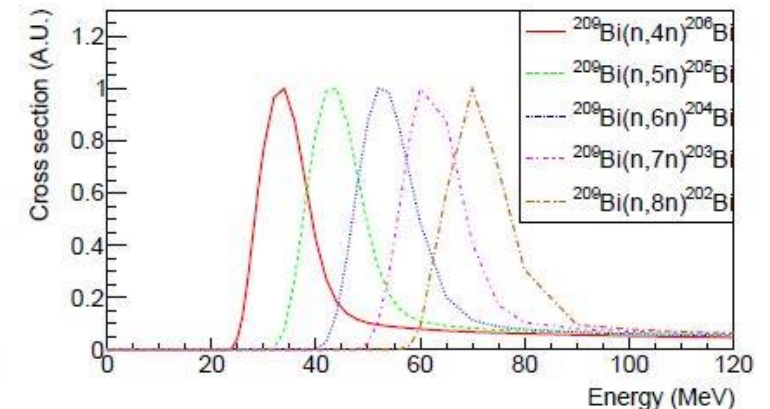
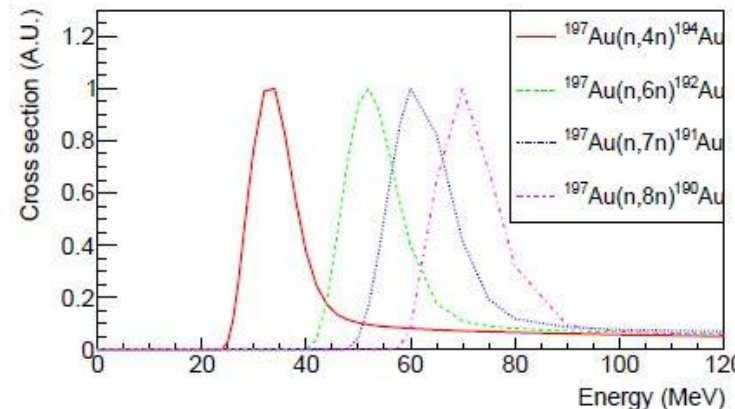
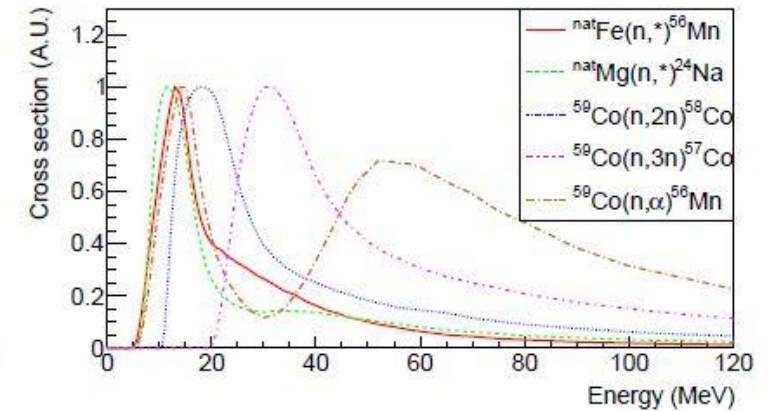
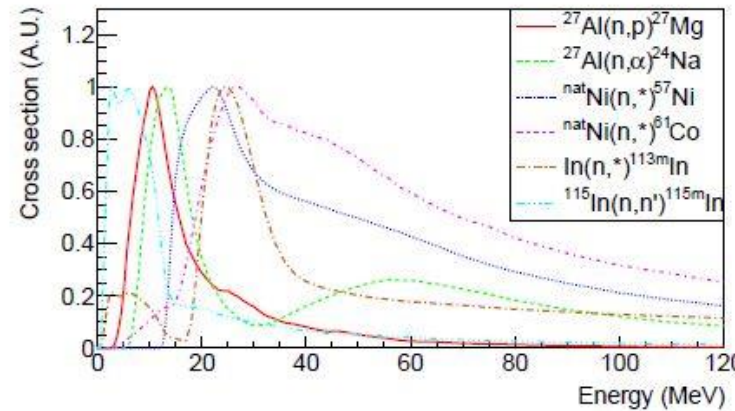
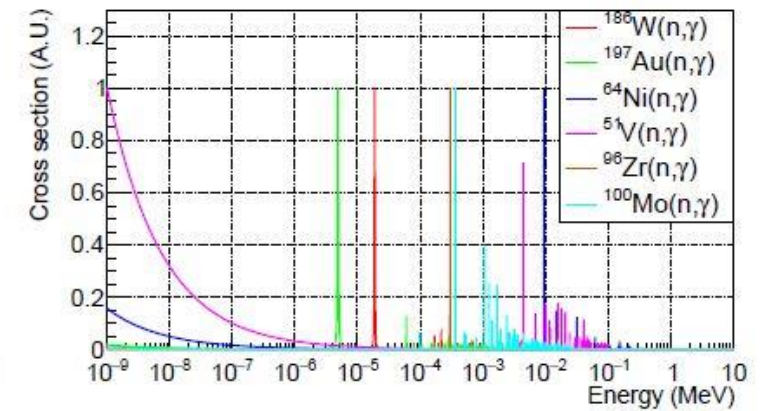
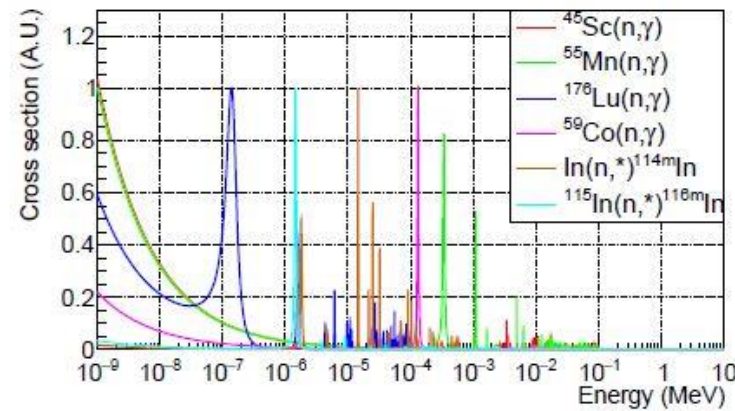
$$\text{ChipIr Flux } (>10 \text{ MeV}) = 5.8 \times 10^6 \text{ n cm}^{-2}\text{s}^{-1}$$

Characterization with activation foils



Targets measured on a Germanium detector

- Multiple foils are selected to give multiple resonances and thresholds over the wide energy spectrum.
- Produced radionuclides need to have half lives of usable values
- $\text{Bi}(n, xn)$ and $\text{Au}(n, xn)$ are important for high-energy dosimetry.
- In general, measurements with $E > 20$ MeV are sparse and with large errors



Reactions to cover the full energy range

Unfolding with statistical approach

- Samples containing known amount of elements are irradiated and radioactive isotopes are produced by neutron activation reactions.
- Experimental measurement of the **Activation Rate (R)**.

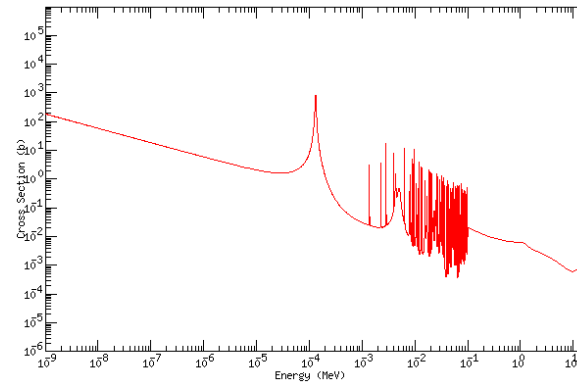
$$R = N \int \sigma(E) \phi(E) dE$$

N = number of precursor isotopes
 $\sigma(E)$ = activation cross section
 $\phi(E)$ = neutron flux

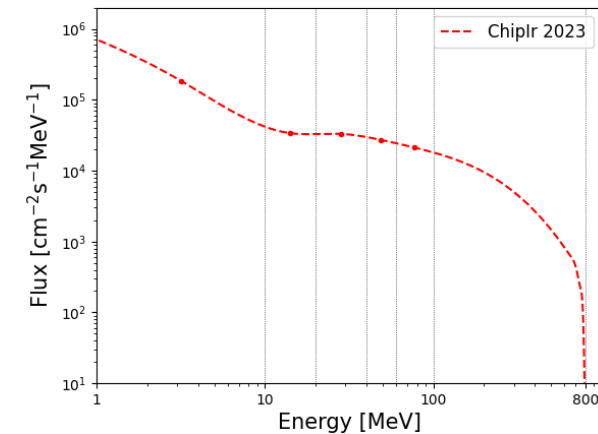
Activation Rates

Reaction	Rate (s ⁻¹ g ⁻¹)	Uncertainty (s ⁻¹ g ⁻¹)	Rate (s ⁻¹ g ⁻¹)
45Sc(n,g)	1.52E+05	1.06E+04	(1.52±0.11)×10 ⁵
51V(n,g)	2.73E+04	2.18E+03	(2.73±0.22)×10 ⁴
59Mn(n,g)	6.56E+04	4.59E+03	(6.56±0.46)×10 ⁴
64Ni(n,g)	8.19E+01	7.37E+00	(8.19±0.74)×10 ¹
96Zr(n,g)	1.35E+02	1.22E+01	(1.35±0.12)×10 ²
100Mo(n,g)	2.91E+02	2.33E+01	(2.91±0.23)×10 ²
115In(n,g)	5.58E+05	1.67E+04	(5.58±0.17)×10 ⁵
176Lu(n,g)	1.60E+05	1.28E+04	(1.60±0.13)×10 ⁵
186W(n,g)	4.13E+04	2.89E+03	(4.13±0.29)×10 ⁴
197Au(n,g)	5.82E+05	3.49E+04	(5.82±0.35)×10 ⁵
natMg(n,*) ²⁴ Na	3.29E+03	1.65E+02	(3.29±0.16)×10 ³
27Al(n,p) ²⁷ Mg	2.01E+03	1.21E+02	(2.01±0.12)×10 ³
27Al(n,α) ²⁴ Na	2.81E+03	1.41E+02	(2.81±0.14)×10 ³
natFe(n,*) ⁵⁶ Mn	1.17E+03	7.02E+01	(1.17±0.07)×10 ³
59Co(n,2n) ⁵⁸ Co	7.41E+03	5.93E+02	(7.41±0.59)×10 ³
59Co(n,3n) ⁵⁷ Co	5.53E+03	3.87E+02	(5.53±0.39)×10 ³
59Co(n,α) ⁵⁶ Mn	1.01E+03	3.03E+01	(1.01±0.03)×10 ³
natTi(n,*) ⁴⁸ Ti	5.56E+02	2.78E+01	(5.56±0.28)×10 ²
115In(n,n') ^{115m} In	2.71E+03	1.08E+02	(2.71±0.11)×10 ³
197Au(n,4n) ¹⁹⁴ Au	2.56E+03	1.28E+02	(2.56±0.13)×10 ³
197Au(n,6n) ¹⁹² Au	1.76E+03	1.06E+02	(1.76±0.11)×10 ³
197Au(n,7n) ¹⁹¹ Au	1.39E+03	9.73E+01	(1.39±0.10)×10 ³
197Au(n,8n) ¹⁹⁰ Au	9.22E+02	5.53E+01	(9.22±0.55)×10 ²
209Bi(n,4n) ²⁰⁶ Bi	2.51E+03	1.51E+02	(2.51±0.15)×10 ³
209Bi(n,5n) ²⁰⁵ Bi	2.36E+03	1.65E+02	(2.36±0.17)×10 ³
209Bi(n,6n) ²⁰⁴ Bi	1.68E+03	1.18E+02	(1.68±0.12)×10 ³
209Bi(n,7n) ²⁰³ Bi	1.37E+03	9.59E+01	(1.37±0.10)×10 ³
209Bi(n,8n) ²⁰² Bi	1.22E+03	8.54E+01	(1.22±0.09)×10 ³

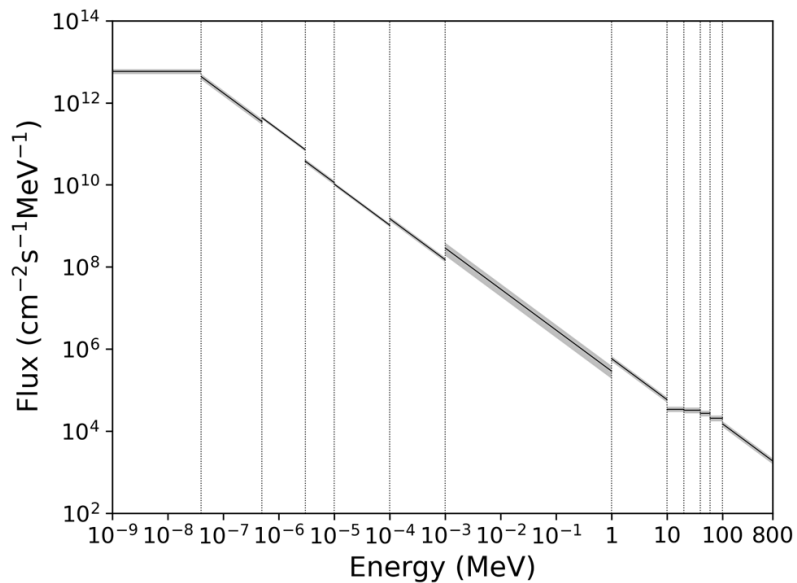
cross sections



Neutron Flux



D. Chiesa et. al. "Bayesian statistics applied to neutron activation data for reactor flux spectrum analysis." *Annals of Nuclear Energy* 70 (2014): 157-168.



INTEGRAL FLUXES OF ChipIr IN EACH ENERGY BIN. RESULTS CORRESPONDS TO THE ANALYSIS OF DATA OF 2023 WITH ACCELERATOR OPERATING AT 800 MeV AND 37 μ A

E_{\min} (MeV)	E_{\max} (MeV)	Flux ($\text{cm}^{-2}\text{s}^{-1}$)
10^{-9}	4×10^{-8}	$(2.26 \pm 0.33) \times 10^5$
4×10^{-8}	5×10^{-7}	$(4.37 \pm 0.69) \times 10^5$
5×10^{-7}	3×10^{-6}	$(3.87 \pm 0.36) \times 10^5$
3×10^{-6}	10^{-5}	$(1.37 \pm 0.17) \times 10^5$
10^{-5}	10^{-4}	$(2.40 \pm 0.23) \times 10^5$
10^{-4}	10^{-3}	$(3.45 \pm 0.45) \times 10^5$
10^{-3}	1	$(1.99 \pm 0.69) \times 10^6$
1	10	$(1.34 \pm 0.20) \times 10^6$
10	20	$(3.40 \pm 0.50) \times 10^5$
20	40	$(6.49 \pm 1.05) \times 10^5$
40	60	$(5.39 \pm 0.90) \times 10^5$
60	100	$(8.26 \pm 1.34) \times 10^5$
100	800	$(3.1 \pm 0.37) \times 10^6$

Results

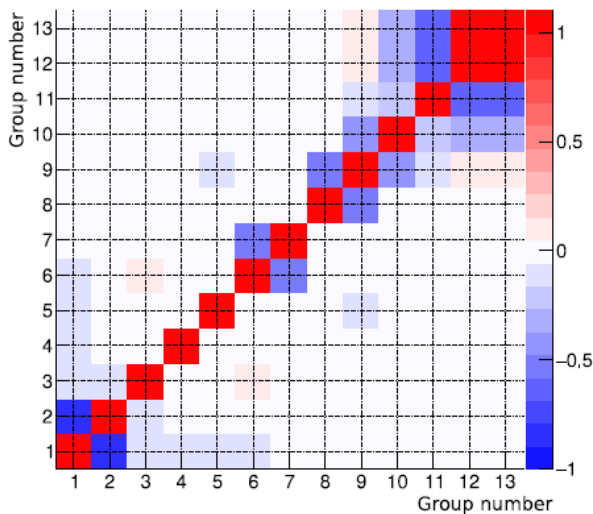
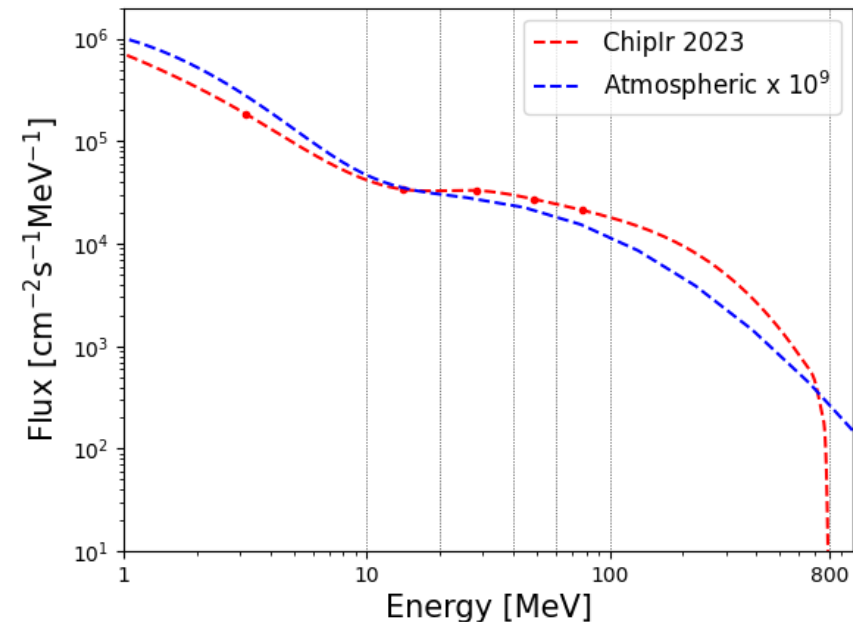
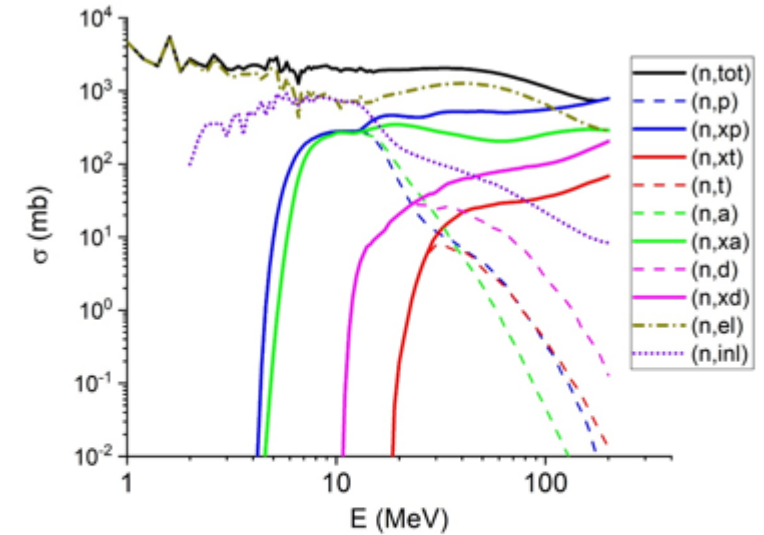
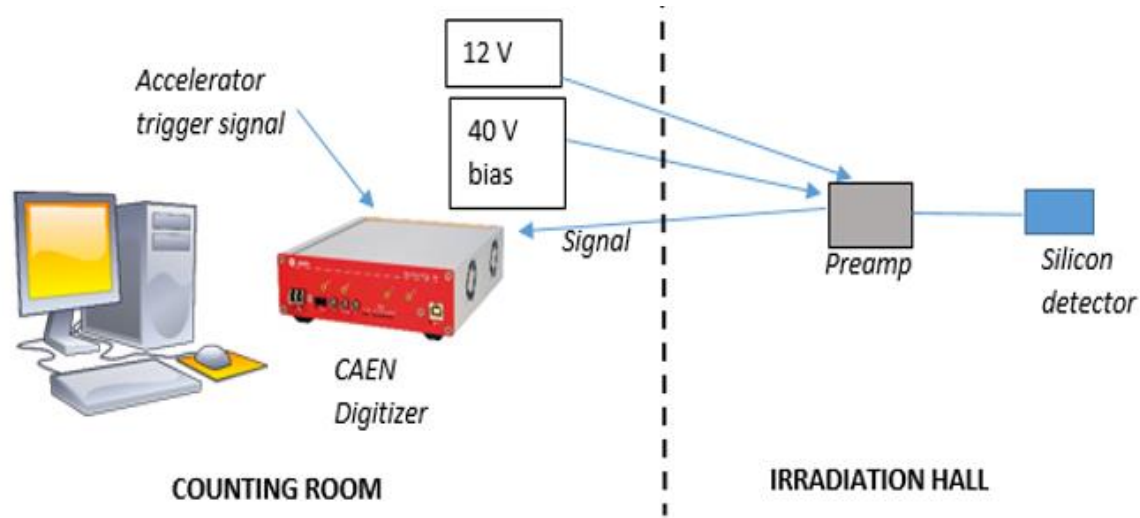


Fig. 6. Matrix of the correlations between energy groups for the reference unfolding result.

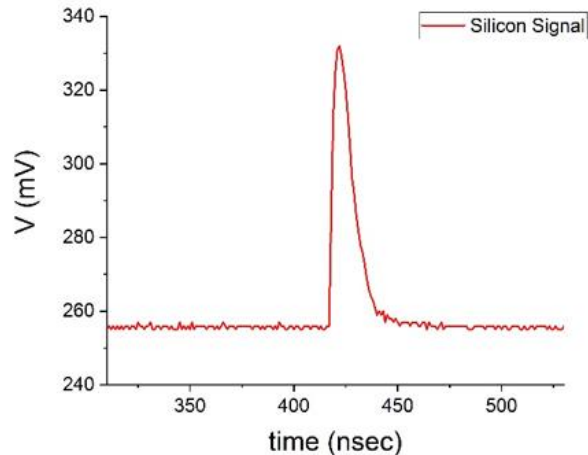


- The results on the left are the fluxes in a selected number of bins.
- Bins are chosen such to have at least one resonance or threshold.
- Statistical method allows to propagate the errors and to check the correlation between bins.
- A continuous spectrum (on the right) is presented by imposing continuity between the bins (but preserving the areas). The shape in the last bin is taken from Monte Carlo calculation.

Silicon Diodes and Diamond Detectors

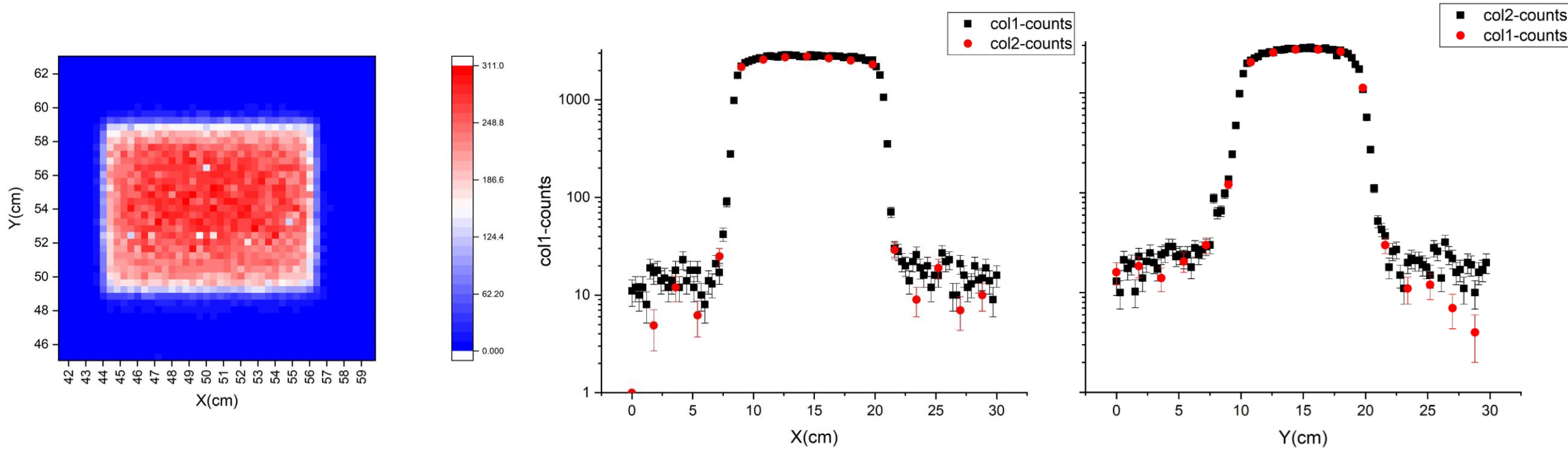


Neutron nuclear cross sections of Si-28 for the production of recoil and secondary radiation from the TENDL library



- Real time flux measurements.
- Event by event counting above threshold ($E_{\text{dep}} > 10$ MeV)
- Spectroscopic capabilities. Good energy resolution on deposited energy
- High mobility of free charges (\rightarrow fast signal).
- Compact volumes (2 mm x 2mm x 140 μm)

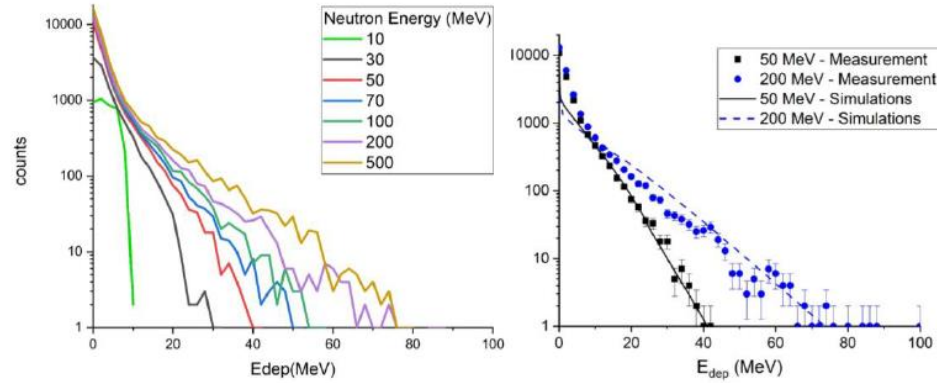
Beam profiles



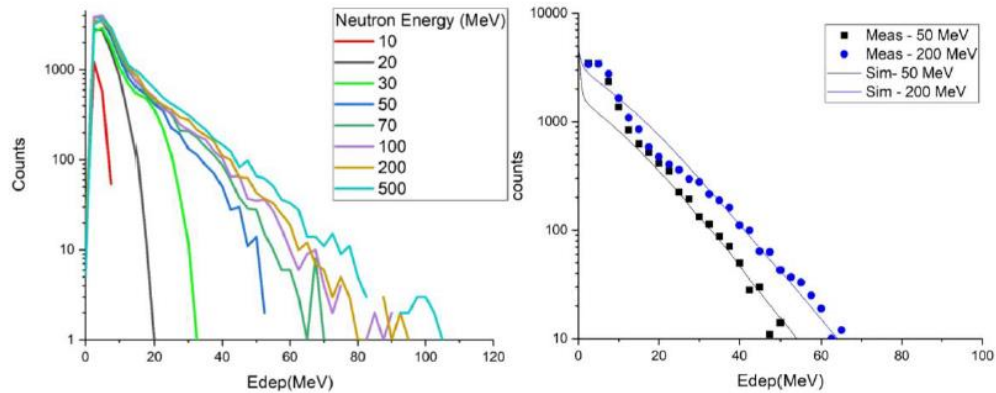
- Map of ChiPlr beam in a typical configuration with jaws set at 10×10 cm.
- The step was 5 mm.
- The homogeneity is 9% from the average value.

Study of deposited energy

Silicon detector

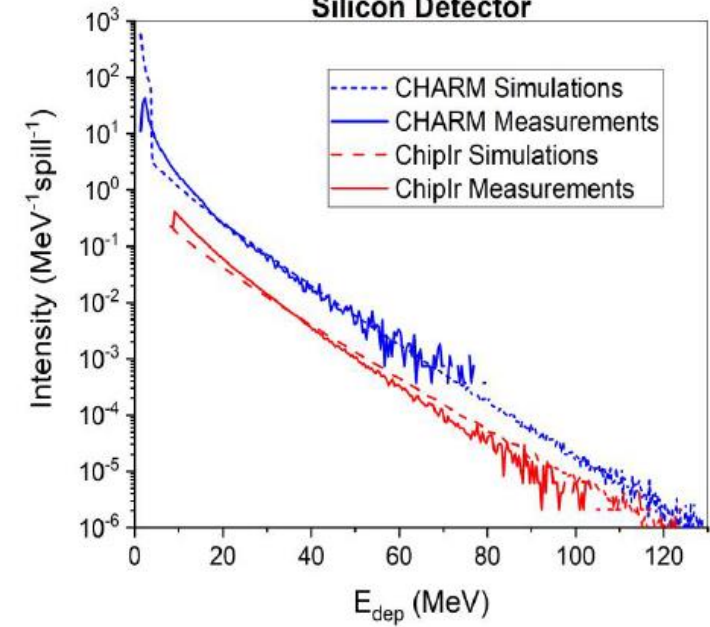


Diamond detector

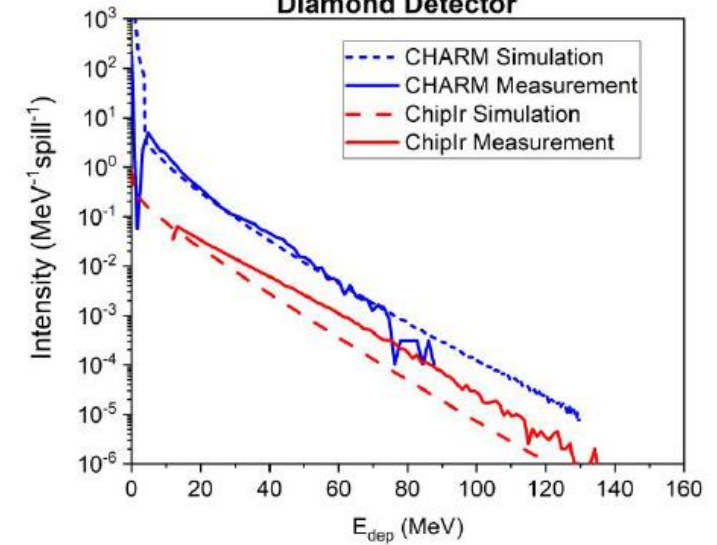


Data measured at nToF at CERN

Silicon Detector

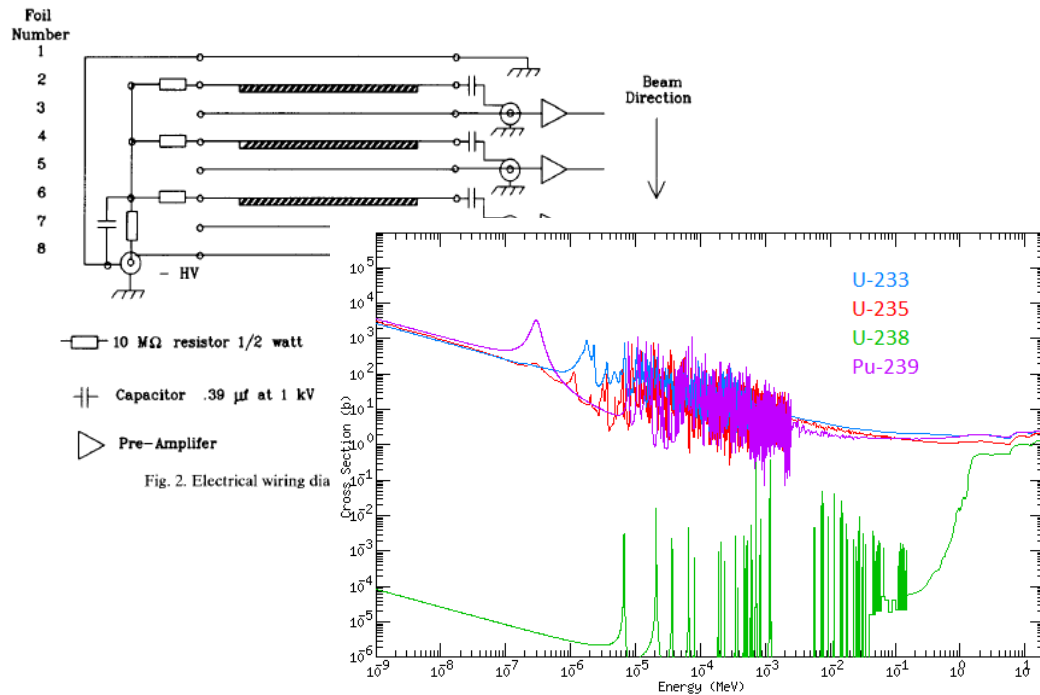


Diamond Detector



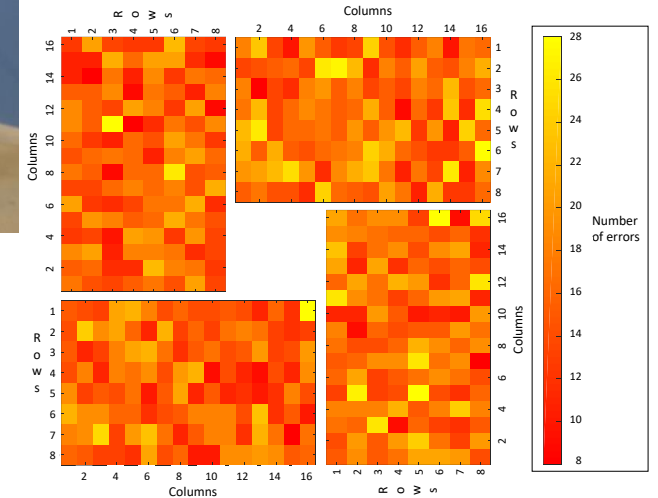
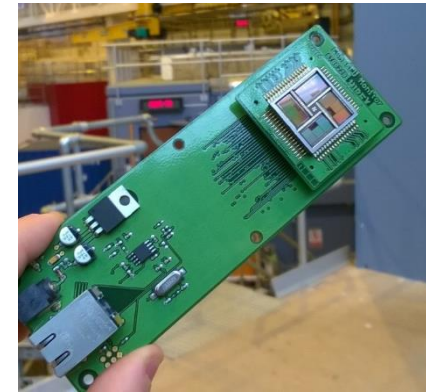
Data measured at ChipIR and CHARM

Other relevant high energy neutron detectors



Fission Chambers with ²³⁸U

- Particularly useful where time of flight at high energy is available
- Has the advantage of the good knowledge of U cross sections



SRAM based detectors: bit flips

JEDEC Standard: A “reference chip” or “golden chip” with a relatively high soft error rate that is capable of withstanding a relatively high total dose level is recommended as part of the testing approach. Normal practice will be to perform testing on the “reference chip” before each test series in order to provide validation of the test equipment and as a secondary means of calibrating beam dosimetry of the facility.

Thank you

