



STRATEGY FOR THE MANAGEMENT OF NON CONVENTIONNAL LEGACY FUELS AT JRC-KA

Tools for a rapid characterization of fuels

Introduction

Construction of ITU (JRC Karlsruhe) started in 1963

1st Pu sample introduced in 1965

1st irradiated fuel introduced in November 1966



Fuel Matrix	Actinides and/or dopant	Reactor	Burn up
Oxides Nitride Carbide Carbo-nitride Metal	U+Pu ($\frac{Pu}{U+Pu}$ 10-24%) from U _{nat} to highly enriched Np, Am, Cm Additives Gd, Cr	HFR PHENIX RAPSODIE FR2 DFR SILOE BR2 HALDEN KNKII	From 0.5% to 13% FIMA

In 60 years JRC KA took part in many research program on irradiated fuels

Inventory Reduction and Handover

Returning to
legal owners



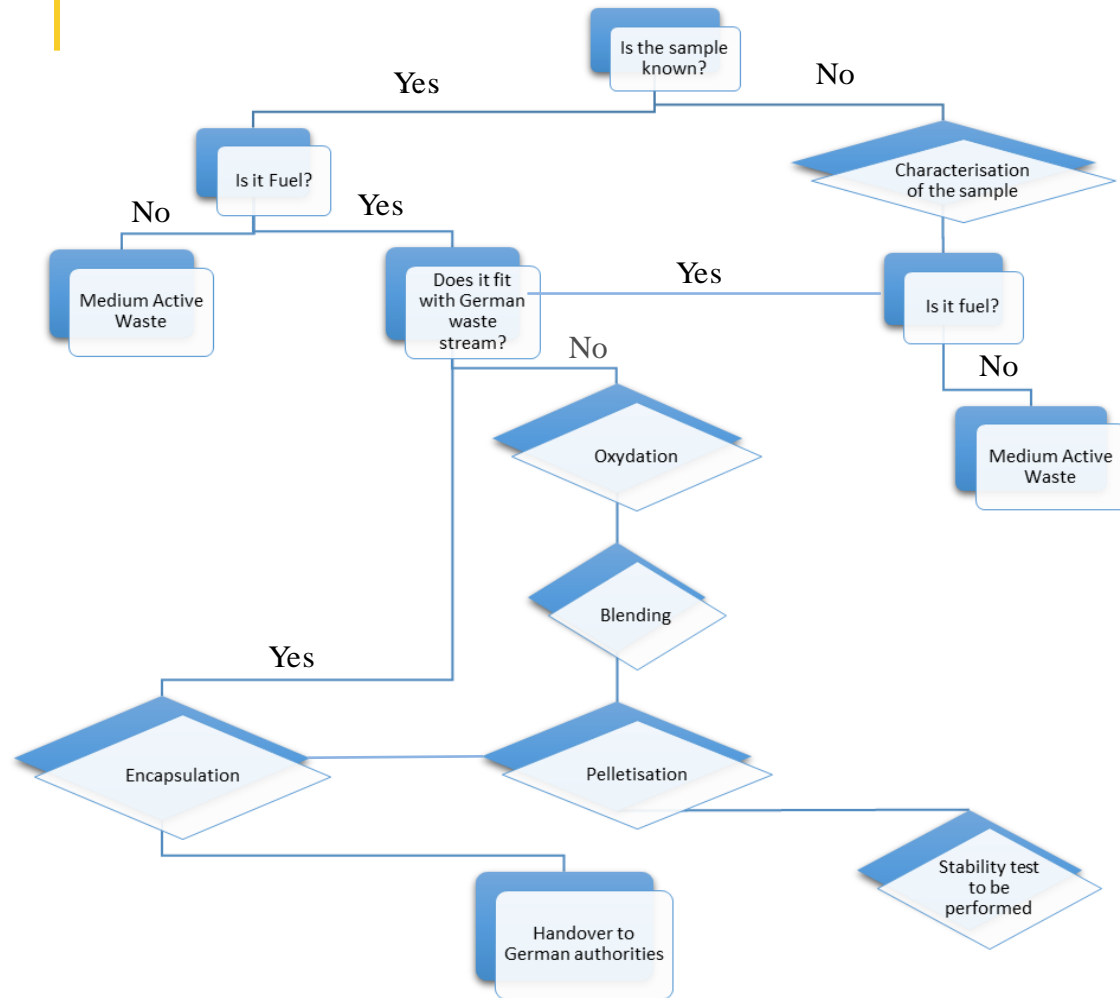
Transfer of
ownership



Handover
to German
authorities
after
conversion



Process to convert samples



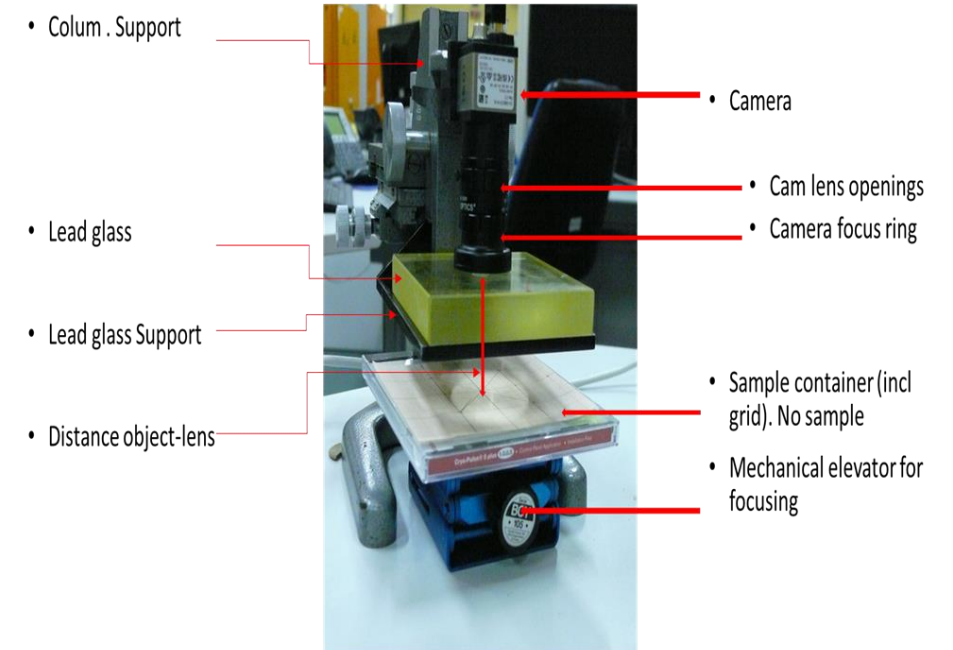
Unirradiated (U,Pu)C pellets (left) and powder produced after oxidation at 800°C (right)

Legacy fuel characterisation measurement bench

Technique used	Expected output
Balance + Dose rate	Discriminate between fuel and not (for the same mass fuel has a 100 time higher dose rate than cladding)
Optical dimensioning (camera combined to dimensioning software)	Discriminate between different type of reactors (phenix 5,4mm vs commercial reactors 8-10mm)
Portable LIBS	Discriminate between the matrix components (carbide, nitride, oxide, plutonium uranium)

Detail of the instruments implemented in the measurement bench

Labo Model Setup (no sample)



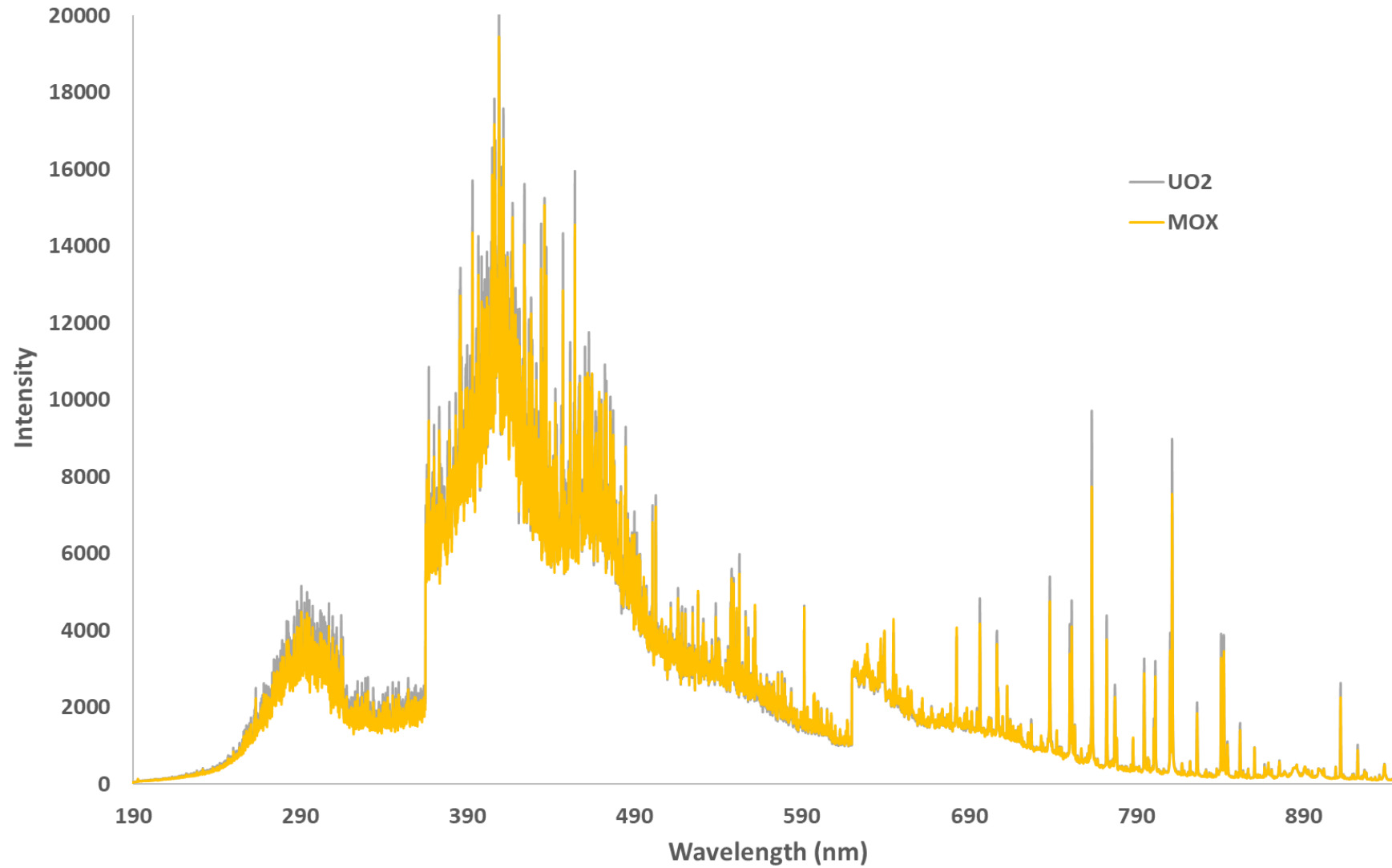
Legacy fuel characterisation measurement bench



Portable Z-903 from SciAps company.
190-950 nm analytical range.
Resolution between 0,08nm to 0,2 nm.
50Hz
1064nm wave length.
< 100 μm spot



Legacy fuel characterisation: LIBS spectrum

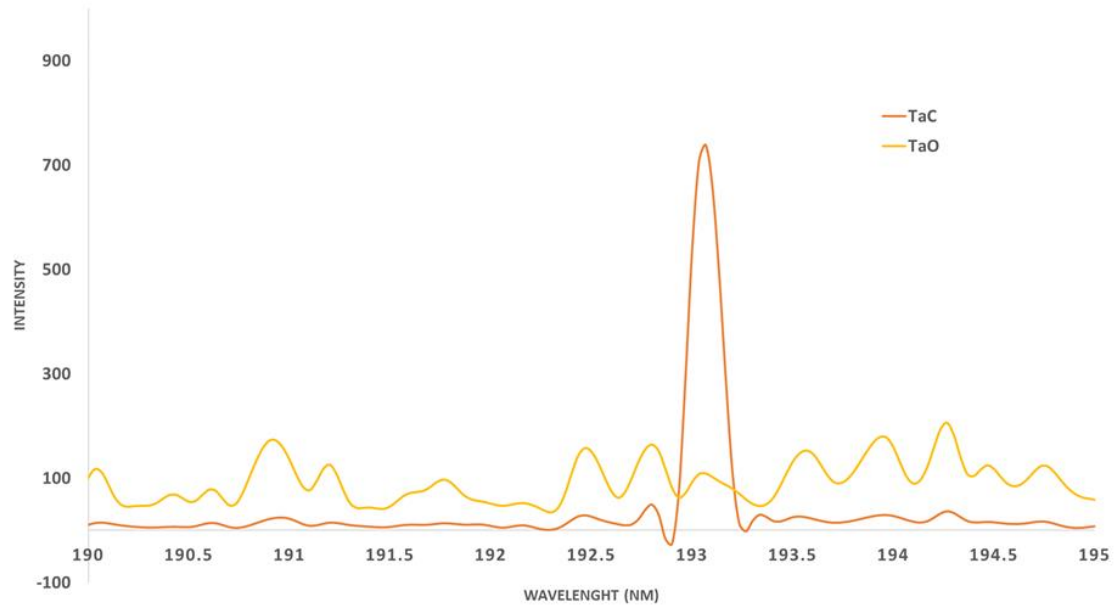


From the NIST database

Oxygen	Carbon
O I 777.194 nm O I 777.417 nm	C I 193.090 nm
O I 844.625 nm O I 844.636 nm O I 844.676 nm	C I 247.856 nm

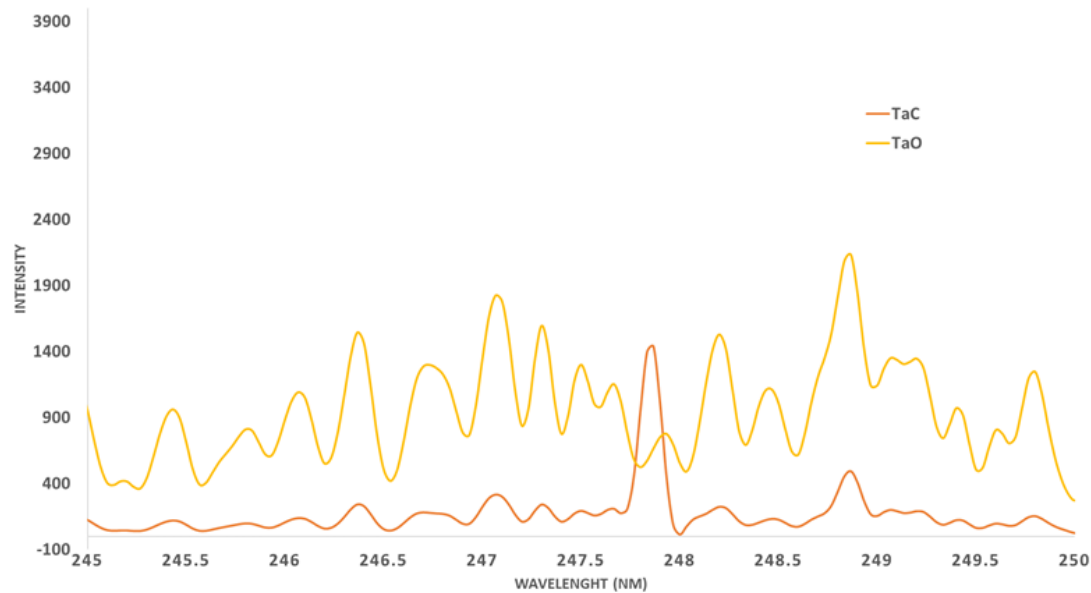
Tests performed on TaC & TaO

Legacy fuel characterisation: identification and quantification of C & O with LIBS



LIBS database

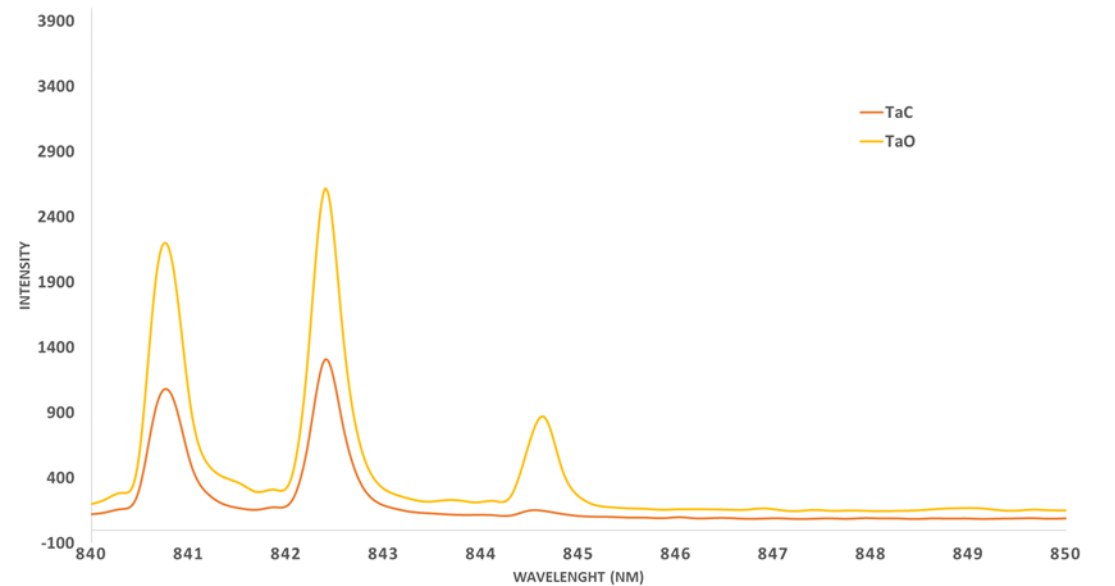
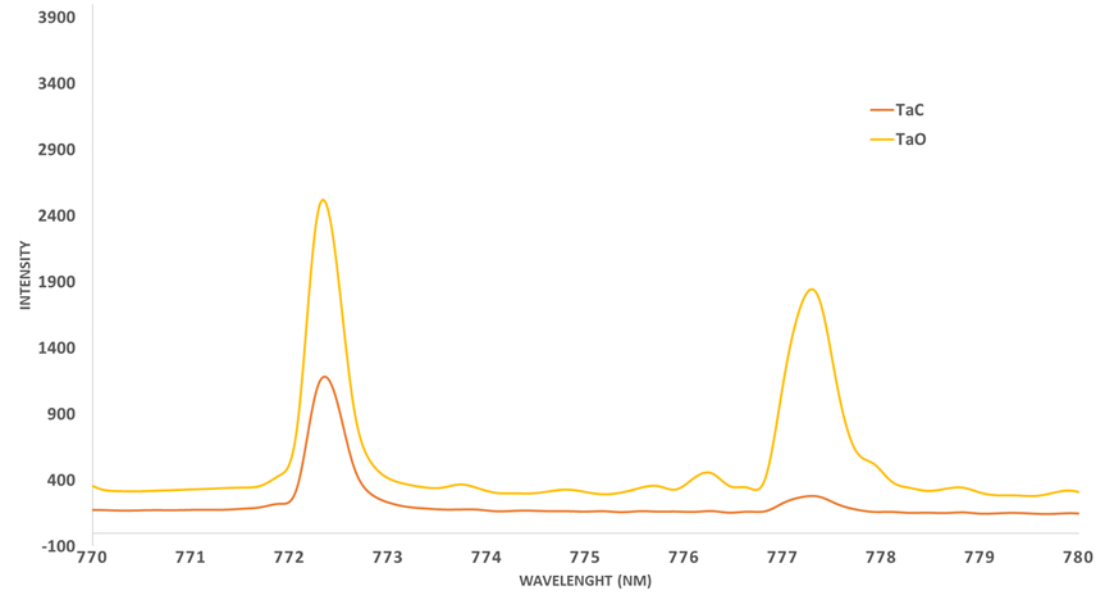
Carbon
C I 193.090 nm
C I 247.856 nm



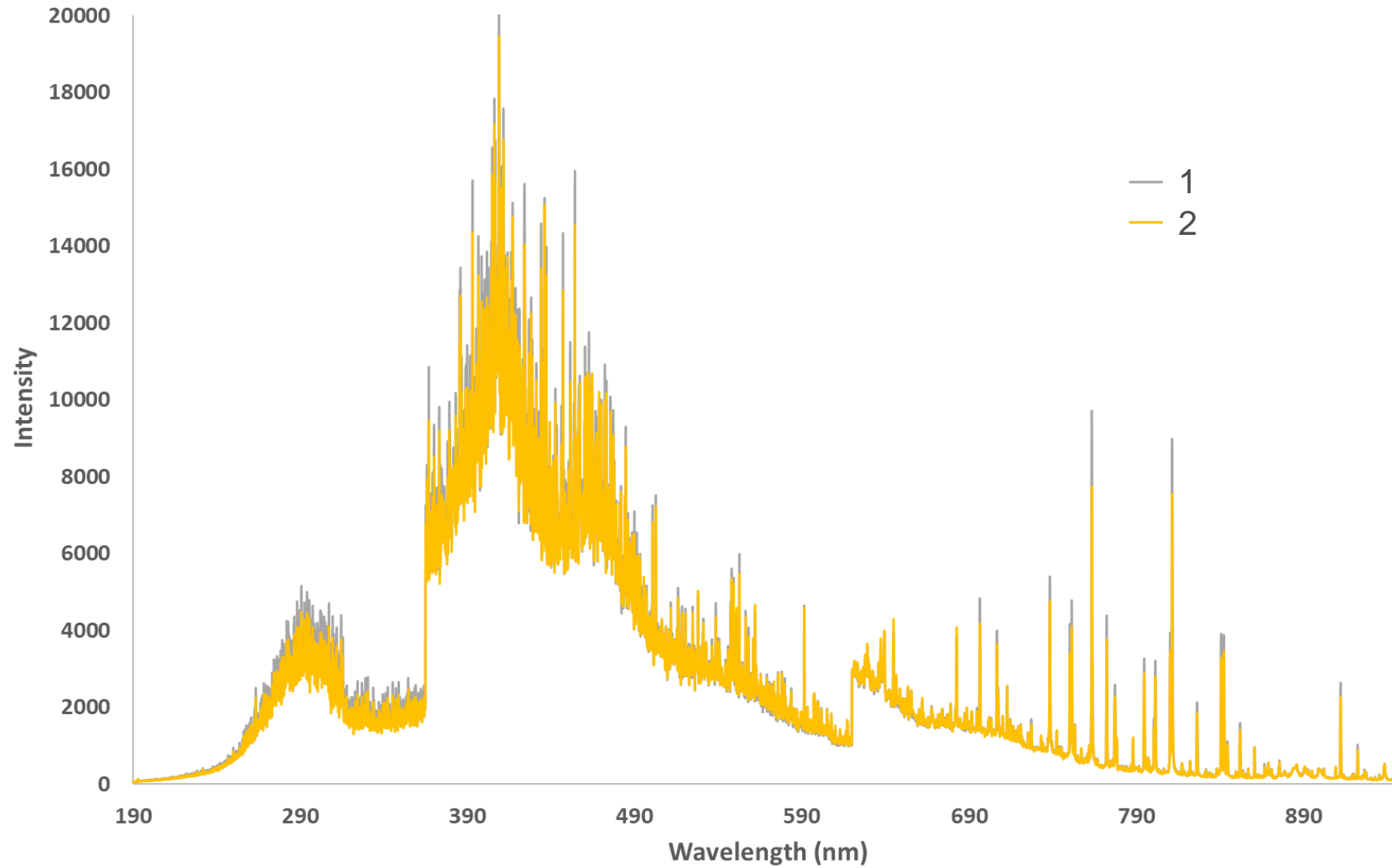
Legacy fuel characterisation: identification and quantification of C & O with LIBS

From the NI

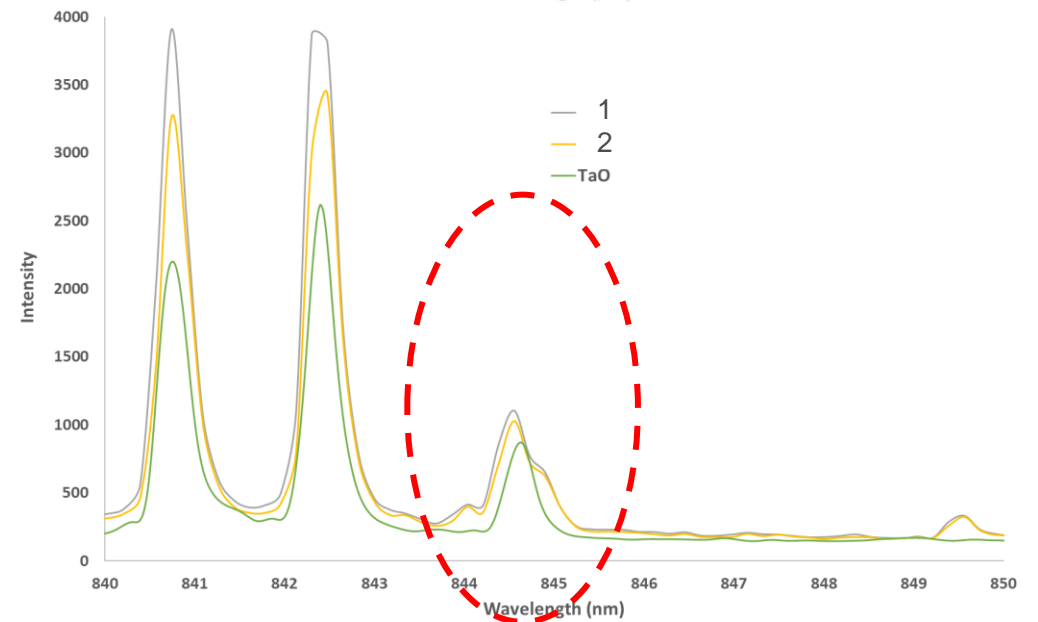
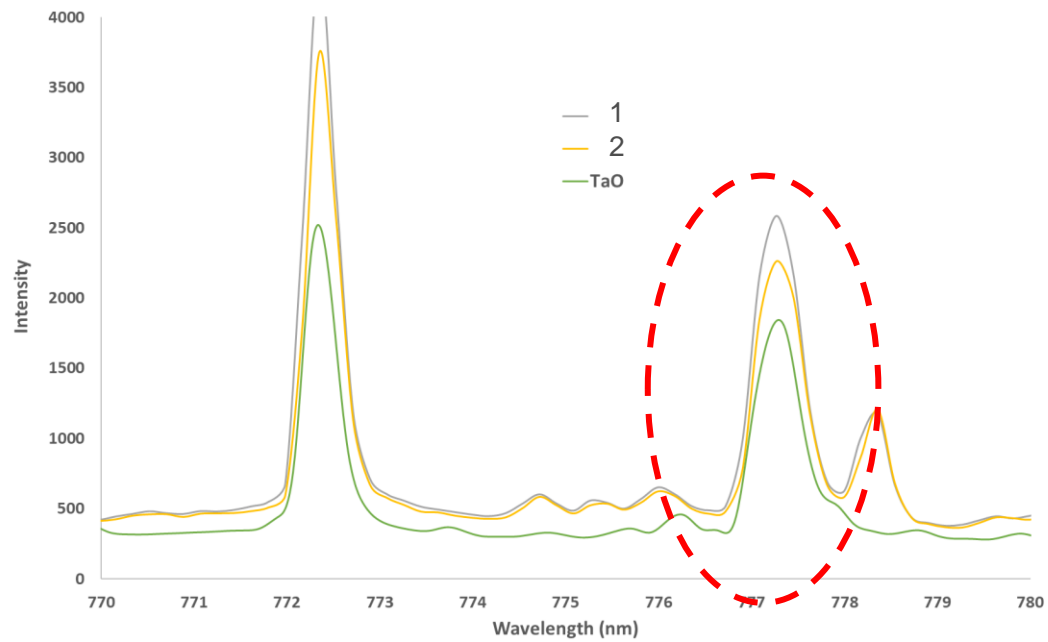
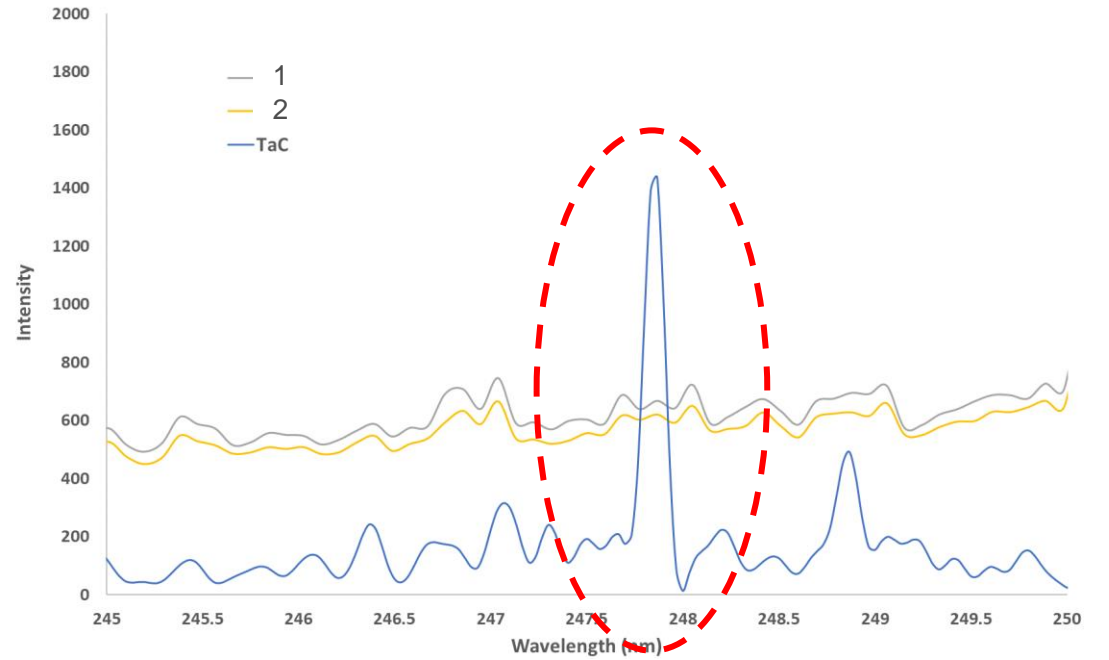
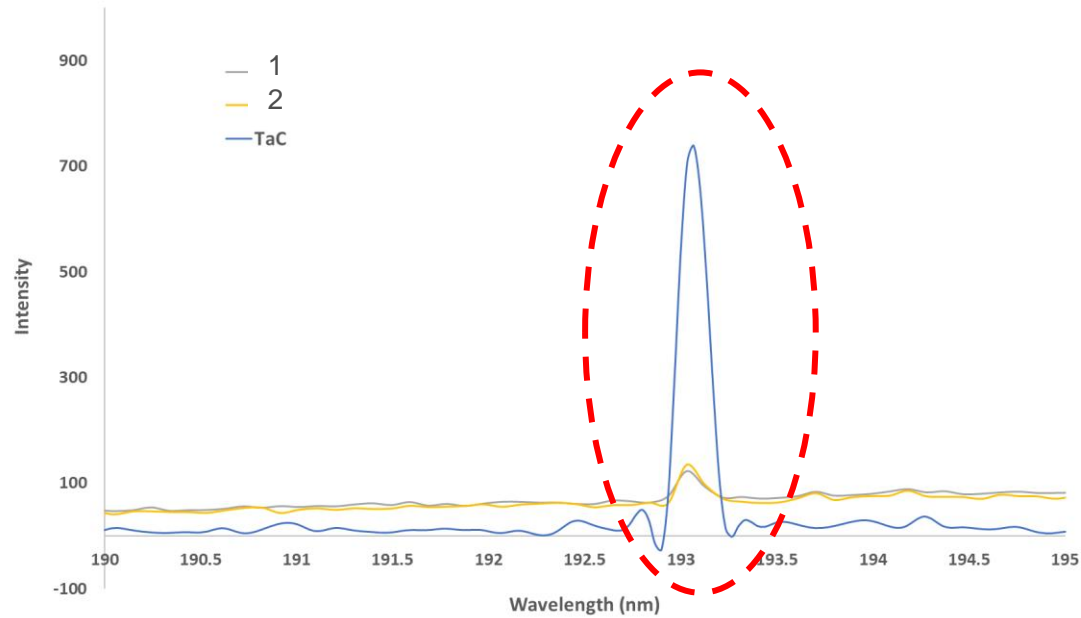
Oxygen
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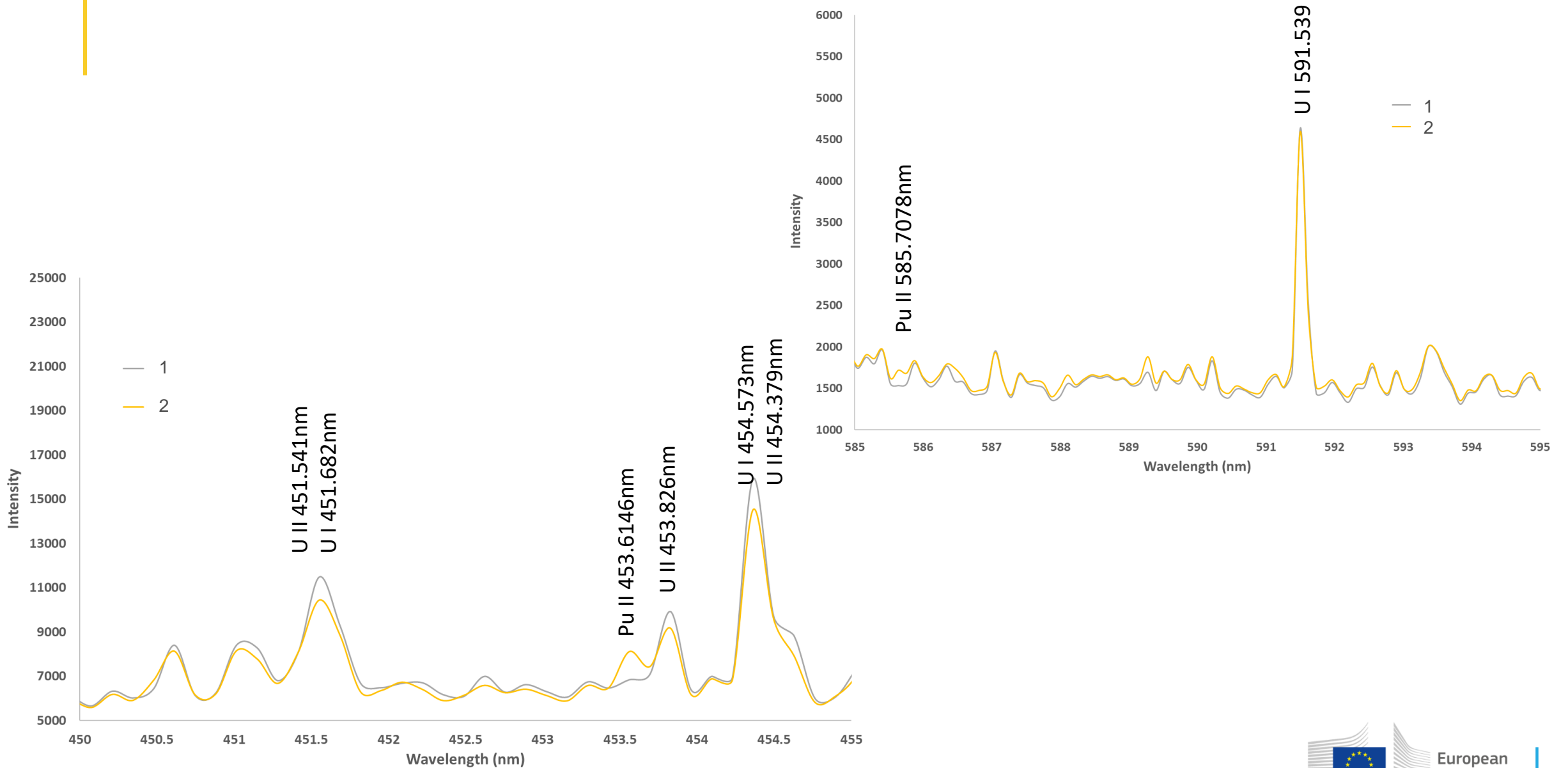
Legacy fuel characterisation: Use of LIBS to characterize the matrix



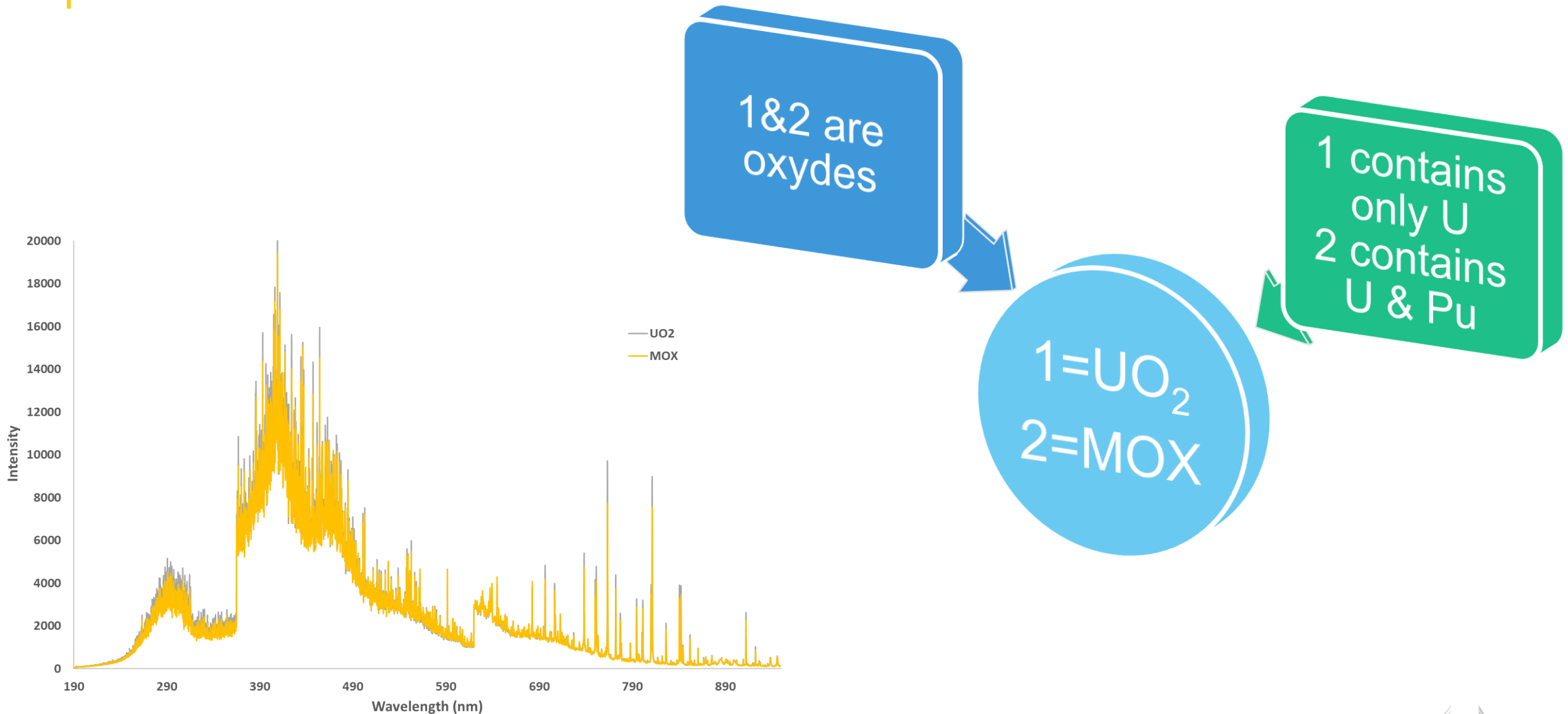
Legacy fuel characterisation: Use of LIBS to characterize the matrix



Legacy fuel characterisation: Use of LIBS to characterize the matrix



Legacy fuel characterisation: Use of LIBS to characterize the matrix



Conclusion

JRC Karlsruhe is developing characterisation tools.

In the meantime

- the return to the legal owners

- ownership transfer to interested partners

Second phase

- fuel modifications (R&D required)

- handover to German authorities

Thank you

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