

Overview of the design and procurement of ECRH system for DTT



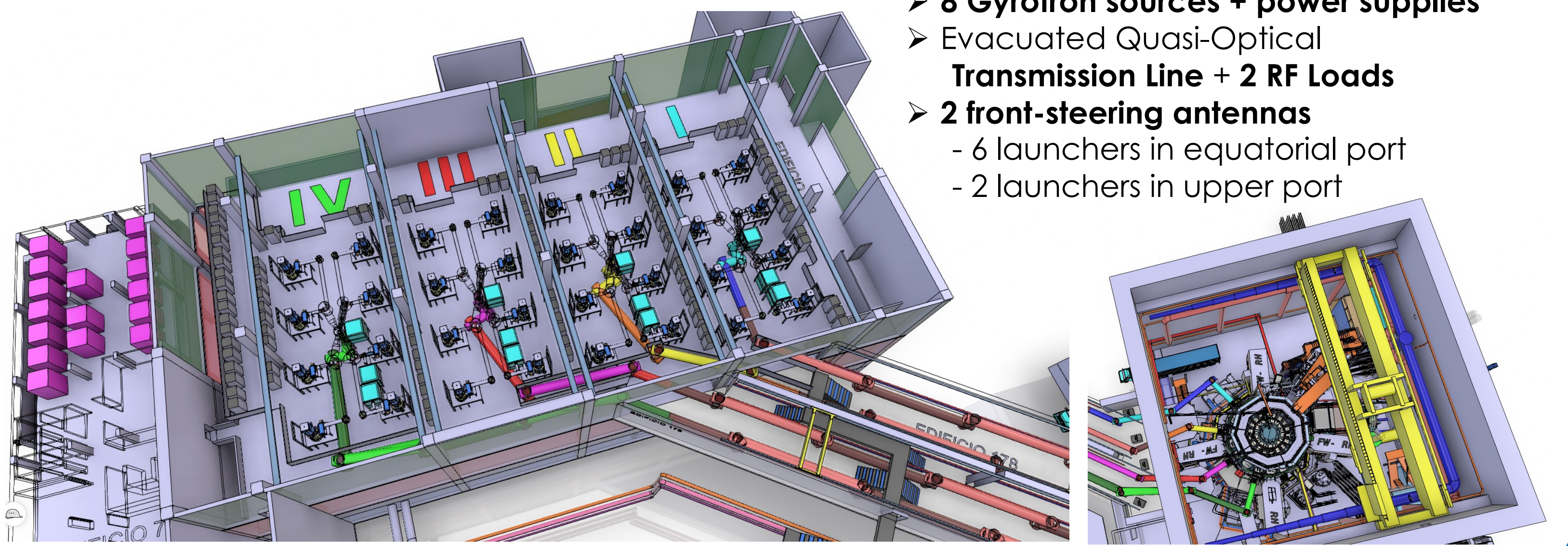
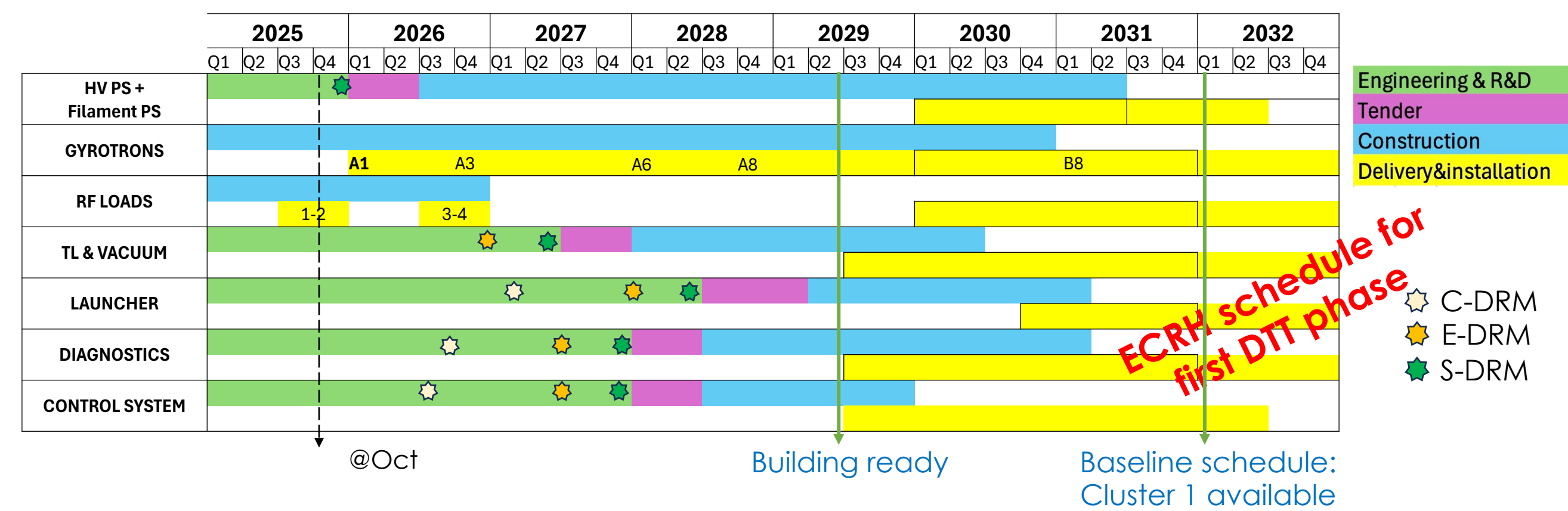
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Introduction

P5-3447 by G. M. Polli P5-3323 by P. Martin P3-2816 by A. Romano

The **Divertor Tokamak Test (DTT)** facility will be equipped with an **ECR system** providing **~28.8 MW** to the plasma to reproduce the level of divertor heat loads foreseen in ITER and DEMO and to address the power exhaust issue.



- 4 Clusters, each one composed by:
- **8 Gyrotron sources + power supplies**
 - Evacuated Quasi-Optical **Transmission Line + 2 RF Loads**
 - **2 front-steering antennas**
 - 6 launchers in equatorial port
 - 2 launchers in upper port

Launchers

8 Independent beams
Front steering concept

- M1: **shaped** and **fixed**
- M2: **flat** and 2 axes **steerable** in pul. and tor. directions **Real-time controlled** (20°/s)

Beam waist after M2:

- 44.5 mm Equatorial (@717 mm)
- 27 mm Upper (@1591 mm)

M2 actuation concepts under development

- Electro-hydraulic actuator
- Linear actuators
- Bellow
- Actuation rod
- Rod support
- Joins
- M2

Atmospheric pressure, with rods and bearings

M1 & M2 additive manufactured
Active cooled with spiral channel

Study ongoing to achieve **efficient cooling to reduce surface deformation and stress** under high thermal loads (1 MW beam, plasma, and stray radiation).
Variable depth complementary spiral channel option proposed as efficient and simply cooling solution

M2 material choice:

- optimal cooling → high-thermal conductivity (copper alloys)
- minimizing induced currents → low electrical conductivity.

Thermomechanical studies show AISI 316 has limits → **AISI 316 + Cu inserts** or the high-strength Nickel alloy (**Inconel 718**) as possible alternative.

Ray-tracing (GRAY code) simulations show **~1% of XM coupling** can cause **reflected power** (>3 MW/m²) at the first wall. **Beam polarization** control is essential to ensure safe operation and protect diagnostics.

Equatorial antenna

- M1 mirror
- Support plate
- Beat-length waveguide
- Cryostat flange
- M1 mirrors
- M2 mirrors
- Cantilevered plate with vertical ribs

- Analyzed under **plasma disruption events** using **FE simulations**.

- Max. reaction forces and torques → torsional deformation up to **49 mm**
- **New design** with a boxed structure and bracing elements to **enhance rigidity**.
- Reduced deformation to **~11 mm**.

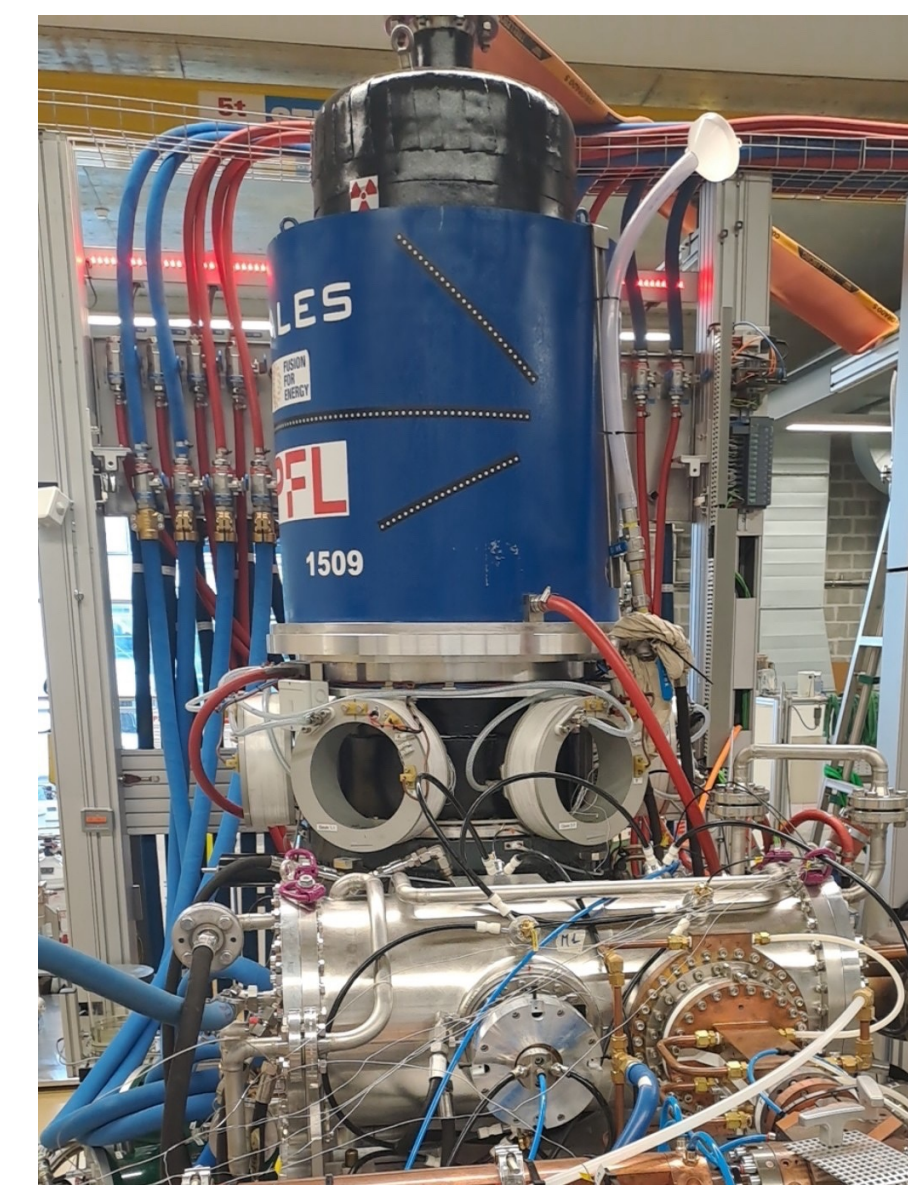
Further reduction expected with electrical insulation (ceramic bushings, insulating plates) to prevent current loops.

Deformation resulting from force and moment reactions extracted by EM analysis loads generated during VDE II scenario.

Gyrotron and HV Power Supplies

Gyrotron specifications:

- Frequency: **170 ± 0.3 GHz**
- Power: **≥ 1 MW**
- Pulse length: **≥ 100 s**
- Duty cycle: **> 10%**
- TEM₀₀ purity mode: **> 98%**
- Efficiency: **≥ 40%**
- Reliability: **~ 95%**
- He-free SCM, B_{AXIAL}=**6.78 T**

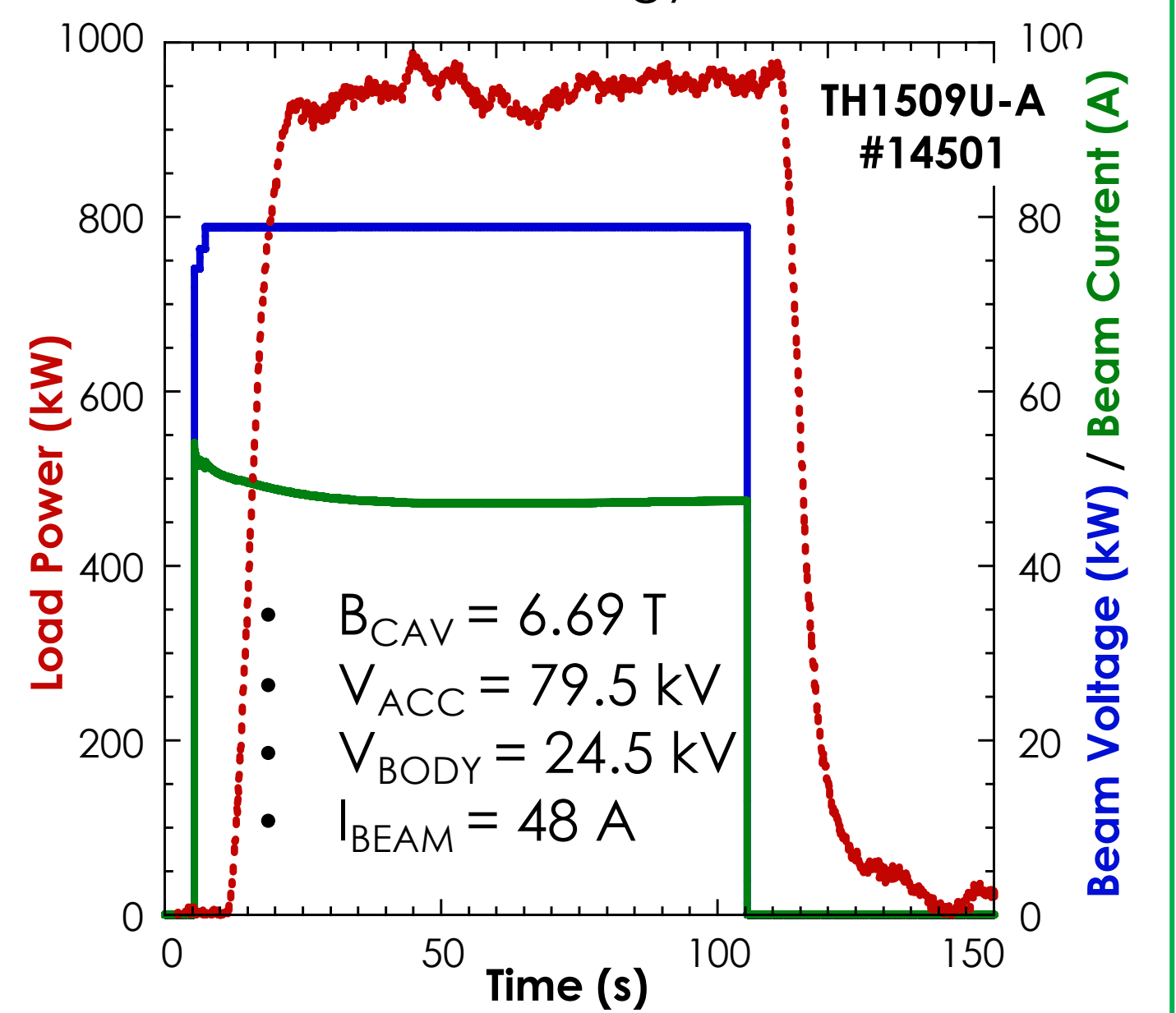


Power supplies:

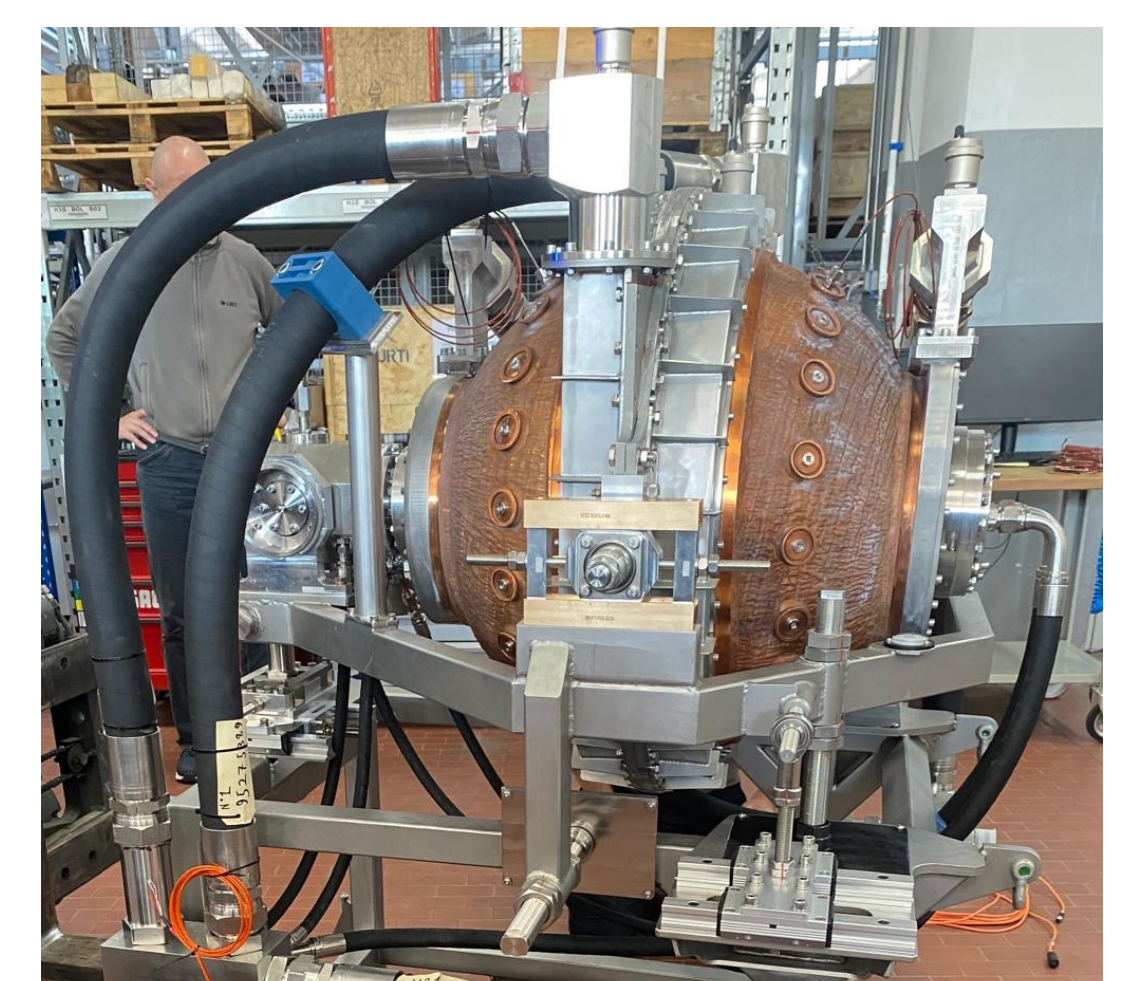
- 1 x Main HVPS: **-60kV, 110A** (2 gyrotrons fed in pair)
- 1 x Body PS: **+30kV, 100mA**
- 1 filament heater: **-25A, 35 V**
- Conceptual design completed
- Technical specifications defined
- First 8 sets on site in **2031**



- International procurement with the F4E
- Supplier chosen: **Thales**
- Interim FAT performed at FALCON (EPFL)
- Contract for next 15 gyrotrons started



- 4 RF loads procurement in progress
- Supplier chosen: **Curti-LT Calcoli**
- Completion in 2026.
- First RF load FAT completed
- Being delivered to FALCON for SAT using the DTT gyrotron.



Short evacuated **Connection Line** to connect the gyrotron with RF load

Designed to enable the tests of:

- the output beam of the gyrotron (FAT)
- different mirror technologies for R&D

Transmission Lines

Quasi-optical propagation of 8 Gaussian beams in a **multi-beam (MB)** confocal layout, minimizing distortion and operating under vacuum to reduce arcing risk. **Single-beam (SB)** sections connect MB to the gyrotrons/antennas with combiner/splitter mirrors.

- ~**80 mirrors per cluster** over ~100 m of beam path.
- Transmission efficiency **>90%**.
- Universal polarizer system (P1-P2) for matching the injected wave to the plasma.
- Analytical sinusoidal-grating polarizer model** was validated (≈ 0.5% error vs. HFSS) and enables real-time polarization control. All required angle coverage can be obtained with two elliptical polarizers.

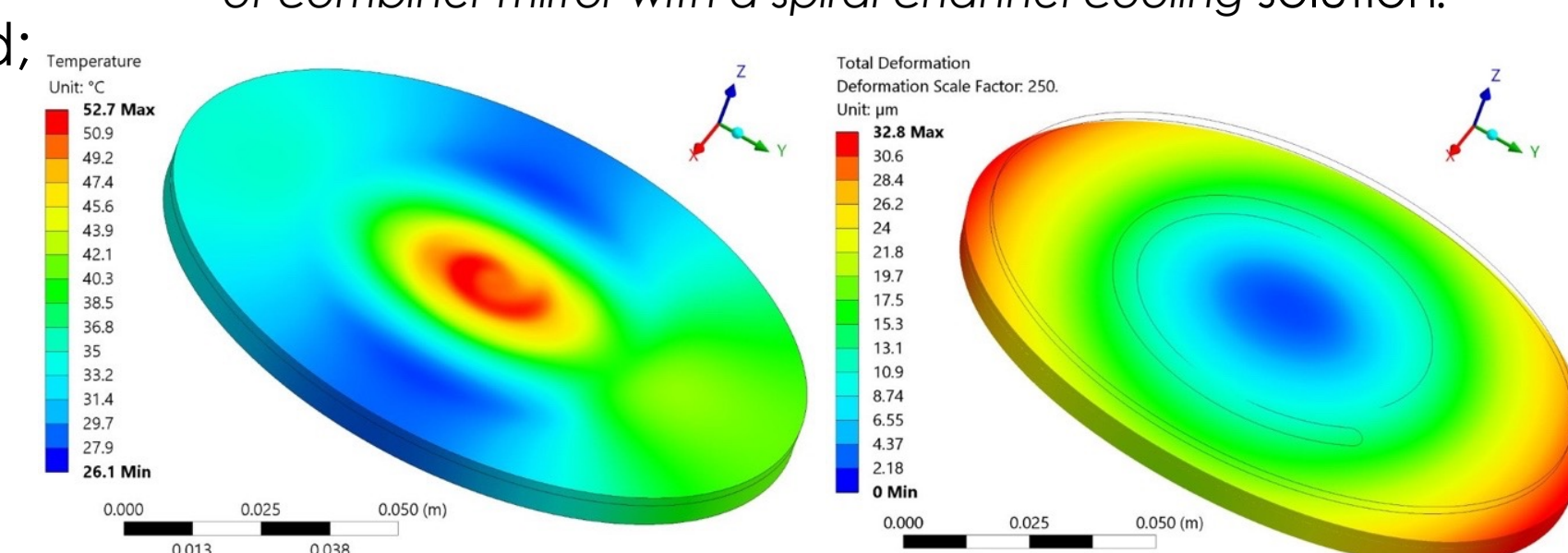
Cooling solutions tested: **spiral channels** and **TPMS structures**.

- SB mirrors:** max deformation ≈ 30 μm.
- Combiner/splitter mirrors (TPMS):** deformation ≈ 60 μm.

- Two **CuCrZr** prototypes additive manufactured: spiral channels selected as baseline, TPMS option for polarizers.

- MB mirrors:**
 - **multi-spiral cooling** deformation ≈ 60–90 μm;
 - simpler **single-spiral design** under study for easier fabrication and monitoring.

Temperature field (Left) and corresponding total deformation (Right) of combiner mirror with a spiral channel cooling solution.



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