

Testing tungsten plasma facing components in WEST and AUG Tokamaks: Lessons for ITER

Y. Corro¹, J. Gaspar², K. Krieger³, S. Ratynskaia⁴, M. Richou¹, E. Tsitrone¹, Y. Anquetin¹, M-H. Aumeunier¹, J. Bucalossi¹, R. Dejarnac⁵, M. Diez¹, A. Durif¹, A. Ekedahl¹, B. Esposito⁶, N. Fedorczak¹, M. Firdaouss¹, J. Gerardin¹, J. Gunn¹, E. Joffrin¹, A. Hakola¹, A. Huart¹, E. Gauthier¹, P. Maget¹, C. Martin¹, M. Missirlian¹, C. Monti⁸, K. Paschalidis⁴, R. Pitts⁹, A. Podolnik⁹, Q. Tichit¹, P. Tolias⁴, R. Regine⁹, C. Reux¹, T. Rizzi⁴, M. Wirtz¹⁰

¹ CEA, IRFM, Saint-Paul-les-Durance Cedex, France
² Aix Marseille University, CNRS, IUSTI, Marseille, France
³ Max-Planck-Institut für Plasmaphysik, 85748 Garching b. München, Germany
⁴ Space and Plasma Physics - KTH Royal Institute of Technology, SE-10044, Stockholm, Sweden
⁵ Institute of Plasma Physics, Czech Academy of Sciences, 182 00 Prague, Czech Republic
⁶ Dipartimento Nucleare, ENEA, C.R. Frascati, Via E. Fermi 45, Frascati, I-00044 Roma, Italy
⁷ VTT, PO Box 1000, 02044 VTT, Finland
⁸ Univ. PIIM UMR 7345, F-13397 Marseille, France

⁹ ITER Organization, Route de Vinon-sur-Verdon, CS 90 046, 13067 Saint-Paul-Lez-Durance Cedex, France
¹⁰ Forschungszentrum Juelich GmbH, Institute of Fusion Energy and Nuclear Waste Management – Plasma Physics (IFN-1), 52425 Juelich, Germany
* E. Joffrin et al 2024 Nucl. Fusion 64 112019 <https://doi.org/10.1088/1741-4326/ad2be4>
** <http://west.cea.fr/WESTteam>
*** H. Zohm et al 2024 Nucl. Fusion 64 112001 <https://doi.org/10.1088/1741-4326/ad249d>Aix Marseille

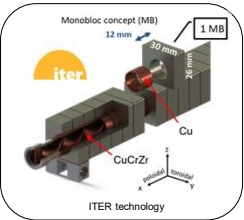
Need for tungsten PFC testing in tokamak condition

Next step fusion devices will face unprecedented heat loads and particle fluence:
reliable PFC operation required

→ ITER divertor has to survive > 10 years, 2000 hours of plasma time

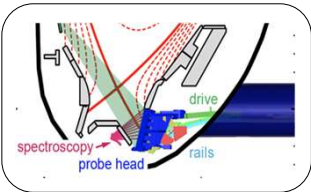
Tungsten (W) Environment Steady-state Tokamak:

- Superconducting toroidal field coils, actively cooled
- Long pulse record with LHCD: 22 min.
- Actively cooled ITER-grade lower divertor
- Steady-state heat flux q_{up} up to 12 MW/m²



ASDEX Up-Grade:

- Full W device (upper and lower W-divertor)
- Divertor (DIM) and midplane manipulators (MEM)
- Transient ELM heat flux q_{up} up to 100 MW/m²



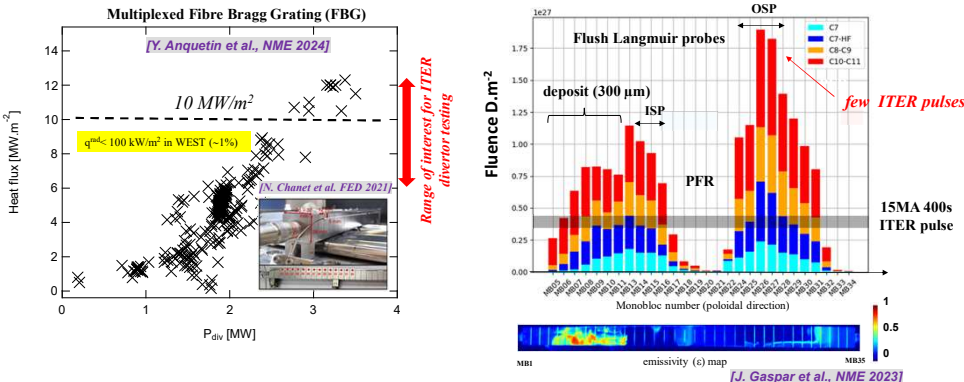
Heat Load on castellated and shaped components (WEST)

WEST phase 2 operation

- > 4000 plasma discharges (2400 disruptions)
- > 18 hours total plasma cumulated time
- Total cumulated deuterium fluence: 1.8x10²⁷ D.m⁻²
- Net erosion ~20 µm on the OSP



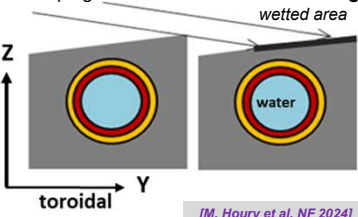
Steady-state heat flux computed with FBG sensing probes and cumulated deuterium fluence during C6-C11 experimental campaigns



ITER relevant ion-fluence and heat flux achieved in WEST

Toroidal bevel at monoblock scale

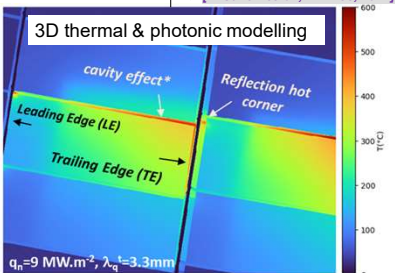
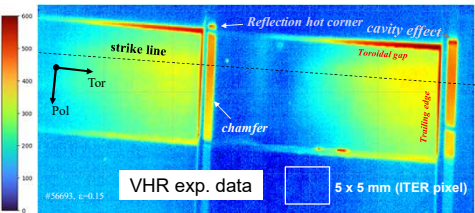
Shaping foreseen in ITER: 0.5 mm height toroidal bevel



- Protection of the leading edges (LEs)
- Reduction of the wetted area → +20% higher load flat top geometry
- PFC assembling is critical:
 - vertical misalignment (ITER tolerance = ±0.3mm)
 - PFC tilt ±1° measured in WEST (ITER?)

➤ Surface metrology mandatory in strike point region (in case of deviation)

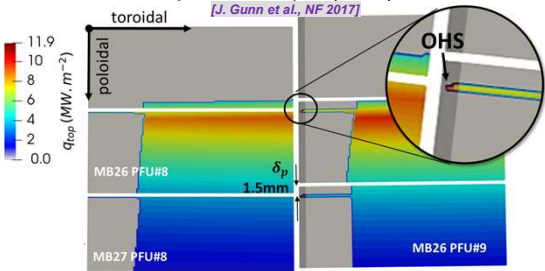
Very High spatial Resolution (VHR) IR thermography [0.1mm/pixel] to assess the temperature response under ITER relevant heat load condition: # power level, strike line position, heat flux expansion (λ_q) and wetted areas (PFC mis.)



➤ T° gradient on MB scale (# loading from HHF tests)

- 0.5 mm toroidal bevel offers good protection on poloidal LEs
- MFL can still penetrate and strike the LE with high incidence angle*

*Optical Hot Spot (OHS)



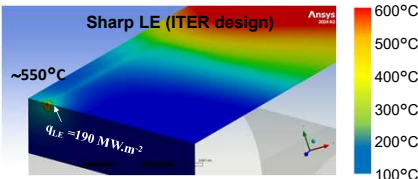
Very high heat flux expected on the OHS (tiny surface):

- In cold area → acceptable temperature in L-mode nominal 10 MW.m² with no vertical misalignments
- high thermo-mechanical stresses & erosion locally, 20 MW.m² slow transient ?
- Numerical tools (PIC code) predict potential issue for ITER during transients

[J. Gunn et al., NF 2017]

Strong effect of the specular reflection in toroidal gaps (TG) and trailing edge (TE)

- Thermal response estimation WEST L-mode plasma:
 - $q_{\text{n}} = 10 \text{ MW.m}^{-2}$ top surface → $q_{\text{tr}} = 190 \text{ MW.m}^{-2}$
 - No vertical misalignment



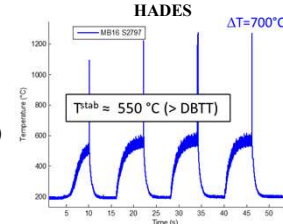
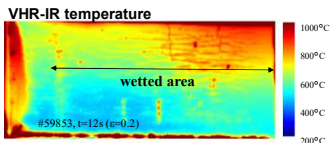
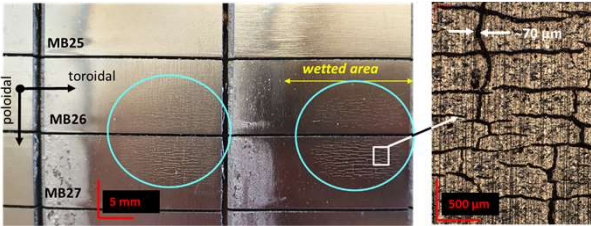
Tungsten cracking

Spontaneous cracks forming

No more crack on the LE thanks to the toroidal bevel

Spontaneous cracks appear on the top surface of MB, in wetted area @ the outer strike point

- Failure not expected from standard HHF at those levels of steady-state
- Visible "in-operando" in C9, heat flux ~10 MW/m²
- Brittle cracks also detected in EAST [Y. Wang et al. 2025 Nucl. Fusion]



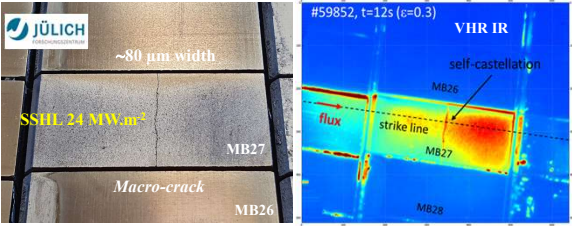
→ transients initiate failure?

Dedicated HHF testing (e- beam): 5MW.m⁻² steady state heat load (shadowed/loaded areas, no λ_q) 80-160 MW.m⁻² transient (3ms, 6ms, 10ms) 100 cycles

→ No crack in HHF HADES ("cold" and "hot" MBs)

Macro-crack failure

- Damages generated in HHF test facility (e-beam) JUDITH 2 → Mimic damage on ITER
- Plasma exposure in tokamak device (WEST)



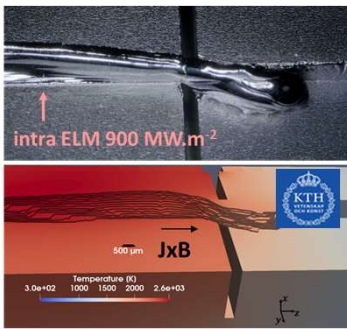
No observable evolution of the crack damaged surface (VHR IR data)

→ no particular limitation

→ heat exhaust capabilities unchanged (rising and cooling times)

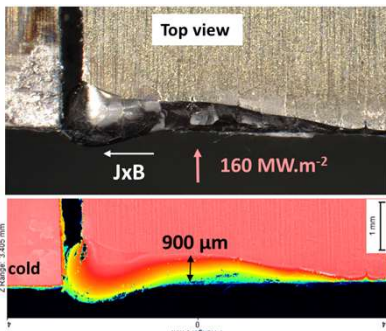
Tungsten melt transport across PFC gaps

Transient melting in AUG: divertor manipulator



[S. Ratynskaia et al., NF 2024]

Sustained melting in WEST: actively cooled PFC



- MEMENTO (macroscopic melt dynamics) extensively validated through dedicated EUROfusion & ITPA experiments
- Prompt bridge freezing due to slow melt-motion & contact with the surface across the gap (cold) - re-solidification prevents the melt from evolving around the corner

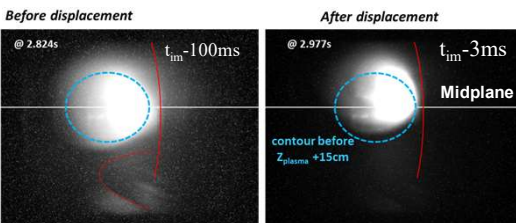
Gap bridging without wetting of the inner gap (no infiltration) in WEST/AUG

- gaps can be ignored when modelling macroscopic melt motion
- Consequence subsequent to disruption to be investigated: EM loads

W PFC damage induced by runaway electron incidence

Modelling of ductile (at high T) W with liquid phase not tested yet:

- 1st controlled RE impact experiment on W-material (instrumented tile with TC, fast visible + fast IR cameras)
- Major damage despite high melting point of W



Bulk W (inner bumper)

Work-flow (GEANT4 - MEMENTO/LS-DYNA) to test predictive capabilities for ITER

ACKNOWLEDGEMENTS

This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200 - EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.