

BWRX-300: Innovative Deployable SMR

May 2022

GE Hitachi Nuclear Energy BWRX-300 Small Modular Reactor

Rich history of nuclear innovation ready to support advanced reactor market



Proven success turning vision into commercial-scale reality, on time and on budget



67 reactors licensed in 10 countries

Global presence



DEEP EXPERTISE AND BROAD CAPABILITIES

- **BWR OEM**
- Fuel Design and Manufacturing •
- Reactor Internals Manufacturing •
- Design Engineering
- Services
- Licensing

GEH Office

Switzerland

Hitachi Works

Zurich,

Japan

- Test Reactor Operation
- Hot Cell Capability
- Full-scale Reactor Vessel **Training Facility**
- Virtual Reality Training



Rinkai Works Japan



GNF-J

Japan

GEH Facilities



Vallecitos Nuclear Center Vallecitos, CA



GEH and GNF HOs Wilmington, NC

GEH Morris

Operation

Morris, IL

GEH SMR



GEH & **GENUSA Office** Madrid, Spain



GENUSA Fuel

Stockholm, Sweden

BWRX-300 Small Modular Reactor

Boiling Water Reactors (BWR) ... the simplest way to make steam





INHERENTLY SIMPLE REACTOR DESIGNS

- Direct cycle design with no secondary steam generator and pressurizer
- Traditional balance of plant for electricity generation
- Low enriched (3-5% U-235) oxide fuel in metal cladding

- Water coolant that also serves as "moderator" to slow down fast neutrons
- Coolant circulated through core with natural circulation (forced circulation in legacy designs)

Evolution of the BWR





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BWRX-300 small modular reactor

- 10th generation Boiling Water Reactor
- World class safety
- Leverages U.S. NRC licensed ESBWR
- Design-to-cost approach
- Significant capital cost reduction per MW
- Capable of load following
- Ideal for electricity generation and industrial applications, including hydrogen production
- Constructability integrated into design
- Initiated licensing in the U.S. and Canada
- Operational as early as 2028





Darlington New Nuclear Project Unit 1





Breakthrough innovation – integral isolation valve

- Part of code boundary for vessel
- Minimizes inventory loss for large breaks
- Patented & NRC approved Licensing Topical Report
- Enables dramatic design simplification and elimination of unnecessary systems
- Leading to more than 50% reduction in construction materials per MW

GROUNDBREAKING BWRX-300 SMALL MODULAR REACTOR ACHIEVES LICENSING MILESTONE







Simplifying proven technologies



ESBWR



Systems/components eliminated:

- Suppression Pool
- GDCS Pool
- Safety Relieve Valves & Spargers
- Depressurization Valves
- BiMac (core catcher)

Systems/components simplified:

- Passive Containment Cooling (PCCS)
- Containment (use of SC)
- Boron injection
- Security (built into design)
- Turbine
- Generator (air cooled)

>50% building volume reduction/MW >50% less concrete/MW

BWRX300

Utilizing proven technology

PROVEN COMPONENTS, PRIOR TESTING, AND OPERATIONAL HISTORY GREATLY ACCELERATE DEPLOYMENT

Dryer

Same features as ABWR* and ESBWR ... Same as upgrades for existing fleet ... Size nearly identical to KKM**

Steam separators

Same as ABWR* and ESBWR ... Similar to the BWR fleet

GNF2 fuel

>19,000 bundles delivered ... Utilized by ~70% of BWR fleet

Control rod blades

Same as ABWR* ... Longer than ESBWR ... Almost identical to latest design for BWR fleet





BWR<mark>X</mark>300

Reactor pressure vessel

Same material and fabrication processes as ABWR*, ESBWR and many of the BWR fleet ... Diameter almost identical to KKM**

Chimney

Uses ESBWR and Dodewaard*** technology ... Simplified

Nuclear Instrumentation:

Fixed in-core Wide Range Neutron Monitors and Local Power Range Monitors

Fine motion control rod drives Same as ABWR* and ESBWR

Defense in depth ... safety by intelligent design





Isolation Condenser System (ICS)

- IAEA TECDOC-626 Cat C Passive safety system
 - Operates without power or external cooling
 - Condensate return line opens on signal or loss of power
 - Steam generated in reactor and condensation in elevated heat exchanger drives flow
- Defense-in-Depth approach through both redundancy and diversity
 - 3 x 100% trains
 - Mechanically diverse valves
 - Instrumentation and controls are fail-safe, with multiple redundant and diverse I&C platforms
 - 7 days minimum of cooling during design basis accidents without operator action required

Multi-layered passive cooling system achieving world class safety





Optimized for cost and ease of construction





- Maximum use of catalogue items
- "Off the shelf" turbine/generator

Building on ABWR experience





Kashiwazaki-Kariwa 6/7 ABWRs

Efficient, repeatable model



FIRST-OF-A-KIND GEN III PLANT BUILT ON 38-MONTH CONSTRUCTION SCHEDULE

M - months

Innovative construction

- A circular slurry shoring wall is installed in the softer upper soil
- Removal of the soil within the shoring wall
- Excavation is continued through the rock down to the bottom of the basemat
- Waterproofing is applied to the surface of the slurry wall and the rock face
- Build from the mud mat up with SteelBricks[™] technology (Registered trademark of Modular Walling Systems)



ELIMINATES ONE MILLION CUBIC YARDS OF EXCAVATION AND ENGINEERED BACKFILL



BWRX-300 Codes and Standards – Top Level



- Quality: ASME (American Society of Mechanical Engineers) NQA-1 endorsed to meet 10CFR50 App B...globally used for Safety Components
- Mechanical: ASME
- Electrical and Instrumentation & Control: IEC (International Electrotechnical Commission)
- Civil Structural: ASCE (American Society of Civil Engineers) and AISC (American Institute of Steel Construction)



Fabrication and Manufacturing Techniques



- Existing supply chain and techniques are fully capable for first deployments
- SteelBrick[™] modules being demonstrated as part of the National Reactor Innovation Center's Advanced Construction Technology initiative
- Advanced manufacturing techniques will be introduced when technically ready. Examples:







