



## Divertor concept development for the W7-X stellarator experiment



D. Naujoks<sup>1</sup>, A. Kharwandikar<sup>1</sup>, V. Haak<sup>1</sup>, T. Sieber<sup>1</sup>, M. Banduch<sup>1</sup>, J. Boscary<sup>2</sup>, Chr. Day<sup>3</sup>, C.P. Dhard<sup>1</sup>, G. Ehrke<sup>1</sup>, J. Fellingner<sup>1</sup>, Y. Feng<sup>1</sup>, Y. Gao<sup>1</sup>, J. Geiger<sup>1</sup>, Yu. Igitkhanov<sup>3</sup>, M. Jakubowski<sup>1</sup>, R. König<sup>1</sup>, T. Kremeyer<sup>1</sup>, R. Neu<sup>2</sup>, G. Schlisio<sup>1</sup>, H. Strobel<sup>3</sup>, T. Sunn Pedersen<sup>1</sup>, Chr. Tantos<sup>3</sup>, J. Tretter<sup>1</sup>, S. Varoutis<sup>3</sup> and the W7-X Team\*

<sup>1</sup>Max-Planck-Institut für Plasmaphysik, D-17491 Greifswald, Germany

<sup>2</sup>Max-Planck-Institut für Plasmaphysik, D-85748 Garching, Germany

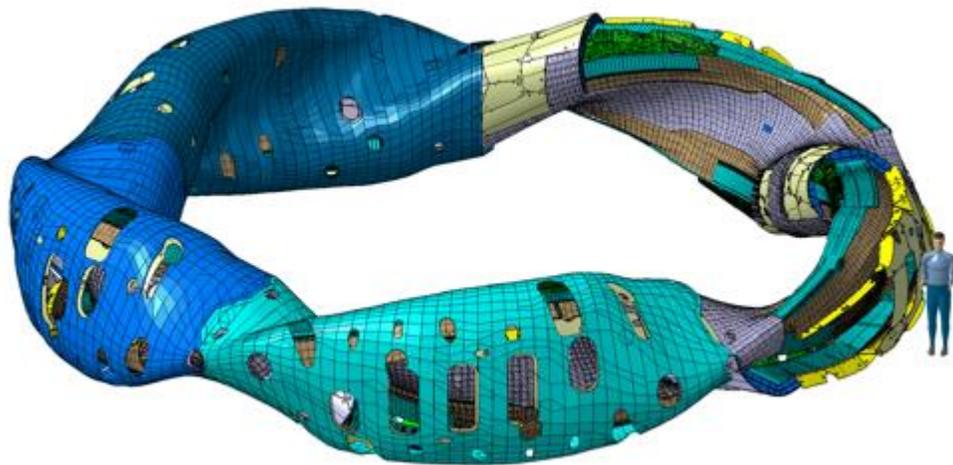
<sup>3</sup>Karlsruhe Institute of Technology (KIT), Institute of Technical Physics, Vacuum Department, Karlsruhe, Germany

\*The full list of W7-X team members is given in T. Sunn Pedersen et al 2022 Nucl. Fusion 62 042022



This work has been carried out within the framework of the EUROfusion Consortium, funded by the European Union via the Euratom Research and Training Programme (Grant Agreement No 101052200 — EUROfusion). Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or the European Commission. Neither the European Union nor the European Commission can be held responsible for them.

# Content

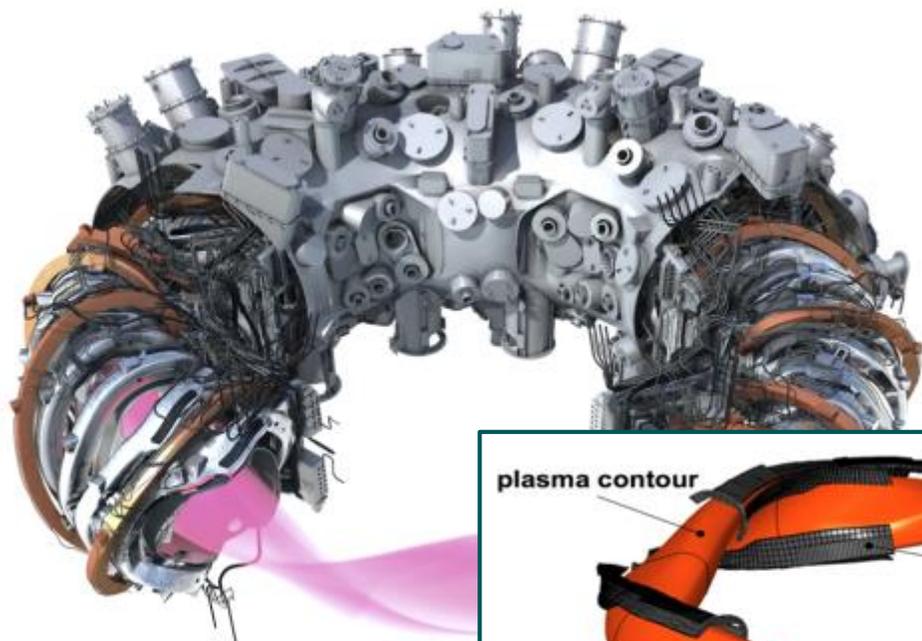


- Motivation – new tungsten divertor for W7-X
- Optimization criteria, goals and constraints
- Steps of concept development
- Tools for physics simulation/optimization:
  - <sup>1</sup> ➤ heat load calculations (EMC3-Lite, EMC3/Eirene)
  - neutral gas modeling (ANSYS, DIVGAS)
  - design tools (CATIA)
- Experimental verification of the concept ideas
- Summary

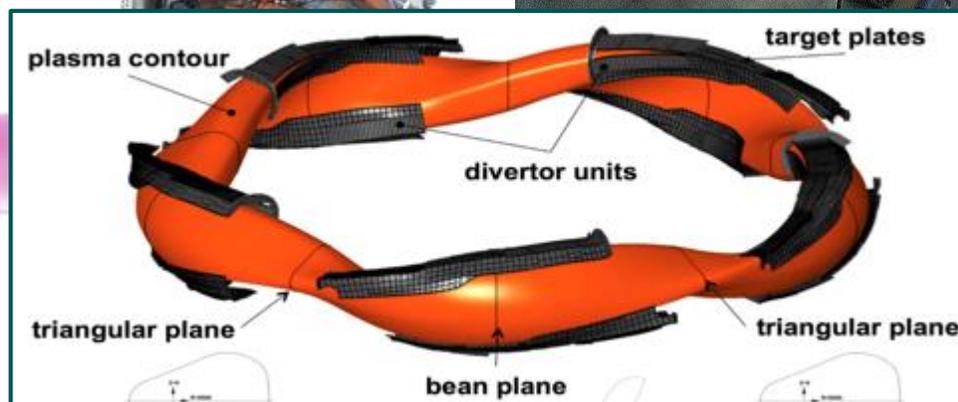
# W7-X stellarator experiment – Greifswald (Germany)

plasma pulses up to 100 s were successfully sustained at 2 MW of heating, and also plasmas exceeding 30 s duration at 5 MW of heating, of which more than 26 s were with divertor detachment

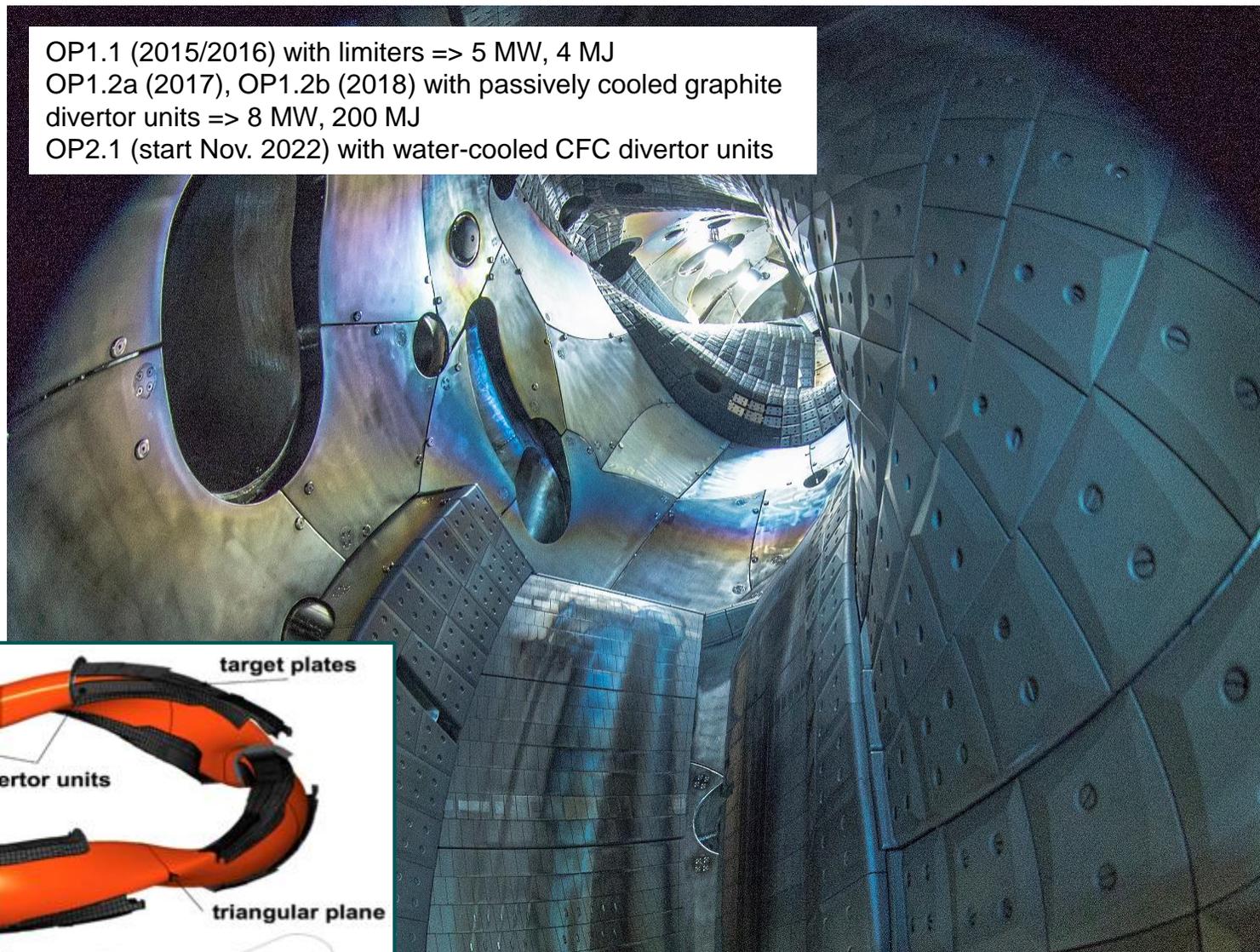
**=> on the path to 30 min 18 GJ operation**



plasma axis:  
average major radius: 5.5 m  
average minor radius: 0.5 m



OP1.1 (2015/2016) with limiters => 5 MW, 4 MJ  
 OP1.2a (2017), OP1.2b (2018) with passively cooled graphite divertor units => 8 MW, 200 MJ  
 OP2.1 (start Nov. 2022) with water-cooled CFC divertor units



# Motivation – material choice

The transition to reactor relevant materials such as tungsten PFCs **for the proof of principle** that the **stellarator concept** can meet the requirements of a future fusion reactor.

**heat load control** (limiting heat flux density to 10 MW/m<sup>2</sup>) to protect vessel and ports from overload by energy and particles

**erosion control** (limiting particle fluxes, reducing erosion yields)

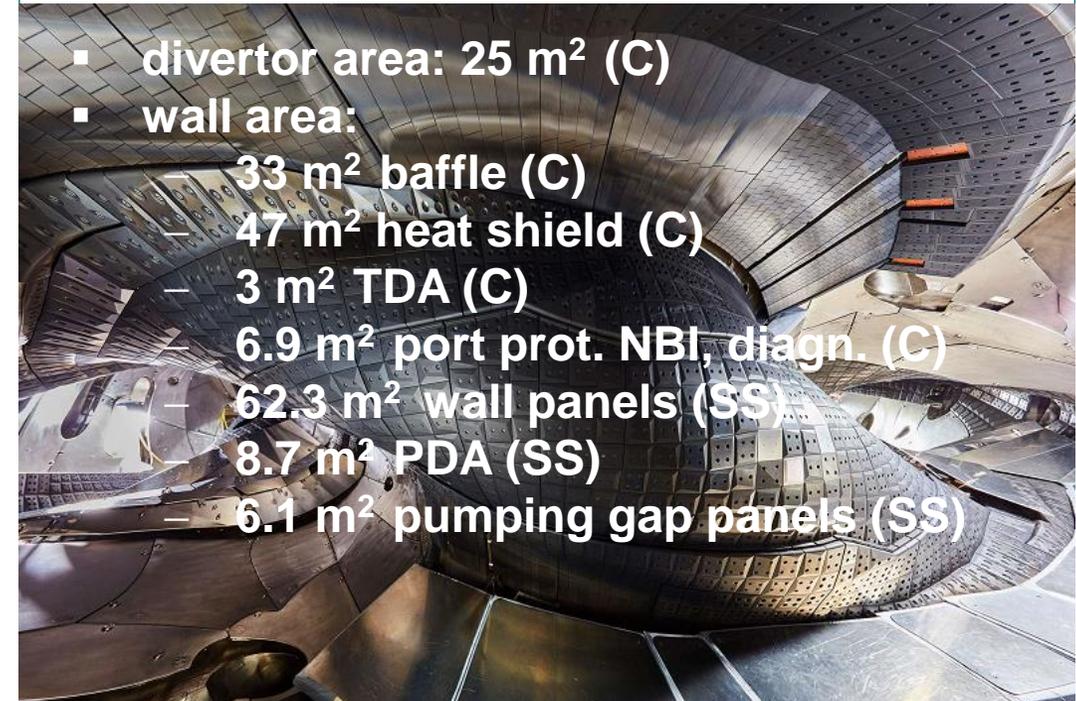
## control of particle recycling and exhaust

- active pumping
- minimum neutral gas density in main chamber (low cx flux)
- wall conditioning
- efficient impurity screening

**avoidance of magnetic field perturbation** by PFC materials

**low activation** of materials

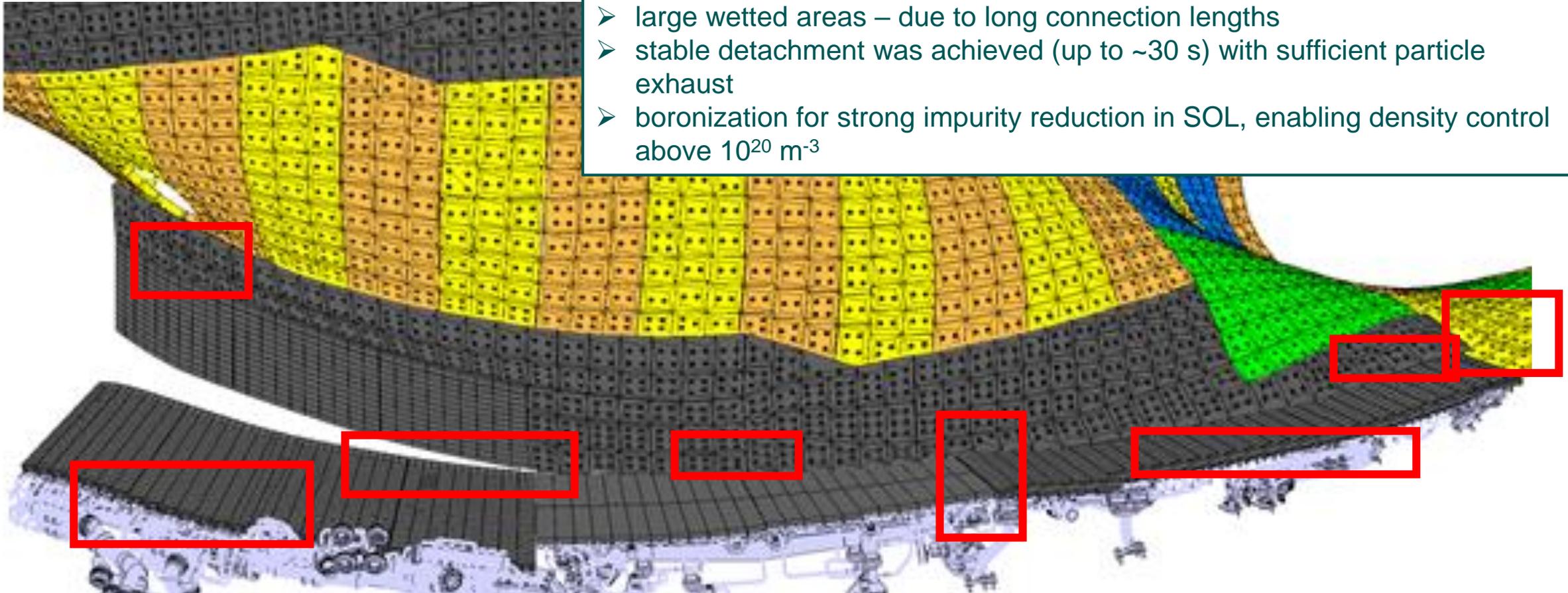
component	recommended thickness
divertor	~1-2 mm solid tungsten/tungsten based materials
baffle	> 10-20 μm -> coating with tungsten
wall	> 5 μm -> coating with tungsten



Source: Photo B. Kemnitz (IPP Greifswald),  
Areas: C P Dhard et al 2021 Phys. Scr. 96 124059

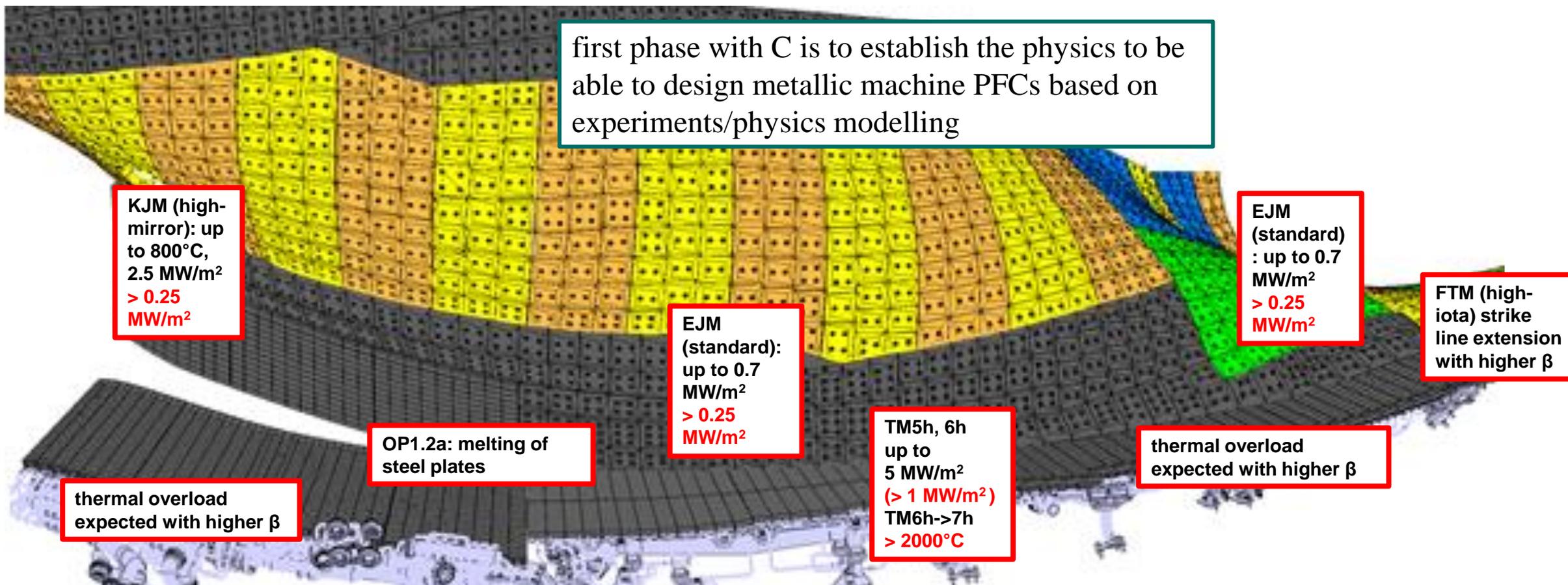
# Motivation – loads higher than expected in different locations

- divertor heat load patterns were generally as expected
- large wetted areas – due to long connection lengths
- stable detachment was achieved (up to ~30 s) with sufficient particle exhaust
- boronization for strong impurity reduction in SOL, enabling density control above  $10^{20} \text{ m}^{-3}$



**first lessons learned: definition of Plasma Facing Surface (PFS) meets the general requirements, but ...**

# Motivation – heat load problems during plasma operation



excess heat loads are observed at several positions for different magnetic field configurations => operation limitations

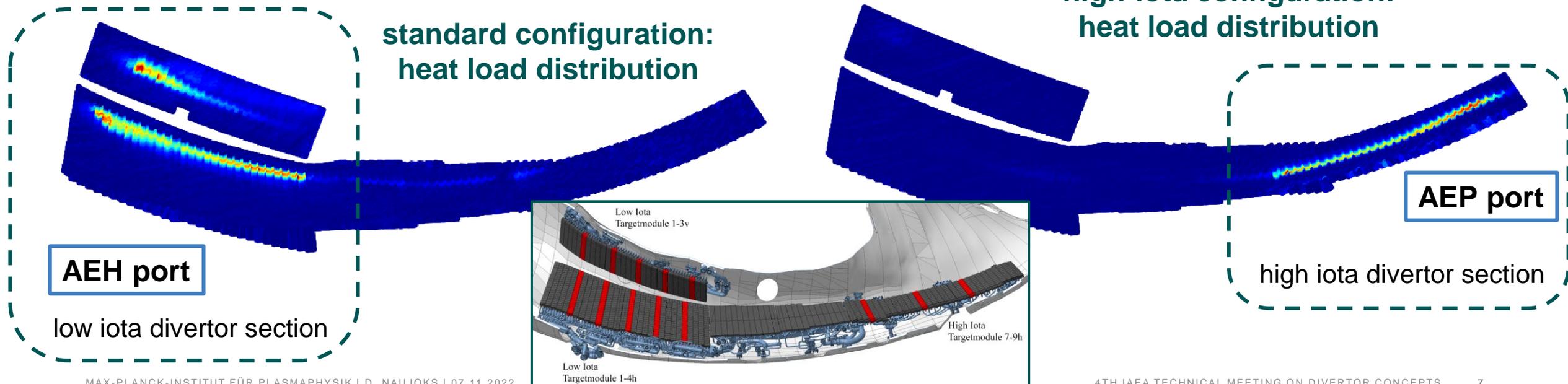
# Motivation – exhaust limitation

- neutral gas exhaust was sufficient for plasma density control even during long discharges (up to 100 s) – but before that wall conditioning discharges were required
- but relatively low neutral gas pressures in the sub-divertor region
- control of temperature-induced outgassing of the wall components by active pumping (TMPs, cryopumps in OP2)

standard configuration (EJM) up to  $P_{div} = 4 \cdot 10^{-4}$  mbar (AEH port)  
 high-iota configuration (FTM) up to  $P_{div} = 1 \cdot 10^{-3}$  mbar (AEP port)

**more particle/heat load**  
 -> more recycling  
 -> higher neutral gas pressure?

**issue of poloidal and toroidal leakages**  
 (limited plugging by the divertor plasma) –  
 continuous helical divertor?



# Motivation – exhaust limitation

- neutral gas exhaust was sufficient for plasma density control even during long discharges (up to 100 s) – but before that wall conditioning discharges were required
- but relatively low neutral gas pressures in the sub-divertor region
- control of temperature-induced outgassing of the wall components by active pumping (TMPs, cryopumps in OP2)

standard configuration (EJM) up to  $P_{div} = 4 \cdot 10^{-4}$  mbar (AEH port)

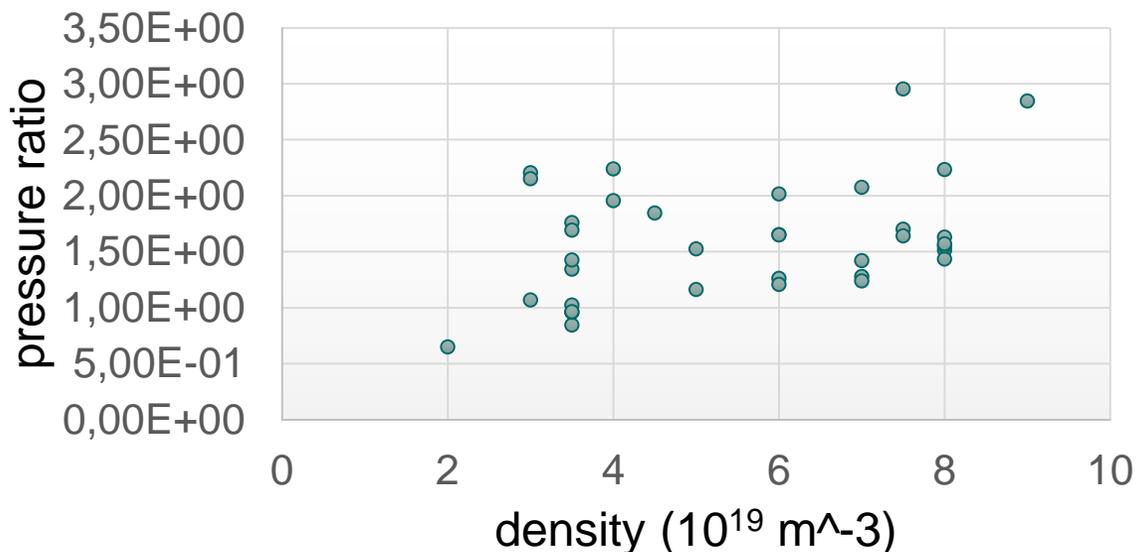
high-iota configuration (FTM) up to  $P_{div} = 1 \cdot 10^{-3}$  mbar (AEP port)

**surprisingly high pressure in the high-iota section without strike line there in the standard config.**

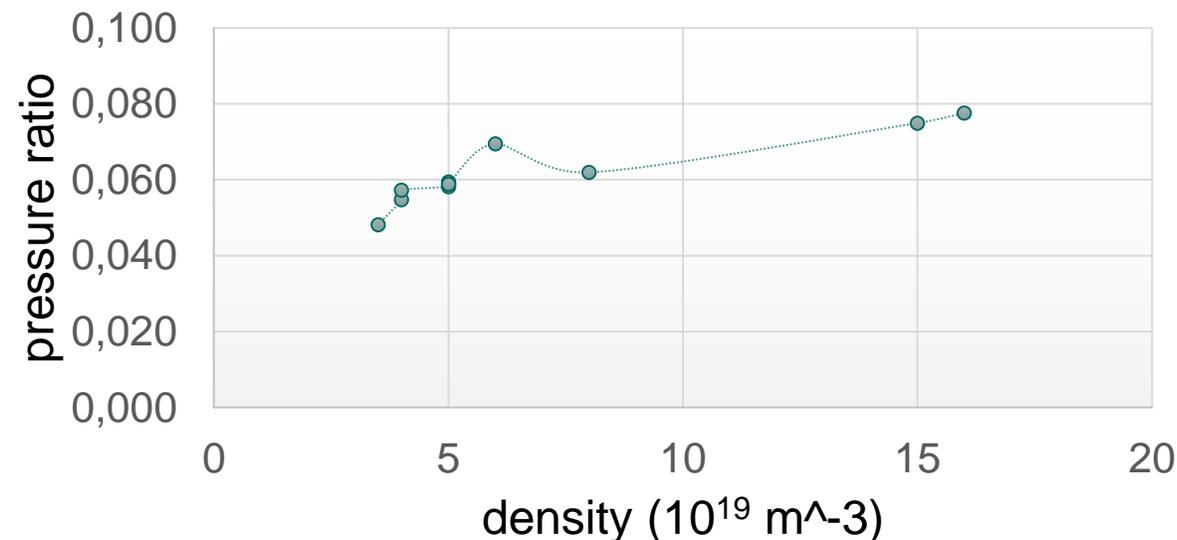


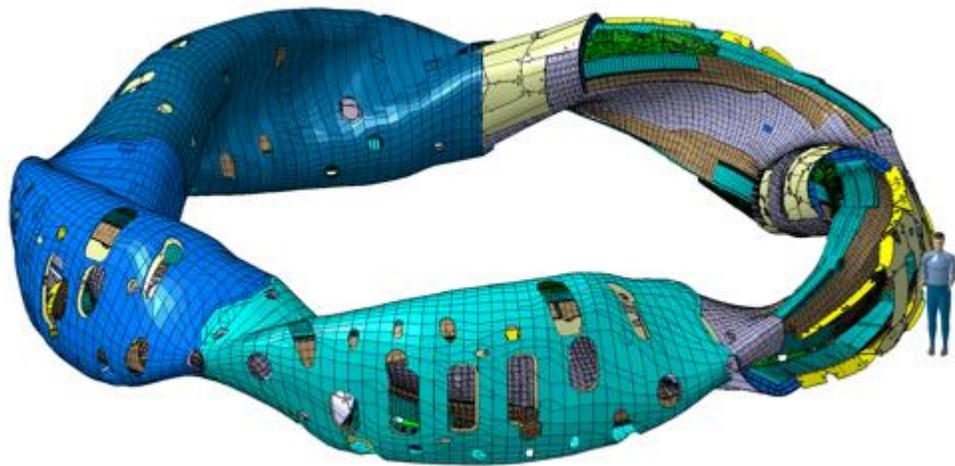
105. Complete H fuel cycle with the island divertor in Wendelstein 7-X  
 👤 Kremeyer Thierry (Max Planck IPP)  
 🕒 08/11/2022, 10:55

**standard: pressure ratio  $AEH/AEP=2$  (?)**



**high-iota: pressure ratio  $AEH/AEP=0.06$  (ok)**





- Motivation – new tungsten divertor for W7-X
- **Optimization criteria, goals, constraints**
- Steps of concept development
- Tools for physics simulation/optimization:
  - <sup>1</sup>➤ heat load calculations (EMC3-Lite, EMC3/Eirene)
  - neutral gas modeling (ANSYS, DIVGAS)
  - design tools (CATIA)
- Experimental verification of the concept ideas
- Summary

# Optimization criteria, goals and constraints

Physics

- Physics based optimization of plasma facing surface (standard, high-iota, high-mirror)
- avoiding power overload (targets, baffles, heat shield, wall, diagnostics)
  - avoiding excess local erosion (e.g. at leading edges)
  - improved exhaust aiming at higher neutral gas pressures in the sub-divertor space, reduce leakages, improve (toroidal & poloidal) plugging
  - provide effective screening of impurities (keep them away from the core region (low  $Z_{eff}$ )) – impact of geometry modifications?



122. Impurity leakage mechanisms in the W7-X island divertor under experimentally relevant operational space  
 Victoria Winters (Max Planck Institut...  
 08/11/2022, 11:15

Technology

Development, manufacturing, high-heat load testing and installation technology qualification:

- target elements (WPDIV-W7X) for 10 MW/m<sup>2</sup> in steady-state (merging 3 target elements into one heat sink including parallel cooling channels and manifold), W/W-alloy bonding with Cu/CuCrZr heat sink
- reducing thermal bending of target elements
- target modules
- baffle modules

thermal-mechanical assessments, cyclic high heat flux resistance

detailed planning of series production and installation

parallel activity of the physics concept and technology development with continuous exchange of information - definition of plasma facing surface will be an essential input for the integrated design of sub-divertor components.

heat  
removal

fuel  
removal

He  
removal

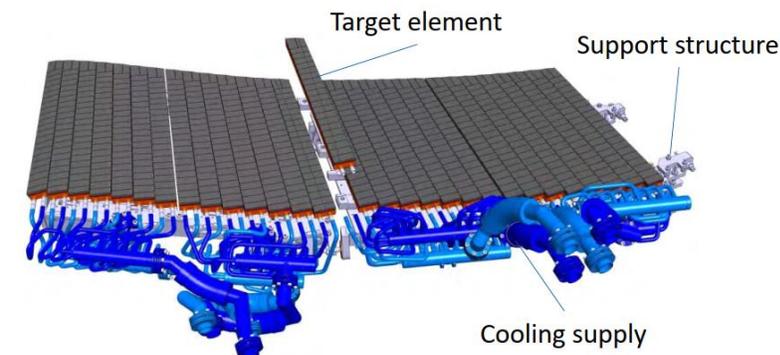
impurity  
control

## Optimization: technical constraints

CFC HHF divertor geometry forms the basis for a new W divertor design: 10 MW/m<sup>2</sup> design heat load, need for special tile design at the pumping gap, with increased design heat load from 2-5 to 10 MW/m<sup>2</sup> limiting target module weight ~70 kg:  
cryopump operation should be ensured also with a new divertor

Using existing cooling water infrastructure:

- 5 l/s per target module, 12 modules per unit
- single phase flow at 10 MW/m<sup>2</sup>



more details



110. Synergies in the technological developments of the W7-X and JT-60SA metallic divertor plasma facing components

Marianne Richou

08/11/2022, 14:30

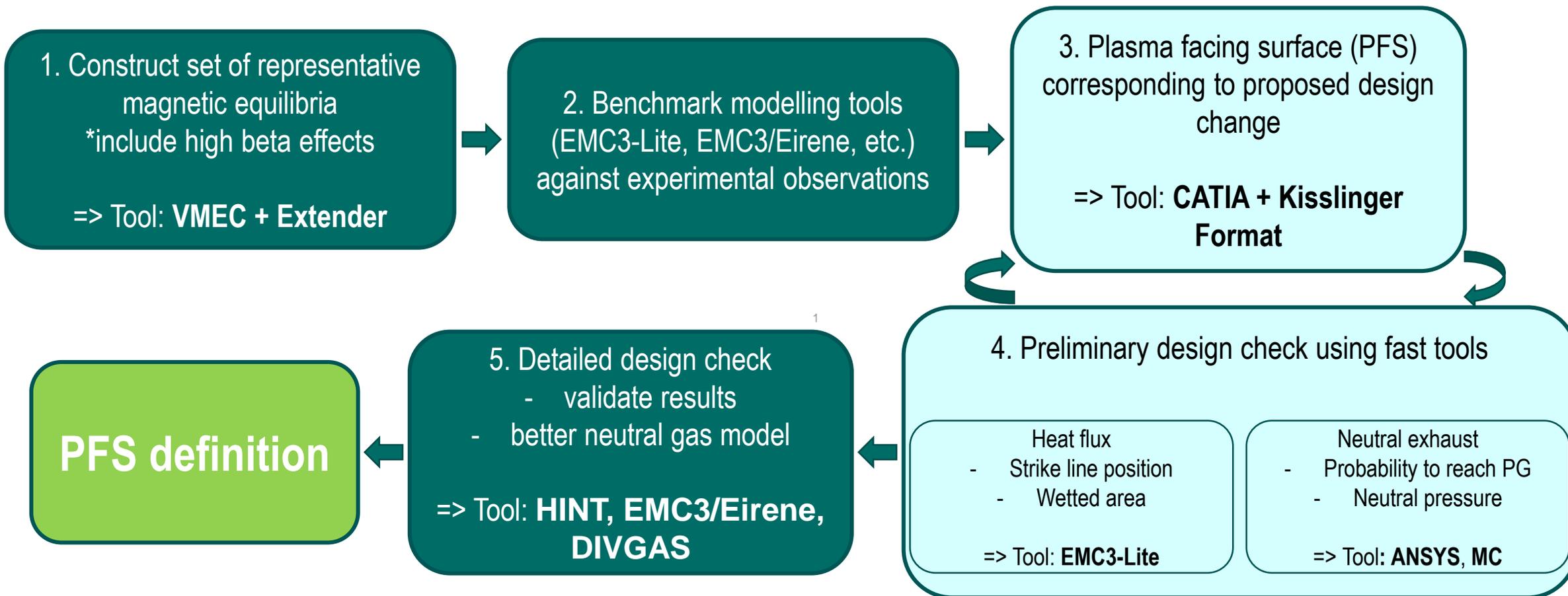
### simplify manufacturing

- minimize pipe work, weld seams and target element positioning issues
- minimize number of target elements per module
- preferably one target element per module without support structure
- stiff at cold side to minimize thermal curvature

### simplify installation

- target modules statically determined supported
- to avoid restrained thermal expansion
- to facilitate precise positioning
- relax installation tolerances (gaps and steps)
- water connection accessible after installation

# Steps of concept development: optimization via modelling

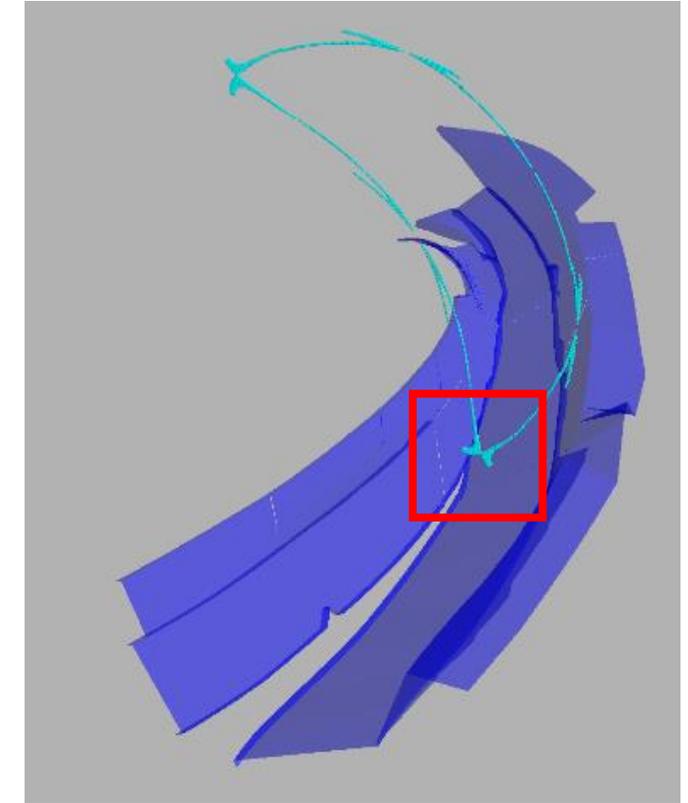
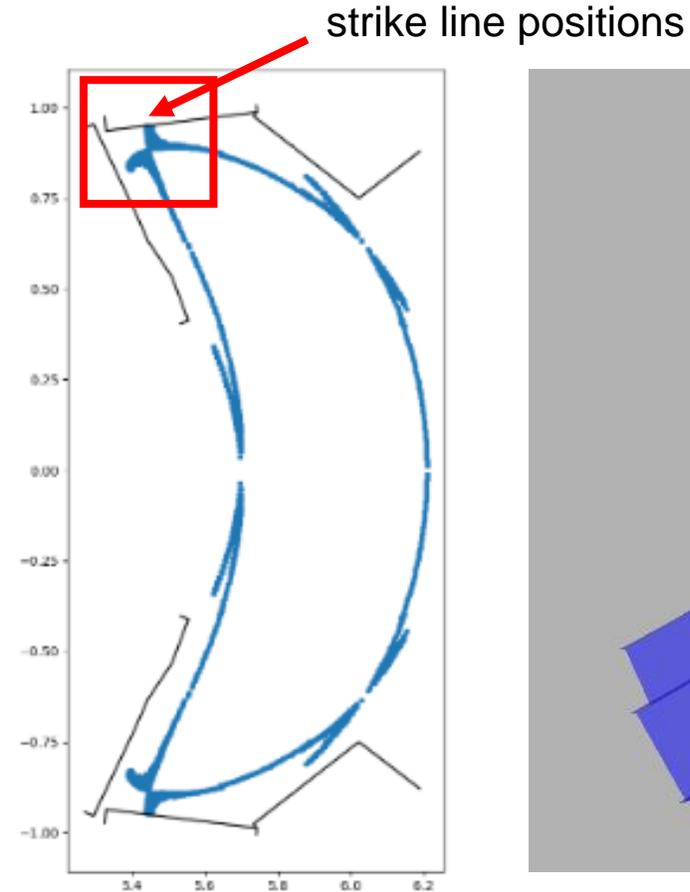
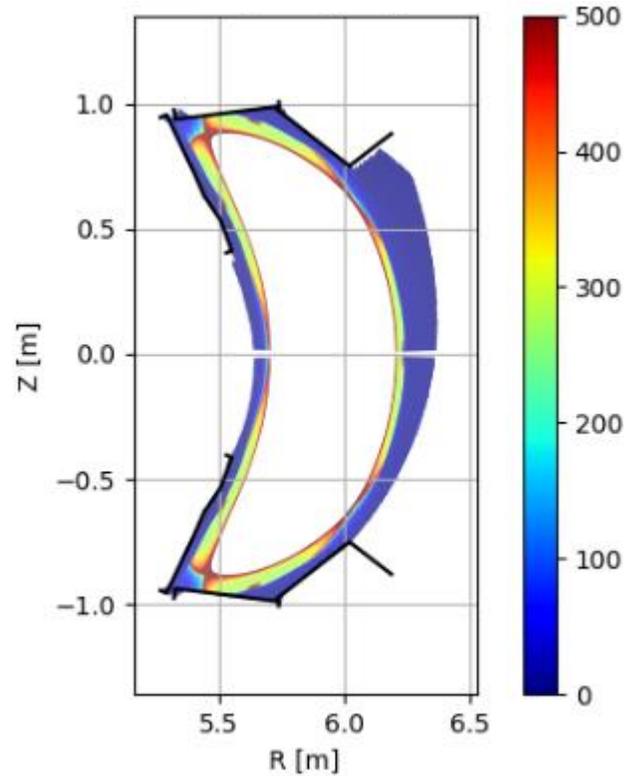
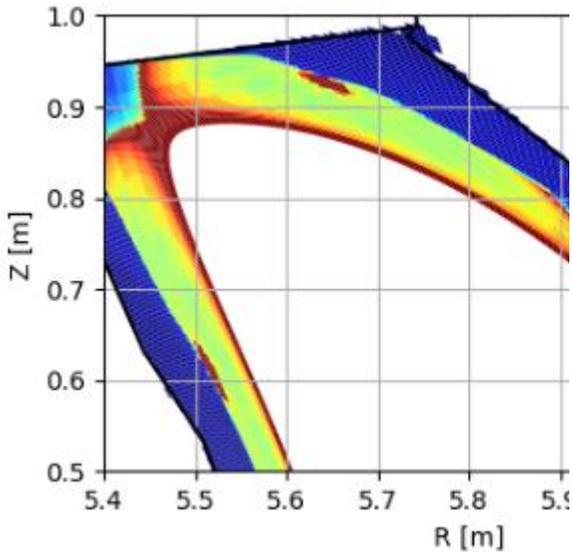


design is mainly driven by physics modeling of various complexity, which are validated against results obtained experimentally

⇒ **this phase ends with an international design review and a detailed assessment of manufacturing costs, timeline and resources**

# Steps of concept development – physics studies: basics

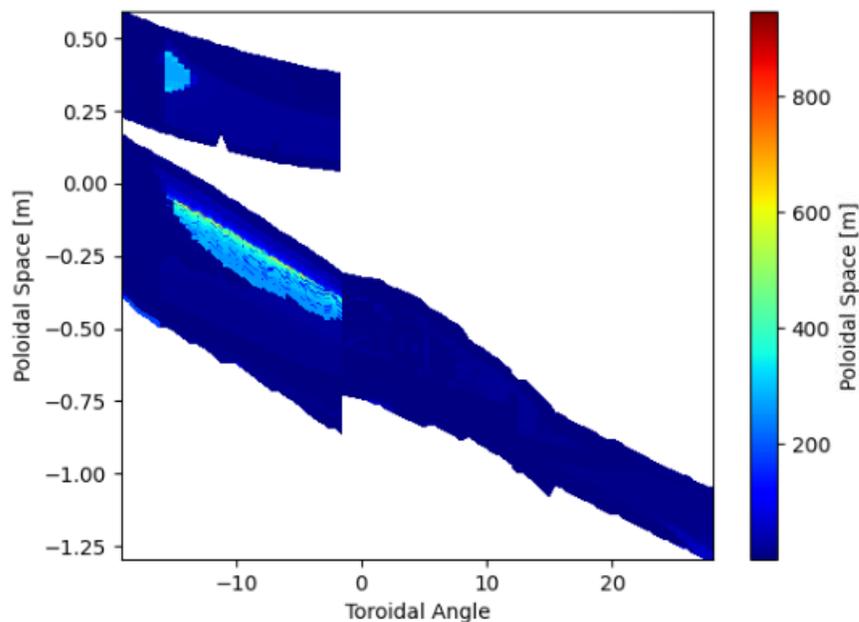
connection length  
at  $\phi=0$



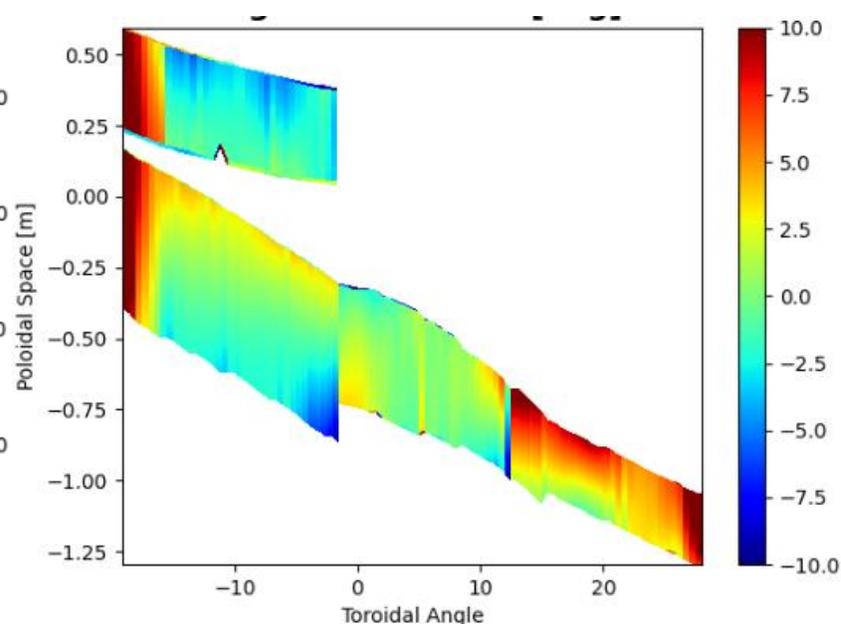
**flux tubes with long connection lengths are supplied with energy via cross-field transport from the core**

construction of a flux surface with high parallel power fluxes = long connection length

## Steps of concept development – physics studies: basics



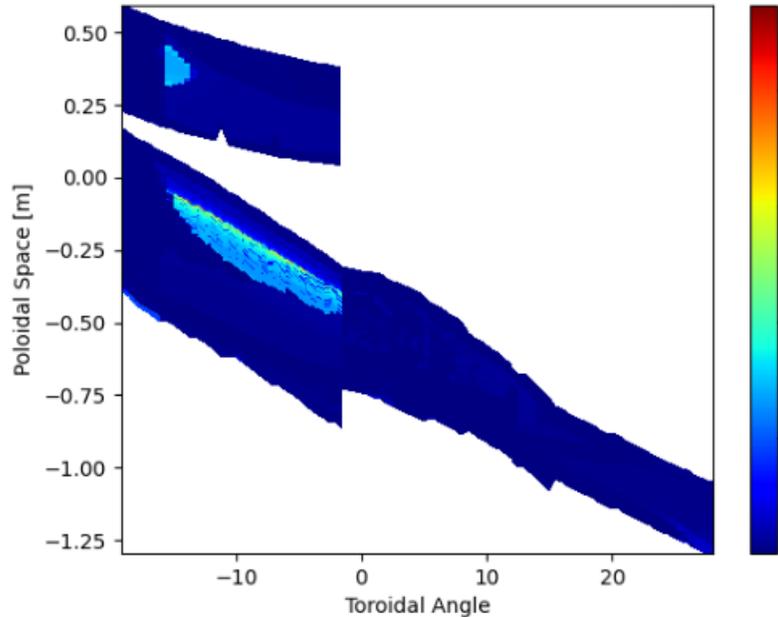
pattern of connection lengths [m]



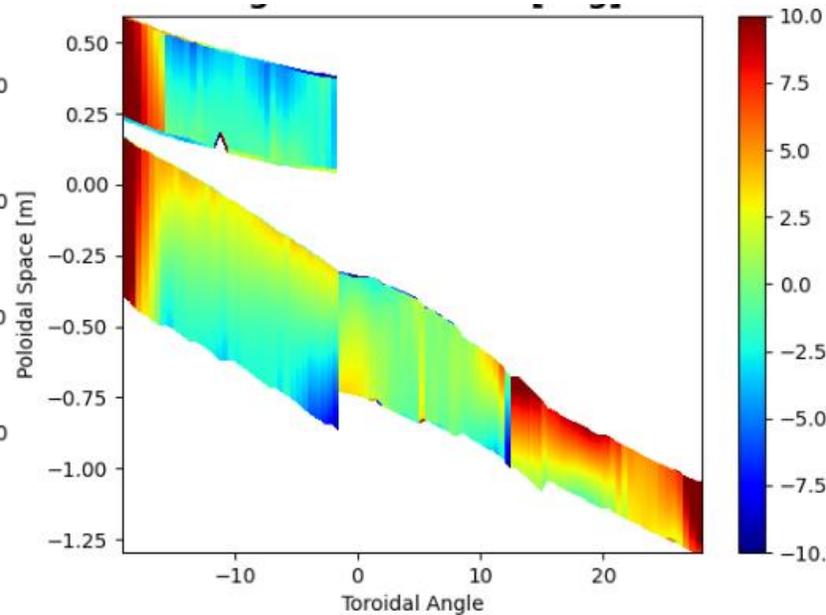
pattern of angle of incidence

3D heat load distribution is defined by parallel/perpendicular transport of energy and by the angle of incidence:  $P_s \text{ [MW/m}^2\text{]} = P_{\text{parallel}} \times \sin\alpha \times \exp(-\Delta/\lambda_q)$

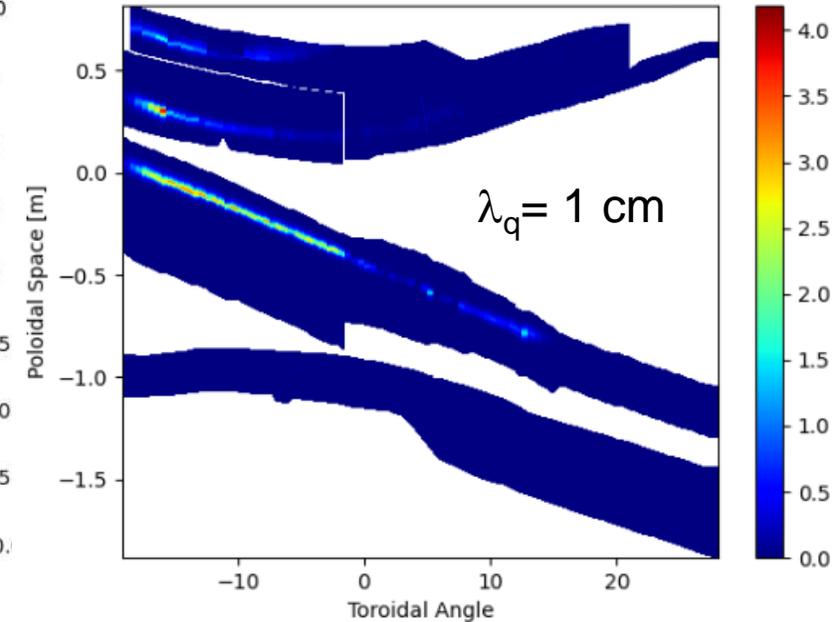
# Steps of concept development – physics studies: basics



pattern of connection lengths [m]



pattern of angle of incidence

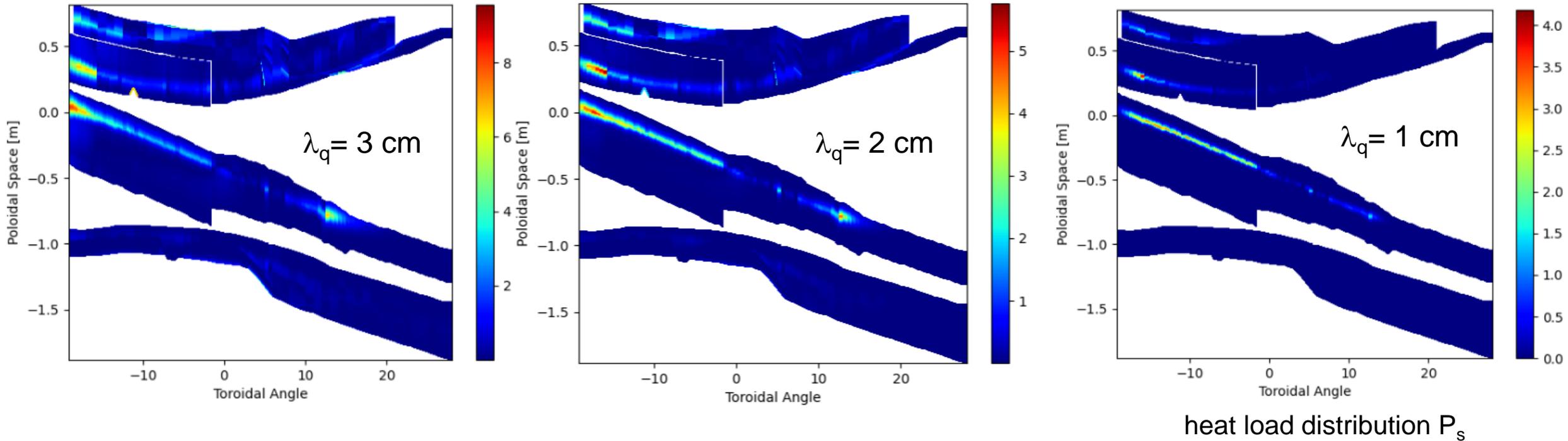


heat load distribution  $P_s$

$\Delta$  distance from high energy flux tube to the components  
 $\lambda_q$  power decay length in the SOL

**3D heat load distribution is defined by parallel/perpendicular transport of energy and by the angle of incidence:  $P_s$  [MW/m<sup>2</sup>] =  $P_{\text{parallel}} \times \sin\alpha \times \exp(-\Delta/\lambda_q)$**

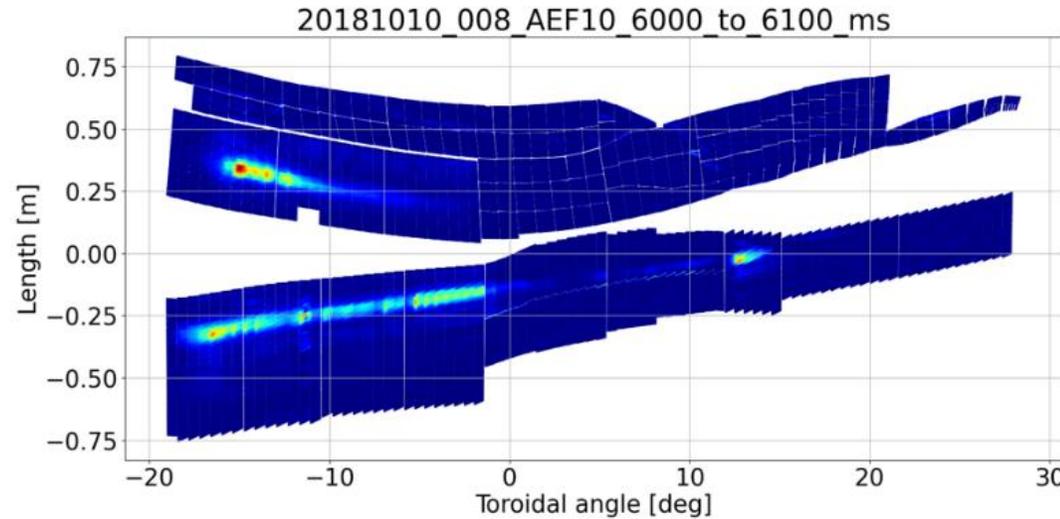
# Steps of concept development – physics studies: basics



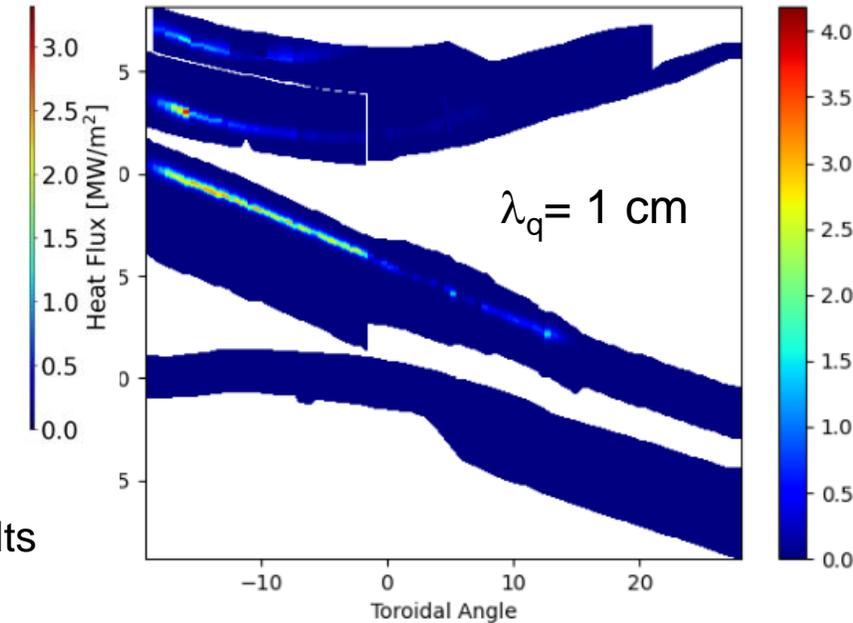
$\Delta$  distance from high energy flux tube to the components  
 $\lambda_q$  power decay length in the SOL

3D heat load distribution is defined by parallel/perpendicular transport of energy and by the angle of incidence:  $P_s \text{ [MW/m}^2\text{]} = P_{\text{parallel}} \times \sin\alpha \times \exp(-\Delta/\lambda_q)$

# Steps of concept development – physics studies: basics



comparison with experimental results

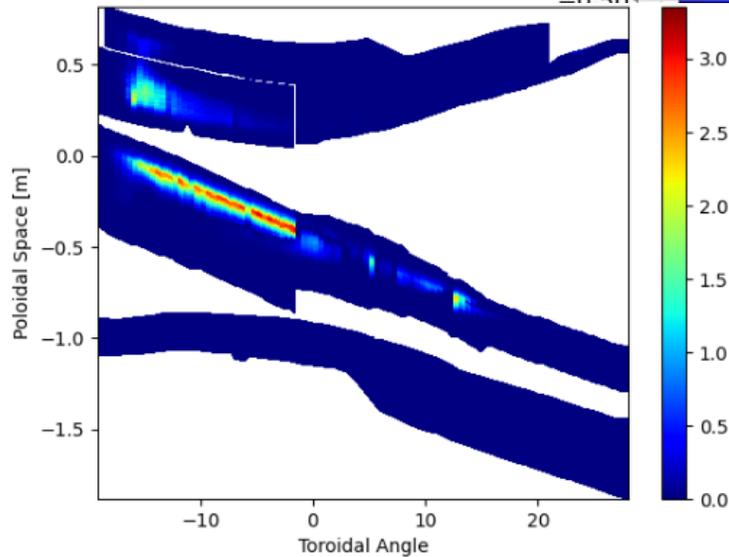
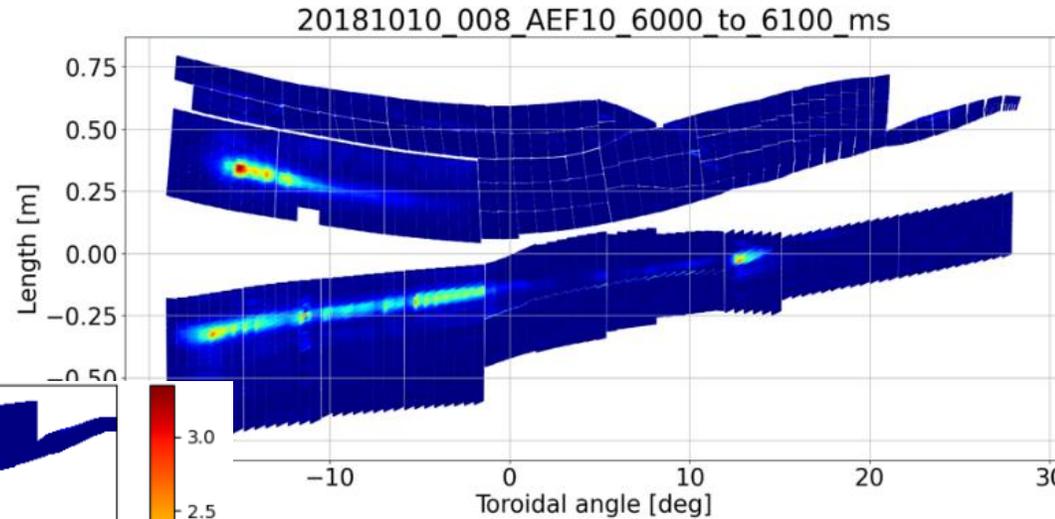


heat load distribution  $P_s$

$\Delta$  distance from high energy flux tube to the components  
 $\lambda_q$  power decay length in the SOL

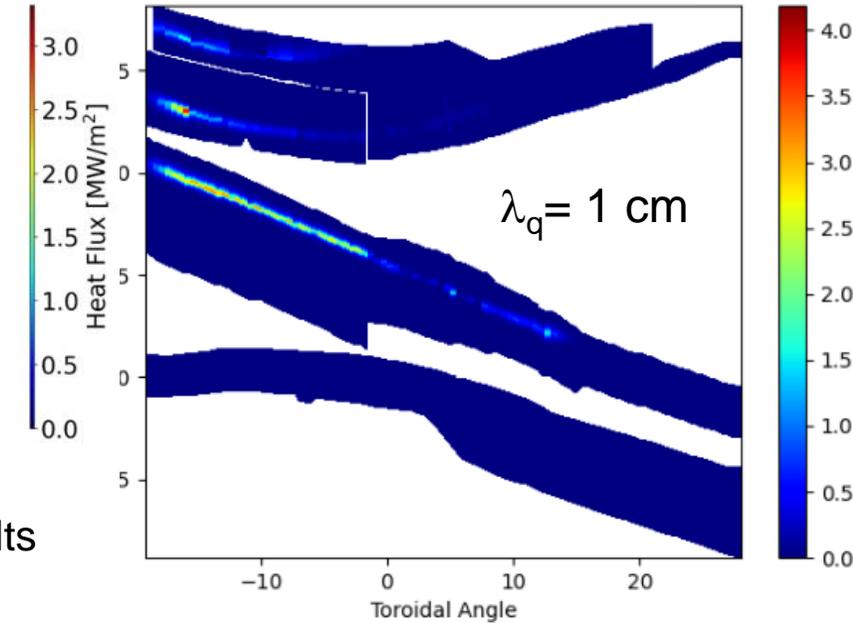
3D heat load distribution is defined by parallel/perpendicular transport of energy and by the angle of incidence:  $P_s \text{ [MW/m}^2\text{]} = P_{\text{parallel}} \times \sin\alpha \times \exp(-\Delta/\lambda_q)$

# Steps of concept development – physics studies: basics



comparison with experimental results

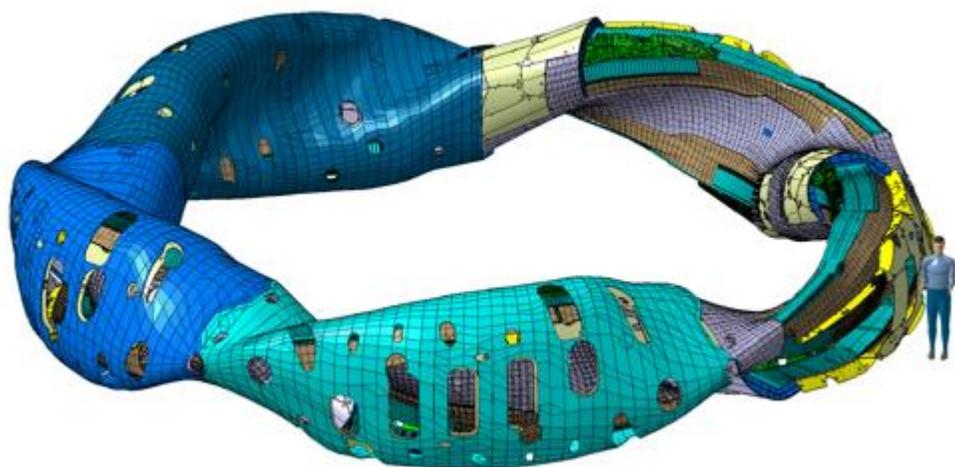
comparison with EMC3-Lite



heat load distribution  $P_s$

$\Delta$  distance from high energy flux tube to the components  
 $\lambda_q$  power decay length in the SOL

3D heat load distribution is defined by parallel/perpendicular transport of energy and by the angle of incidence:  $P_s \text{ [MW/m}^2\text{]} = P_{\text{parallel}} \times \sin\alpha \times \exp(-\Delta/\lambda_q)$



- Motivation – new tungsten divertor for W7-X
- Optimization criteria, goals, constraints
- Steps of concept development
- **Tools for physics simulation/optimization:**
  - <sup>1</sup> ➤ **heat load calculations (EMC3-Lite, EMC3/Eirene)**
  - **neutral gas modeling (ANSYS, DIVGAS)**
  - **design tools (CATIA)**
- Experimental verification of the concept ideas
- Summary

## Tools for physics simulation – heat load calculations with EMC3-Lite

Fast numerical tool -> order of magnitude estimate of heat fluxes onto arbitrary 3D PFCs ~ 100s

Heat transport equation neglecting convective energy fluxes and the parallel conduction of ions, ignoring energy source terms due to neutrals and impurities, assuming constant density:

Bohm condition at the targets:  $q_{\parallel} = -\kappa_e \nabla_{\parallel} T = n C_s \gamma T_t$   $\nabla \cdot (-\kappa_e \nabla_{\parallel} T - \chi n \nabla_{\perp} T) = 0$

$\parallel$  transport -> electron heat conduction,  $\perp$  transport ->  $\chi = \chi_e + \chi_i$

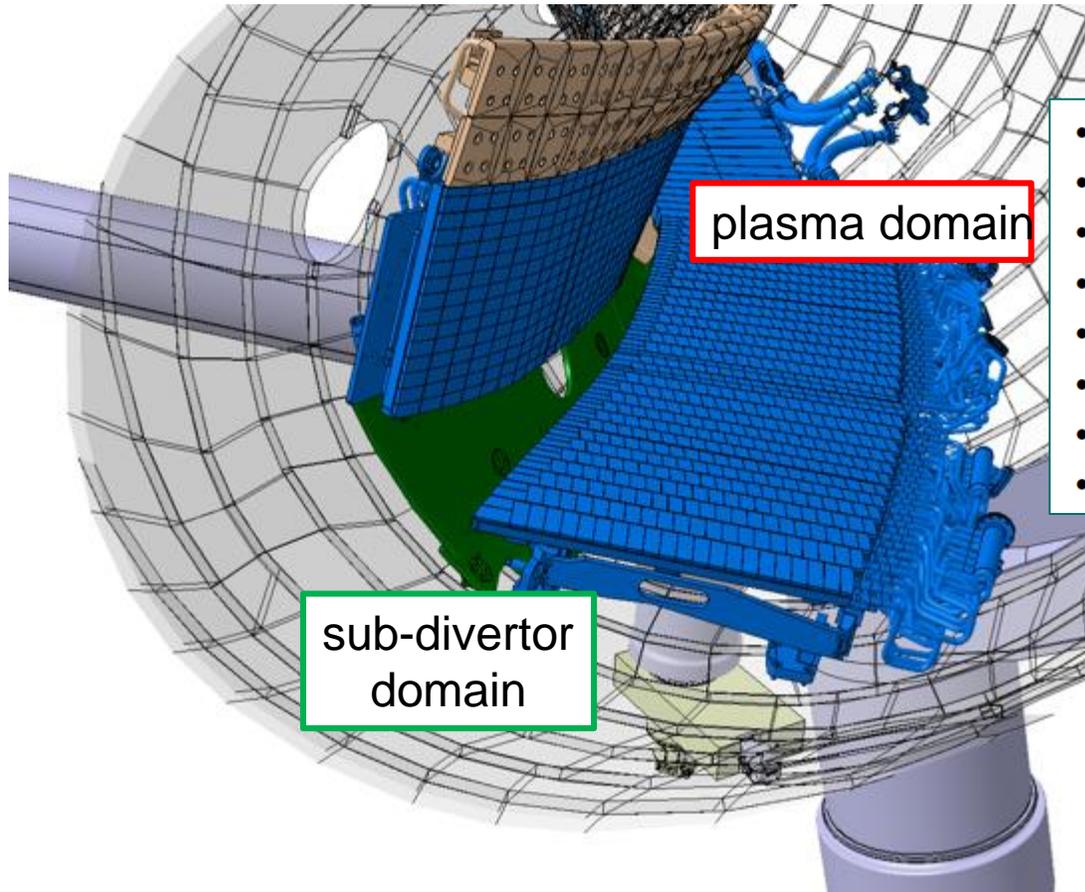
Constant parallel heat conductivity ->  $\kappa_e = \kappa_{e0} T_0^{2.5}$

Constant density

**EMC3-Lite includes only parallel classical electron conduction and a perpendicular anomalous conductive process, which are the dominant heat transport processes at low plasma densities.**

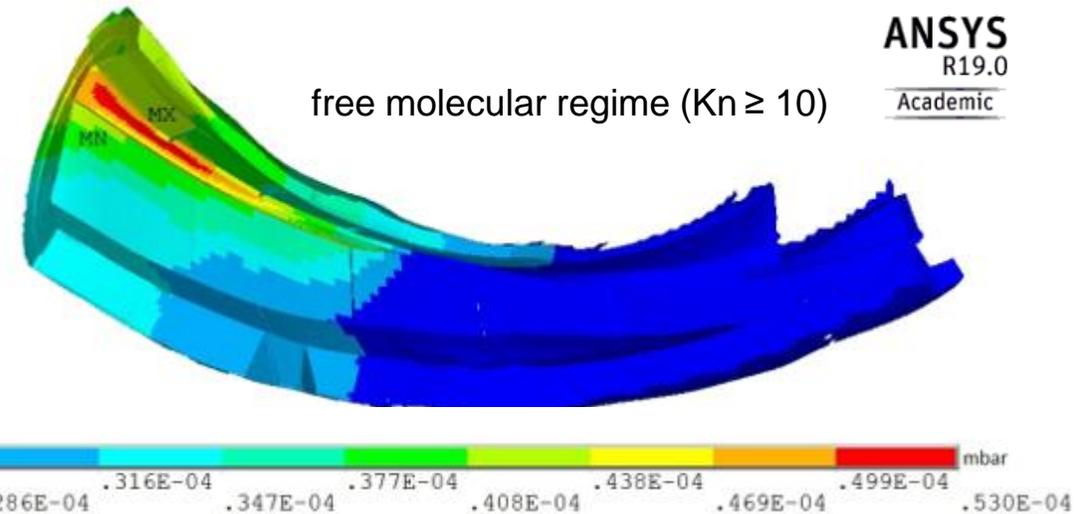
Source: Yuhe Feng 2022 Plasma Phys. Control. Fusion in press <https://doi.org/10.1088/1361-6587/ac9ed9>

# Tools for physics simulation - neutral gas dynamics with ANSYS



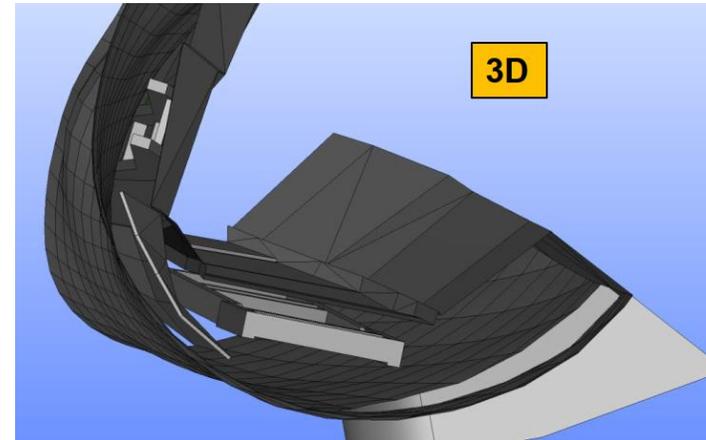
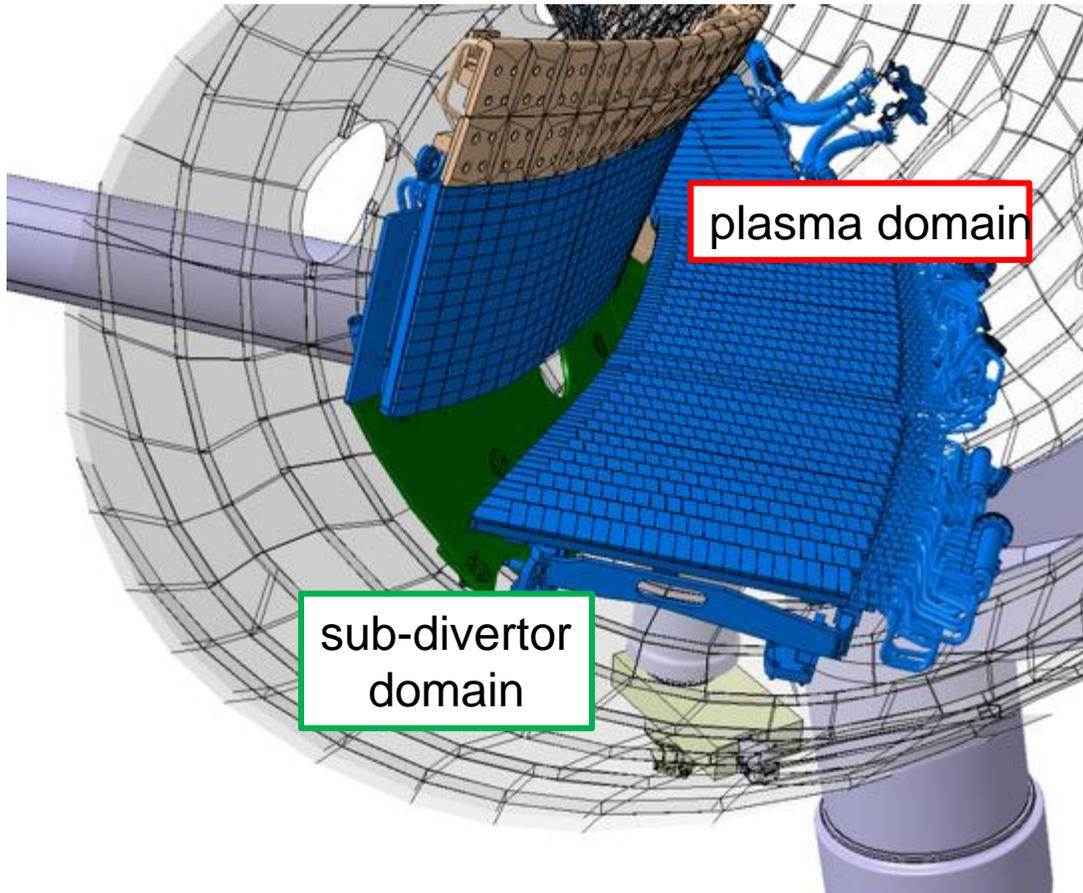
- $\Phi_P = 10^{20} \frac{\text{particles}}{\text{s}}$
- $T = 600\text{K}$
- $T_n = 303.15\text{K}$
- $S_{AEH} = 2550$
- $S_{AEP} = 1300$
- $\epsilon_{AEH} = 0.0473887443$
- $\epsilon_{AEP} = 0.0149047495$
- $S_f = 8.243277392 * 10^{-9}$

3D transport of neutral molecules in the W7-X sub-divertor region calculated by using the ANSYS radiation transport code



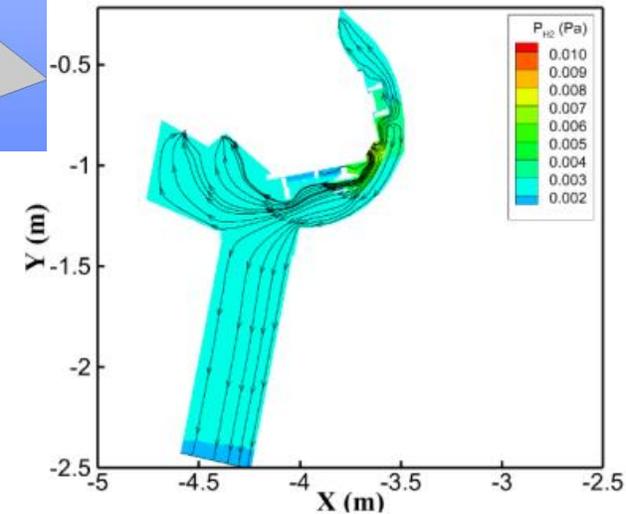
**Definition of sub-divertor geometry**  
using neutral gas modelling  
aims: efficient exhaust to the pumps (TMP, cryopumps)

# Tools for physics simulation – neutral gas dynamics with DIVGAS



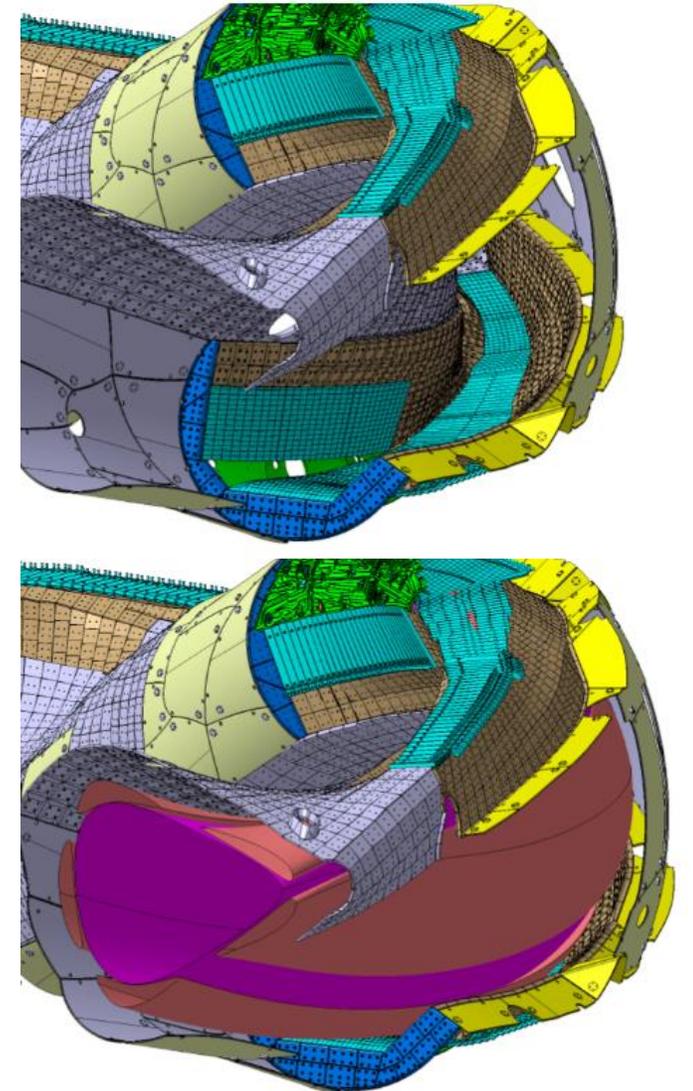
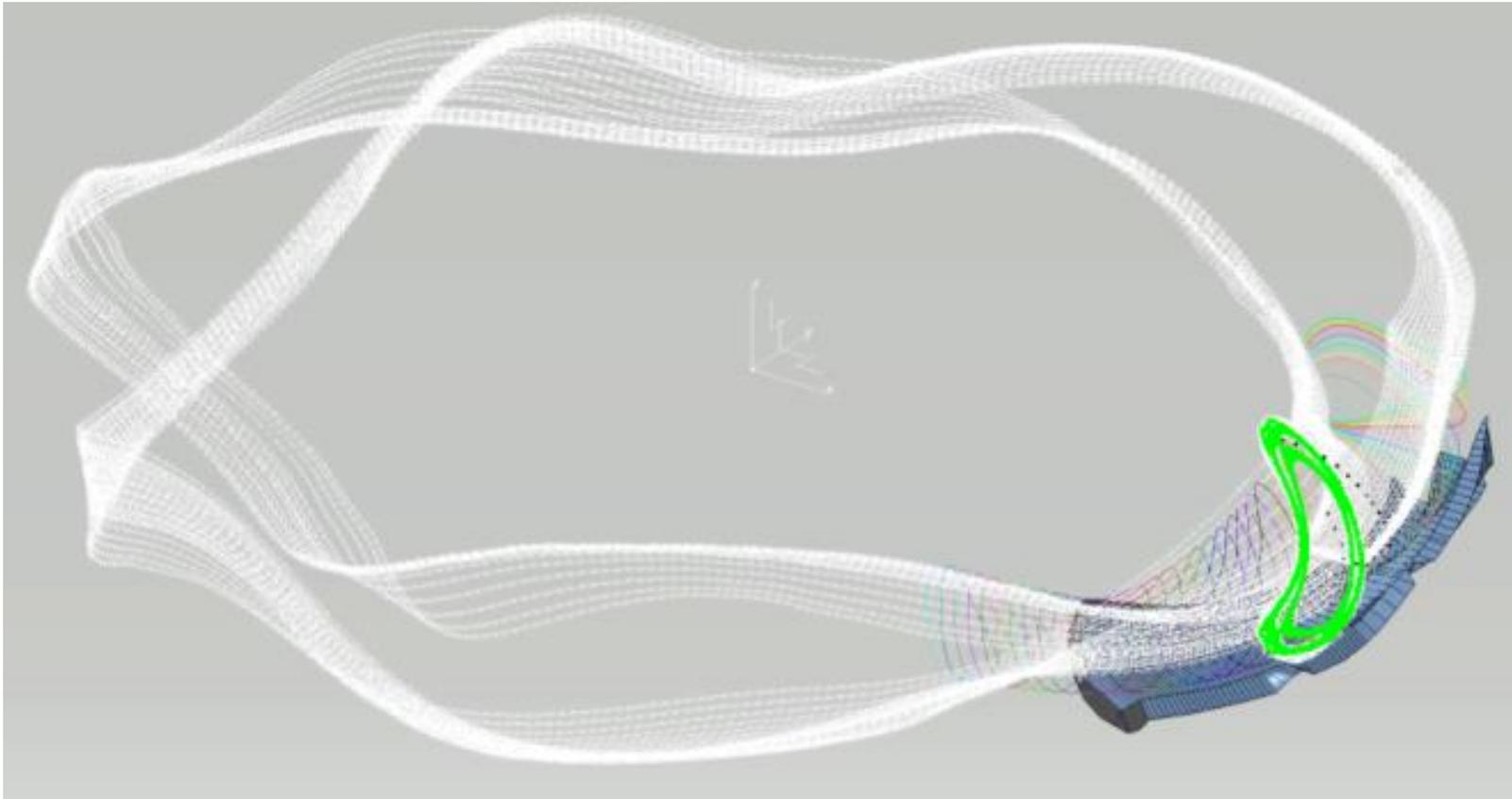
collaboration with KIT  
S. Varoutis, C. Tantos, H. Strobel,  
Yu. Igitkhanov, Chr. Day

<sup>1</sup>  
**DIVGAS** is based on the Direct Simulation Monte Carlo (DSMC) method including neutral-neutral collisions in the volume



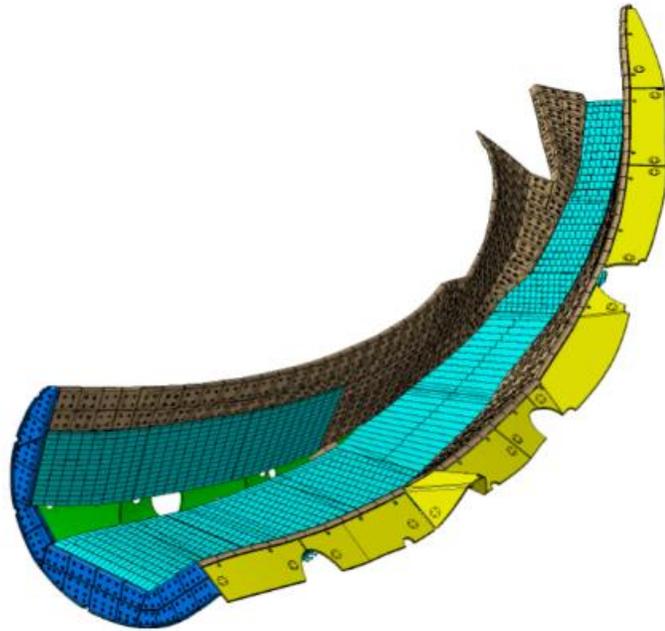
**verification of the initial results by using neutral gas modelling with DIVGAS (KIT) for higher neutral gas pressure (incl. particle-particle collisions)**

# Design tools with CATIA

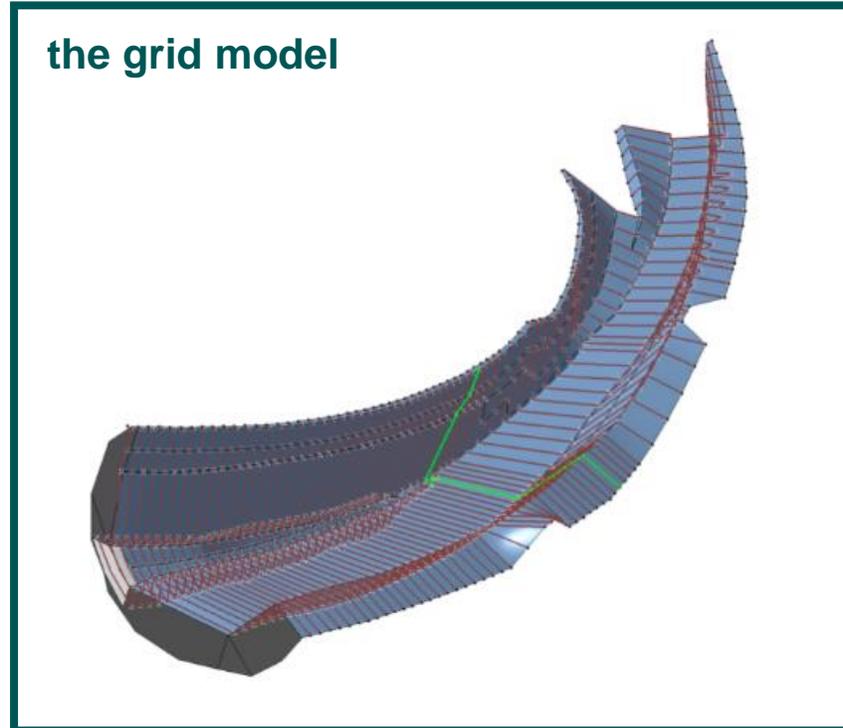


the modeling activities are supported by the development of efficient engineering tools in a CATIA environment that process the complex 3D W7-X design data at different levels of sophistication to promote an efficient interchange with the physics-based codes

# Design tools with CATIA

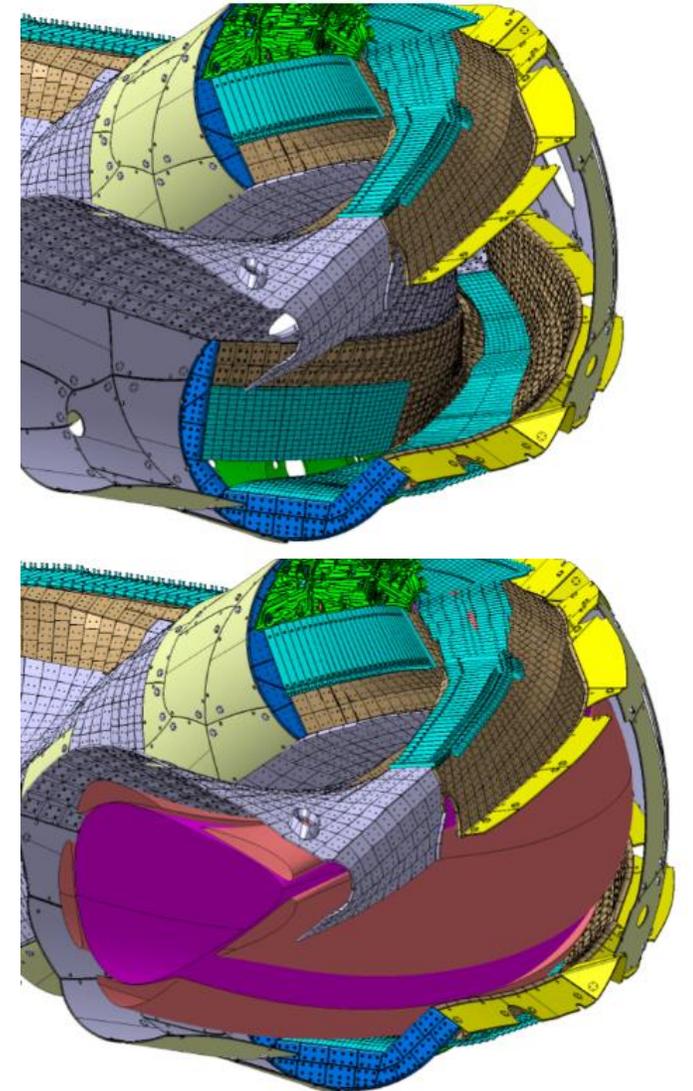


detailed CAD geometry of one divertor unit

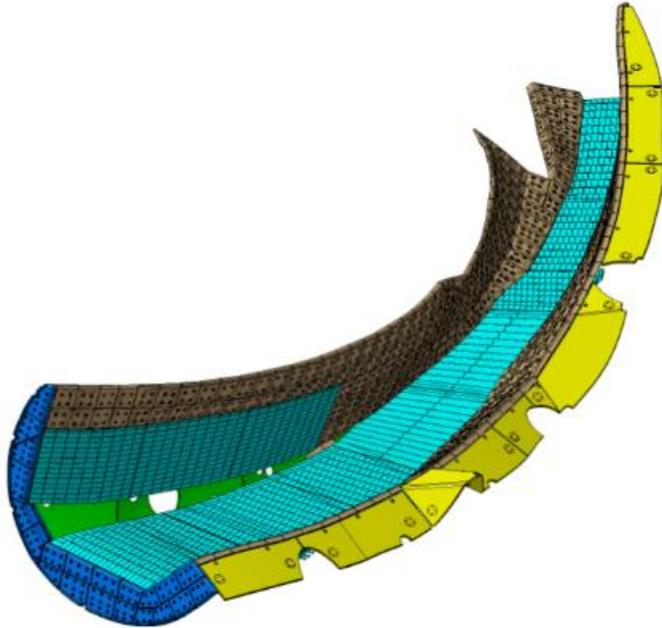


reduced grid model with limited number of grid points

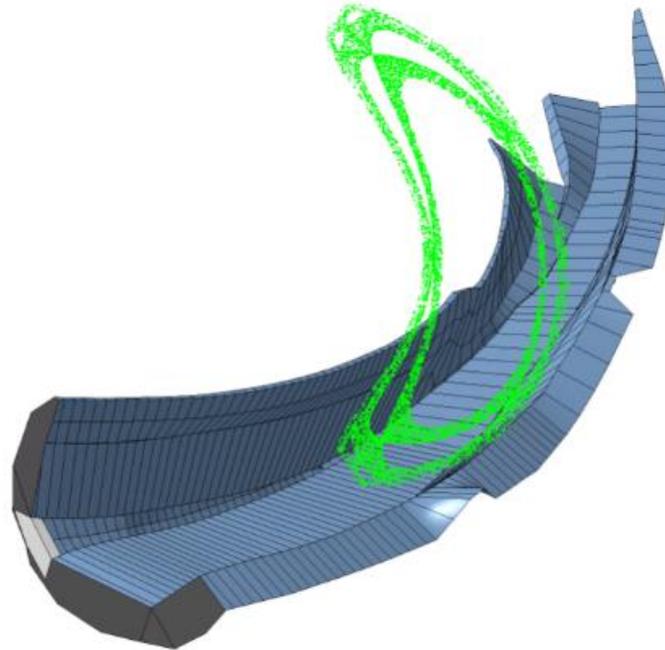
the modeling activities are supported by the development of efficient engineering tools in a CATIA environment that process the complex 3D W7-X design data at different levels of sophistication to promote an efficient interchange with the physics-based codes



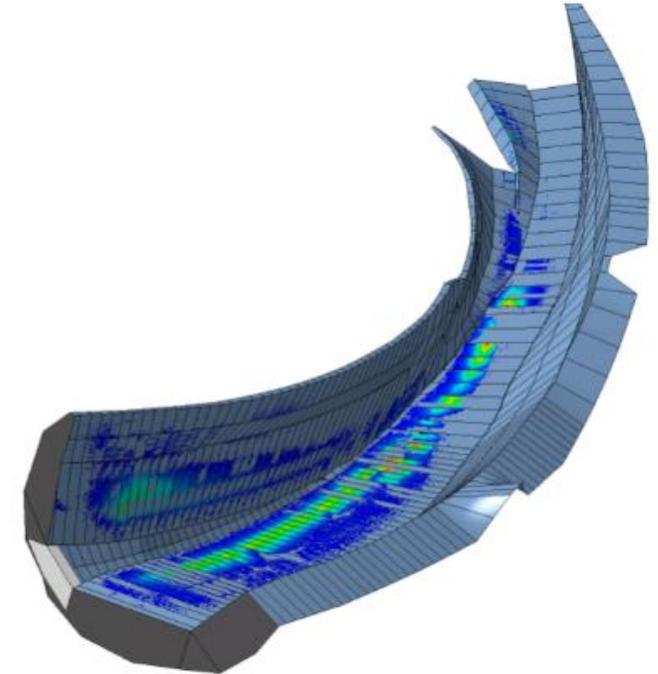
# Design tools with CATIA



detailed CAD geometry of one divertor unit



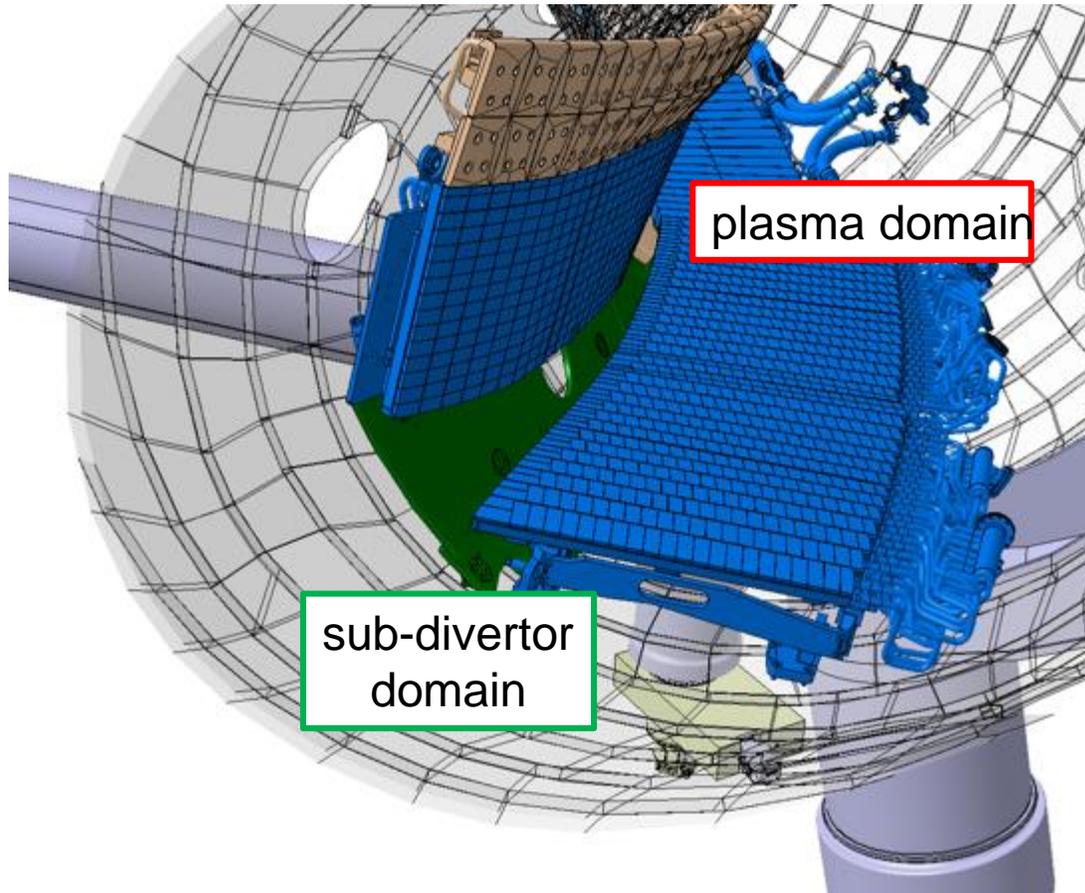
grid model together with Poincaré-plot



EMC3-Lite results mapped onto the grid model

**the grid model is used to modify the plasma facing surface as input for the physics modeling**

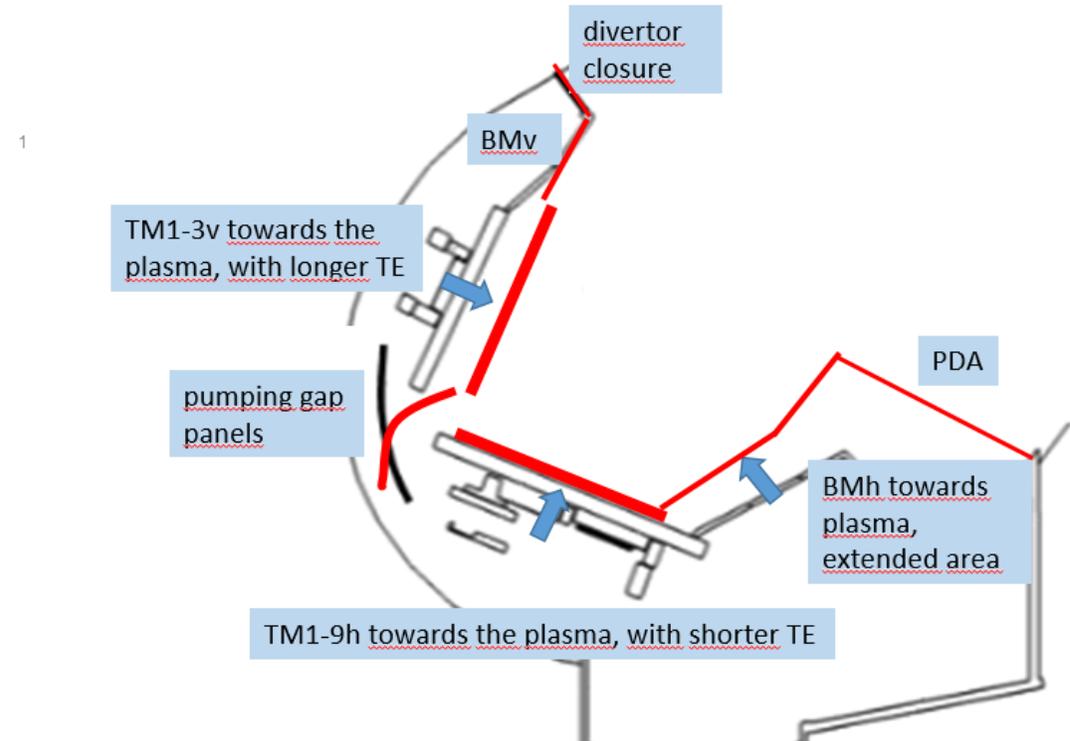
# Geometry modifications



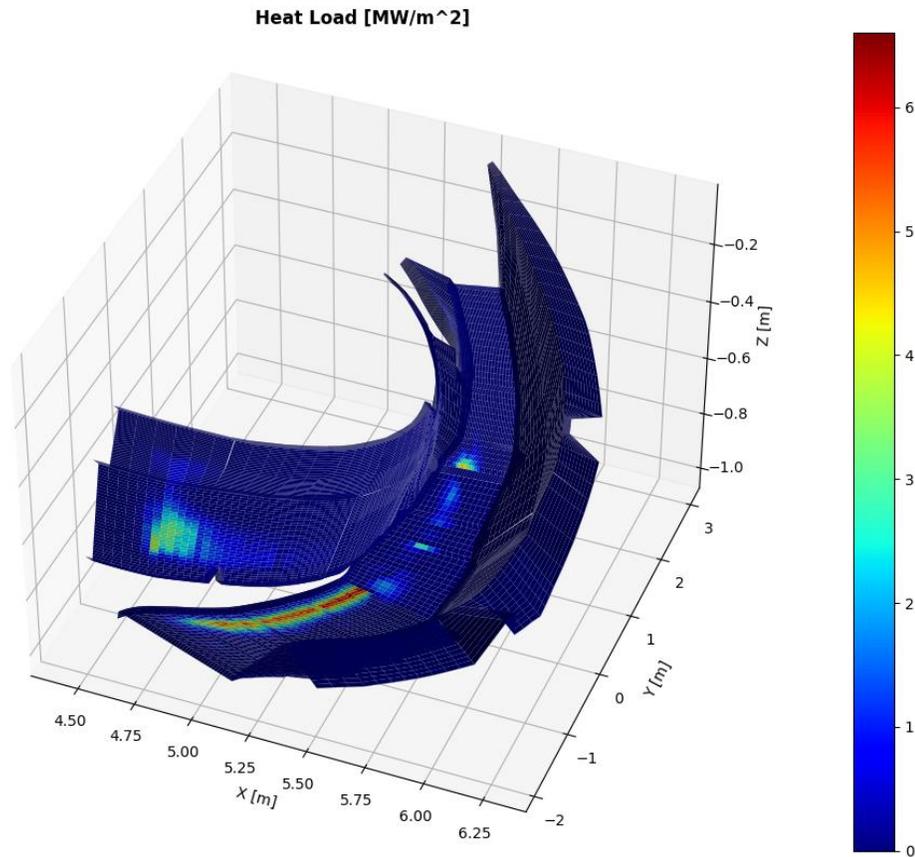
## Definition of the plasma facing surface (PFS)

using diffusive field line tracing (DLFT), EMC3-Lite, EMC3/Eirene

aims: heat load optimization + high neutral gas density at the pumping gap

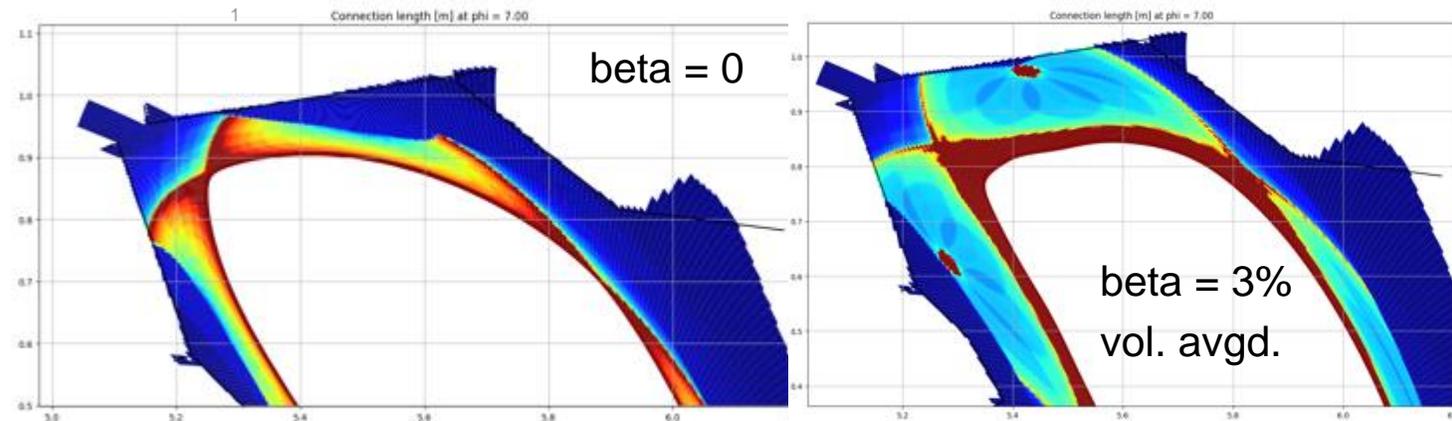


# Steps of concept development – physics studies

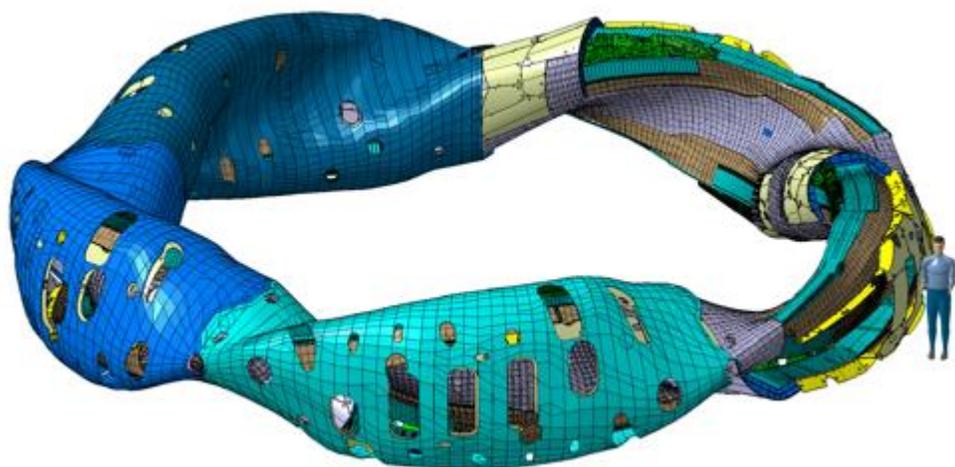


Peak heat load Vertical target (MW/m<sup>2</sup>): 4.44  
 Peak heat load Horizontal target (MW/m<sup>2</sup>): 6.6  
 Peak heat load Vertical baffle (MW/m<sup>2</sup>): 1.3  
 Peak heat load Horizontal baffle (MW/m<sup>2</sup>): 0.0162

P\_Incident (W): 1.00e+07  
 P\_depo Vertical target (W): 2.24e+05  
 P\_depo Horizontal target (W): 7.45e+05  
 P\_depo Vertical baffle (W): 2.96e+04  
 P\_depo Horizontal baffle (W): 1.09e+02  
 P\_lost (W): 1.21e+03

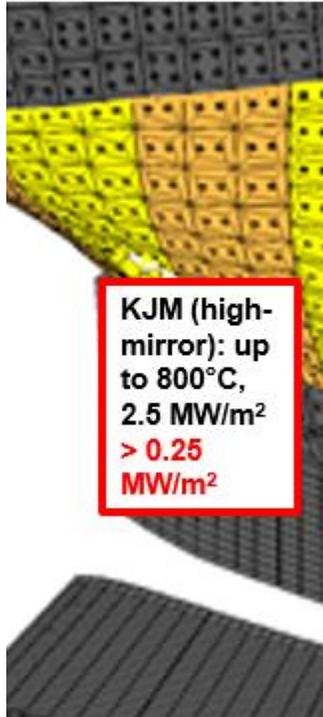


**detailed assessment of heat-load redistribution due to geometry modifications for three main configurations (standard, high-iota, high-mirror) and different beta values => in progress**



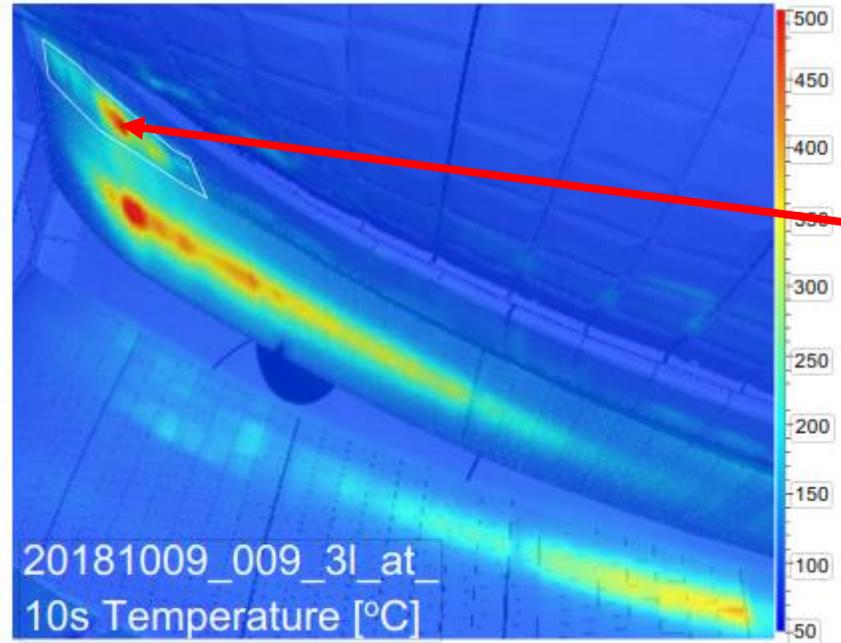
- Motivation – new tungsten divertor for W7-X
- Optimization criteria, goals, constraints
- Steps of concept development
- Tools for physics simulation/optimization:
  - <sup>1</sup> ➤ heat load calculations (EMC3-Lite, EMC3/Eirene)
  - neutral gas modeling (ANSYS, DIVGAS)
  - design tools (CATIA)
- **Experimental verification of the concept ideas**
- Summary

# Experimental verification of the concept ideas



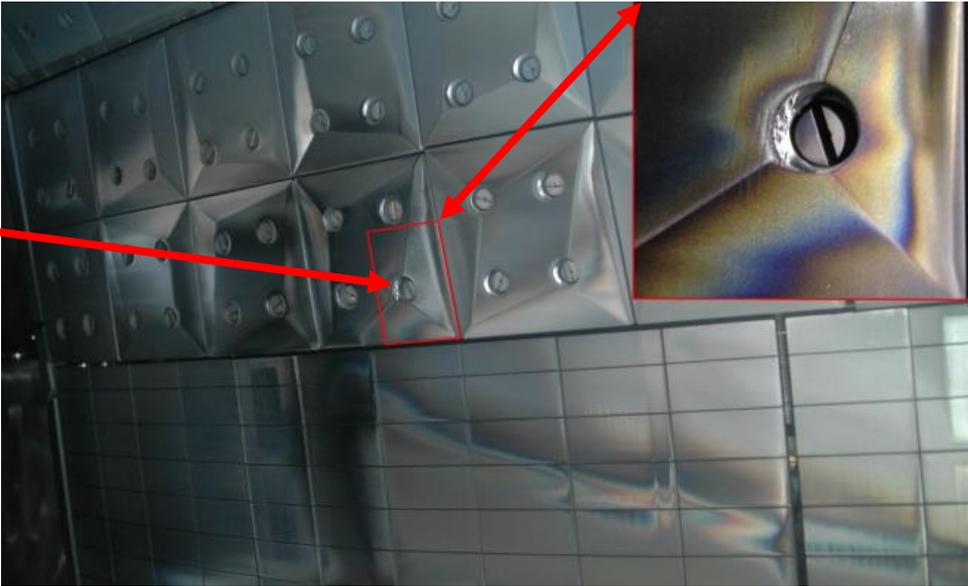
KJM (high-mirror): up to 800°C, 2.5 MW/m<sup>2</sup> > 0.25 MW/m<sup>2</sup>

see on p. 6



20181009\_009\_3l\_at\_10s Temperature [°C]

the IR image is overlaid with the image of the CAD components associated with the camera view.

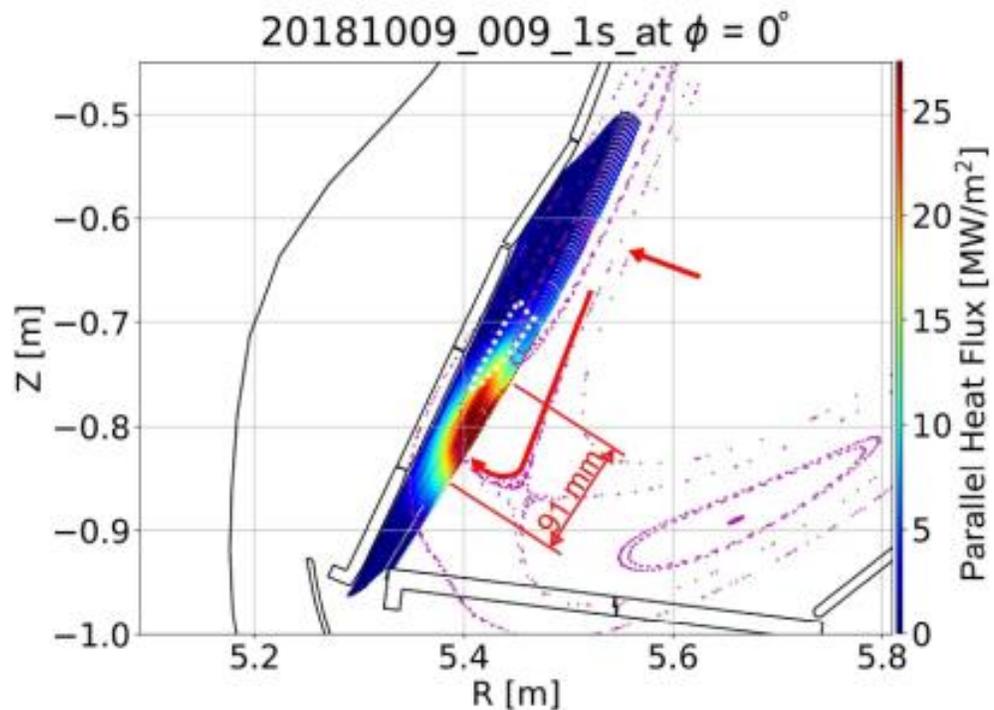


erosion and deposition pattern see at these positions

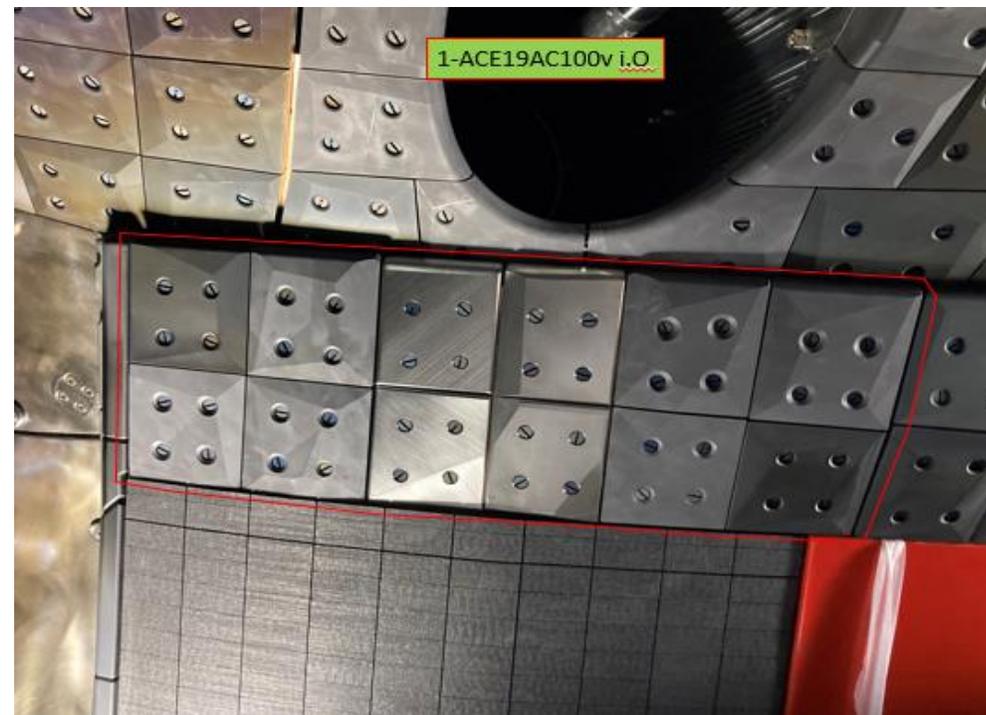
Source: Yu Gao *et al* 2020 *Nucl. Fusion* **60** 096012

**overload of baffles (BM1v) observed in former campaigns (OP1.2)**

# Experimental verification of the concept ideas → thinner tiles



Source: Yu Gao et al 2020 Nucl. Fusion **60** 096012

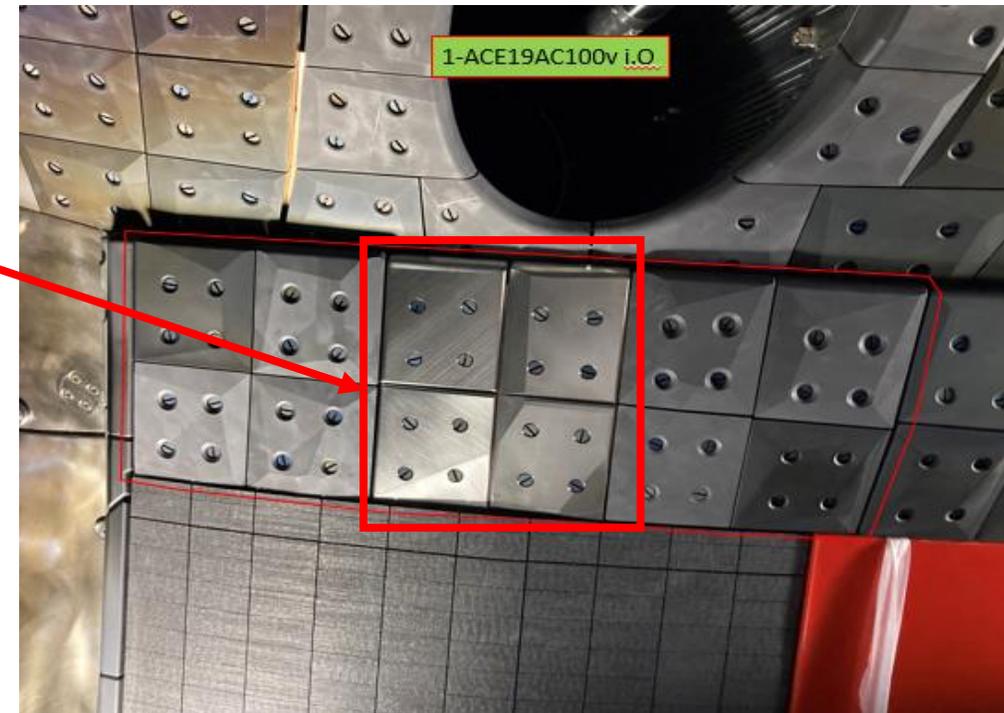
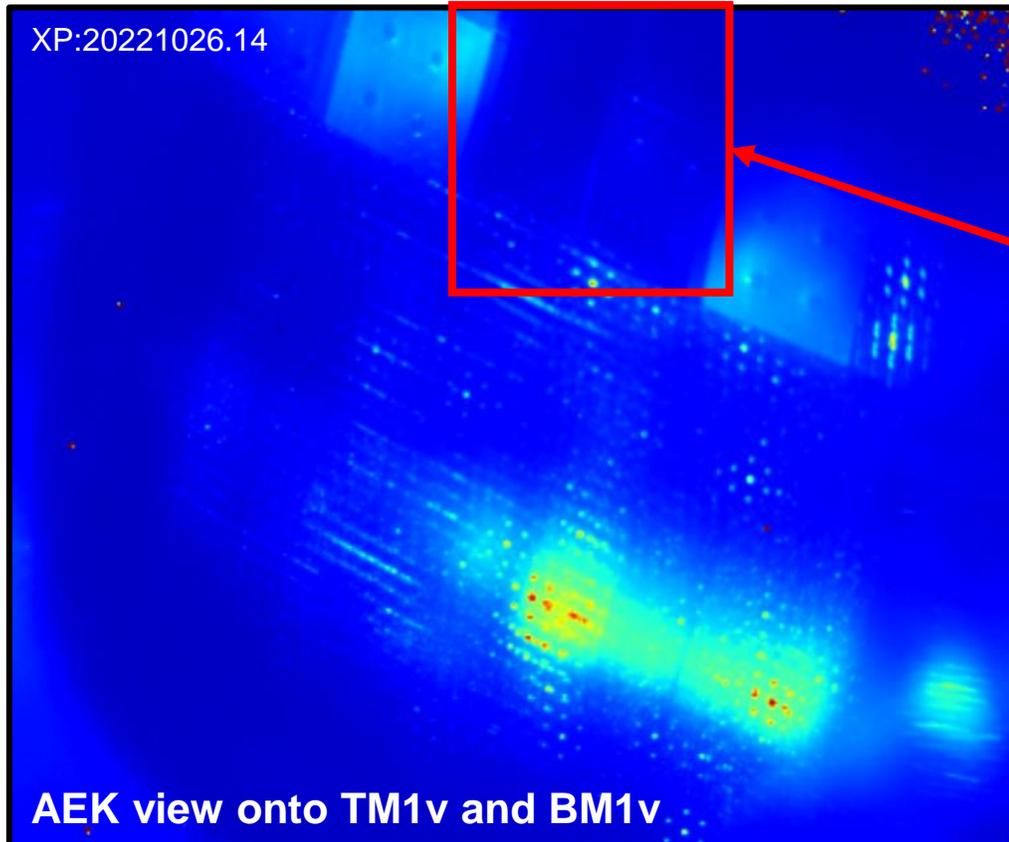


BM1v: thin W/WCuNi tiles together with modified graphite tiles (photo taken in module 1, lower divertor with 4 WCuNi tiles in the center of this baffle module)



**reduction of heat loads  
for higher energy input**

# Experimental verification of the concept ideas



BM1v: thin **W/WCuNi tiles** together with modified graphite tiles (photo taken in module 1, lower divertor with 4 WCuNi tiles in the center of this baffle module)

**OP2.1 commissioning phase: first indications that the design change works**

# Summary

- new W divertor for W7-X is planned: with reactor relevant PFCs and favorable geometry modifications appropriate for improved heat load capabilities and efficient exhaust
- consideration of both technical and physical constraints during concept development
- intensive modeling and verification against the experimental results as multi-stage iteration process – prediction for high-beta operation
- parallel development of single target elements with tungsten based materials as plasma facing surface – prototype development and testing in high-heat flux facilities -> part of EUROfusion WPDIV



110. Synergies in the technological developments of the W7-X and JT-60SA metallic divertor plasma facing components  
Marianne Richou  
08/11/2022, 14:30

- definition of a new plasma facing surface as basis for the integrated design of target modules and sub-divertor components, supported by newly developed, unique design tools in the CATIA environment