



# ITER: the way to look at the Future

**Sergio Orlandi**  
Plant Construction Department Head

# ITER: The way to look at the future

*” We must pursue the objectives of the energy transition.  
But we must also know that the technologies,  
necessary to achieve this, are not available yet”*  
**Bill Gates, How to avoid a climate disaster (2020)**

**In agreement with this statement,  
the Fusion Community is working on Fusion technology  
in order to be able to create the sun on earth:  
it is a dream which is going to become reality.**

# ITER: The way to look at the future

## Energy System Transition. The technology of Nuclear Fusion

The use of nuclear fusion as a source of energy production has numerous advantages:

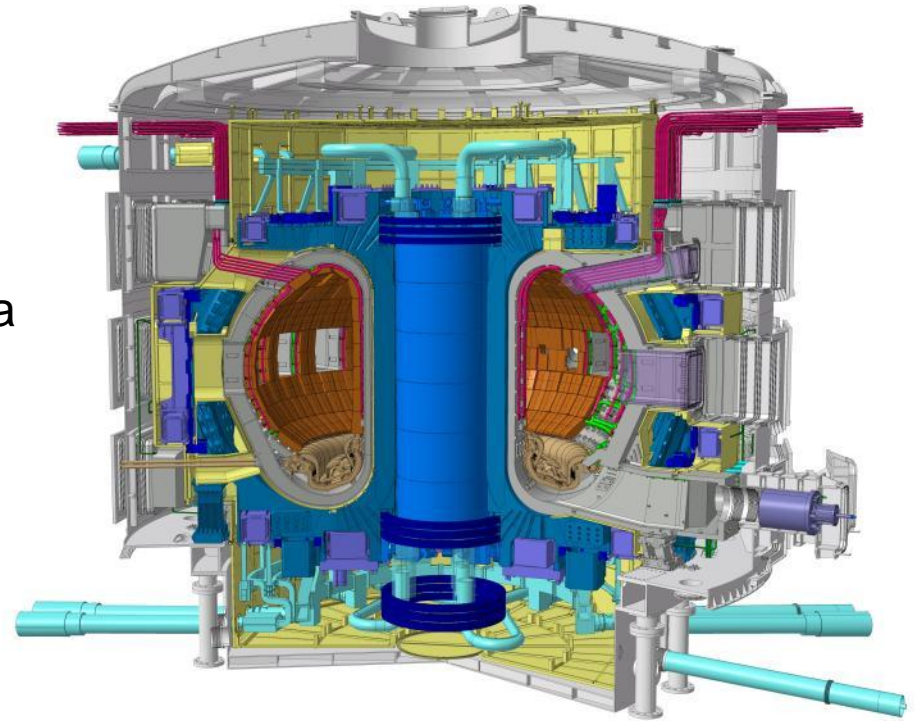
- *Almost all of the waste produced has low radioactivity values, eliminating the problem of storage.*
- *Does not produce greenhouse gases, radioactive gases or plutonium.*
- *The fuel, which is extracted from the water, can be said to be inexhaustible.*
- *The risk of major accidents is lowered: if control of the reactor were to be lost, it would cool down spontaneously.*

## ITER is a tokamak reactor

Inside a tokamak, a gas, often a hydrogen isotope called deuterium is subjected to intense heat and pressure, forcing electrons out of the atoms. This creates a plasma – a superheated, ionised gas – that has to be contained by intense magnetic fields. The containment is vital, as no material on Earth could withstand the intense heat (150,000,000°C and above) that the plasma has to reach so that fusion can begin. It is close to 10 times the heat at the Sun's core, and temperatures like that are needed in a tokamak because the gravitational pressure within the Sun cannot be recreated. When atomic nuclei do start to fuse, vast amounts of energy are released. While the experimental reactors currently in operation release that energy as heat, in a fusion reactor power plant, the heat would be used to produce steam that would drive turbines to generate electricity.

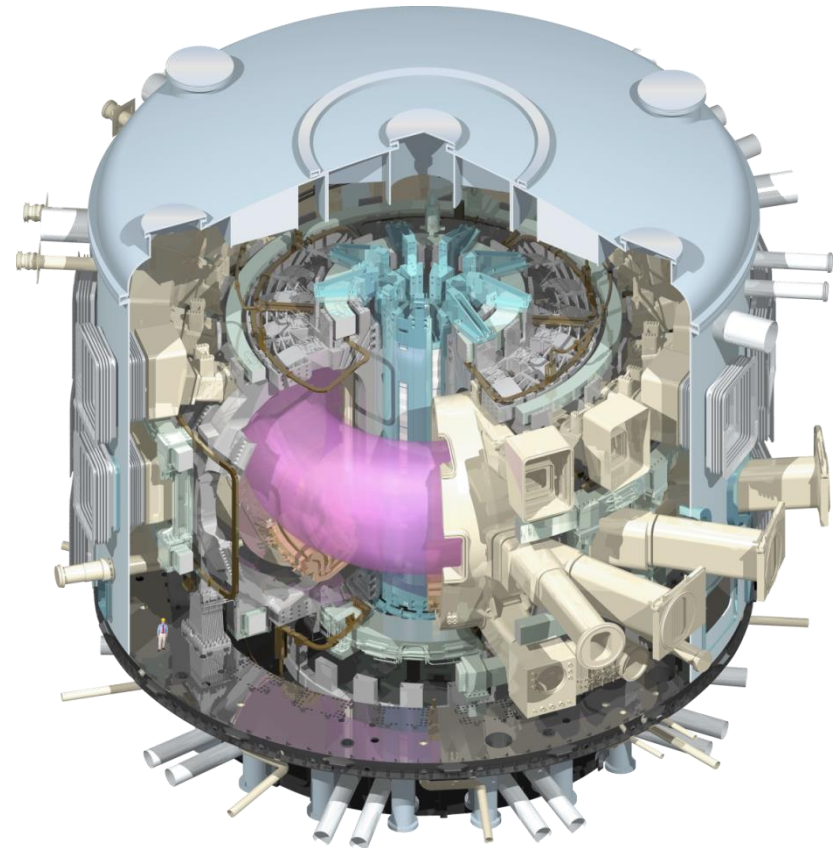
# ITER – Physics and Technology Goals

- ITER Program Objective:
  - to demonstrate the scientific and technological feasibility of **fusion energy** for peaceful purposes
- Key Technical Goals:
  - achieve extended burn of a DT plasma with dominant alpha-particle heating
  - develop steady-state fusion power production as ultimate goal
  - integrate and test all essential fusion power reactor technologies and components
  - demonstrate safety and environmental acceptability of fusion



# What will ITER do?

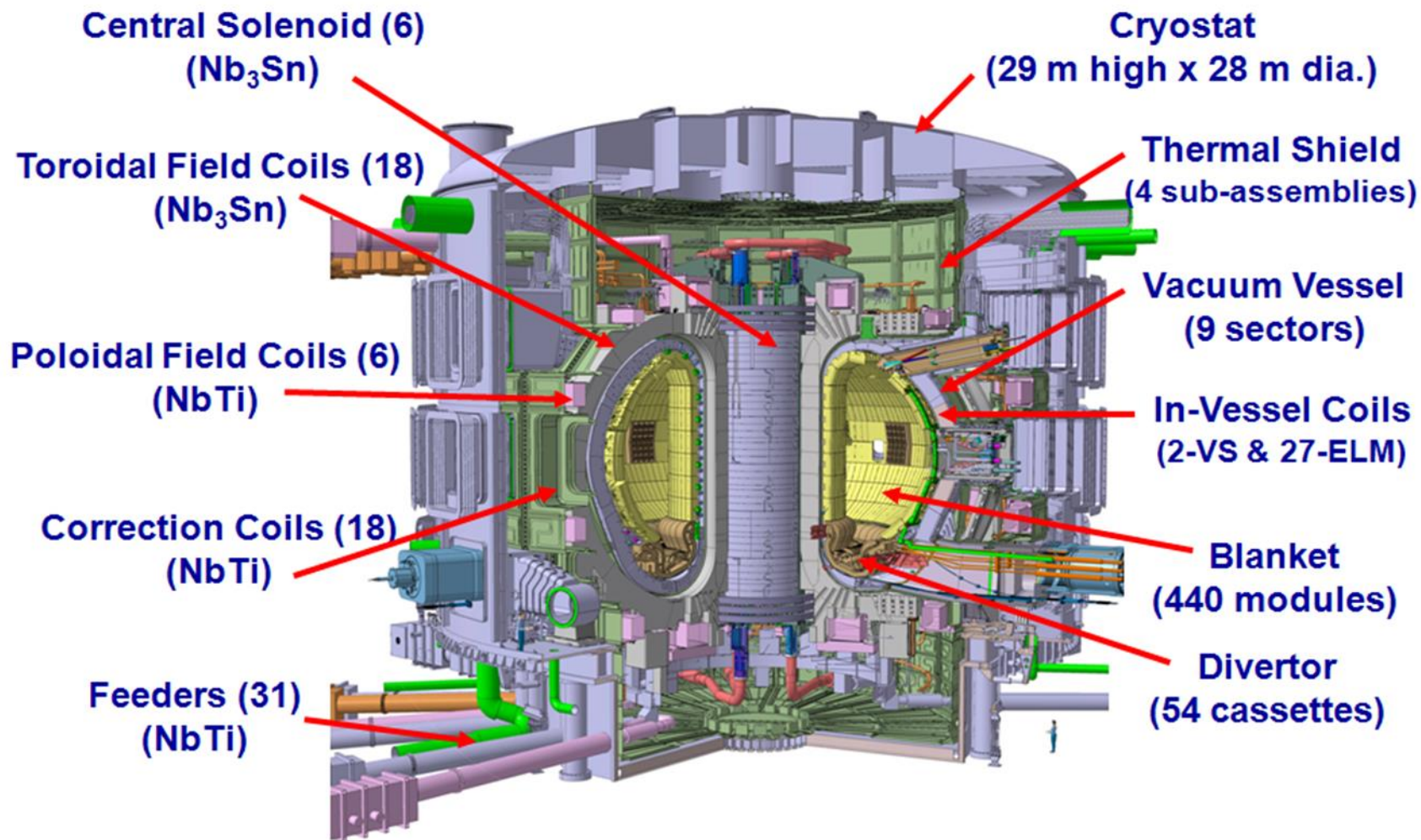
- ITER will demonstrate the availability and integration of science and technologies, and safety features for a fusion reactor
- The self-sustained D-T burning plasma in ITER generates 10 times more power than it receives
- Input 50 MW > Output 500 MW
- ITER is a power amplifier
- ITER is a necessary step on the way to commercial fusion reactor
- Schedule
  - Construction: 2010-2020
  - First Plasma: 2020
  - DT Operations: 2027



$R=6.2$  m,  $a=2.0$  m,  $I_p=15$  MA,  $B_T=5.3$  T, 23,000 tons

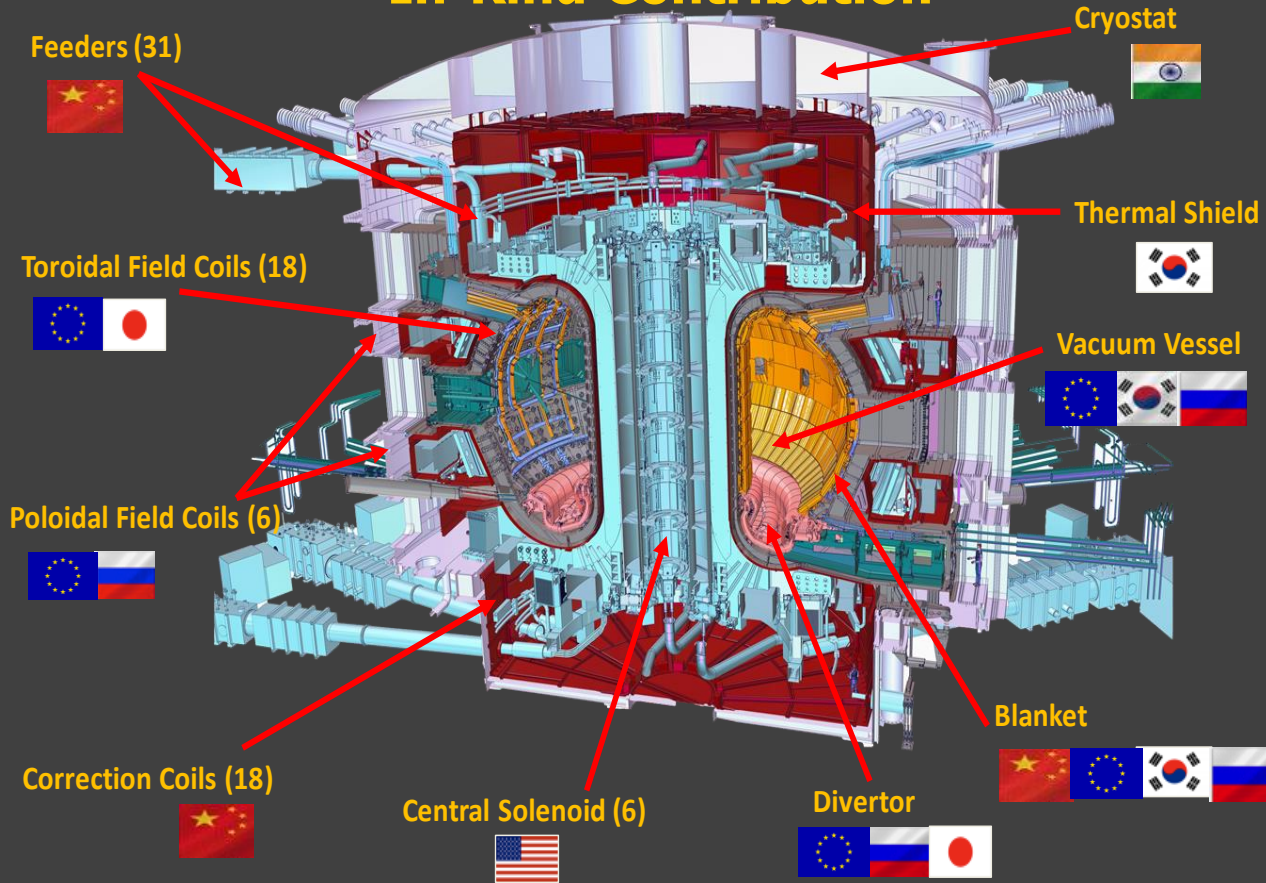
## Bringing a Sun to St. Paul-lez-Durance...

# The ITER Machine - Technology



# In-Kind Procurement

## Who manufactures what? In-Kind Contribution

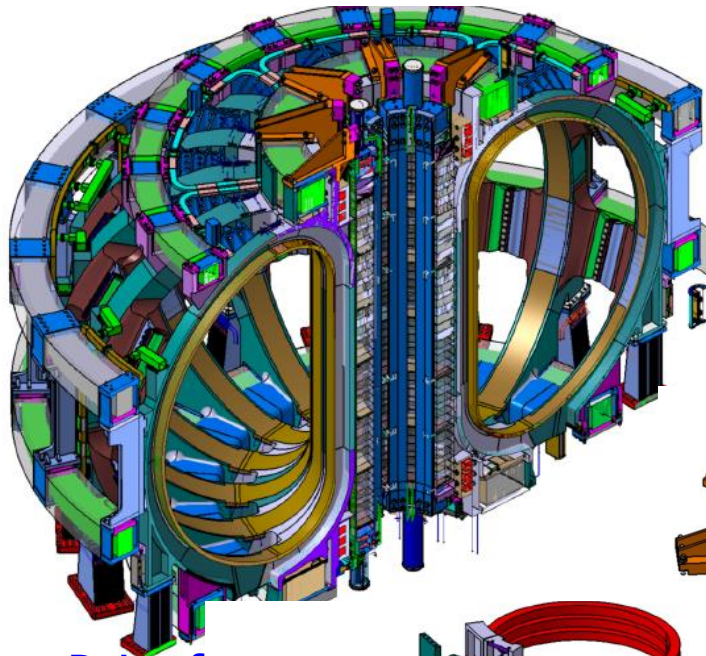


- 90% of the procurement for ITER is performed “in kind” by the seven procurement agencies.
- ~85% is now contractually agreed and signed.

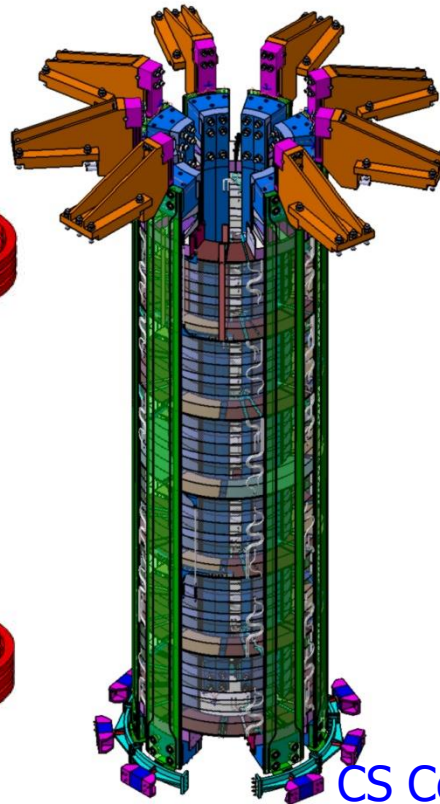
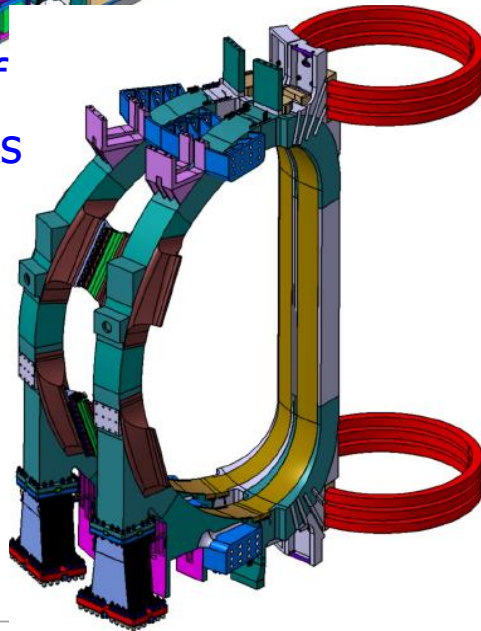


# Magnets

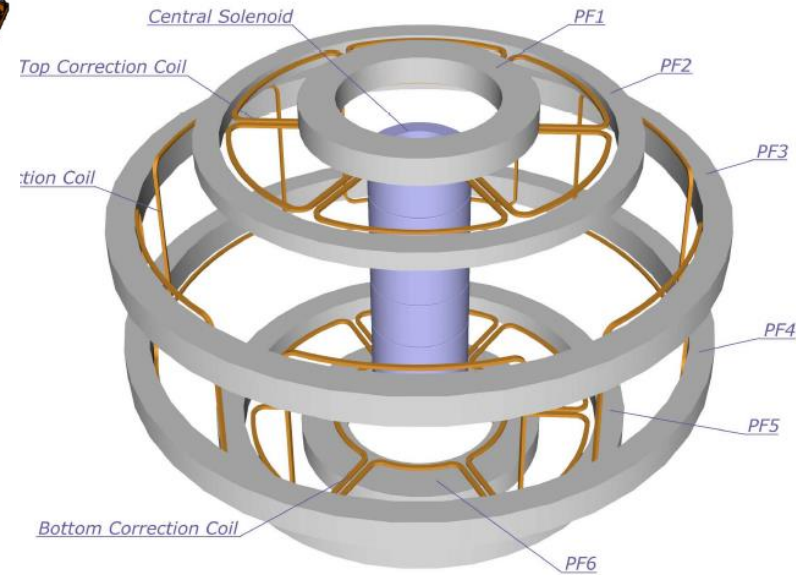
- The ITER magnet system is made up of
  - 18 Toroidal Field (TF) Coils, (EU&JA)
  - a 6-module Central Solenoid (CS), (US)
  - 6 Poloidal Field (PF) Coils, (EU&RF)
  - 9 pairs of Correction Coils (CC). (CN)
  - 31 Feeders (CN)



Pair of TF Coils



CS Coil

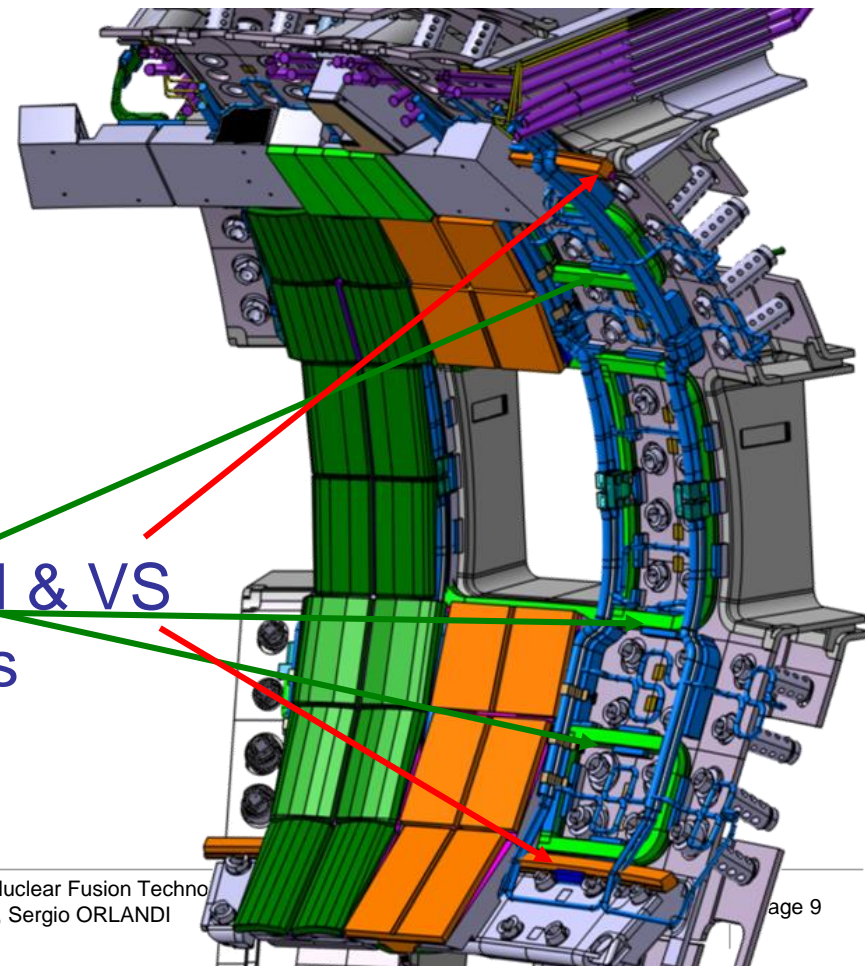
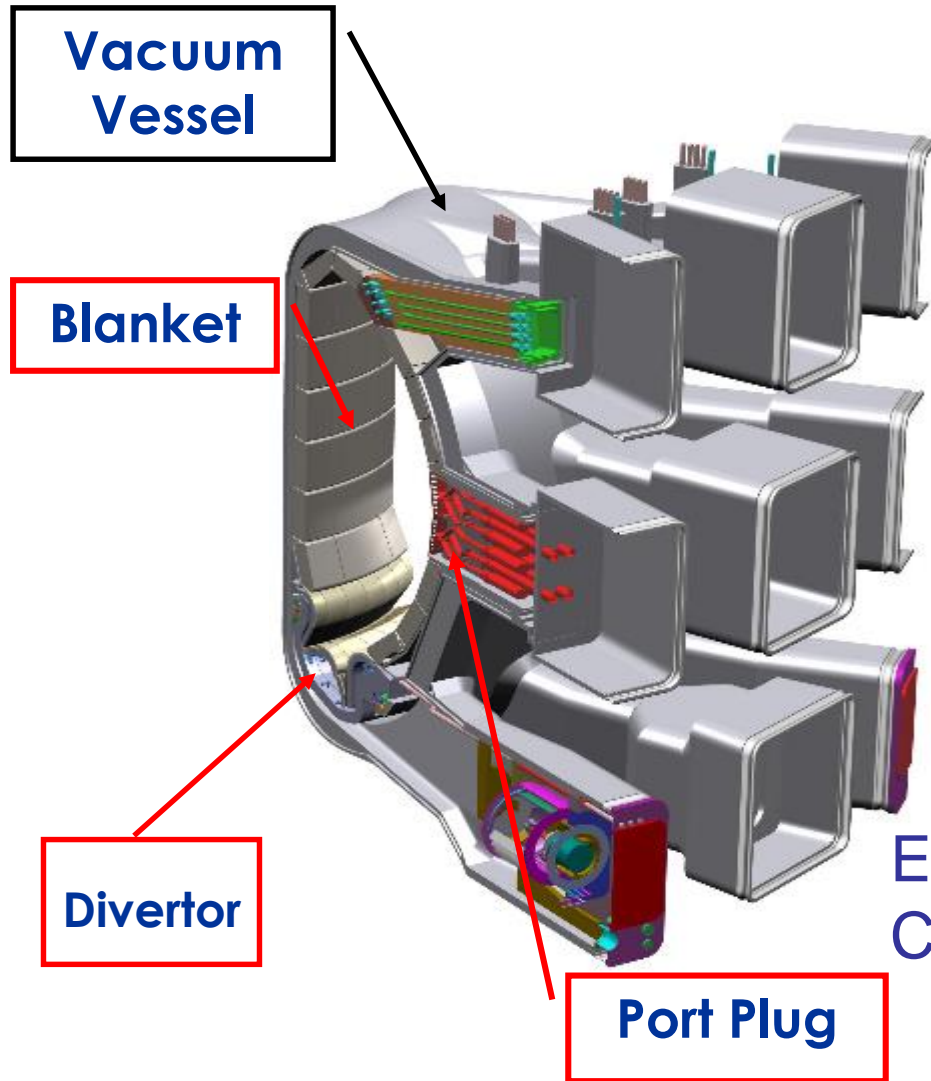


PF & CC Coils

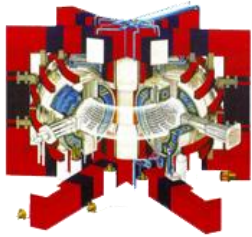


# ITER Vacuum Vessel and Blanket

- The vacuum vessel is lined by modular removable components: **blanket modules**, **divertor cassettes**, **ELM / VS coils** and **port plugs** (heating antennae, diagnostics and test blanket modules )

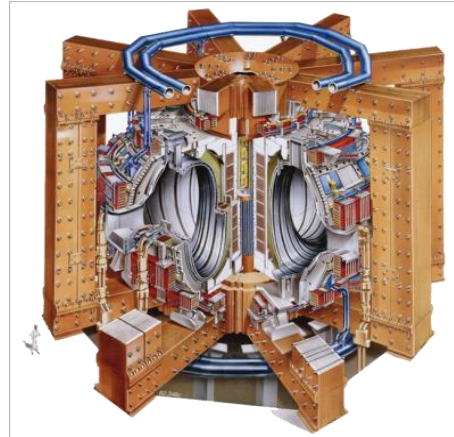


# Size Matters



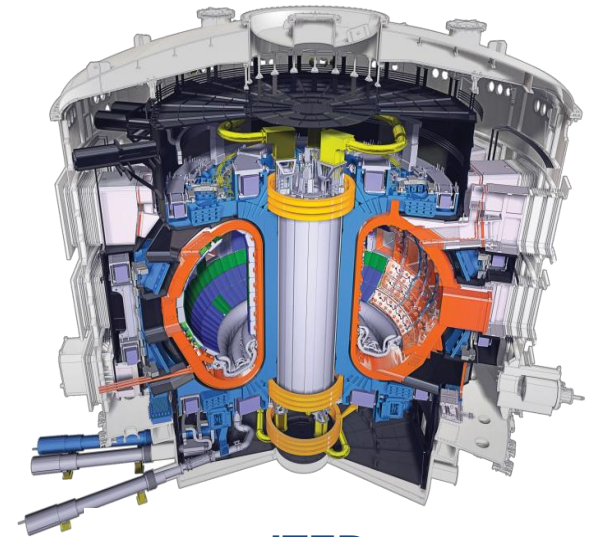
**Tore Supra (Fr/EU)**

<b>Volume</b>	<b>25 m<sup>3</sup></b>
<b>Power</b>	<b>~0</b>
<b>Heating</b>	<b>~15 MW</b>
<b>Pulse</b>	<b>~400 s</b>
<b>Current</b>	<b>~1.7 MA</b>



**JET (Europe)**

<b>Volume</b>	<b>80 m<sup>3</sup></b>
<b>Power</b>	<b>~16 MW</b>
<b>Heating</b>	<b>~23 MW</b>
<b>Pulse</b>	<b>~30 s</b>
<b>Current</b>	<b>~5-7 MA</b>



**ITER**

<b>Volume</b>	<b>830 m<sup>3</sup></b>
<b>Power</b>	<b>~500 MW</b>
<b>Heating</b>	<b>~50 MW</b>
<b>Pulse</b>	<b>~400 s</b>
<b>Current</b>	<b>~15 MA</b>

# ITER Plant – Where we are



# ITER Project – Manufacturing Progress



Vacuum Vessel Sector Assembly



Cryoline production



Magnet clamp fabrication



Insertion in TF cases



High heat flux testing



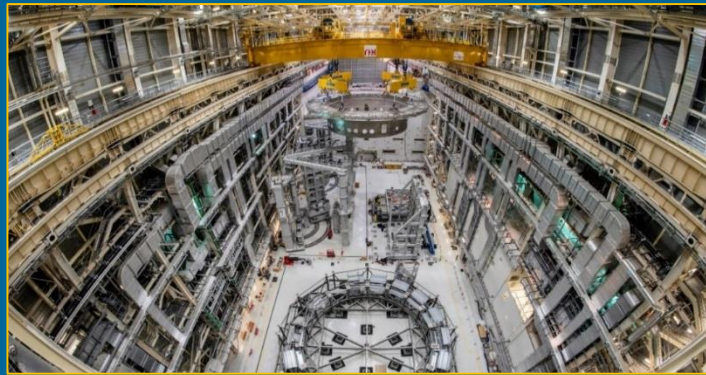
CS supports



PF Coil #5

# ITER Project – Assembly Progress

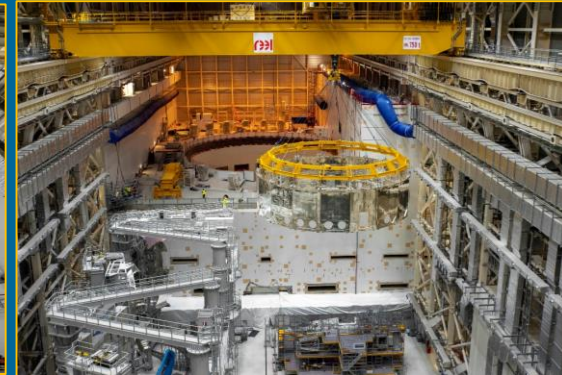
## 85% of total manufacturing finalized



26-27 May 2020 – Cryostat Base



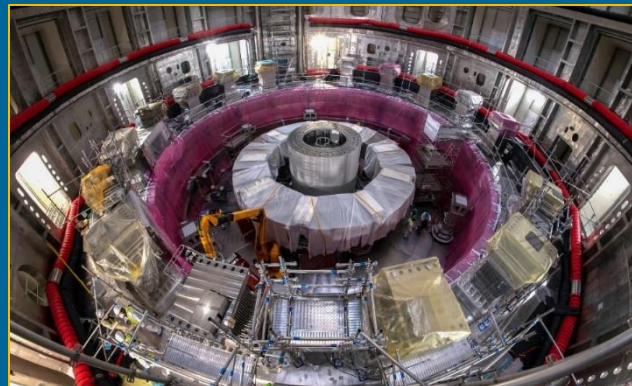
31 Aug 2020 - Cryostat Lower Cylinder



14 Jan 2021 - Lower Cylinder Thermal Shield



8 September 2021 – Test positioning of radial beam



21 April 2021 – Poloidal field coil # 6

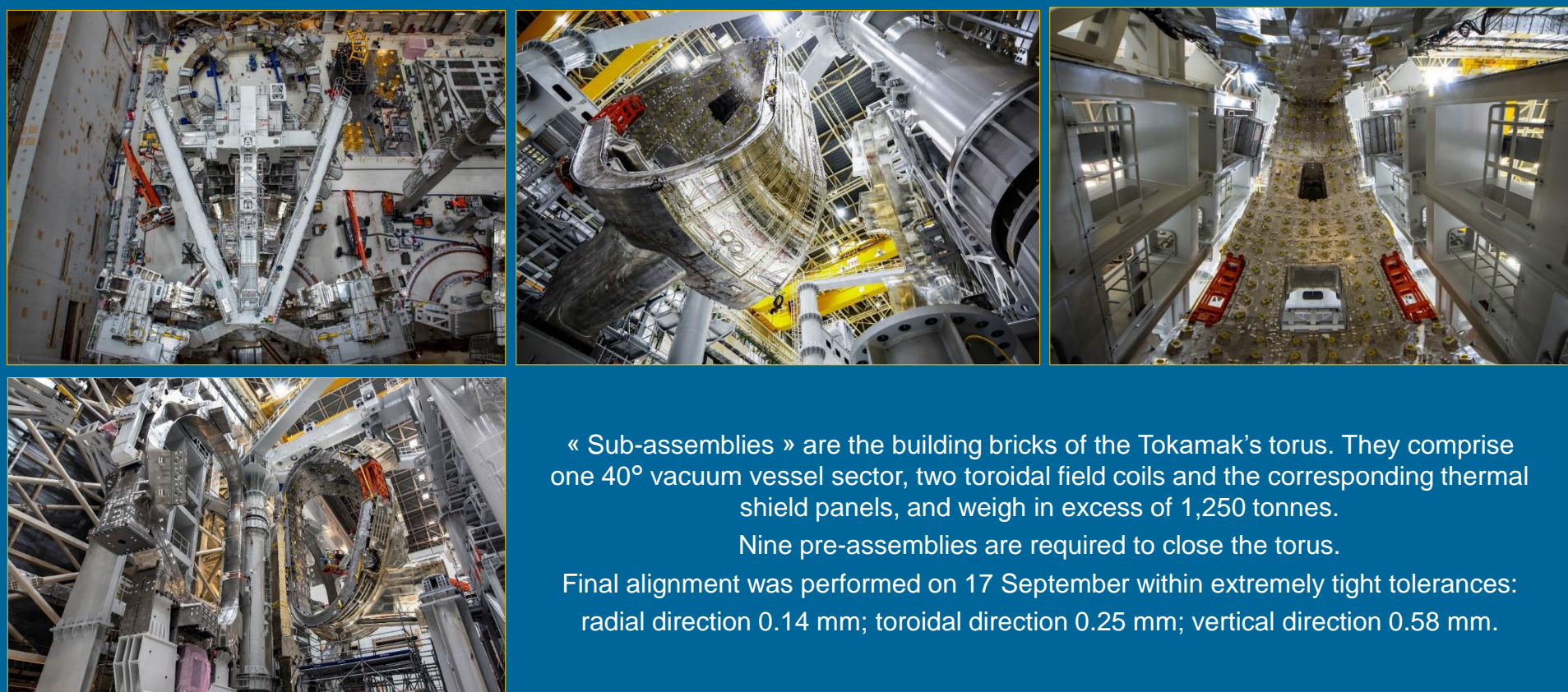


16 Sept 2021 – Poloidal field coil # 5

# ITER Project - Progress

## 85% of total manufacturing finalized

### Toward the first « sub-assembly »

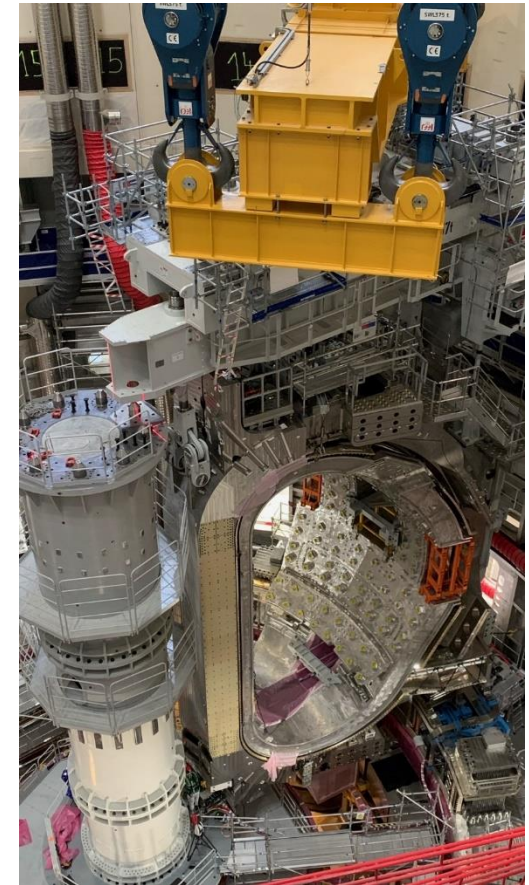


« Sub-assemblies » are the building bricks of the Tokamak's torus. They comprise one 40° vacuum vessel sector, two toroidal field coils and the corresponding thermal shield panels, and weigh in excess of 1,250 tonnes.

Nine pre-assemblies are required to close the torus.

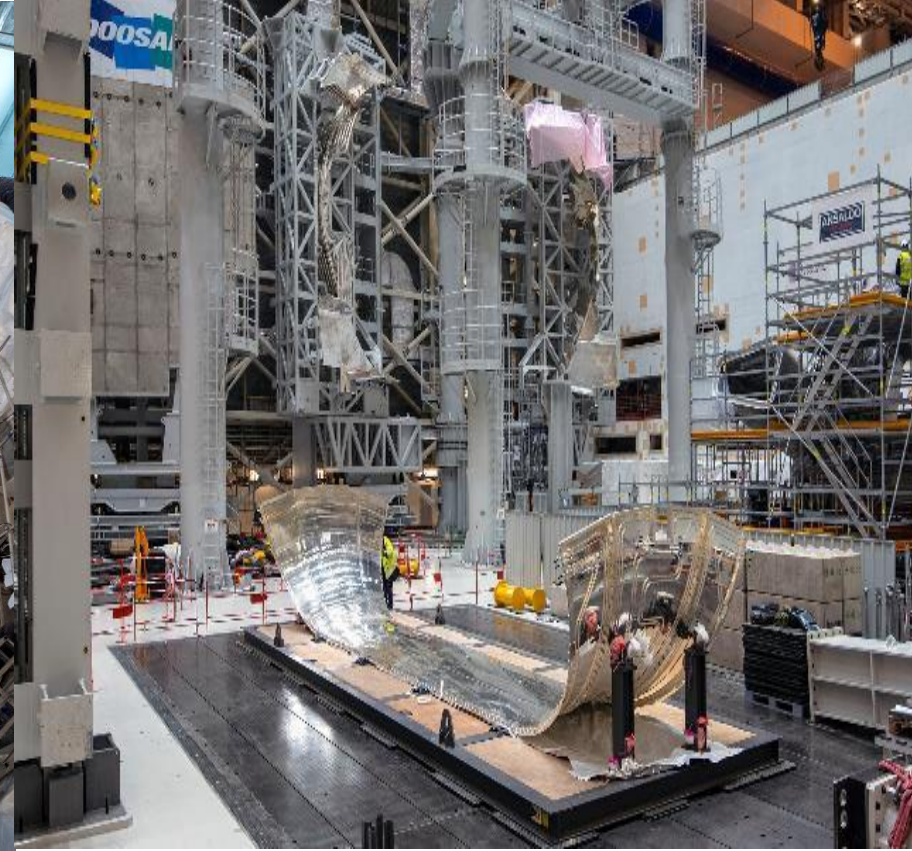
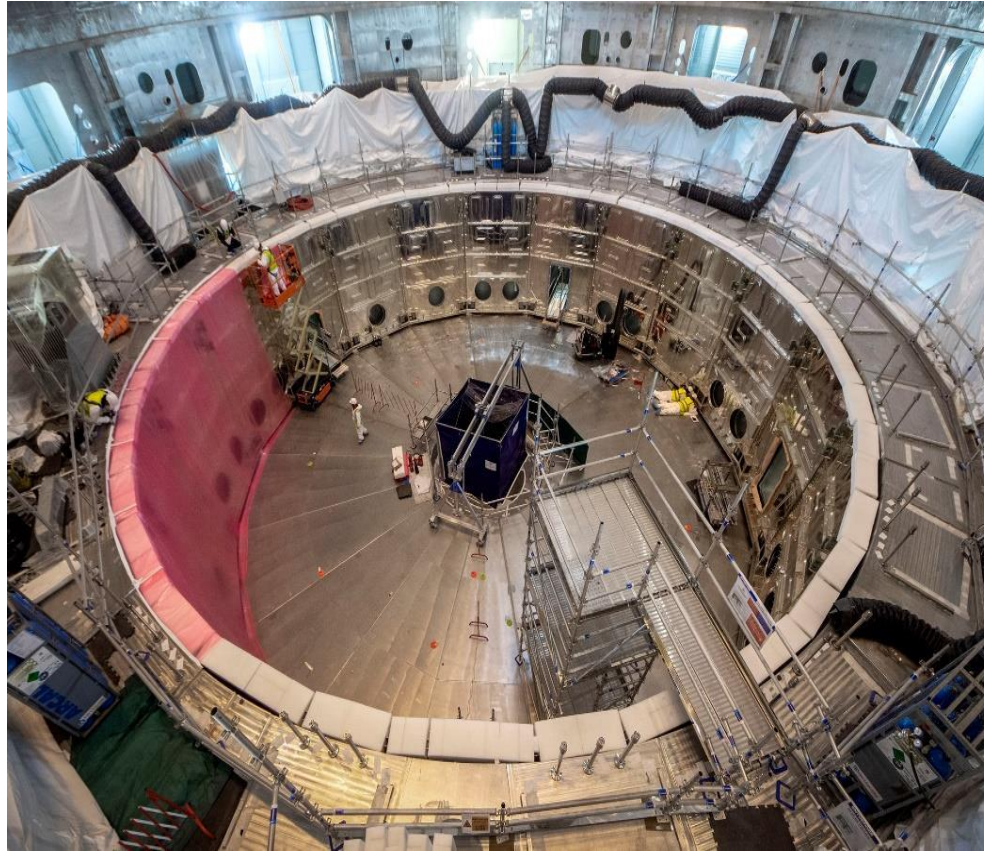
Final alignment was performed on 17 September within extremely tight tolerances: radial direction 0.14 mm; toroidal direction 0.25 mm; vertical direction 0.58 mm.

## SM#6 Lifting and Lowering (11 May 2022)



Industrial Opportunity Days 2022 – June 9<sup>th</sup> - 10<sup>th</sup> – Auditorium CAPODIMONTE Napoli – Sergio ORLANDI

# Manufacturing Updating



*The lower cylinder thermal shield is now installed at the bottom of the Pit*

*A silver-plated vacuum vessel thermal shield inboard section that will be exchanged in the coming month with the outboard right hand section presently held inside the sector sub-assembly tool (visible in the background)*



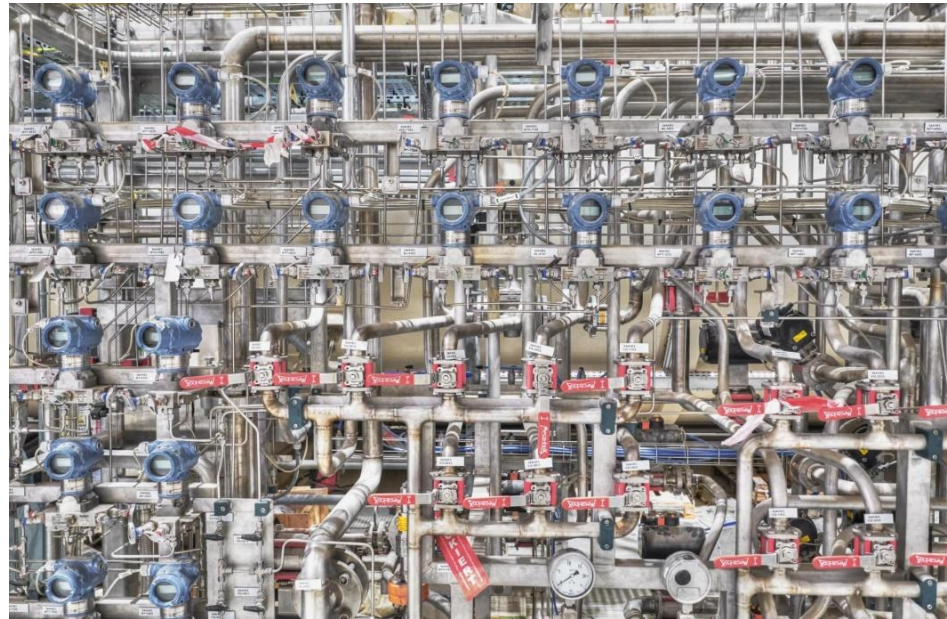
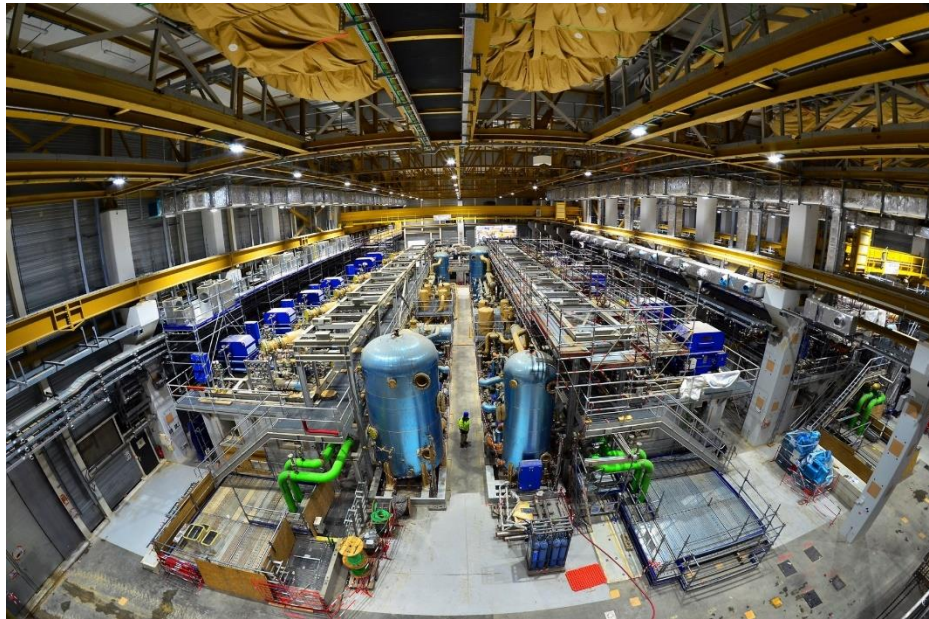
# Manufacturing Updating

## FIELD COILS - WINDING FACILITY



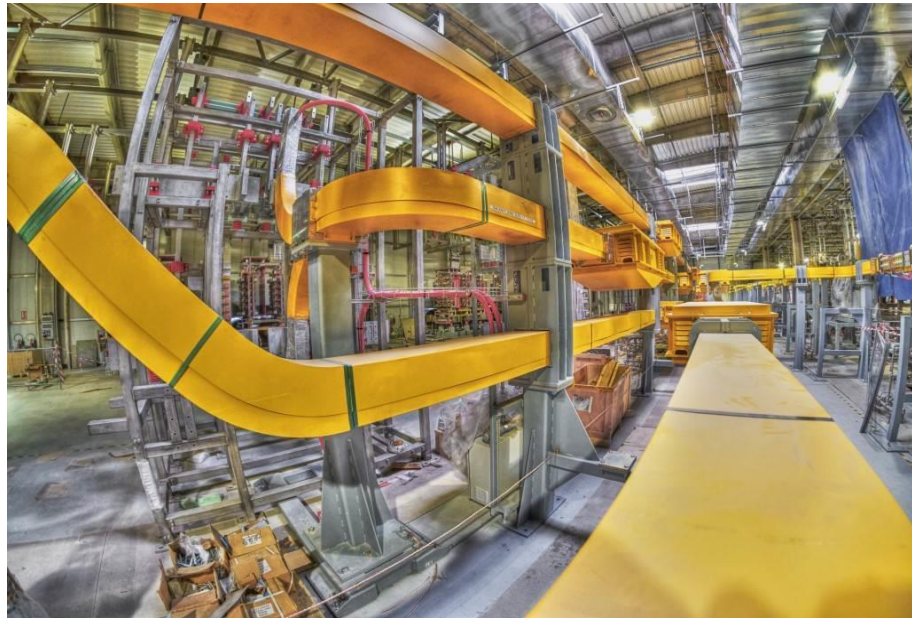
# Manufacturing Updating

## CRYOPLANT



# Manufacturing Updating

## POWER CONVERSION PLANT



Busbars

# ITER Project - Progress

## What to do in the next Years – Summary

- To assure on time delivery of in kind contribution for Machine assembly and Systems installation
- To assure progressive completion of systems commissioning as the BOP installation is completed (Electrical power Distribution, Coil Power Supply, Component Cooling Water, Cryogenic System, Chilled Water System , Bus Bars connections)
- To assure Machine Assembly Completion on quality , on time and on costs
- To assure Systems installation completion also inside the Tokamak implementing the same Model as per BOP on quality, on time and on costs;
- To assure Buildings Auxiliary completion in Design / Procurement / Installation and Commissioning on quality, on time and on cost;
- To assure global control of the Costs in Engineering, Procurement and Installation managing properly all contracts and related unplanned claims (installation Contracts, Engineering services, Procurement on authorized budget, Construction Management Advisor (CMA) Contract managed as Support to Owner;
- To assure proper evolution of Design of the Hot Cell Complex following the Conceptual Design Review of December 2021 according to the latest systems / buildings design requirements fixed by the IO and Stakeholders as a Whole.

# ITER : the way to look at the future

## Superconducting Cables

- One of ITER's magnets, the central solenoid, will produce a field of 13 tesla – 280,000 times Earth's magnetic field.
- Superconducting cables are becoming a preferred solution in nuclear fusion with respect to conventional busbar systems when very large electrical currents are transported over relatively long distances, thanks to:
- The much larger current densities: 200 A/mm<sup>2</sup> instead of 2 A/mm<sup>2</sup> for conventional busbars leading to a drastic reduction of footprint and weight.
- The mechanical flexibility of superconducting cables when compared to rigid busbars, simplifying installation & upgrade operations.
- The drastic reduction/ elimination of intermediate electrical joints (depending on length of the circuit) present in large numbers in conventional busbars.
- The elimination of energy losses in the powering system, making the nuclear plant overall efficiency higher.
- The displacement of the transition from room to cryogenic temperature from the 'hot' tokamak area to a 'cold' region of the power converters, where it can be more easily controlled and eventually maintained.
- The integration of the superconducting cable cooling system within the cryogenic plant of ITER, which would result in a further optimized solution, leading to a virtually 'maintenance-free' operation of the powering system.

# ITER: the way to look at the future

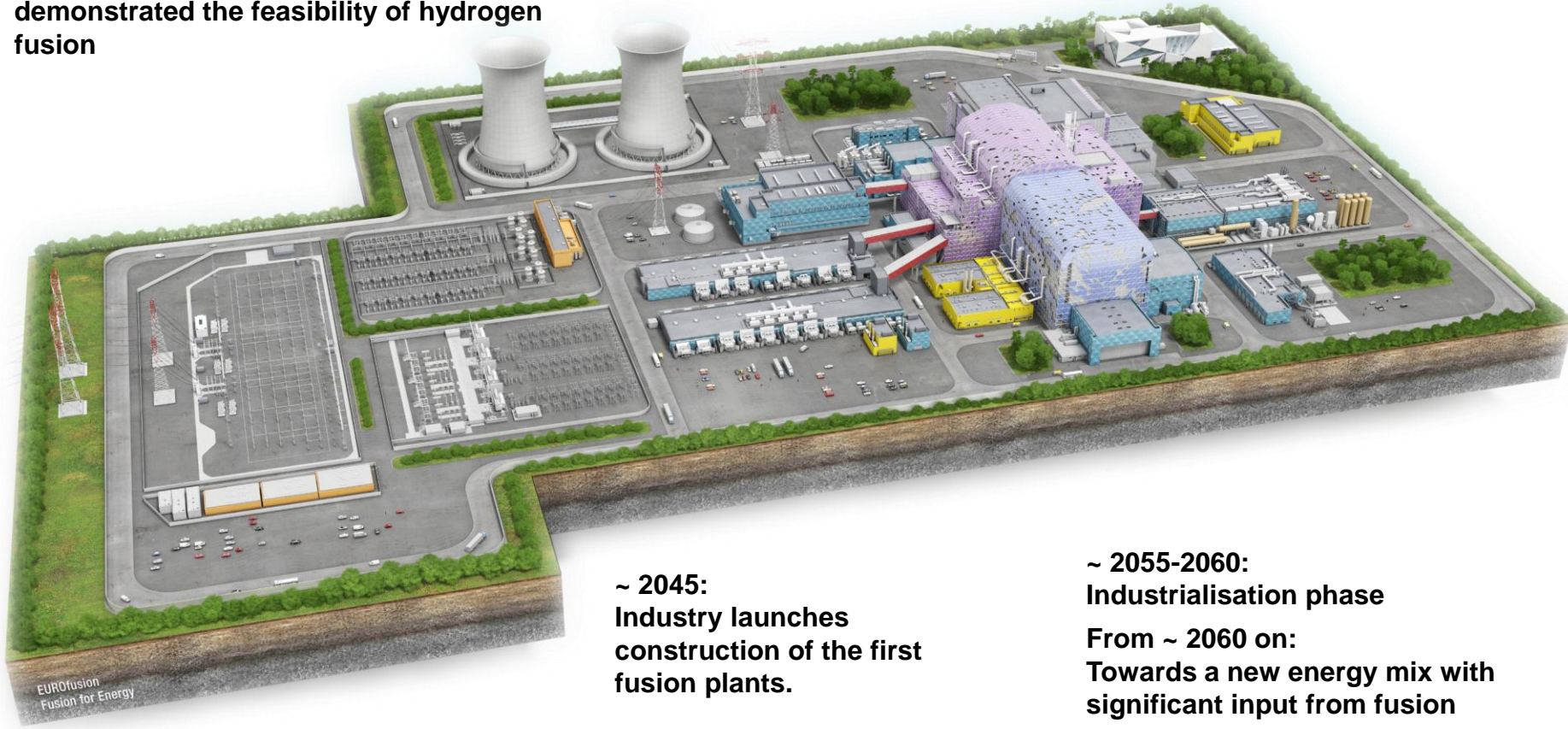
## Summary

- Today we are at the stage in which nuclear fusion can pass within the middle of the century from the experimentation phase to the demonstration phase.
- This awareness is pushing several private companies to invest in nuclear fusion, sometimes presented as the only alternative that meets all the requirements in terms of emissions and production. Today these realities owe their awareness to the choice that developed countries made decades ago, with the founding of ITER. In a time when there was still no talk of decarbonization, the choice to build a reality like that of ITER proved prescient, and still works today as a source from which to draw on to speed up the investment processes and construction of new experiments for fusion nuclear.
- For this reason, the need to continue investing in research and development is emphasized, in order to guarantee the realization within the middle of the century.

# Towards industrialization

~ 2040:

- Following 5 years of full power operations and system optimization, ITER will have demonstrated the feasibility of hydrogen fusion



~ 2045:  
Industry launches  
construction of the first  
fusion plants.

~ 2055-2060:  
Industrialisation phase  
From ~ 2060 on:  
Towards a new energy mix with  
significant input from fusion

# CONCLUSION

Achieving climate goals would theoretically be possible even without further investment in nuclear energy.

However, excluding this energy source from the equation would require a much larger mobilization of resources.

If between now and 2040 it were decided to stop any investment in nuclear power, it would be necessary to compensate for the lack of electricity production with a quantity of wind and solar energy equal to five times the total installed capacity in the last 20 years globally.

This is the main reason why European Union cannot miss the opportunity to introduce the Nuclear Energy into the Taxonomy





**Thank you  
for your attention**