ION BEAMS AND ACCELERATORS FOR BIOLOGY-ORIENTATED APPLICATIONS AND RESEARCH – CMU PRACTICES

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Abstract

Applications and researcr of ion beams and accelerators for the biology-orientated issues have been rigorously developed at Chiang Mai University (CMU), Thailand, the national ion beam and accelerator research center, for two decades. The work is highly multiple, touching equipment development, genetic engineering, materials science, analytical technology, cell and molecular biology, biomedicine, and life science. CMU has more than ten various types of ion accelerators and implanters with ion energy in the range of < keV - 20 MeV for the work in this direction. Relevant applications involved ionbeam-assisted gene/DNA transfer in bacterial, plant and mammalian cells, ion beam induced mutations in rice, horticultural plants, vegetables and bacteria, ion-bombardment altered cell adhesion on material surfaces, ion beam analysis of biological samples, ion beam lithography of biological microfluidic devices/patterns, and cyclotron-production of radiopharmaceuticals for diagnostic services. Research concerned covered physical mechanisms of ion-beam-assisted gene/DNA transfer into cells and ion-beam-induced mutations of cells, low-energy ion bombardment effect on DNA strand breaks including both experimental ultra-low energy ion bombardment of naked DNA and computer program simulations of ultra-low energy ion impact on DNA, single-ion irradiation of cells for hyper low dose effect on cancer cell death, and cyclotron manufacture of radiopharmaceuticals for multi-purpose diagnostics.

1. INTRODUCTION

Ion beam is a branch of physics. The objects or targets of ion beams can be every type of materials in principle, and hence certainly biological living matter and materials served for biology and medicine are included. Here, word 'biology' has a very broad range of contents, including not only pure biology (including plants, animals, and microorganisms, from body to cell to DNA) but also agriculture (including horticulture and food), medicine, life and health, and materials and devices for biology uses. Table 1 depicts the scope of ion beam biology. Being the unique ion beam center in Thailand, Chiang Mai University (CMU) has rigorously developed ion beam technology with the particular focus on biological applications. Based on the technical capabilities of our ion beam facilities which are low-energy (mostly, < 200 keV) ion implanters, our research has been following the low-energy-ion-beam train of thoughts. In comparison with high-energy ion beams which can normally only do mutation induction, the low-energy ion beams served as a special ion beam biotechnology tool [1] provide us with advantageous opportunities by the capabilities of performing multi-topics investigations, including not only mutation induction, but also ion-beam-assisted gene/DNA transfer, fundamental studies on ion-DNA interaction, as well as ion beam modification of biomaterials for medicine uses. In addition, CMU has a 1.7-MV accelerator applied for ion beam analysis of biosamples and ion beam lithography of micro-biodevices and a 20-MeV cyclotron working on pharmaceutical manufacture for medical diagnosis and therapy.

2. FACILITIES

The ion-beam/accelerator facilities at CMU for biology-oriented applications and research include 150-kV mass-analyzed (CMU1) [2], non-mass-analyzed horizontal (CMU2) [3] and vertical compact ion implanters [4],

Overall	Secondary	Tertiary	Objects/contents	Objectives	
umbrella	umbrella category category				
		Ion beam	Bacteria*	For genetic modification	
		assisted gene	Plants*	For genetic modification	
			Mammals*	Study stem cell therapy	
	Ion beam		Food crops*	Rice, wheat, corn, etc. for yield and quality improvements	
	genetics	Ion beam	Horticultural plants & vegetables*	Flowers and various vegetable species for quality improvements	
		mutation	Other economic crops and	Rubber, cotton, etc. for vield and	
		induction	environmental plants^	quality improvements; water weeds to	
			-	control the growth, etc.	
			Bacteria*	For gene identification	
			Insects^	Mosquito sterilization	
			Ion beam therapy	Cancers	
			Isotopes for diagnosis and	Cyclotron ion beam production of the	
			treatment*	isotopes	
				Enhancement of cell attachment	
		Ion beam	Ion beam modification of biomaterials*	Improve mechanical and chemical properties of artificial components for lifetime extension	
		biomedicine	Ion beam formation of	For drug or stem cell delivery	
			nanoparticles & patterns	For neuro cell patterning to study	
				brain neurology	
-	T 1		Ion beam lithography of	Fabrications of microfluidic devices,	
lon	lon beam		biomedicine micro-devices*	and lab-on-chips, etc.	
Beam	life science		Low-energy ion/plasma skin treatment*	For skin beauty and wound recovery	
Biology			Ion beam sterilization of hospital items^	Contaminated clothes and bed sheets, and disposals	
		Ion beam health safety	Ion beam irradiation health effects^	Study accelerator safety and nuclear accident dangers	
		Space travel irradiation risk assessment	Simulation of cosmic particle irradiation onto astronauts	Study the effect at high energy but low dose	
		Ion-cell	Ion irradiation of cells^	Study cell response to irradiation	
		interaction fundamentals	Single ion irradiation of cells^	Study bystander effect, hyper low	
		Ion-DNA	Low-energy ion hombardment of	Study DNA strand breaks e.g. single	
		interaction	DNA*	strand break (SSB) and double strand	
		fundamentals	Computer simulation*	break (DSB) and mutation patterns	
	-	Tissue or cells	Concentrations*	Normal beam	
		elemental determination	Mapping/imaging*	Microbeam	
		Environmental monitoring	Plant and animal cell element	For monitoring environmental changes	
	Ion beam		analysis^		
	biology	analysis	-	2	
	analysis	Biological	Analysis of archeological	Determine ages and study ancient	
-		archaeology	biological items*	climate, geological and environmental	
		analysis		changes	
		Analysis for food science & technology	Food quality and food container/package materials analyses^	For food safety monitoring	
	Ion beam treatments	Ion	Slowing decay of foods and	Benefit food industry	
		beam/plasma food	liquids^	-	
		sterilization			
		Ion beam nano-	Ion beam induction of	Fabrication of loss control fertilizers	
		structuring of	nanostructure for candidate	which are normal fertilizers mixed	
		materials	material agents	with the agents*	

TABLE 1. ION BEAM BIOLOGY SCOPE FRAME. *: CMU work implemented. ^: CMU work in plan.

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respectively, 220-kV Varian ion implanter, 30-kV bioengineering-specialized vertical ion implanter (CMU3) [5], 25-kV plasma immersion ion implanter (PIII) [6], 10-kV neutralized ion beam implanter [7], low-energy single ion implanter, low-energy Mark II broad-beam high-output ion source-based ion implanter, 1.7-MV Tandetron tandem accelerator, and 20-MeV (H⁻) cyclotron. Except the Varian ion implanter, the Tandetron accelerator and the cyclotron which are commercial machines, most of the facilities have been in-house developed. CMU1 has been applied to ion beam assisted DNA transfer and ion beam induced mutation, CMU2 and the compact ion implanter have been the main work horse for ion beam induction of mutations, the Varian implanter applied to ion beam assisted gene transfection in mammalian cells and studies of low-energy ion bombardment effect on naked DNA and physical mechanisms involved in gene transfer and mutation inductions as well as the single ion implantation, PIII applied to low-energy ion bombardment effect on implanter for high-output and broad beam application to mutation induction, the Tandetron accelerator with its beamline [8] applied in ion beam analysis of biological samples as well as microbeam application in lithography of biological micro-apparatus, and the cyclotron applied in production of pharmaceuticals for medical diagnosis.

3. APPLICATIONS AND RESEARCH

3.1. Ion-beam-assisted gene/DNA transfer

Ion-beam-assisted gene transfer was implemented, as the first application of ion beam biology at CMU, in the plant, bacterium, yeast and animal cells. These four types of cells have different cell envelope structures, as shown in Table 2, and the cell envelope is critical for ion beam assisted gene transfer. For different types of cells, ion beam conditions were adjusted to adapt the different cell envelopes, particularly in terms of the thickness, to make the gene transfer available. The general protocol of ion-beam-assisted DNA transfer includes steps of (1) specimen preparation, (2) specimen exposure to vacuum, (3) ion beam bombardment, (4) post-bombardment treatment, (5) transferring or transfection, and (6) observation and confirmation or analysis of the character expression of the transferred gene. Table 2 summarizes our experiments on ion-beam-assisted gene/DNA transfer or transfection in various types of cells. We also carried out studies on mechanisms involved in the process. We found that only when the cell envelope was appropriately tailored or modified by the ion beam to such a degree that the envelope permeability was enhanced but not severely damaged so that the cell could still be alive, DNA transfer could be successful. The cell envelope material is represented by cellulose, C₆H₁₀O₅. Manmade cellulose membranes were used to mimic the plant cell envelope for investigate the ion-beam induced materials modification. We found formations of bubbles, cracks, micro-craters and chain-scission on/in the membranes. These modified structures were speculated to play roles in enhancing the membrane permeability, which was then confirmed by measured increase in the diffusion coefficient of plasmid DNA through the membrane.

3.2. Ion beam induction of mutation

There is not a commonly applicable protocol of ion beam induction of mutation, while the protocol depends on the biological target, including the target type, plant or bacterium or yeast or even animal, and the target part, seed or tissue or cell. Nevertheless, in principle, the steps may include

- Preparation of the samples and specimens of seeds or tissues or cells
- Ion beam bombardment of the specimens
- Culture and growing of the bombarded material
- Observation and screening of the favorable variations
- Development of the selected variation to M2 and M3 generation to obtain mutants
- Stabilization of the mutants up to many generations
- Genetic analysis of the stabilized mutants
- Registration of the mutant lines to the government for official approval
- Distribution of the registered and approved mutant seeds to the production society for commercialization.

Cell types	Plant Animal		Bacteria	Yeast
Schematic of the cell	Nucleus Cell wall Plasma membrane	Nucleus Plasma membrane	(a) Gran-positive bacteria (c) Gran-galive	Criegtam Naciona Chiline al val Vacobi Vacobi
Cell envelope thickness	$0.1-10\;\mu m$	10 nm	(a) Gram-positive: 20 – 80 nm, (b) Gram- negative: 20 nm (bacterial cell as prokaryote has no nucleus)	10 – 100 nm
Cell example	<i>Curcuma</i> embryo	HEp-2 human laryngeal epitheloid cancer cell	Escherichia coli (E. coli) strain DH5α	Saccharomyces cerevisiae strain W303C
Ion beam	$\begin{array}{c} \text{Ar}^{+},\text{N}^{+};1530\\ \text{keV};5\times10^{14}-3\times\\ 10^{16}\text{ions/cm}^2 \end{array}$	N ⁺ ; 7-28 keV; $10^{15} - 10^{16}$ ions/cm ²	Ar ⁺ , N ⁺ ; 26 keV; 0.5, 1, 2, and 4×10^{15} ions/cm ²	N ⁺ ; 50- and 60- keV; 1 – 100 × 10 ¹⁵ ions/cm ²
Exogen-ous molecule	Neutral Red (NR) vital dye	Plasmid pEGFPN2	DNA plasmids: pGEM2, pGEM-T easy, pGFP, pUC18, p35s and pBI221	pYGFP and pYlip plasmids
Key results [ref]	NR molecule penetration depends on beam condition and cell type [9,10]	Only 14 keV, 3 × 10 ¹⁵ ions/cm ² achieved transfection [11]	At fixed ion energy, the successful gene transfer, indicated by gene color expression and antibiotic survival, assisted by ion beam bombardment depends on the ion species, fluence, and the DNA size [12,13]	50-keV with 5, 10 and 20 \times 10 ¹⁵ ions/cm ² achieved successful gene transfer [14]

TABLE 2. CELL ENVELOPE STRUCTURES AND ROUGH THICKNESSES OF PLANT, BACTERIUM,YEAST AND ANIMAL CELLS# (not in scale).

[#]The information can be easily found from many textbooks and websites.

As rice is the staple of Thailand, induction of rice mutation breeding has naturally become the first choice of the ion beam mutation research. Table 3 summarizes the experiments that have been carried out at CMU in this aspect. In all of the experiments, special technical cares were generally taken. Prior to the ion beam treatment, to break the rice dormancy, the rough seeds were first incubated at 49°C for 5 days. The incubated seeds were manually dehusked to expose the embryos and individually placed in holes of special rice seed sample holders in such a way that the embryos were faced to the ion beam incident direction. From our experiments, the mutation induction frequency was found around orders of 0.1-1‰. Up to now we have had 15 Thai Jasmine rice mutants induced by ion beams, namely, HyKOS3, HyKOS3-1, HyKOS16, HyKOS21, HyKOS22, FRK-1, MSY-1-2, MSY-1-3, MSY-4, OSSY-22, OSSY-23, MRD6-11 MRD6-12, OSSY-8 and OSSY-25 already registered and approved following the Plant Variety Act, B.E. 2518 and the Plant Variety Protection Act, B.E. 2542, Department of Agriculture, Royal Thai Government, Thailand.

We have also worked on other plants and organisms including flowers, vegetables and bacteria for mutation induction. On flowers, some information regarding the experiments is summarized in Table 4. Mutations at the DNA level was also confirmed [26]. On vegetables, mutation induction in the purple yard long bean (*Vigna unguiculata* ssp. *sesquipedalis*) cv. Nan1 was conducted using 80-keV N-ion beam to a fluence of 3×10^{17} ion/cm² to implant the bean seeds [28]. After planting to M3, mutants showed dark purple pods, earlier flowering, higher yield with more pod numbers per plant, longer pods, and higher pod weight [28]. On bacteria, cells of *Bacillus licheniformis*, which was shown to suppress conidia germination of the fungus and reduce symptoms caused by the disease *in planta*, were bombarded by N-ion beam at energy of 28–50 keV to a fluence range of $1-10\times10^{15}$ ions/cm². After this treatment, one mutant was found which had lost its antagonistic property. Molecular biology analysis identified the gene involved in the property expression [29]. The gene was transferred into yeast cells which were then conveniently applied in protection of the flowers from fungal infection [30,31].

Why low-energy ion beam bombardment of seeds can induce mutation has been always curious, as the seed coat is thicker than the ion range. We thoroughly studied the mechanisms and found the possibilities. We can now depict the entire process of low-energy heavy ion irradiation of crop seeds for mutation induction, as schematically shown in Fig. 1.

3.3. Low and ultra-low energy ion bombardment of DNA

The ion energy which is originally low loses in the traveling paths through the materials of the cell envelope and substance inside the cell to a further low level and finally the ion energy deposition onto DNA to change DNA for mutation induction dominantly occurs around the Bragg peak and hence the ion energy becomes very low at this stage. To understand what happens at this final stage of ion implantation to DNA, studies on very low energy ion bombardment effects on DNA changes are necessary. We carried out investigations on the calculation of the low-energy ion range in DNA [32], ion bombardment using ions at low energy, around keV (Table 5), and ultralow energy, down to 10 eV (Table 6), using various ion species and looking for ion beam condition thresholds of inducing double strand breaks (DSBs), and computer simulations.

Rice	Ion beam	Phenotypic variation	Genetic variation
Thai purple rice	60-kV accelerated	2 mutants obtained from 1×10^{16}	Additional DNA fragment
(Oryza sativa indica	mixed N-ions;	ions/cm ² : green pigment appearing in	encoding partial sequence of
strain Purple);	Fluences: 1, 4, and 8 \times	the leaf blade and stem sheath	protein belonging to members
400 seeds/fluence.	10^{16} ions/cm ² ;		of P450 protein family
[15]	Facility: CMU2		
		Mutants obtained: PKOS1 (60 kV, 2×10 ¹⁷ ions/cm ²):	Additional fragments, BKPK10450 and BKPU15400, detected
Thai iasmina riaa	Mixed N ions at 60	photoperiod insensitive and short in	by PCP reaction in PKOS6
(Orwza sativa I ov	125 keV:	Stature. TKOS4 (80 kV, $8 \times 10^{16} \text{ ions/cm}^2$):	belonging to members of
(Oryza Sativa L. CV.	Eluences: 1×10^{16}	nhotoperiod incensitive tall and	anthogyanin and cytochrome
800 seeds/fluence	$5 \times 10^{17} \text{ ions/cm}^2$	early-flowering	P450 respectively
[16]	Facility: CMU2	BKOS6 (60 kV 2×10^{16} ions/cm ²):	Expressions of transcripts of
	raemty. ettro2	nhotoperiod insensitive short early	genes in the semidwarf and
		maturing	spindly mutants
		HvKOS1: photoperiod-insensitive	correlated with genes OsSPY
		short and late-flowering [17]	and 14-3-3 respectively [18]
Thai jasmine rice	Mixed N-ions	Mutant: BKOS: strikingly short.	Anthocyanin synthase
(Oryza sativa L. cv.	accelerated by 60 kV;	photoperiod-insensitive, deep purple	enzyme expressed (but not in
KDML 105);	Fluence: 4×10^{16}	color in multiple tissues	wild type) [19]; the highest
4,800 seeds.	ions/cm ² ;	1	total phenol content and
[19]	Facility: CMU2		improved antioxidant
	-		activities [20]
Primary ion-beam-	Mixed N-ions	Mutant HyKOS21: photoperiod	The lipid peroxidation level
induced mutant	accelerated by 60 or 80	insensitivity, semi-dwarfness, high	of the mutant seeds the
BKOS6 of Thai	kV;	yield potential, the highest seed	lowest; lacked expression of
jasmine rice (Oryza	Fluence: 1, 2×10^{16}	storability among 7 tested varieties	lipoxygenase isoenzyme <i>lox1</i>
sativa L. cv. KDML	ions/cm ² ;	with a seed germination percentage	and <i>lox2</i> and expressed only
105); 6,000 seeds.	Facility: CMU2	nearly two times as that of the	<i>lox3</i> in seeds
[21]		original KDML 105	
		23 mutants from KDML 105 and 6	Polymorphisms distinguished
TT1 · · · ·		mutants from BKOS6 (for details in	from that of KDML105; four
That jasmine rice	Mixed N-ions	phenotypes, refer to [22])	additional fragments in
(Oryza sativa L. cv.	accelerated by $60, 80,$		mutant profiles encoding
$\begin{array}{c} \text{KDWL 105};\\ 22.800 \text{ soods} \end{array}$	100 KV;		viald characteristics [22]
6 000 BKOS6	ions/cm ²	Hykos22 (brad up to M8 generation	Genetic changes confirmed
seeds	Facility: CMU2	obtained under the beam condition of	by established microsatellite
[22 23]	raemty: enroz	60 kV and $2 \times 10^{16} \text{ jons/cm}^2$): drought	DNA markers suggesting
[22,23]		tolerance + high vield in contrast to	both insertions and deletions
		original KDML 105 and drought	induced by ion bombardment
		tolerant check variety. CT9993 [24]	[24]
Sangvod	Mixed N-ions	7 mutants: photoperiod insensitive.	Point mutations and deletion
Phatthalung (SYP)	accelerated by 50 kV:	shorter, higher number of panicles.	present in the examined
rice variety (Oryza	Fluence: 4×10 ¹⁶	better water absorption index and	locus; genetic changes were
sativa L. cv.	ions/cm ² ;	pasting properties, resulted in an	polymorphic, leading to
Sangyod	Facility: non-mass-	increased rice vermicelli production	possible additional genetic
Phatthalung); 7,000	analyzing vertical	yield	changes and differences
seeds. [25]	compact ion implanter		among the mutants

TABLE 3. A SUMMARY OF THE EXPERIMENTS ON LOW-ENERGY ION-BEAM-INDUCED RICE MUTATIONS.

In order to obtain ultra-low-energy ion beam, we designed and constructed a deceleration lens [48]. The results experimentally confirmed that ion irradiation of naked DNA at energy as low as the order of 10 eV could definitely induce DNA strand breaks in terms of SSBs and DSBs, depending on ion energy, fluence, ion mass and inertia, generally speaking, the higher the energy and fluence, the heavier the mass and the more active the ion, the easier the induction, with correlated thresholds discovered [41]. Computer simulations were also performed to touch the molecular levels. Monte Carlo methods [43], molecular dynamics [44,45] and Geant4-DNA software [46] were applied, respectively. An important result obtained is that ion irradiation effect on DNA changes is not random but preferential.

Flower species (Ref.)	Samples	Ion beam condition	Variations/Mutations
Dendranthema morifolium (Chrysanthe- mum), the variety Reagan Dark [26]	Receptacles, 10 pieces/fluence	60-keV N-ions, fluences of 1, 2, 4, 6 and 8×10 ¹⁶ ions/cm ² (150-kV mass- analyzed heavy ion implanter)	14 plants with steak on petal; 1 plant with color change (under 4×10 ¹⁶ ions/cm ²): (a) Control. (b) Mutant
<i>Rosa</i> hybrids [26]	Internode sections well wound by parafilm	60, 80 and 100-keV N-ions, fluences of 1, 5 and 10×10 ¹⁶ ions/cm ² (150-kV mass- analyzed heavy ion implanter)	3 plants with flowers having more petals (under 80 and 100 keV, 1×10 ¹⁶ ions/cm ²)
<i>Petunia</i> , the variety Dream Midnight Blue [26]	F ₁ hybrid seeds Seed size: ≤ 0.5 mm	60-keV N-ions, fluences of 1, 2, 4, 6, 8 and 10×10 ¹⁶ ions/cm ² (150-kV mass- analyzed heavy ion implanter)	On average 10% plants malformed (a) Control. (b) Mutant (under [6] 0 ¹⁶ ions/cm ²)
Clitoria ternatea L., Butterfly pea [27]	Seed size: 0.1 mm (scale bar: $20 \ \mu m$) A: control, B – F: 1, 2, 4, 8, and 12×10^{16} ions/cm ² , respectively	50-keV N-ions, fluences of 1, 2, 4, 8, and 12×10 ¹⁶ ions/cm ² (220-kV Varian ion implanter)	In M1, 1/150 mutated in dwarf character (at 12×10 ¹⁶ ions/cm ²), and in M2 and M3 (photo below), mutants drastically reduced the climbing habit with smaller leaves and flowers.

TABLE 4. A SUMMARY OF INFORMATION ON FLOWER EXPERIMENTS.



Fig. 1. Schematic (the cross section of a plant cell, including, from left to right, outside of the cell, the cell envelope and the nuclear DNA, not in scale) of the process and probability of low-energy heavy ion beam irradiation induction of mutation. $\textcircled{} \rightarrow$ represents an ion with its incident direction. The number of ions and the ion energy are decreasing from left to right, and down to DNA, both become ultra-small and low, due to the ion loss in the interaction with the materials in the path and the energy loss.

3.4. Ion bombardment modification of biomaterial surface for human cell attachment

One of the biological properties on the material surface is human cell attachment which is sometimes required such as in cases of artificial components but sometimes avoided such as in cases of wound dressings. Ion bombardment treatment of the biomaterial surface has been developed as an effective method for the biomaterials modification. In our experiment [47,48], the ion bombardment was operated using the PIII machine with nitrogen or argon as the working gas. The biomaterial was artificially fabricated chitosan membranes, $C_6H_{11}O_4N$. The cell lines were human skin (or dermal) fibroblasts F1544 and amelanotic melanoma cell line C32, skin cancer cells. The results showed that Ar-PIII had an enhancement effect on the cell attachment while N-PIII had an inhibition effect. The cell filopodia more liked to extend and spread on the Ar-treated surface while the filopodia had footknobs to anchor their development on the N-treated surface.

Particle	Energy	Fluence	Facili	Main results	Ref.
species	(keV)	(ions/cm ²)	ty		
(Vacuum only)	0	0	PIII cham- ber	Low pressures only induced SSBs but no DSBs, mainly depending on the pressure change rate but not the pressure itself; low pressures had no effect on mutation induction in DNA-transferred <i>E. coli</i>	[33]
N and Ar ions	2.5 and 5, respect- tively	$3, 6, 9 \times 10^{13}$	CMU3	SSBs and DSBs increased with increasing of the fluence; lighter and active N-ions more effective than heavier and inert Ar-ions in inducing DNA changes; mutation induced in the changed DNA transferred <i>E. coli</i>	[34]
N and Ar ions	0, 1.25, 2.5 keV (bias: 0 and -2.5 kV)	$\begin{array}{c} 0, 10^{11}, \\ 10^{12}, 10^{13} \end{array}$	PIII	SSBs increased with increasing of the fluence, while no DSBs observed; in the DNA transferred <i>E. coli</i> , mutation induction only observed for biased (1.25 and 2.5 keV) PIII bombarded DNA but not for un-biased PIII bombarded DNA; DNA sequences differed in some fragments between original and bombarded DNAs	[35]
N and Ar ions and neutrals	2.5 keV	$10^{11}, 10^{12}, 10^{13}$	Ion beam neutral -lizer	Charged and neutralized ion beams produced similar amounts of DNA changes in SSBs and DSBs, but ion bombardment had more probability to induce mutation in the DNA transferred <i>E.</i> <i>coli</i> ; heavier Ar-ions induced the bacterial mutation more than lighter N-ions did, increased with increasing of the fluence	[36]
N ions	Negative bias: 2.5, 3.5, 5, 7, 9 kV	0.5, 1, 2, 4, 6×10^{15}	PIII	The bombarded DNA- and <i>lacZ</i> -gene-fragment-transferred <i>E. coli</i> mutation was induced with the frequency linearly proportional to the ion energy and fluence; ion bombardment induced damage to the <i>lacZ</i> gene was identified as the dominant mutation source; the DNA mutation types were dominated by the base substitution and cytosine had the highest radiation-sensitivity	[37]*

TABLE 5. A SUMMARY OF EXPERIMENTS ON LOW-ENERGY ION BOMBARDMENT OF NAKED DNA (unless *-marked that is pUC19 which is similar to pUC18 but the MCS region is reversed, all are pGFP).

3.5. Ion beam lithography for microfluidic biochips

Two economic MeV-ion microbeam techniques, programmable L-shape blade micro-aperture collimated microbeam and tapered capillary microbeam, have been developed for application in microfluidic biomedical device fabrications [49]. In the L-shape blade micro-aperture system [50], the combination of the movements of the pair of the blades in X- and Y-directions realizes a micro-aperture which controls the microbeam in a μ m-rectangular/square shape with a size down to 1 μ m in minimum. The materials irradiated included positive or negative tone poly(methyl methacrylate) (PMMA), poly(dimethylsiloxane) (PDMS) and amorphous silica (SiO₂). Some examples of applications in MeV-microbeam lithography of microfluidic devices using the L-shaped micro-aperture have been reported [50,51,52]. In the tapered glass microcapillary system [49,53,54], the tapered glass capillary tube is mounted on a holder plate whose position is adjustable by using a pair of micro-linear translation stages for alignment. In MeV-proton lithography, normally the capillary microbeam had a relatively higher beam current or intensity due to a focusing effect, while the aperture microbeam had a more homogeneous distribution of the beam intensity in the beam spot.

Ion	Ion energy	Fluence	Main results	Ref.
species	(eV)	(ions/cm ²)		
species				
N_2^+	64, thus 32	1015	DSBs induced	[38]
	for final N ⁺			
Ar^+	242, 304,	10^{15}	SSBs induced only, but no DSBs observed	[39]
	407, 510		•	
Ar^+	50, 100, 300,	$1, 2, 4 \times$	SSBs and DSBs induced. The induction of the DNA form changes was	[40]
	750, 1000	10^{15}	ion energy and fluence dependent: the ion energy and fluence thresholds	
			for DNA change from the supercoiled and relaxed forms to the linear	
			form were 750 eV for 2×10^{15} ions/cm ² or 1 keV for 1×10^{15} ions/cm ²	
			respectively	
TT +	100 200	1.0.4.		F 4 1 7
He	100, 300,	1, 2, 4 ×	The ion energy and fluence thresholds, in terms of the areal energy	[41]
	1,000, 1,500;	1015	density, to induce DNA DSBs were found to be 300 eV/A^2 and $100-150$	
N^+	26, 52, 100,		eV/Å ² for He- and Ar-ion (from the result obtained from the study shown	
	400, 600,		in the row above) bombardments, respectively, and lower for active N-	
	2.000		ions	
C^+	50, 100, 300	$1, 2, 4 \times$	DSBs induced, depending on the ion energy and fluence. The threshold	[42]
		1015	of C-ion beam conditions for DSB occurrence was found to be a	
			minimum energy of 50 eV with fluence 4×10^{15} ions/cm ² , or a minimum	
			fluence of 1×10^{15} ions/cm ² with ion energy 100 eV or higher	
			nuclice of 1^10 ions/cm with ion energy 100 eV of higher	

TABLE 6. A SUMMARY OF EXPERIMENTS ON ULTRA-LOW ENERGY ION BOMBARDMENT OF NAKED DNA, pGFP, APPLYING THE DECELERATION LENS.

3.6. Ion beam analysis of biological living materials

We mainly applied particle induced X-ray emission (PIXE) to analyze various biological samples. We used macro beam for measurements of the elemental concentrations of rice grains including ion-beam-induced mutants, human blood, medicinal plant tissues including roots, stems and leaves, and human cardiac muscle, etc. [55], while using capillary microbeam for elemental concentration mapping of plant leaves, particularly focusing on the crossing area between the veins and laminas [56]. Cooperated with Kyoto University, Japan, we also carried out secondary ion mass spectrometry (SIMS) analysis of bio-macromolecules (see next part).

3.7. SIMS (Secondary Ion Mass Spectrometry)

Preliminary work on conceptual designing and construction of SIMS systems was carried out for analysis of biomolecules at CMU. There were two versions of the ion mass separation of the spectrometer proposed based on the time-of-flight (ToF) technique [57] and the quadrupole mass analyzer [58]. In SIMS analysis of biomolecules, we cooperated with Kyoto University utilizing their home-developed combined gas-cluster ion beam (GCIB) + quadrupole-ToF (Q-ToF) tandem mass spectrometer (MS/MS) SIMS system, or GCIB-Q-ToF (MS/MS) SIMS [59]. In the experiment, GCIB bombarded large biomolecules and MS/MS siMS analyzed produced molecular fragments [60]. The biomolecules were DSPC (1,2-distearoyl-sn-glycero-3-phosphocholine, C44H88NO8P, monoisotopic molecular weight 789.6 Da), angiotensin II (C50H71N13O12, monoisotopic molecular weight 1045.5 Da) and leucine enkephalin. The secondary ion products from these biomolecules under Ar-cluster ion beam (Ar₂₀₀₀⁺) bombardment at energy of 10 keV were investigated. The protonated molecular ions [M+H]⁺ at high masses and fragment species were observed. The secondary ion yield (SIY) tendencies of the dissociated DSPC, angiotensin II, and leucine enkephalin ions as a function of the collision energy were studied.

3.8. Cyclotron for medicine

The objective of the PET/CT & Cyclotron Center, CMU (PCCCMU) is to provide high standard healthcare technology to patients in Thailand's northernmost regions, and to deliver improved diagnoses and therapeutic treatments for cancer and other chronic diseases like cardiac and dementia. In addition to capacity building, we have established a new 200-m² PET radiopharmaceutical laboratory, complete with a 20-MeV cyclotron, five hot cells for PET radiopharmaceutical synthesis, a solid target for Cu-64, I-123 and I-124. The cyclotron contributes in two main directions to radiopharmaceuticals for diagnostic services and research. Table 7 lists the isotopic radionuclides and radiopharmaceuticals produced at PCCCMU with their relevant properties and applications [61].

3.9. Single ion irradiation of cells

In cooperation with the Surrey Ion Beam Centre (SIBC), we used the SIBC nanobeam line to carry out single ion irradiation of cells [62]. Chinese hamster V79 cell line was used as a human cancer cell substitute. The ion was 3.8-MeV proton and both single ion and broad beam irradiations were adopted for comparison. After irradiation and cell incubation, the number of surviving colonies as a function of the number of the irradiating ions was measured for the cell survival fraction curve. A lower survival for the single ion beam irradiation than that of the broad beam case was observed, implying the hypersensitivity for the cell to respond to ultra-low dose and bystander effect, which was lacked in the broad beam irradiation.

TABLE 7. ISOTOPIC RADIONUCLIDES AND THEIR RADIOPHARMACEUTICALS PRODUCED AT PCCCMU AND RELEVANT PROPERTIES AND BIOMEDICAL APPLICATIONS. β^+ : positron emission. EC: electron capture.

Isotopic	Target	Nuclear	Ion	Half	Decay mode	Radio-	Examples of
radio-	material	reaction	energy	-life	(% propor-	Pharmaceu	biomedical
nuclide			(MeV)		tion)	-tical	applications
	O-18			110		¹⁸ F-FDG	Glucose metabolism
¹⁸ F	enriched	$^{18}O(p,n)^{18}F$	3-16	min	β ⁺ (97), EC(3)	¹⁸ F-PSMA-	Prostate cancer
	water (¹⁸ O-					1007	
	$H_2O)$					¹⁸ F-NaF	Bone scintigraphy
¹³ N	H ₂ O+5mM	$^{16}O(p,\alpha)^{13}N$	7-16	9.97	β+(100)	¹³ N-	Myocardial perfusion
	ethanol			min		Ammonia	imaging (MPI)
						¹¹ C-	Amino acids
						Methionine	metabolism
^{11}C	$N_2 +$	$^{14}N(p,\alpha)^{11}C$	3-13	20.4	$\beta^{+}(100)$	¹¹ C-Choline	Biosynthesis of
	$0.5\%O_{2}$			min			phospholipid
							Cell oxidative
						¹¹ C-Acetate	metabolism, prostate
							and liver tumors
¹⁵ O	N_2	$^{14}N(d,n)^{15}O$	0-8	122	$\beta^{+}(100)$	¹⁵ O-Water	Myocardial perfusion
				sec			imaging (MPI)
^{124}I	$^{124}\text{TeO}_2 +$	124 Te(p,n) 124 I	9-14	4.18	β ⁺ (22),	¹²⁴ I-NaI	Thyroid diagnostics
	5%Al ₂ O ₃			days	EC(78)		

4. SUMMARY

Ion beams and accelerators at CMU have been vigorously applied in biology-oriented fields, covering genetics, biomaterials, biomedicine devices, biological analysis, and medicine, etc. Our experiments and research have demonstrated significant potentials of ion beams and accelerators in service of something more related to human lives and thus socioeconomics.

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