

Development of advanced vacuum and wall conditioning technologies for extending plasma pulse duration for EAST

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Outline

□ Introduction

□ Upgraded PFMs and structure

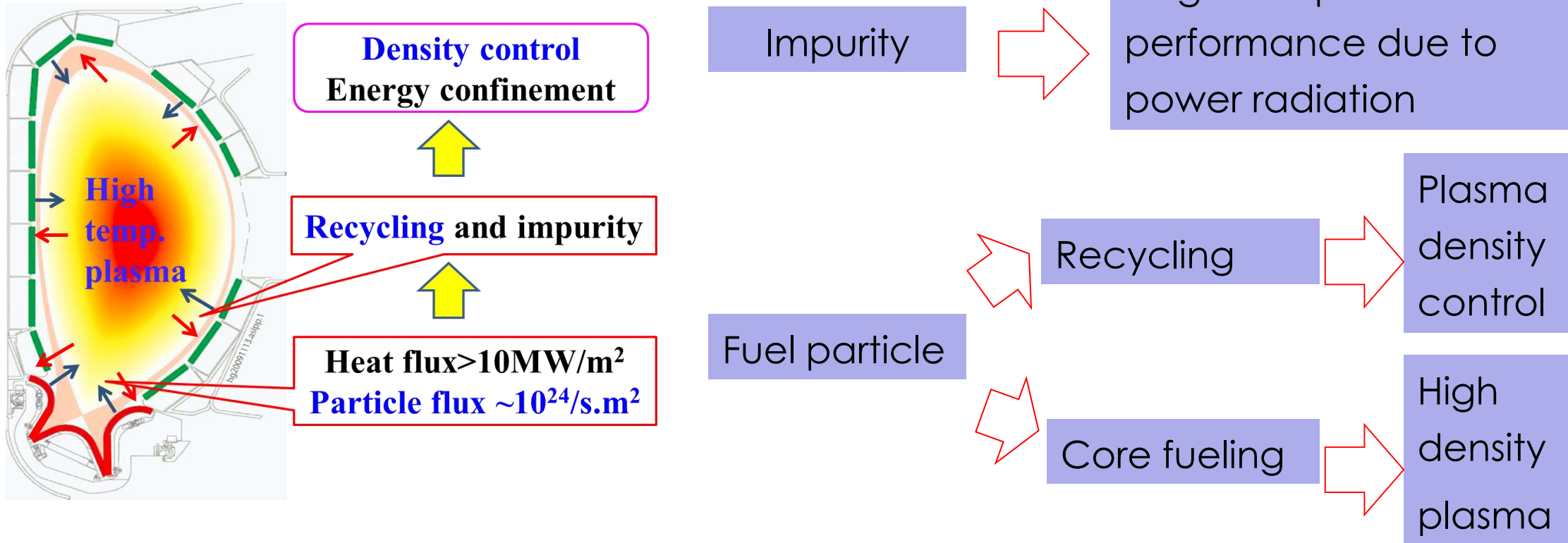
□ Enhanced pumping and fueling capability

□ Advanced wall conditionings

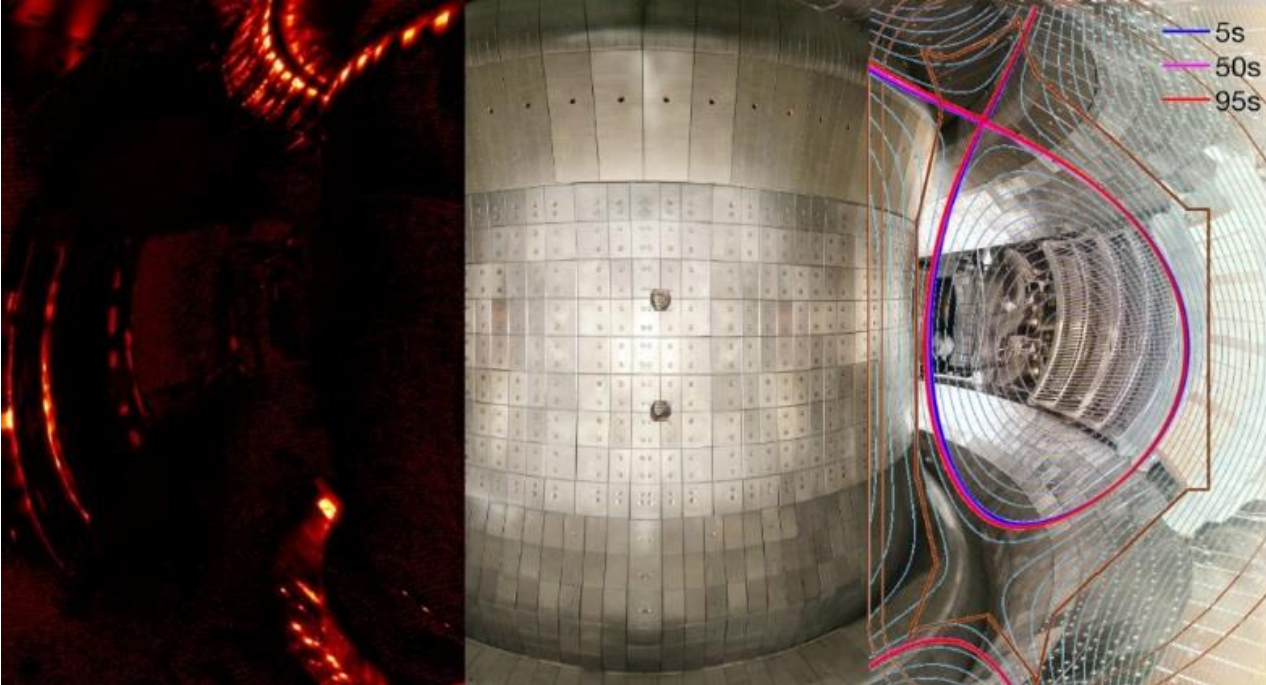
□ Summary and outlook

Fuel and impurity particle control of fusion device

- Control of fuel and impurity particle is very key to long pulse, high performance plasma operation.



EAST towards a long-pulse SS operation



Aiming to: long pulse high-performance discharges

EAST Targets

100s&10MW

400s H mode

1000s plasma

ITER-like configuration (DN, USN, LSN)

$R=1.7-1.85\text{m}$, $a=0.4-0.45\text{m}$, $B_T=3.5\text{T}$

Main Missions

- Play the key role for understanding advanced SS plasma physics.
- Provide valuable data bases for ITER and DEMO under SSO condition.

Advanced vacuum and wall conditioning to reduce fuel particle recycling and impurity content, providing a valuable reference for future fusion devices.

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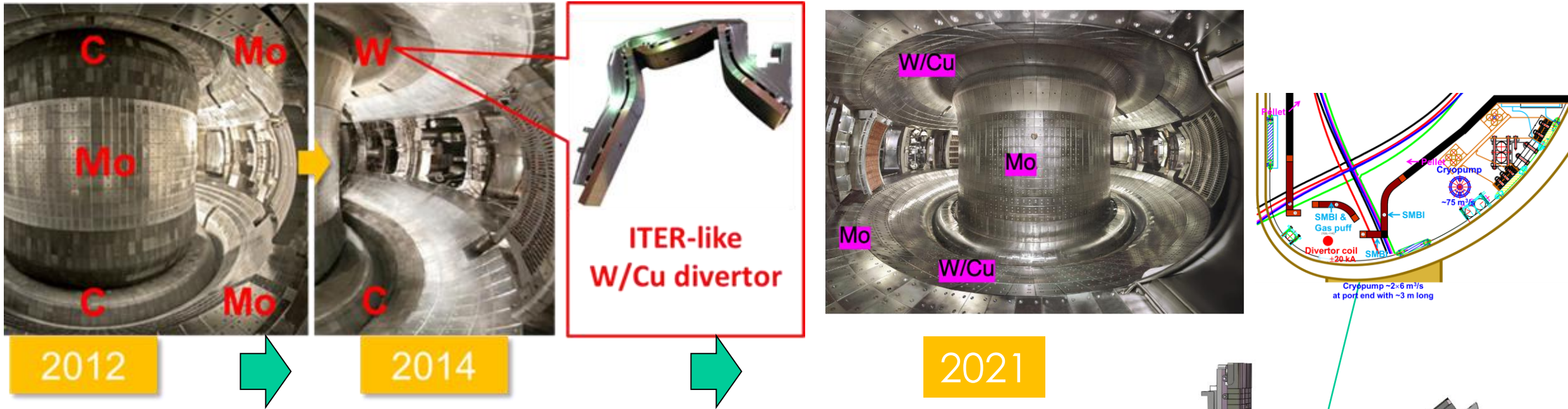
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□ Summary and outlook

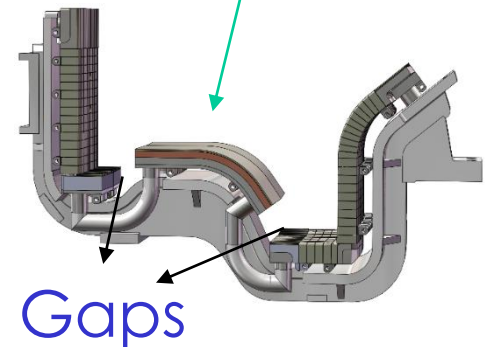
New W divertor for enhanced power & particle exhaust

- Enhanced particle exhaust capability: Larger gap between targets increase conductance of tube



- Facilitate both LSN and DN, flexible strike point

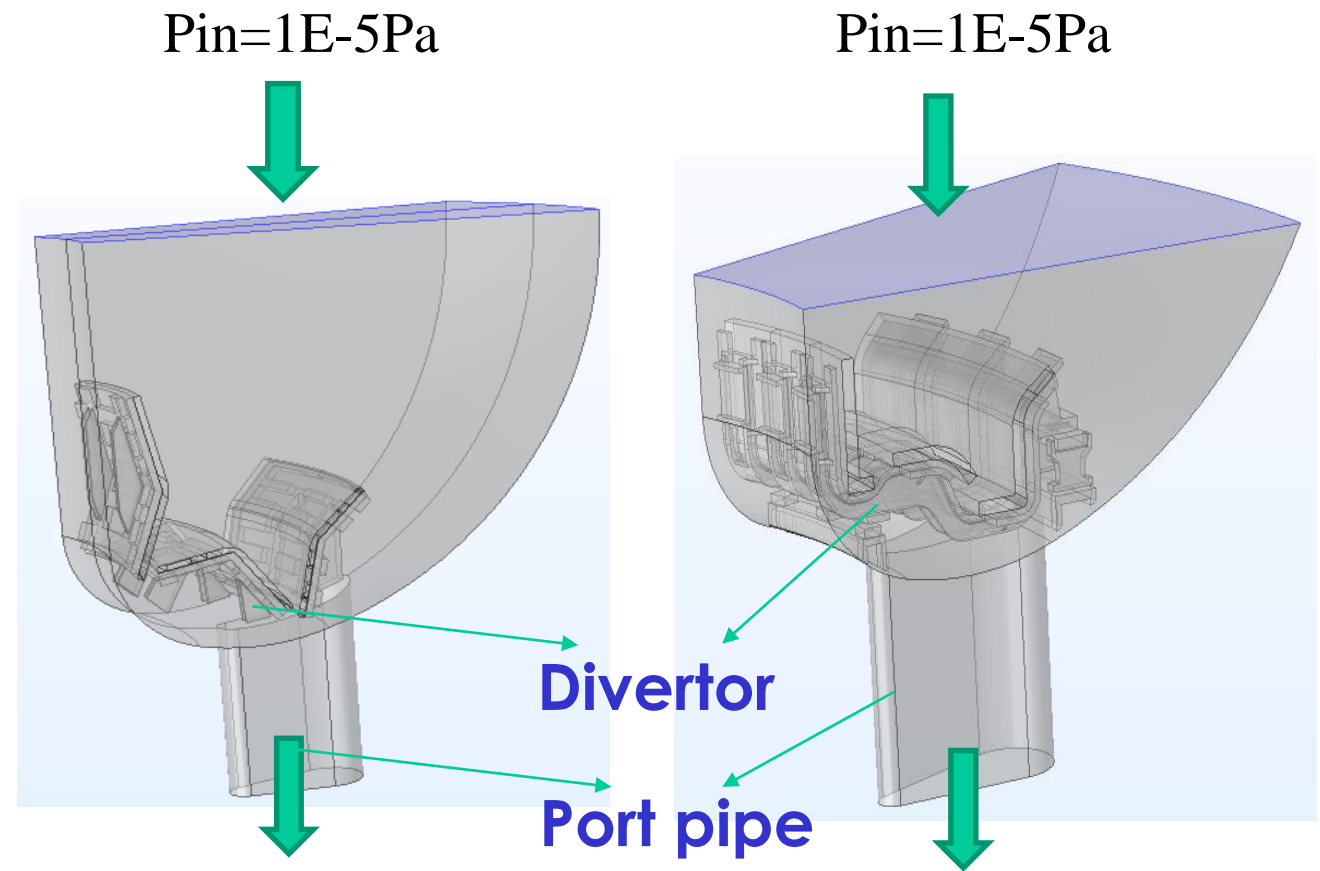
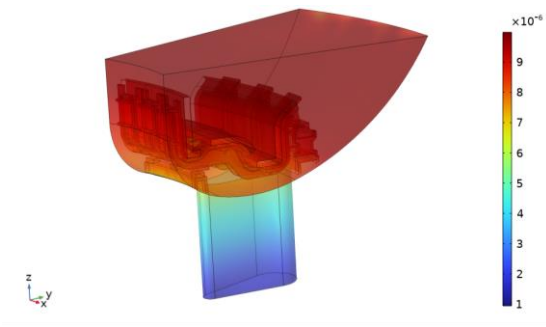
- ✓ Divertor target with monoblock or flat-type structure has a high capacity to handle a heat flux of up to 10 MWm^{-2} for long time



Increased flow conductance of new lower divertor

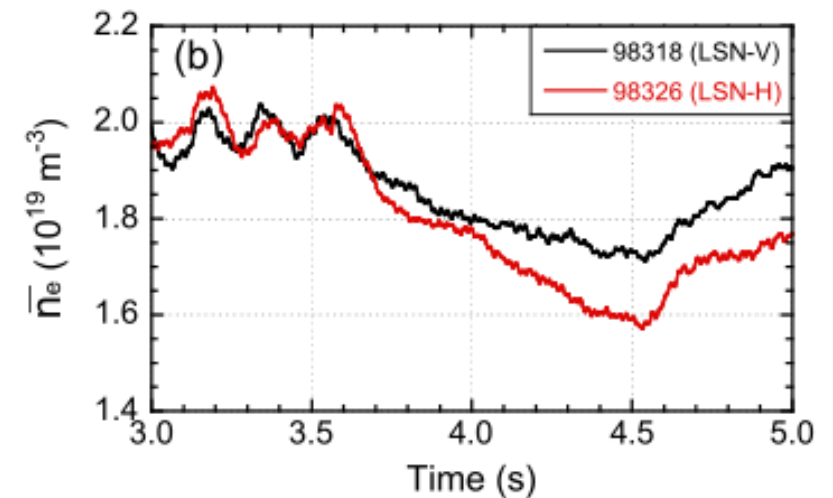
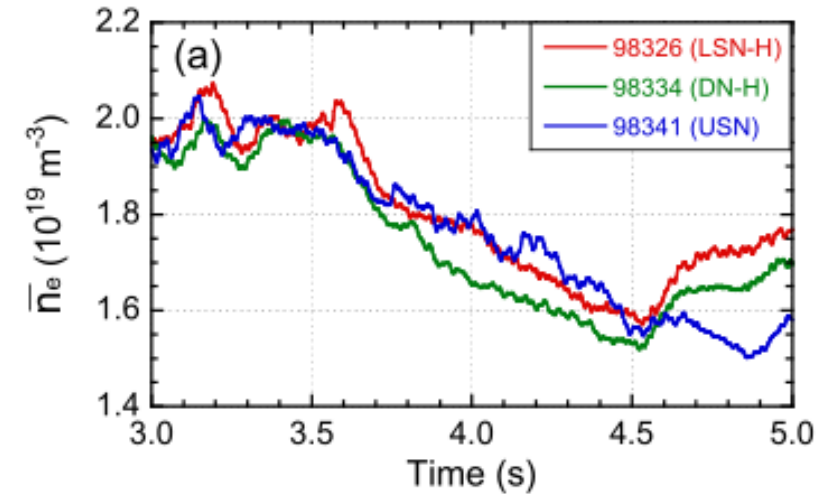
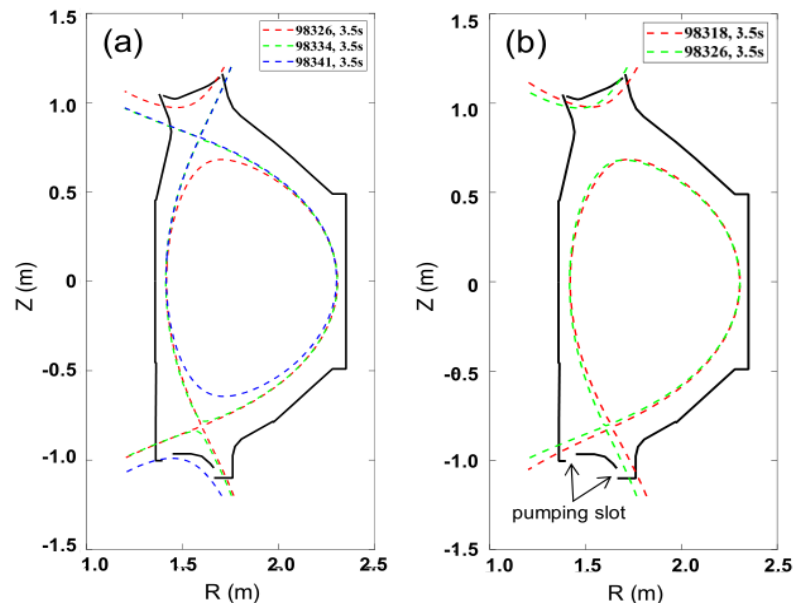
Flow conductance calculated by COMSOL

- ✓ Flow conductance calculation including divertor and pipe:
- ✓ New divertor: $13.83 \text{ m}^3/\text{s}$
- ✓ Old divertor: $10.14 \text{ m}^3/\text{s}$
- ✓ An increase of ~36%



Effect of divertor structure on particle exhaust

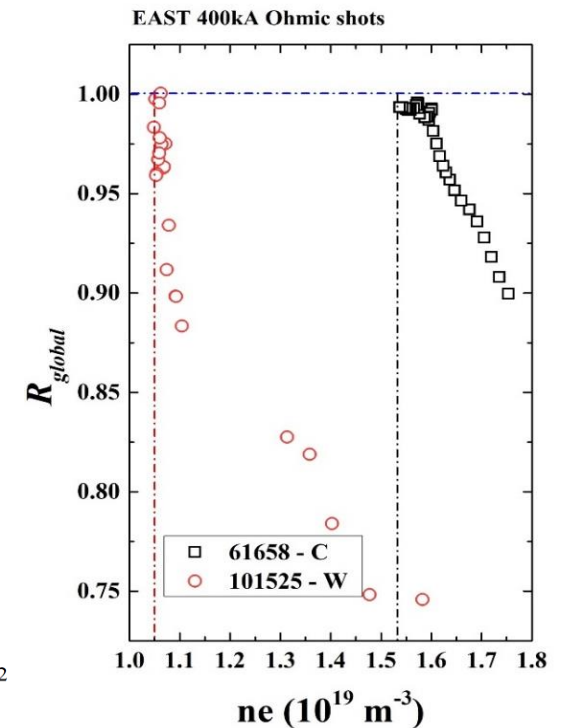
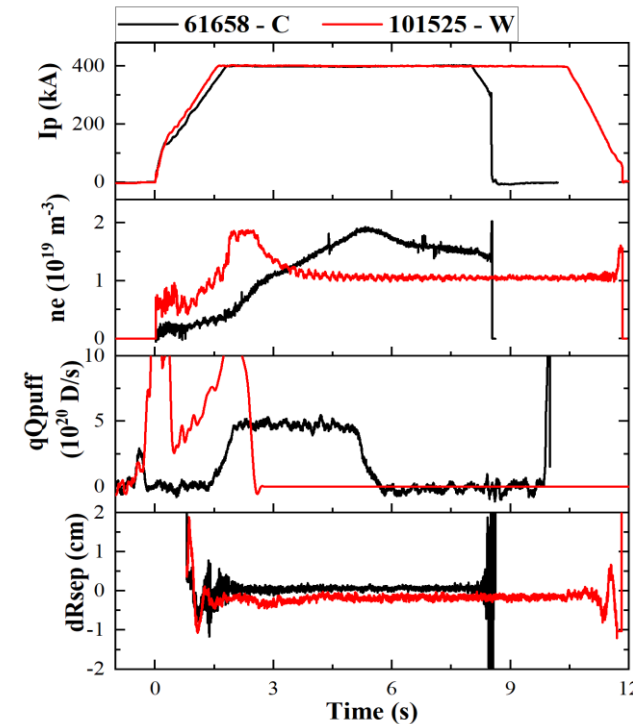
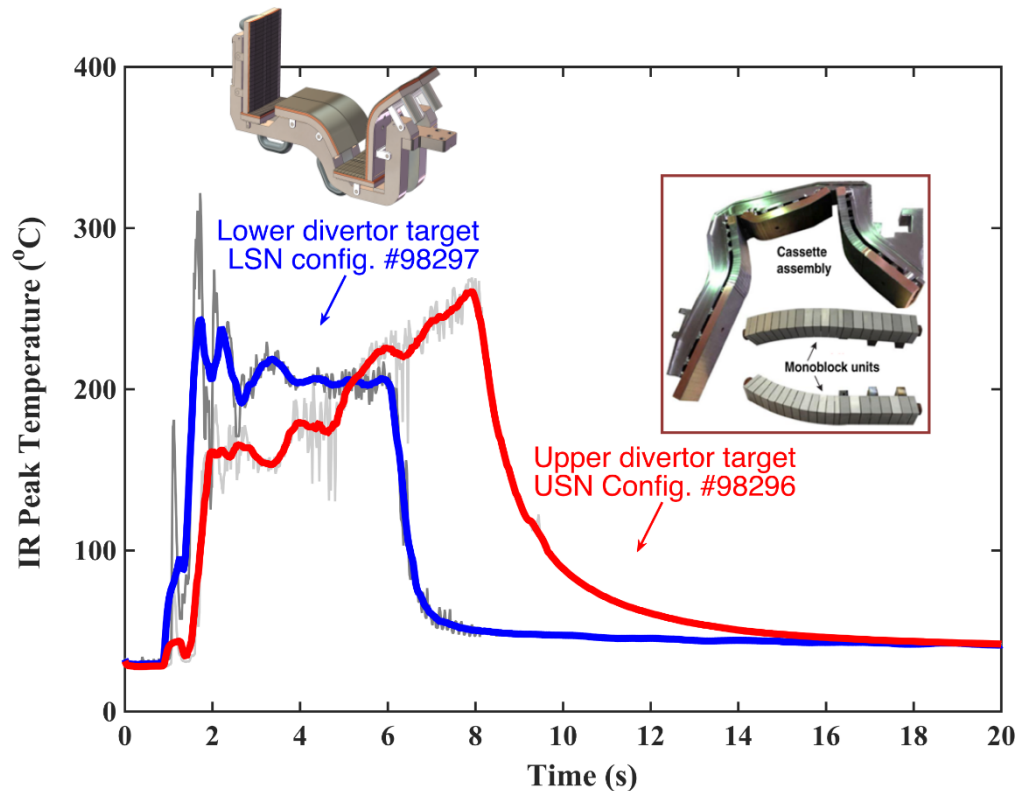
- Stronger particle exhaust capability with LOSP on horizontal target in both LSN and DN
 - Consistent with SOLPS simulation during phys. design
- Slightly stronger particle exhaust using DN on horizontal target than LSN and USN



Mizuki Sakamoto, 2022 PSI poster

Effect of divertor structure on particle exhaust

- Compared with upper divertor, **new lower W divertor with larger water cooling capacity**, the wall temperature will quickly achieve balance, **less gas release from lower divertor**.



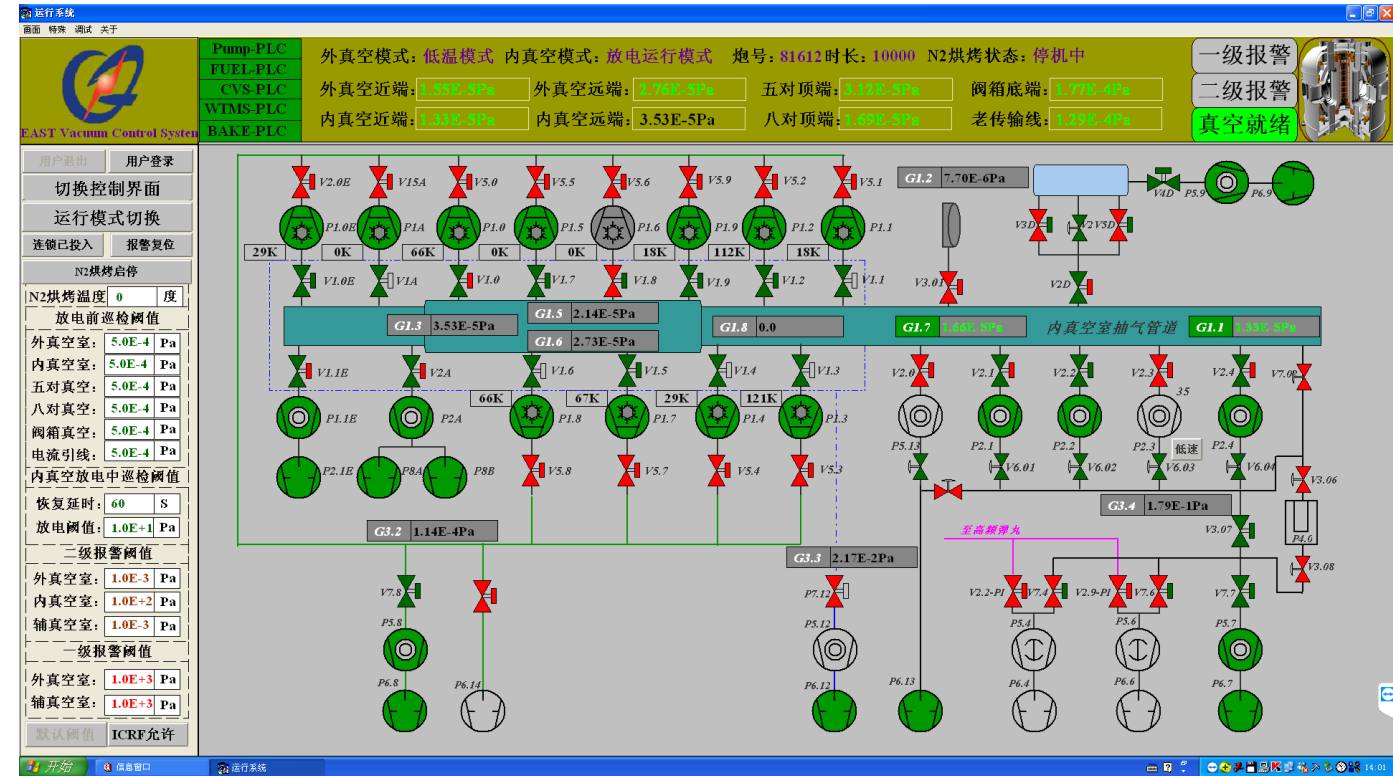
- Compared to previous lower graphite divertor, new W divertor has lower recycling

Outline

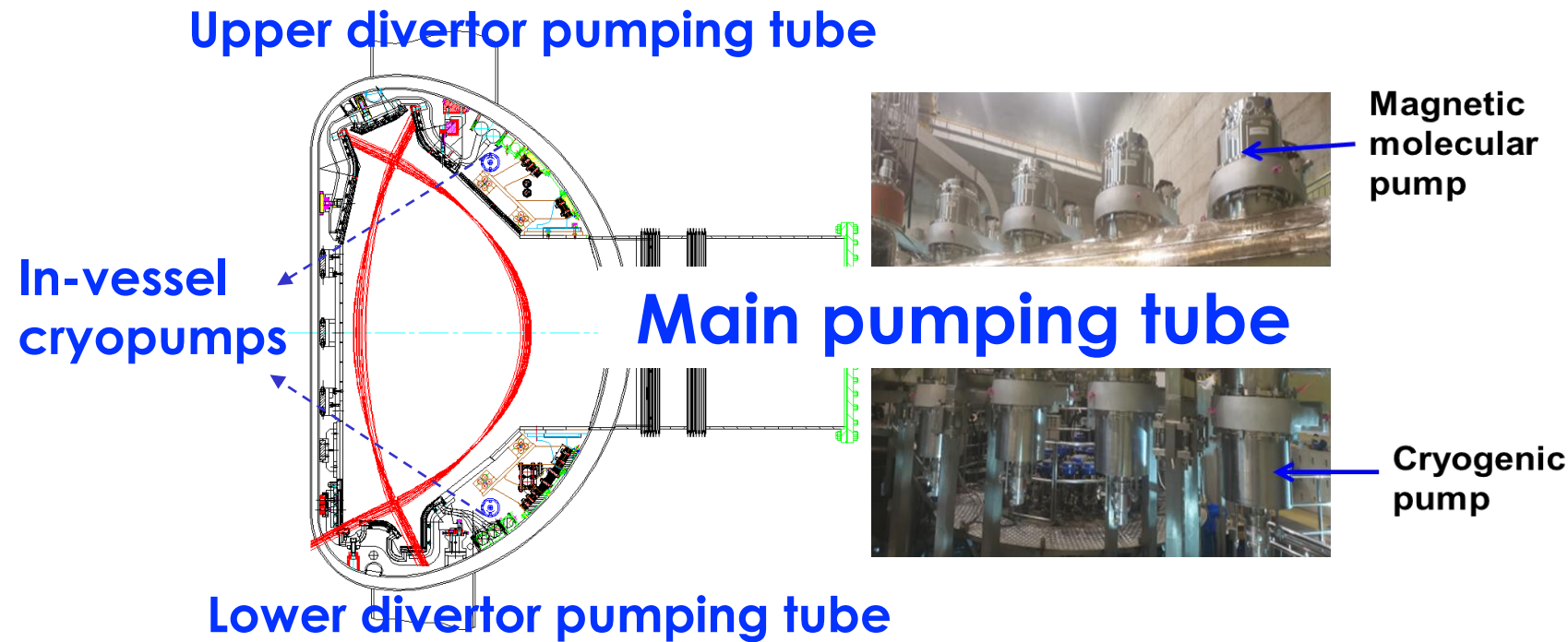
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EAST pumping systems of plasma discharge VV

- Pumping system provides limit vacuum and meets the particle exhaust requirement of steady state plasma discharge with **Max.10 Pa·m³/s gas feeding**
 - Impurity and fuel particle exhaust : D/He/N/Ar/Neon...
 - 13 cryopumps + 4 molecular pumps
 - 2 in vessel cryopumps



Upgrade of pumping systems for improving particle exhaust in EAST



□ Design larger pumping speed and capacity cryopumps

□ Pumping speed(H_2):

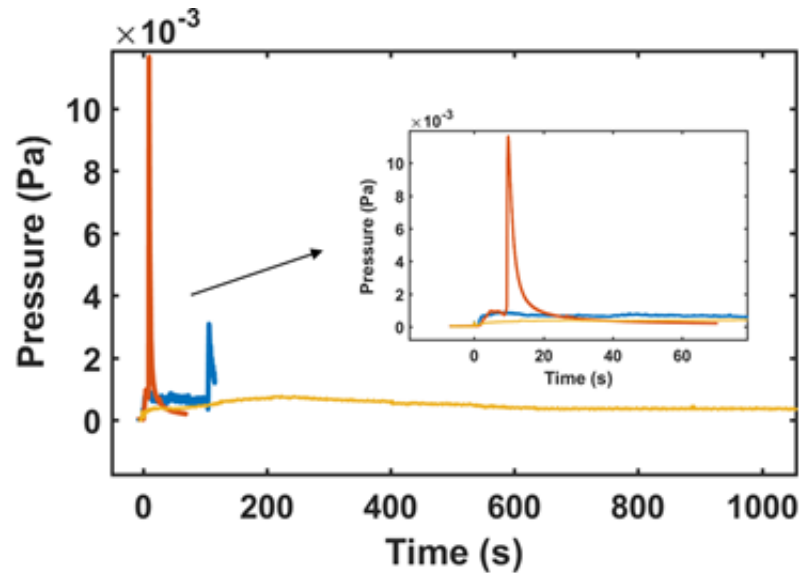
$11 \text{ m}^3/\text{s} \rightarrow 18 \text{ m}^3/\text{s}$

□ Capacity:

$25 \text{ Pa} \cdot \text{m}^3 \rightarrow 100 \text{ Pa} \cdot \text{m}^3$

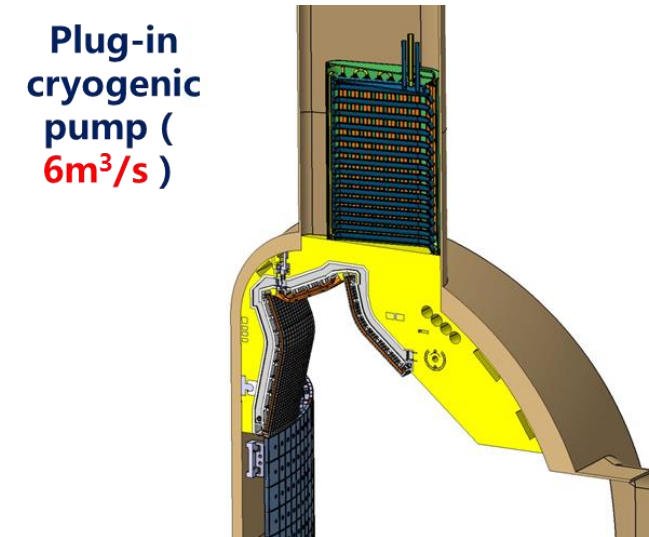
pumping system	type	tot pumping speed(m^3/s)
main pumping system	turbo pump	25
	cryo-pump	28
upper divertor pump	cryo-pump(in-vessel)	65
	cryo-pump(out-vessel)	13
lower divertor pump	cryo-pump(in-vessel)	65
	cryo-pump(out-vessel)	4.5

Further increasing pumping capacity for SS plasma



Neutral pressure kept constant during long pulse plasma

- ❑ Development of plug-in cryopumps
 - ❑ Develop quickly regeneration cryopumps
- provide a technologic reference for CFETR

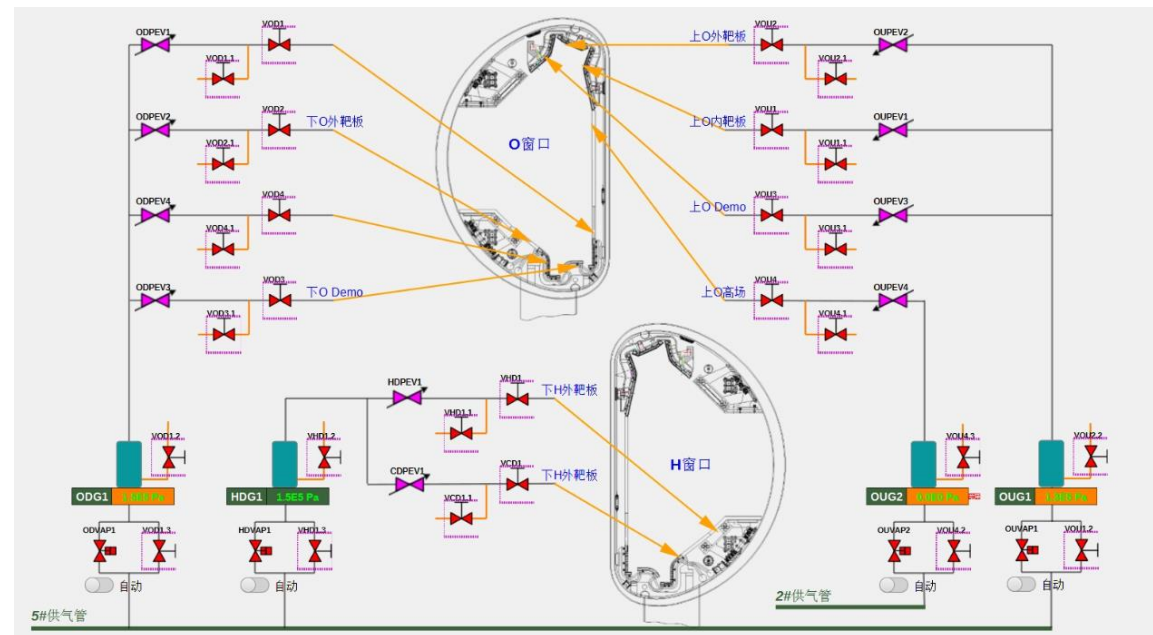


Pump No.	CFETR steady-state operation (120s per grid), 9 cryopumps alternate running											
	1	2	3	4	5	6	7	8	9	10	11	12
1	P	P	P	P	R	R	R	R	R	P	P	P
2	R	P	P	P	P	R	R	R	R	R	P	P
3	R	R	P	P	P	P	R	R	R	R	R	P
4	R	R	R	P	P	P	P	R	R	R	R	R
5	R	R	R	R	P	P	P	P	R	R	R	R
6	P	R	R	R	P	P	P	P	P	R	R	R
7	P	P	R	R	R	R	P	P	P	P	R	R
8	P	P	P	R	R	R	R	P	P	P	P	R
9	P	P	P	P	P	R	R	R	P	P	P	P

Gas puffing systems

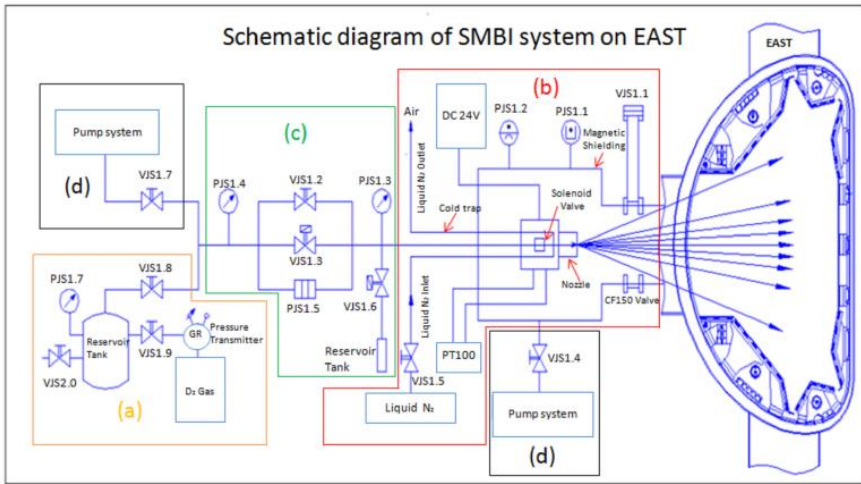
- Gas puffing: a basic fueling technique, provides working medium **for plasma establishment**, heating antenna, and **divertor experiment**, wall conditioning
- **~20 gas puffing positions** at high/low field side, upper/lower divertor.

- Response time: 20-100ms;
- Valve response time: 2ms;

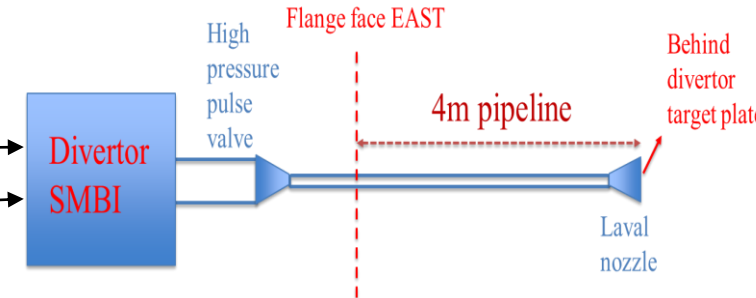
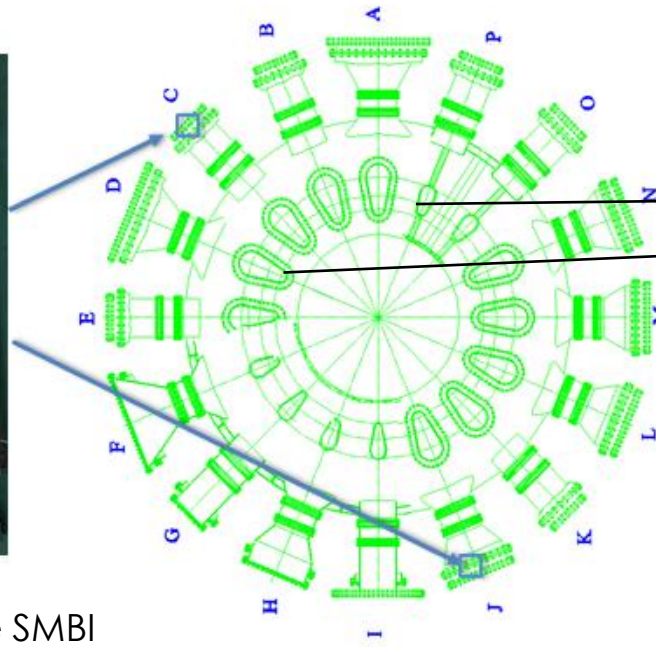


Divertor gas puffing systems

Supersonic molecular beam injection (SMBI)



Design of mid plane SMBI



Design of divertor SMBI

□ **Supersonic beam: formed through a Laval nozzle and high pressure gas.**

□ **2 located at midplane, and 2 at divertor.**

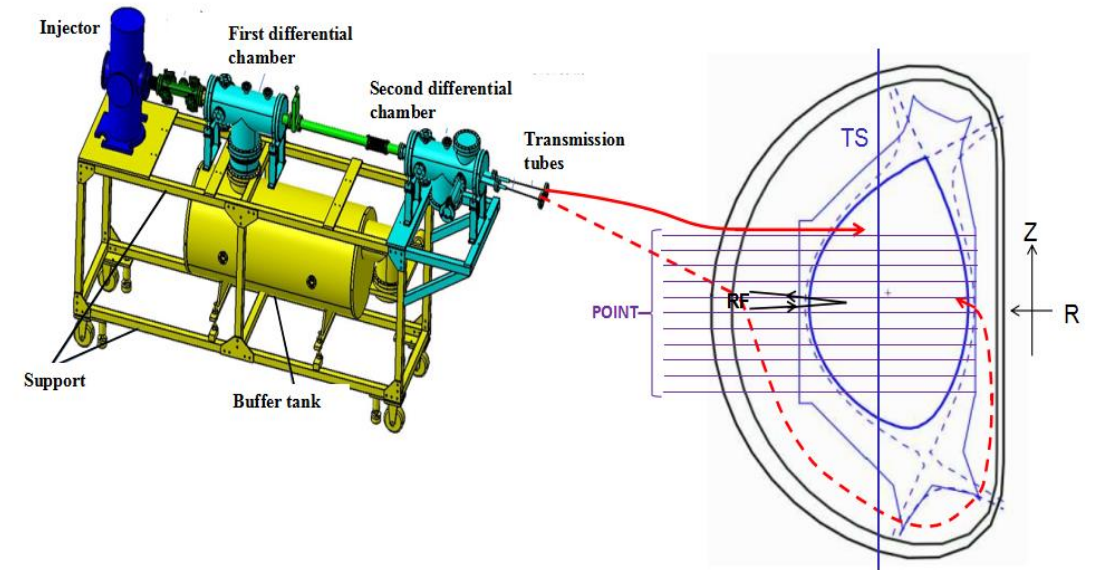
- Theory speed: 400-2000m/s; Max. gas flux: $2.47 \times 10^{22}/s$
- Max. injection depth in plasma: 175-350mm

- EM valve response time: 160 μ s
- Delay time :~5-25ms(mid-divertor)

Development of advanced Pellet injection systems

□ Pellet injection

- ✓ Screw extrusion, propellant acceleration
- ✓ Low frequency: plasma core fueling
- ✓ High frequency: ELM pacing



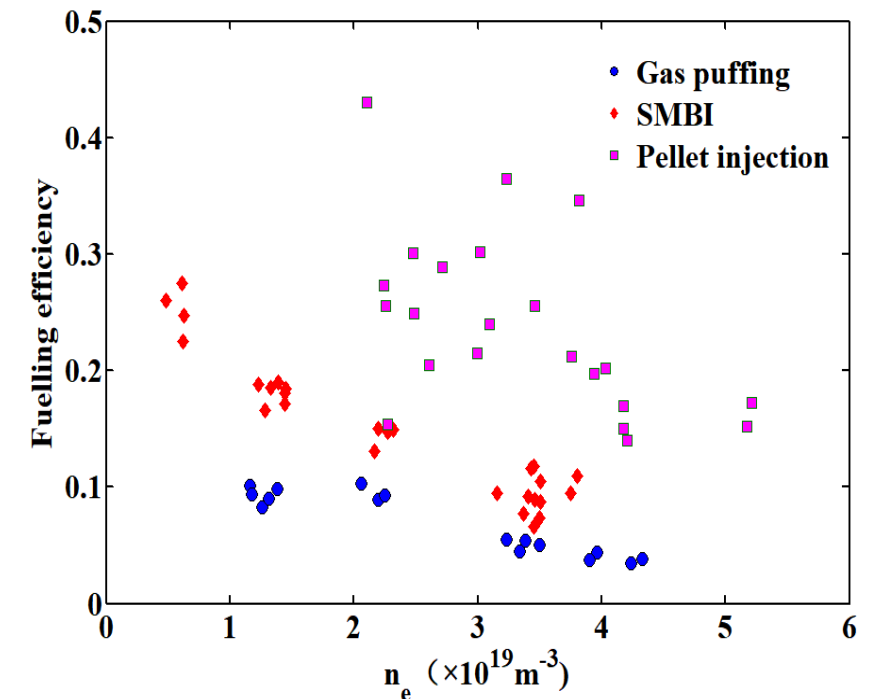
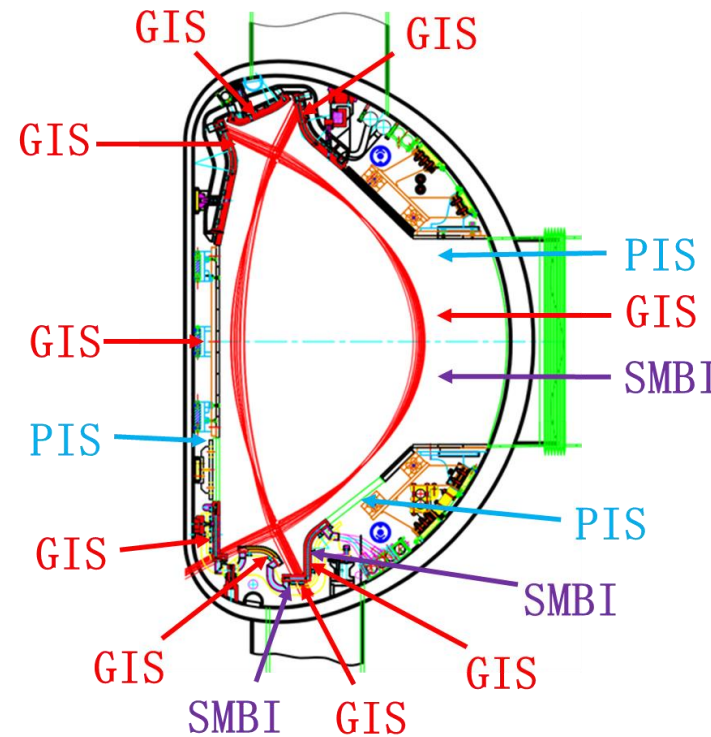
Parameters	PI-20	PI-50(new system)
Pellet size (H_2/D_2)	Diameter 2mm, length 2mm	Diameter 1.5mm, Length 1.2/1.5/1.8mm
Pellet velocity	150-300m/s	200-300m/s
Pellet frequency	1~10Hz	Two modules 1~50Hz
reliability	≥95%	≥90%

Fueling efficiency of various fueling methods

- ❑ Pellet fueling efficiency is higher than SMBI and gas puffing.
- ❑ SMBI used as density feedback due to its stability for long pulse plasma and it produces small density disturbance.

$$\eta = \frac{\Delta(n_e l) V / 2a}{N_{pel}}$$

GIS: Gas puffing
PIS: Pellet injection

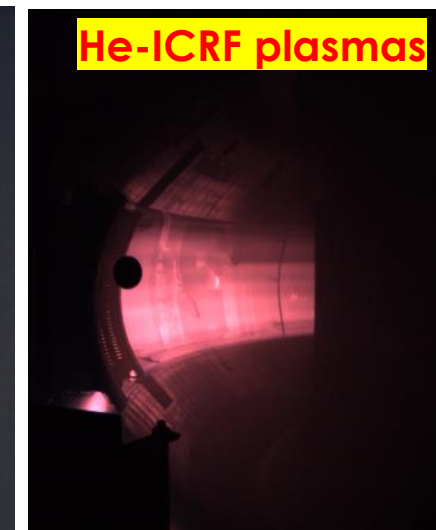
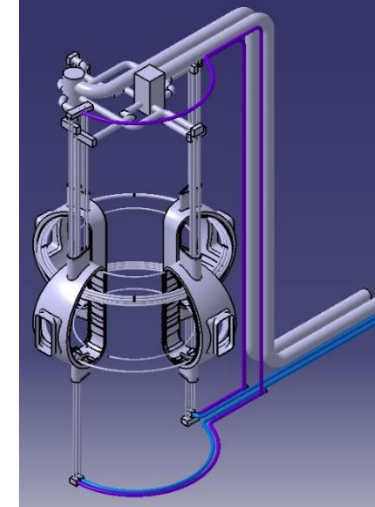


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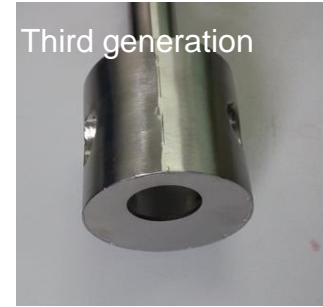
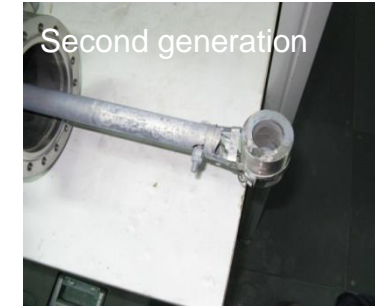
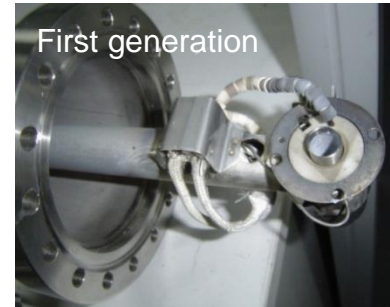
Baking and discharge cleanings

- **Baking: hot N₂, ~200 °C**
- **Glow discharge cleaning (GDC)**
 - ❑ 4 anodes inside, first wall as cathode
 - ❑ Breakdown: 1000 V, D₂/He 1 - 20 Pa
 - ❑ Operation: 100 - 500 V, 2 - 6A
- **Ion Cyclotron Radio Frequency (ICRF) discharge cleaning**
 - ❑ Dedicated belt antenna
 - ❑ 27/41 MHz (New power supply)
 - ❑ 20-30 kW (max. 50 kW)
 - ❑ **Compatible with magnetic field**

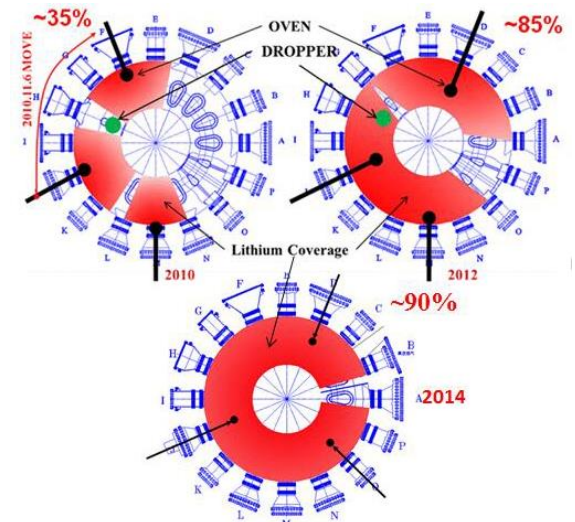
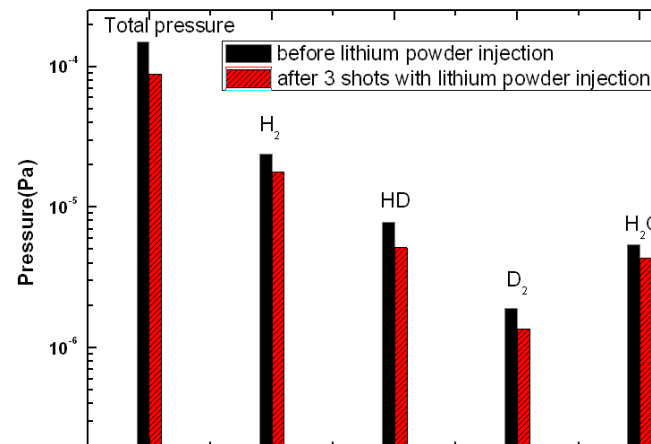
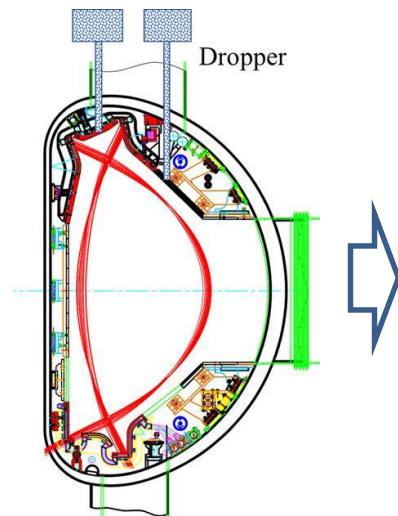


Coating and lithium injection technologies

- **Lithium coating by evaporation**
 - ❑ Three ovens (500-550 °C) for uniformed coating
 - ❑ Deeply movable ovens for high coverage
 - ❑ Associated by GDC or ICRF discharge (1~3 hours/coating, 5~15 g/coating)
- **Lithium dropper for real-time active lithium coating during plasma operation**



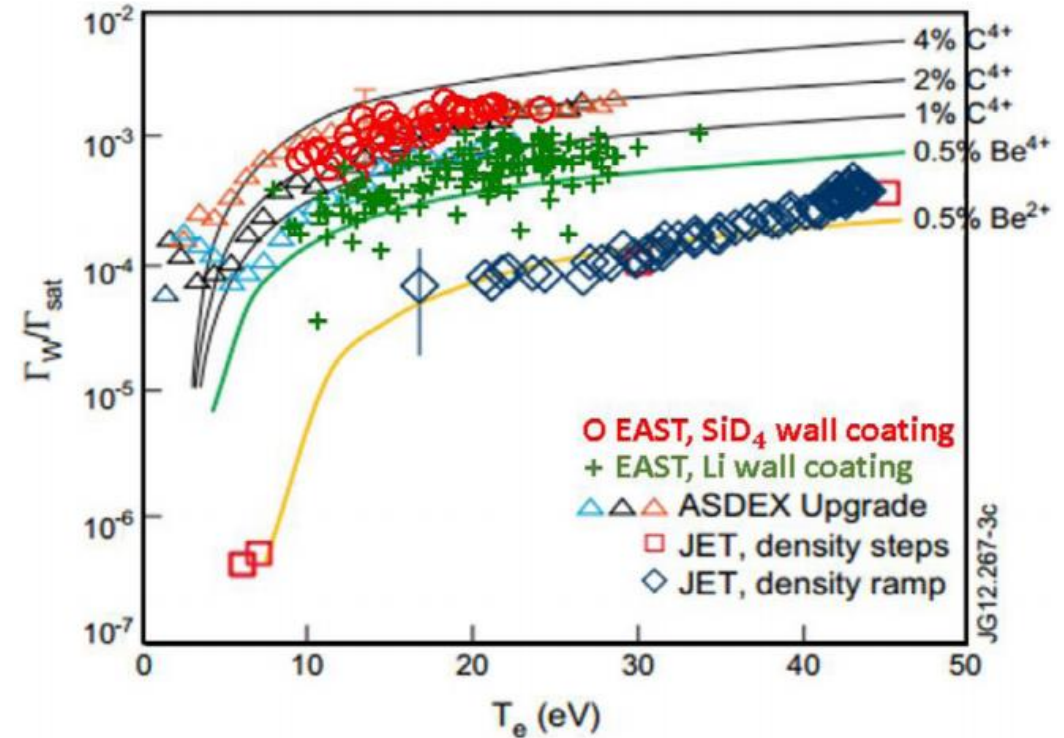
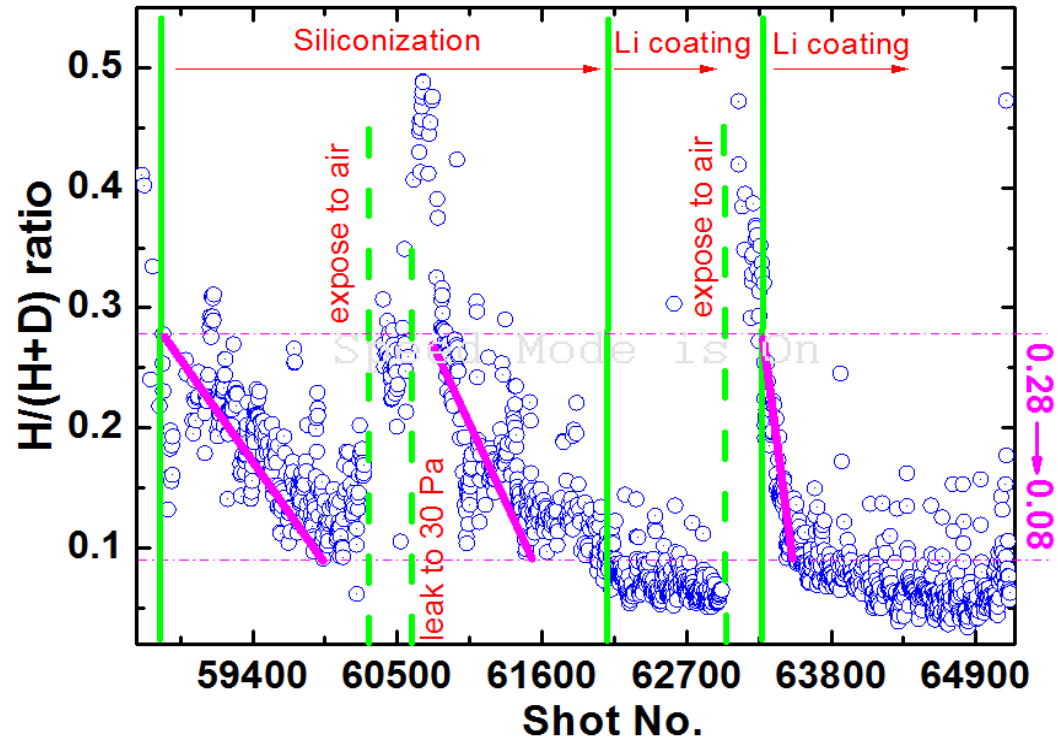
Gradual upgrade of Li oven



EAST lithium dropper from PPPL

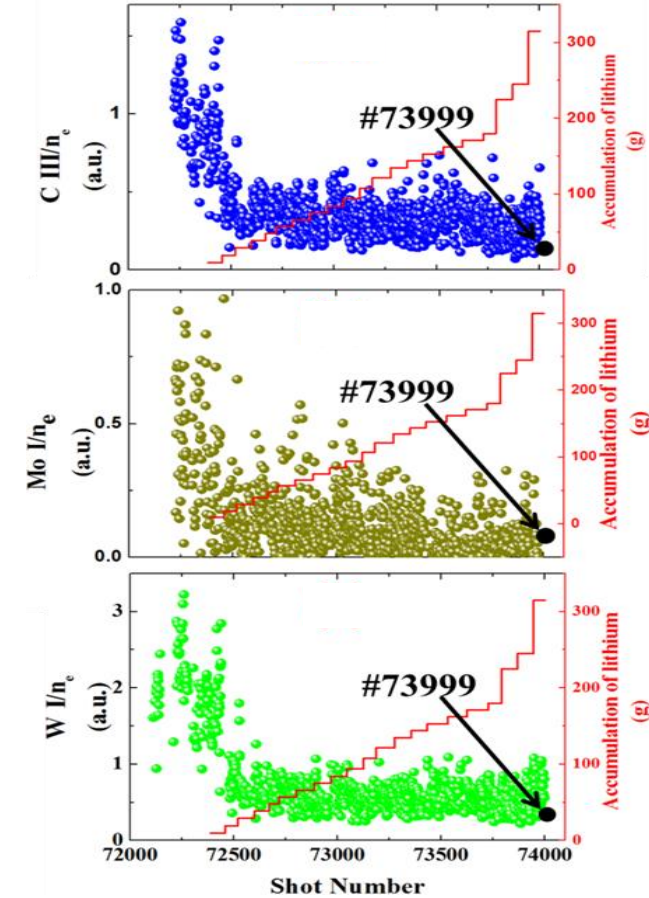
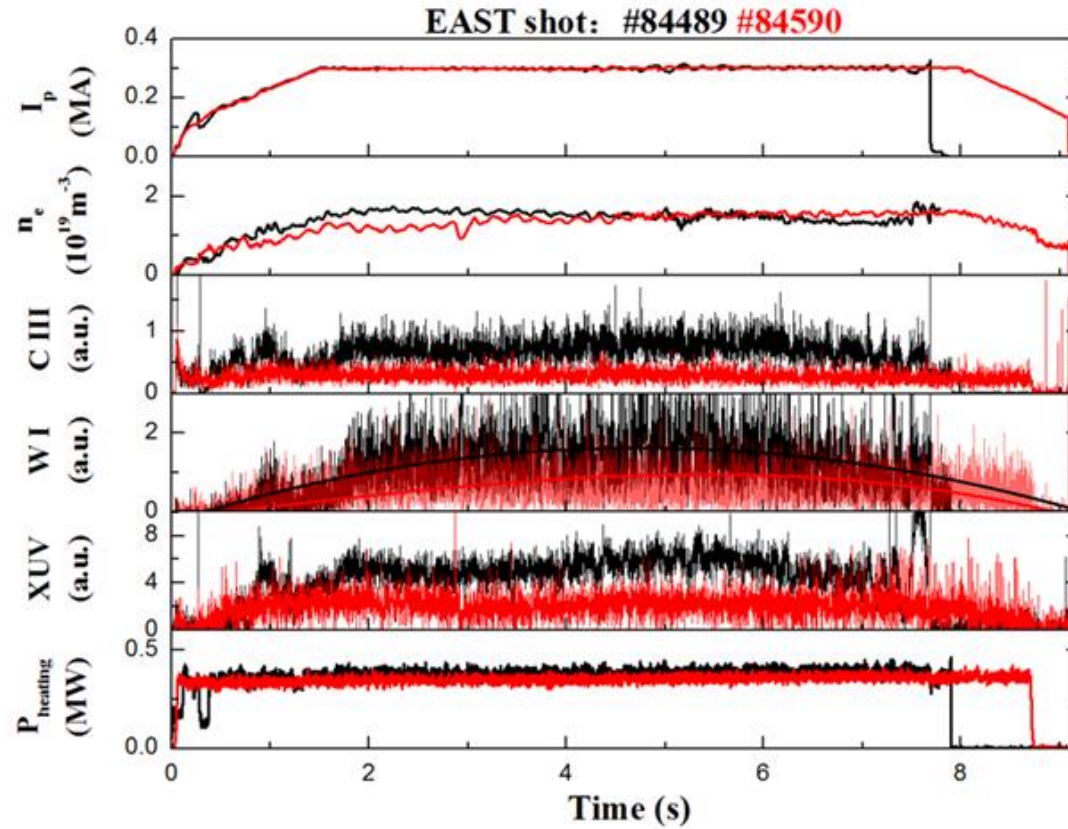
G.Z. Zuo, PPCF(2012)/FED(2018)

Comparison of Si and Li coatings



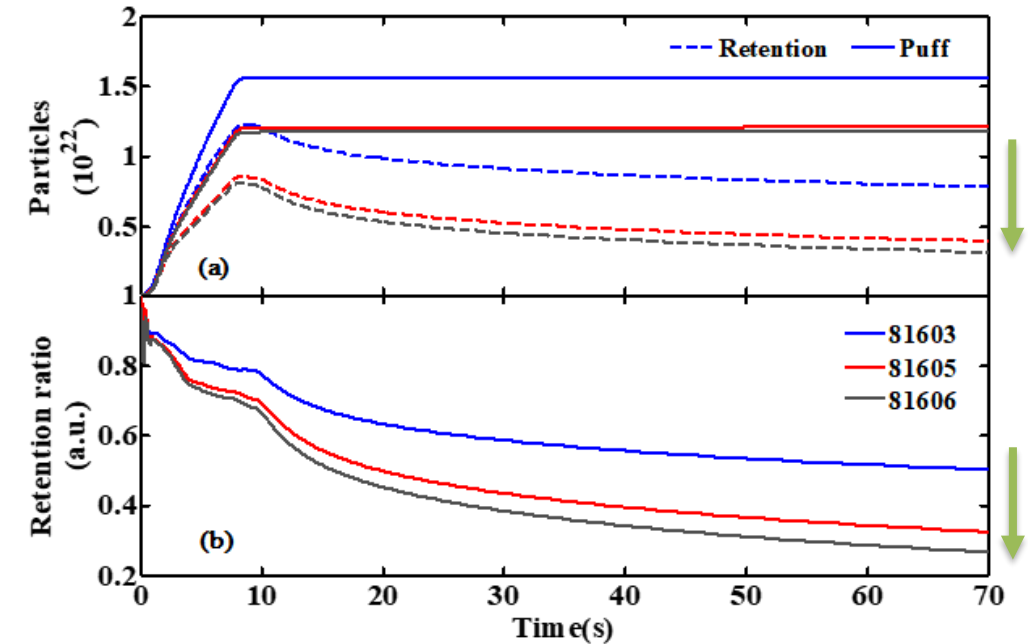
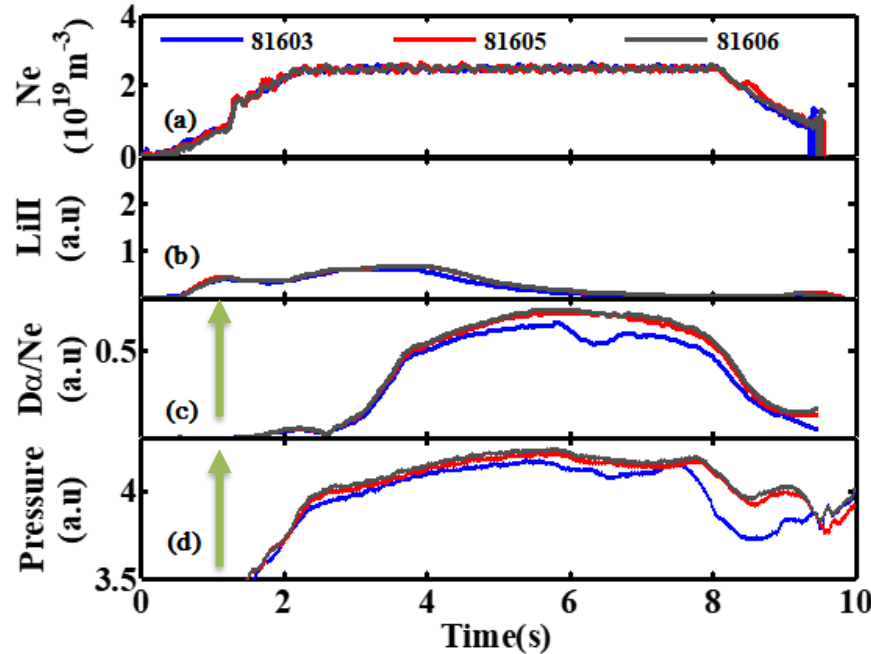
- ❑ Low H/(H+D) achieved by **Silicon (~10%)** and **lithium (~5%)** coating
- ❑ **Lithium coating is more effective** than SiD₄ coating for hydrogen control and impurity control

Impurities control using Li coating



- Both **high-Z (W)** and **low-Z (C)** impurity reduced after Li coating, and gradually decreased with the increase of Li coating times

Recycling and wall retention after Li coating



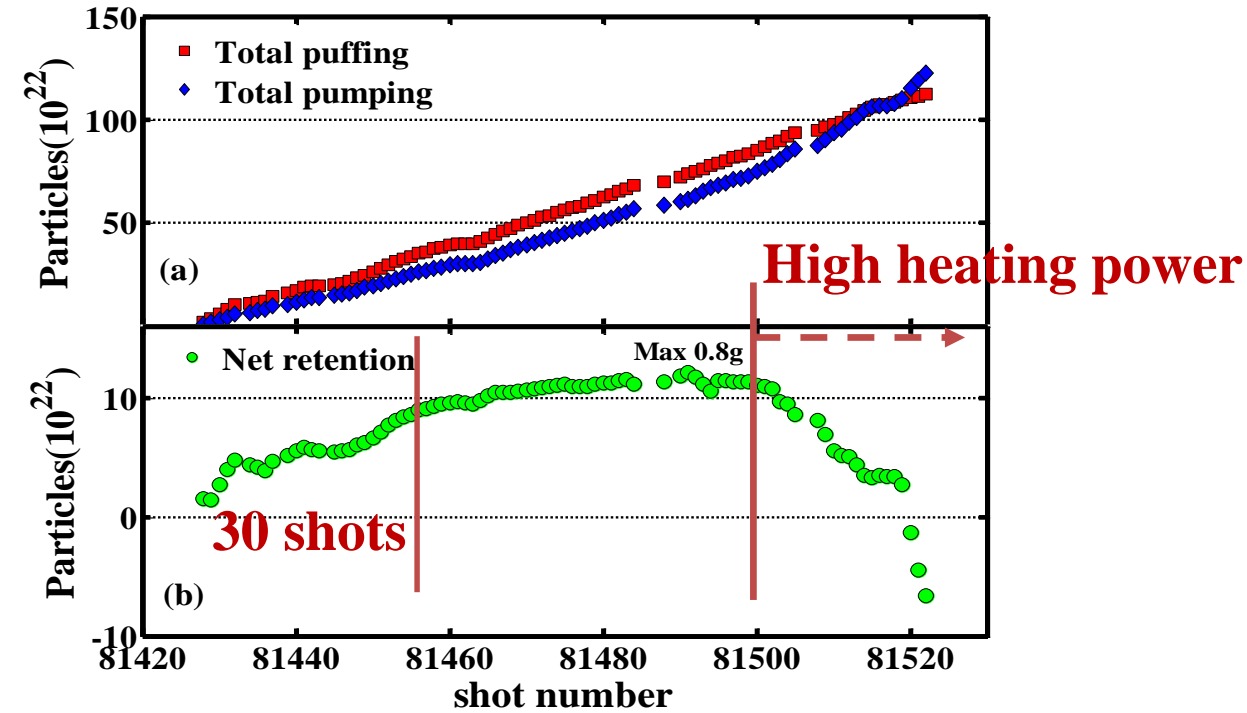
Ohmic discharge: $I_p \sim 450\text{KA}$, $N_e \sim 2.75 \times 10^{19}\text{m}^{-3}$

C.L. Li, G.Z. Zuo, et al, PPCF(2021)

- ❑ Particle recycling gradually increased indicated by divertor neutral gas pressure and D α line emission;
- ❑ Amount of fuel particle puffing and retention ratio gradually decreased;
- ❑ Absorption ability can be seen to gradually become weak from shot to shot.

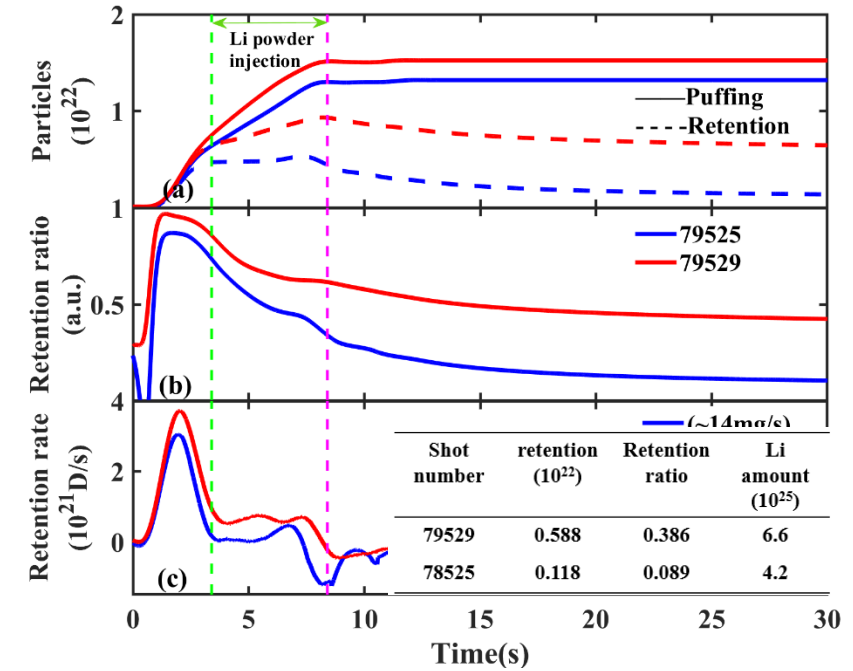
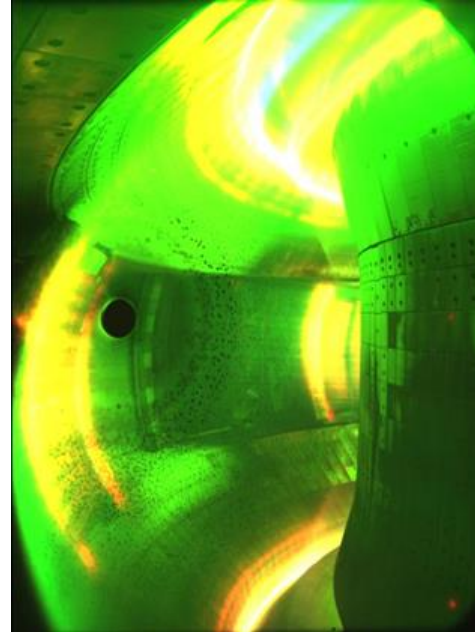
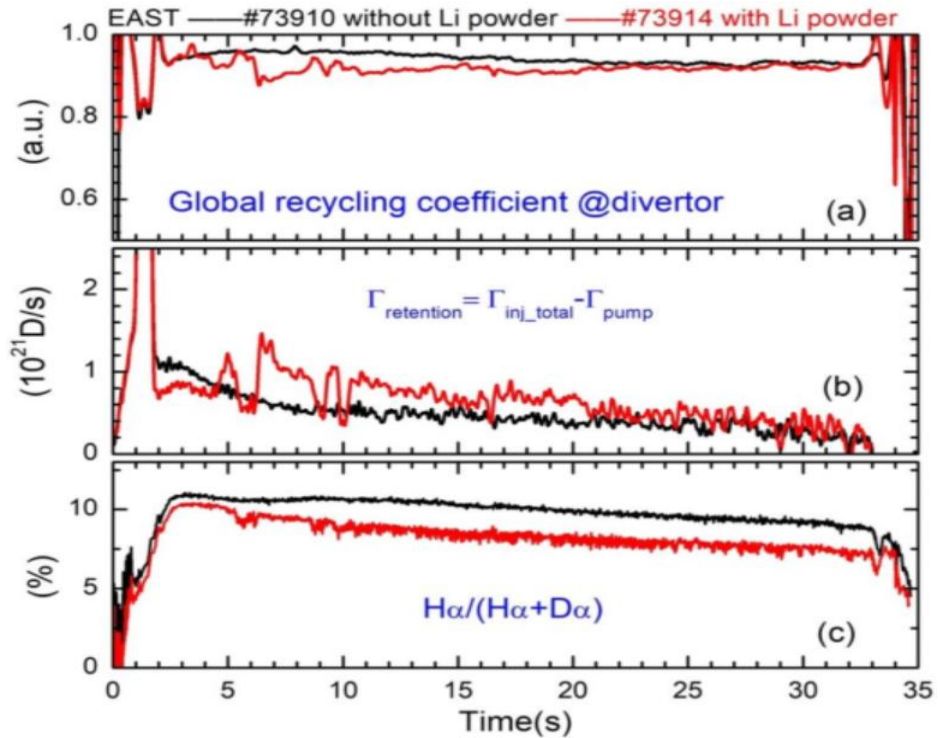
Fuel particle control gradually weakens with Li coating in successive discharges

- ❑ Wall net retention gradually increased during the first 30 shots after Li coating;
- ❑ With increase of heating power, wall retention quickly decreased;
- ❑ The ratio of retained D particle to Li atom was ~12%;



C.L. Li, G.Z. Zuo, et al, PPCF(2021)

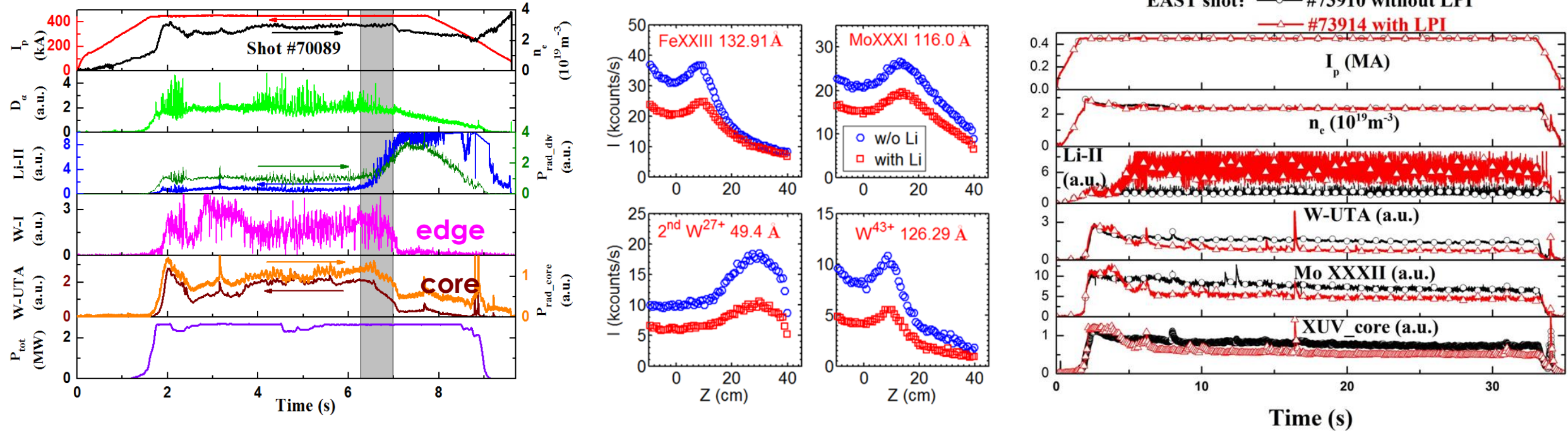
Realtime Li injection for refreshing Li film to continuously control recycling



□ Global **recycling coefficient** and **H/(H+D) ratio** are reduced by **~7% and 20%**

□ Wall retention has a obvious increase during Li powder injection;

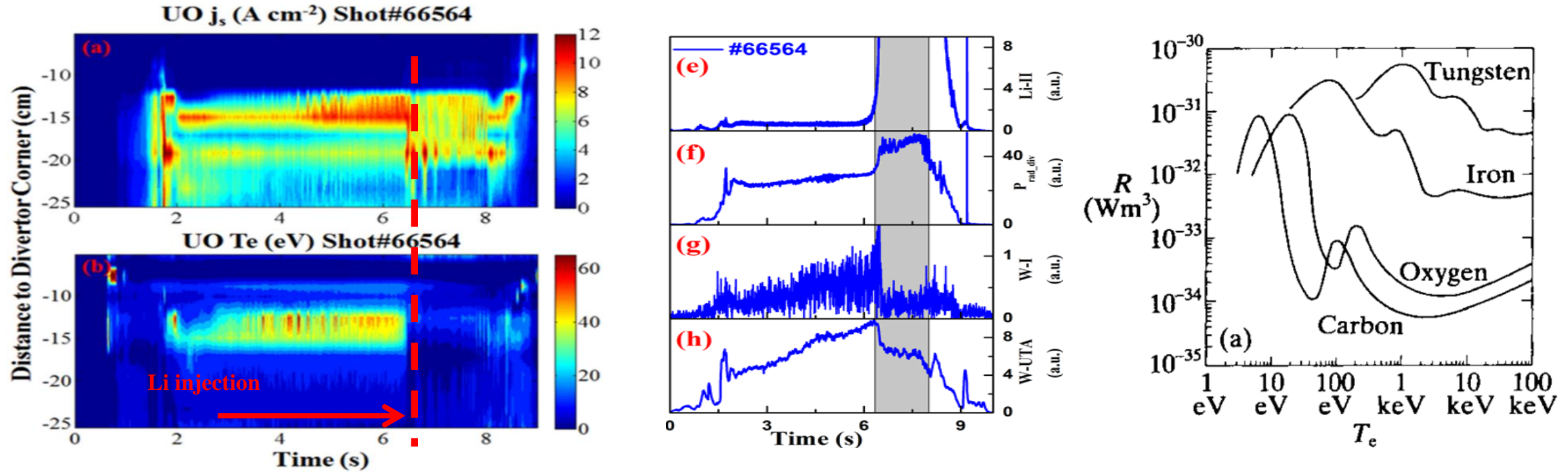
W impurity suppression using Li aerosol injection



□ Core W impurity decreased by ~50%, edge W decreased by ~45%

□ Good compatibility of Li aerosol with long-pulse H-mode operation

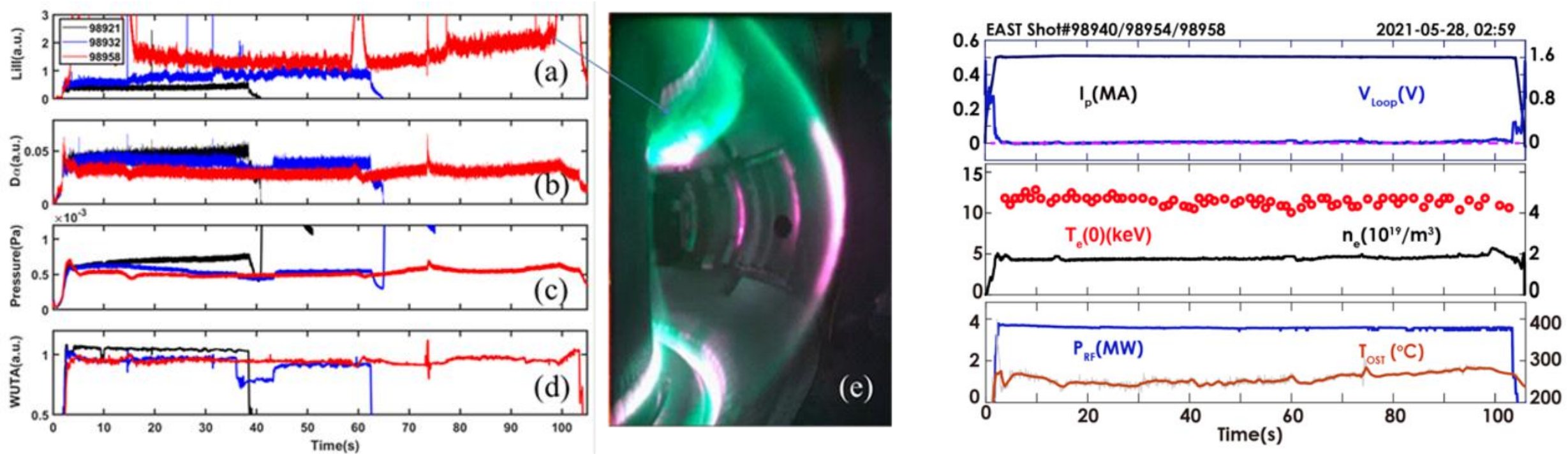
Main mechanism of W impurity reduction



□ Li power injection leads to decreased W impurity radiation

□ Li power injection reduces divertor T_e resulting in decreased W sputtering

New achievement of $>100s$ & $T_e > 10$ keV long pulse on W divertor

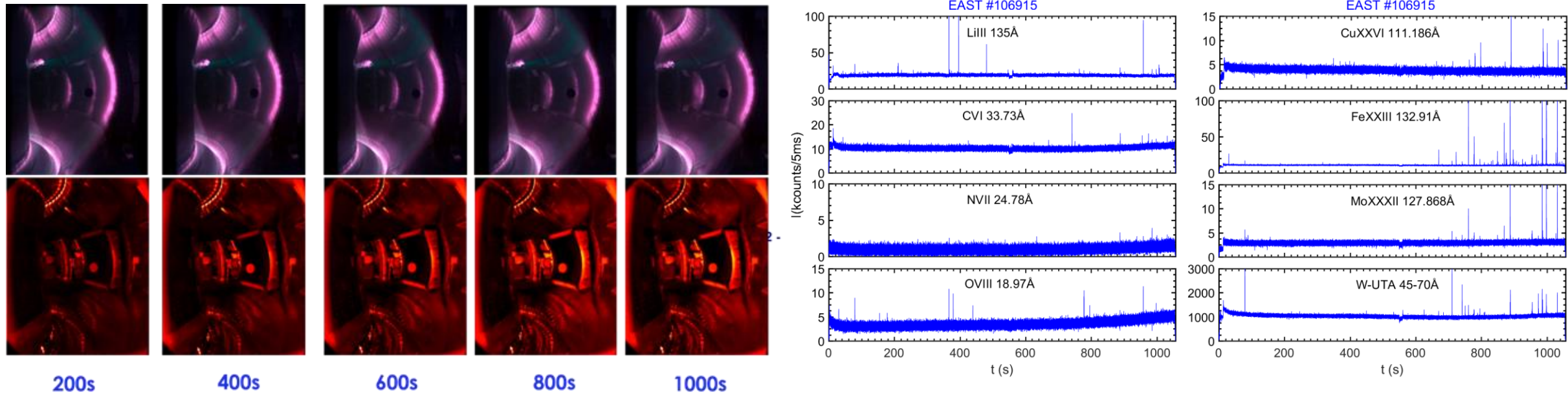


LSN/Td \sim 105s/0.5MA/ $n_e\sim 1.75\times 10^{19}/m^3$, PEC \sim 1.4MW, PLH2 \sim 2.4MW, $T_{e0}>10.5$ keV

❑ Optimized fueling method and plasma configuration

❑ Routine Lithium coating (~ 10 g) + real-time Li powder injection

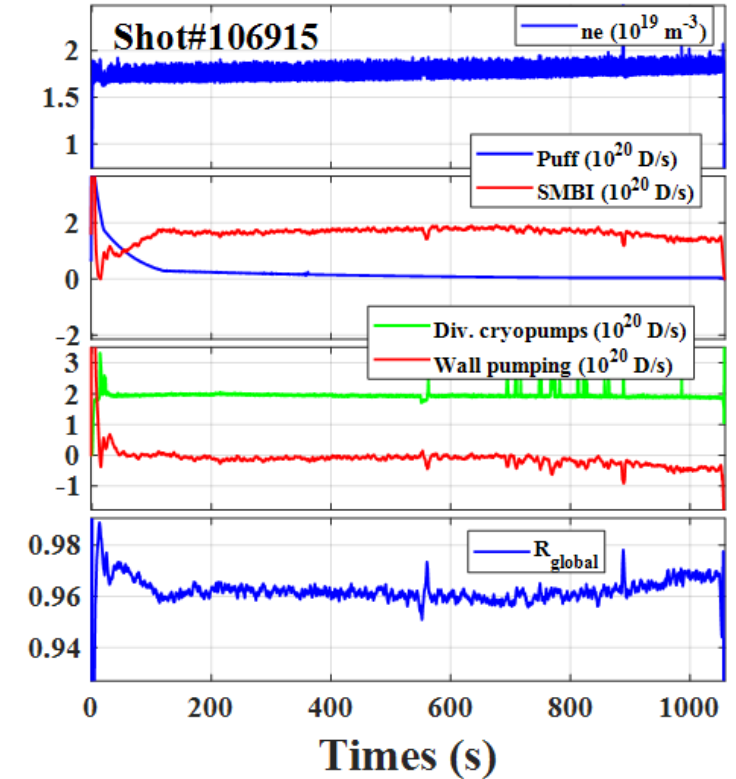
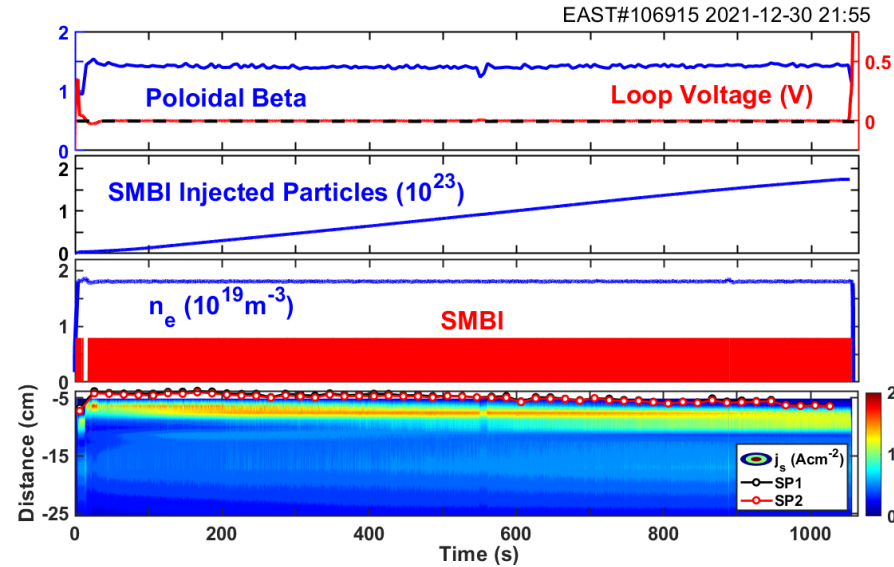
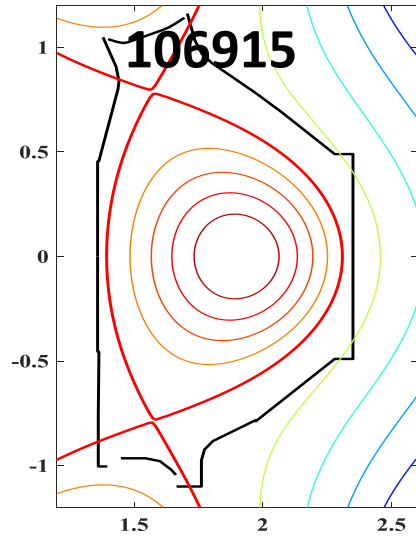
Well Suppressed Impurity Behavior in 1000s Time Scale



Intensive Li coating + Real-time Li injection **with ~1.3mg/s**

- ❑ A stable behavior of low-Z impurity.
- ❑ Tungsten concentration, C_W , is estimated to be $5-6 \times 10^{-5}$.
- ❑ Frequent sputter of metallic impurities (Fe, Cu, Mo, W) occurred from $t=700s$, which did not impact the steady-state discharge fortunately.

Controllable particle recycling in 1000s Time Scale



- Enhanced particle exhaust : new divertor structure with enlarged divertor slot and upgraded pumping system
- Optimized configuration for good particle control
- High efficiency fueling by SMBI & DOME puffing
- Enhanced wall pumping by real-time lithium injection

Stable fuel particle recycling : $R_{\text{glob.}} < 1$

Yu Y.W., Zuo G.Z. et al., 2022 PSI invited talk/This meeting

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Summary and outlook

- ❑ **Advanced vacuum and wall conditioning technologies:** advanced ITER like lower W divertor structure, enhanced particle pumping and fueling capability, various wall conditionings, was **successfully developed in EAST.**
- ❑ **A record plasma of ~1056s pulse** duration with a controlled plasma density, global recycling coefficient <1 and core tungsten impurity concentration $\sim 5.6 \times 10^{-5}$ **was successfully achieved .**
- ❑ Next step, plug in and quickly regeneration cryopumps, advanced wall conditioning technologies will be further investigated for SS plasma operation.

Thank you!

