

0 The stellarator W7-X 0 on the way to long pulse operation





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- 1. Physics Results up to 2018
- 2. W7-X Completion up to 2021
- 3. Commissioning 2022





plasma volume 30 m³



Wendelstein 7-X



50 non-planar NbTi coils 5 types DC <18 kA



Wendelstein 7-X

50 non-planar NbTi coils 5 types DC <18 kA





20 planar NbTi coils 2 types DC <16 kA

70 Coils in 7 types allow different magnetic configurations

Optimized magnetic field



In Stellarators the magnetic configuration is controlled by external currents only!

W7-X has 5 non-planar and 2 planar coils, which can be controlled separately, great flexibility!

- currents sequence in the TF Coils changes the mirror ratio
- current directions in both PC changes the edge iota
- different directions of the PC current flow determine the radial position



Optimized plasma confinement

- Plasma current (bootstrap) are small
- they depend on the magnetic configuration, here for a limiter configuration
- Switching one planar coil of, increases the Fourier-component b₀₁, decreasing the bootstrap current
- Measurement with Rogowski-coil confirms this part of the optimisation.



Record Discharge



W7-X 20181017.019

- high plasma density by fueling via pellet injection
- peak density n=1.10²⁰ m⁻³
- temperatures equilibrated $T_i = T_e \sim 3.8 \text{keV}$
- exceptional energy confinement time transiently exceeding stellarator scaling
- record triple product for stellarators

 $\tau_E = 220ms \approx 1.4\tau_{ISS04}$

$$n T_i \tau_E = 6.8 \cdot 10^{19} \frac{keVs}{m^3}$$

Wolf, et al. Phys. Plasmas, 26 (2019) 082504

Detached Plasma



W7-X 20181017.016



100 s Plasma



W7-X 20181017.019



Wolf, et al. Phys. Plasmas, 26 (2019) 082504

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Completion Phase 2018-2021





High Heat Flux (HHF) divertor





- pressure water cooled divertor targets
- CFC blocks welded on CuCrZr heat sinks
- Steady state cooling with water





In-vessel components

- All in-vessel are water-cooled
- 10 divertor units, 5 below the plasma, 5 on top
- All in-vessel are water-cooled
- Baffle modules from graphite
- Wall protection from steel



Stadler, et al., Fus. Eng. Design. 84 (2009) 305



Assembly of the in-vessel components





December, 2018



fall 2019

Corona break,

measures implemented, June 20





December, 2021

In-vessel assembly:

- 10 HHF-divertors
- Water-cooled targets, baffles and port protection
- 10 Cryo-pumps
- 7 km water cooling pipes
- Diagnostic systems

Cryo pumps behind the divertor



- 10 pumps, separated into 2 sections
- 80 K and LN₂ chevrons to protect the pumping pipes (LHe)
- Water-cooled shield against stray radiation (not shown here)





Cryo supply for the cryo pumps





Main components

- HTL: Transfer line from CryoSupply \rightarrow CVB
- CVB: cryo valve box
- KTL: 10 transfer lines (He, LN2) between $\text{CVB} \rightarrow \text{CVP}$
- CVP: cryo vacuum pumps (10)



Transfer line (KTL)

Water cooling system (outside vessel)





- Pipework accuracy +/-5mm (to avoid clashes)
- Previously: 54 water circuit in PV
- Now: about 657 water circuits in PV!!

Trial assembly of one manifold-unit (out of 44)





Heating systems enhancement

NBI

- Additional 2 ion sources being commissioned
- Total nominal power ~ 7 MW (55 kV, H2, for > 5s)

ICRH

- New ICRH single star antenna from FZJ/ERM
- Frequency range 25-38 MHz, P > 1.5 MW
- Devoted to fast ion generation via 3-ion schemes







ECRH

- 10 gyrotron at 140 GHz delivering ~ 8 MW to the plasma
- New 1.5 MW gyroton prototype is in test at IPP Greifswald
- New microwave design using TE28.10 mode

Fueling Enhancement





- Continuous injection, up to 30 min.
- 250-100 m/s, helium propelled
- Built by ORNL with contributions of PPPL (US) and NIFS (Japan)
- The injector is installed at W7-X, control systems are still in work

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Preparations

commissioning

Control room



- Expansion to 96 places for scientists from previously 60
- But limitations due to Corona
 - Max. 54 scientists,
 - reduced number of operation staff
 - IT Safety
 - IT networks for machine and office are segregated
 - Exceptionally due to Corona, access to machines in the experimental network is possible from site offices
 - Access to numerous services is possible for W7-X team members also from external via VPN
 - Experiment Data
 - Real-time monitoring of discharges
 - Databases for proposal planning
 - Equilibrium databases
 - Logbook
 - etc.

Control room, technical area ("bell")





Central Fast Interlock System



The CFIS is a system of safety-related diagnostics and the plasma heating systems to realize a fast shut off



Software for the operation



Wendelste

Commissioning, overview



- Safety system (ISS and cSS) have been validated according to DIN/ISO 16511
- Cryostat and plasma vessel were pumped, some leaks on Cryostat vessel were repaired
- The Water cooling system (~580 circuits, 6800 m, 450 welding seams, 1500 screw joints) was checked for leaks, filled and adjusted for the required flow rates
- The cryo device was taken into operation again, all pipes were cleaned, before we cooled down the device to 4 K
- The divertor cryo pump has been cooled to 4K and tested with gas
- The magnet system has been tested, further configurations have been commissioned
- Baking of the plasma vessel to 150° C was successfull
- The boron cleaning system has been extended with a third cleaning system to improve the performance
- Last Saturday we have boronised the plasma vessel

Commissioning, Cryosupply



- 3 weeks cooling down
- temperature controlled
- Cryo supply also feeds the divertor cryo pump



Commissioning, baking the plasma vessel





- Baking in two steps to 80°/150 °C
- Mechanical measurement of the vessel and the basis
- For OP 2.1 baking has been extended by two days
- Volume pumped out during the baking: 1,8 X compared to OP 1.1



Conclusions

- W7-X is now ready for long discharges with high power heating,
- using many highly sophisticated diagnostic systems
- The device has been commissioned successfully.
- Physic preparation 27.09 17.11.
- The experimental programme will start 22.11.2022
- Heating power will start cautiously, but the way is free!



DIII-D

EAST

WEST

LHD W7-X

JET JET-ILW JT-60U KSTAR TFTR

