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**TARGET FABRICATION TECHNOLOGIES  
& NONCONTACT DELIVERY SYSTEMS  
TO DEVELOP A FREE-STANDING TARGET FACTORY  
OPERATING IN THE REPETITION MODE  
AT THE IFE RELEVANT LEVEL**

**Elena Koresheva,**

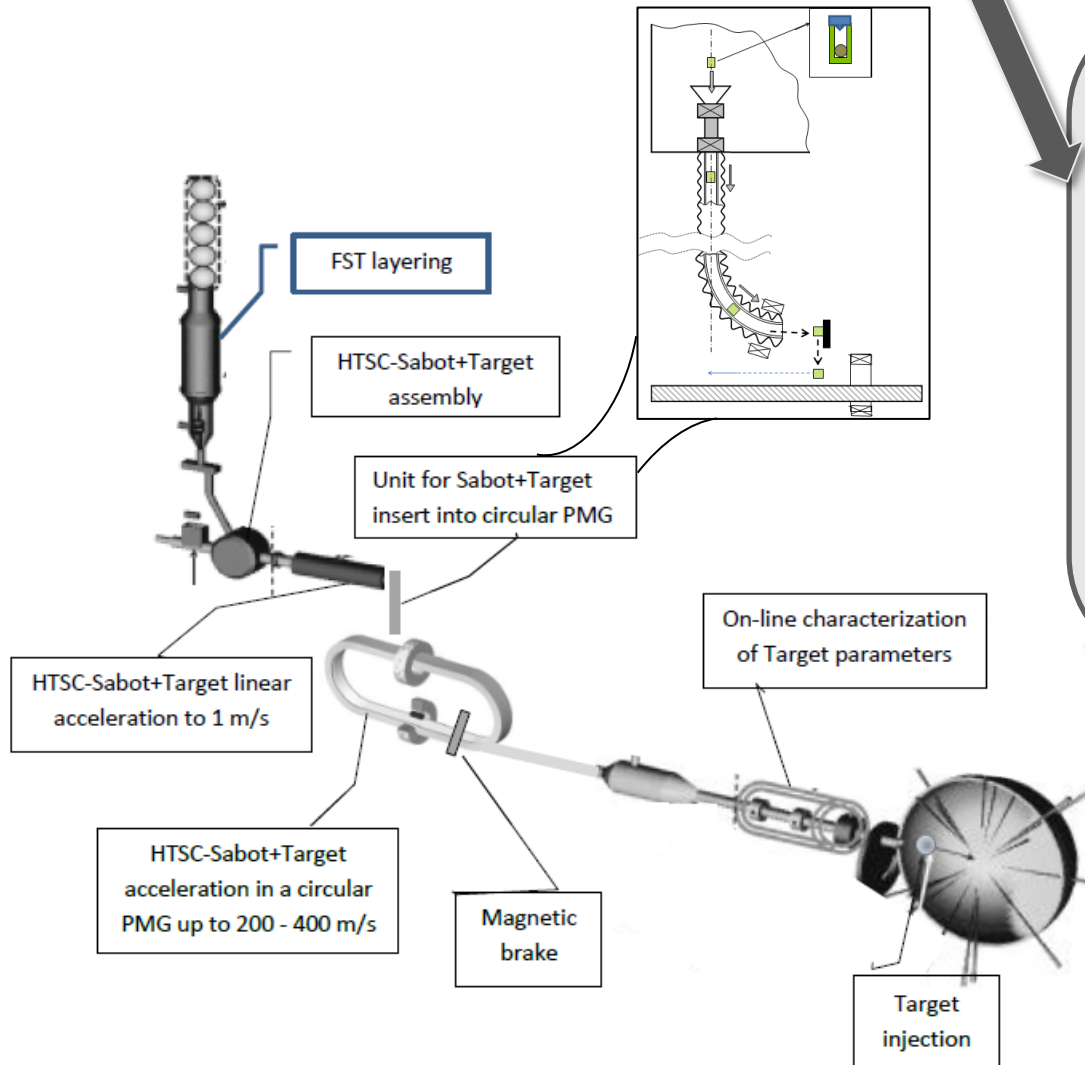
**Irina Aleksandrova and Eugeniyy Koshelev**

*28<sup>th</sup> IAEA Fusion Energy Conference, May 10-15, 2021 (on-line)*

The LPI has proposed a general schematic of the FST-FACTORY.

**FINE FEATURES OF THE FST-FACTORY ARE AS FOLLOWS:**

**To be considered in the current report**



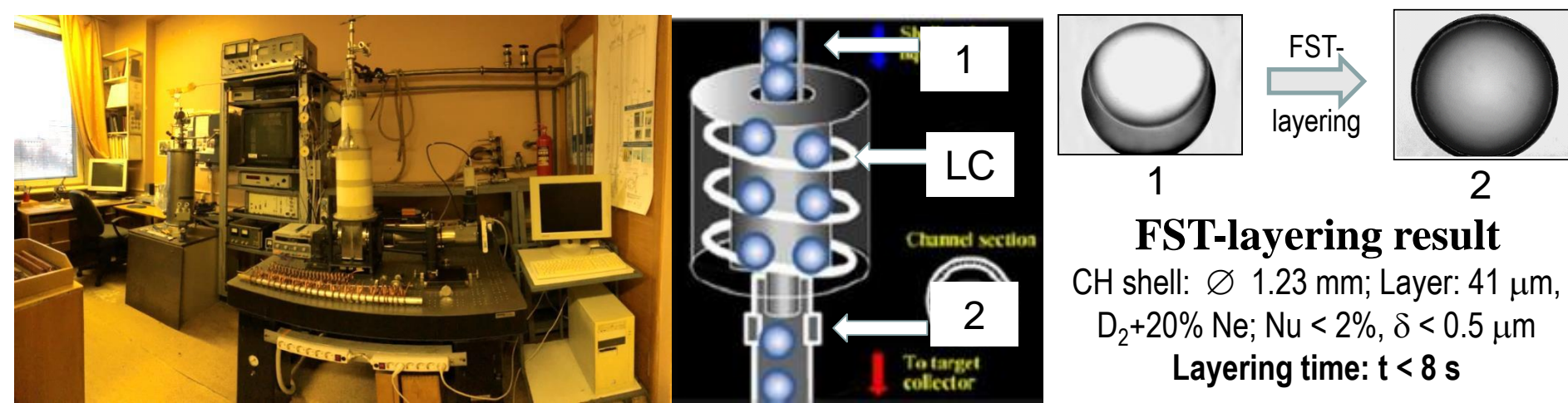
**1. Diffusion filling of a shell batch**

**2. FST-layering method** for in-line target fabrication with a stable isotropic fuel layer

**3. Using of HTSC-Sabot & permanent magnet guideway (PMG) systems in coil accelerator** for noncontact Target delivery.

**4. Fourier holography** for flying Target tracking

**FST-layering method** developed at LPI uses the free-standing and line-moving targets that are a scientific and technological base for high repetition rate target supply at the laser focus.

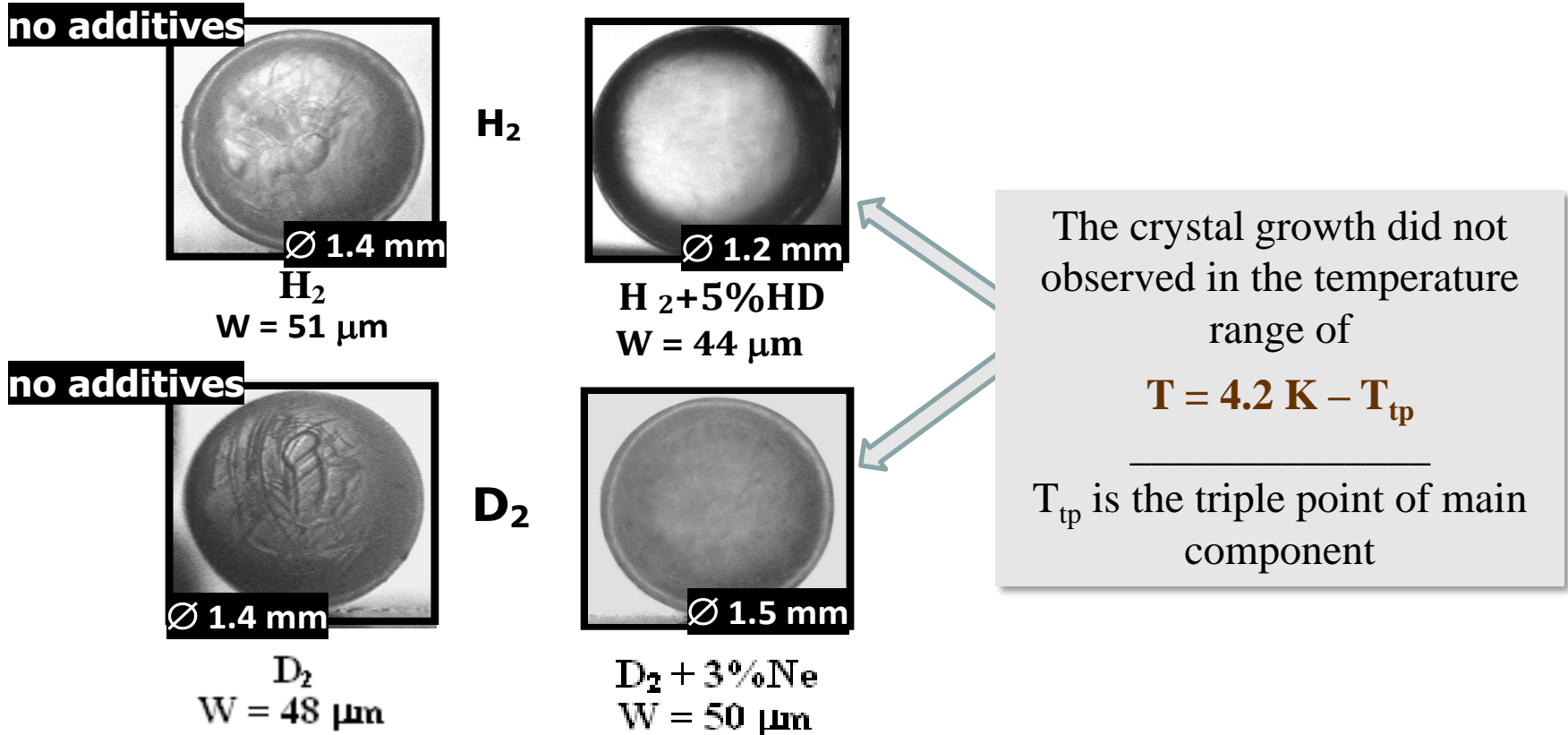


**Facility for the FST-layering**  $\Rightarrow$  FST-layering module (LM) & 100–projection visual-light tomograph for precise characterization of the layering results ( $1 \mu\text{m}$  resolution for  $\lambda=490 \mu\text{m}$ )

### **FST-layering method $\Rightarrow$ How it works:**

- Liquid layer symmetrization due to target rotation when it is rolling down under gravity along the LC;
- Liquid layer freezing due to heat transport outside the target through a small contact area between the shell wall & the wall of the LC;
- High cooling rates ( $q = 1\text{--}50 \text{ K/s}$ ) combined with fuel doping are used to form a stable isotropic solid fuel layer within free-rolling target

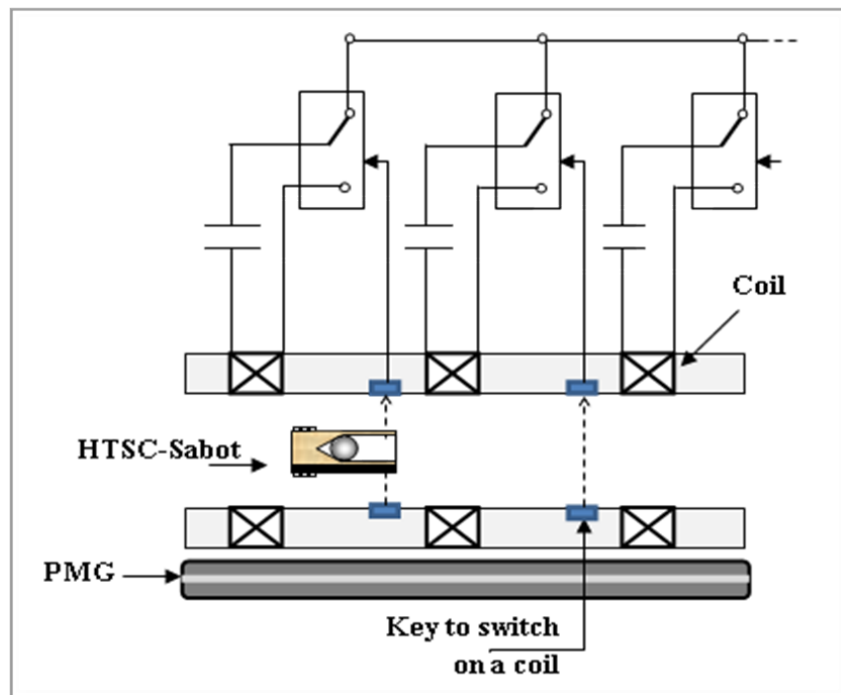
Isotropic fuel structure is necessary to reach the fusion conditions.  
 Our approach to form stable isotropic fuel layer are as follows  $\Rightarrow$   
**high cooling rate (1–50 K/s) + application of doping**



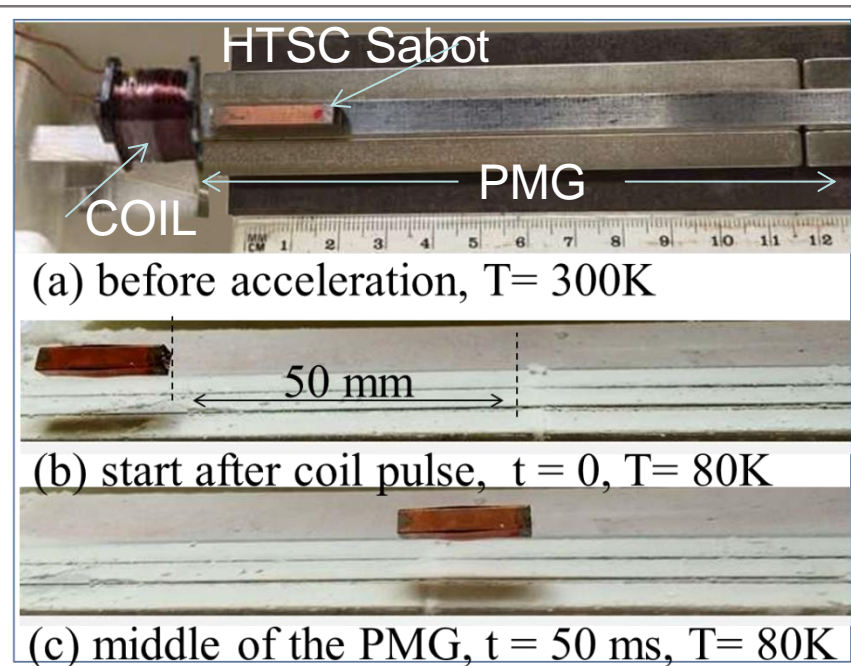
Our experiments have shown that using the FST-layering method combined with fuel doping (3-to-20 % of Ne, Ar or H<sub>2</sub> isotopes) ensures the formation of a stable isotropic cryogenic layer inside spherical polymer & glass shells ( $\varnothing < 2$  mm,  $\Delta R = 5 - 15$  μm)

IFE reactor-scaled experiments require developing noncontact delivery systems for safe, stable & friction-free target transport with a rep-rate.

**Our approach  $\Rightarrow$  target delivery using a quantum levitation effect of HTSC in the magnetic field of the PMG-system**



*Schematic of linear coil accelerator of the “HTSC Sabot + Target” levitated over the PMG*



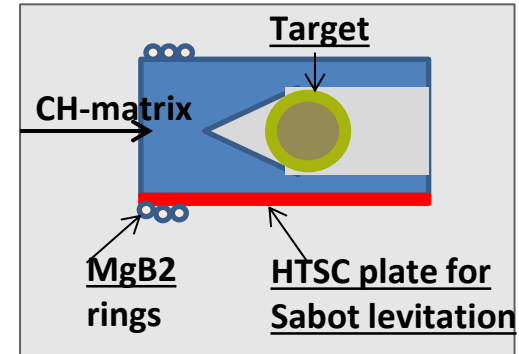
*Mock-up results for “HTSC Sabot + Target” linear acceleration up to 1.0 m/s*

Our experiments have shown that for “HTSC Sabot + Target” transport from the Assembly Unit to Target Injector it is enough to use only one coil

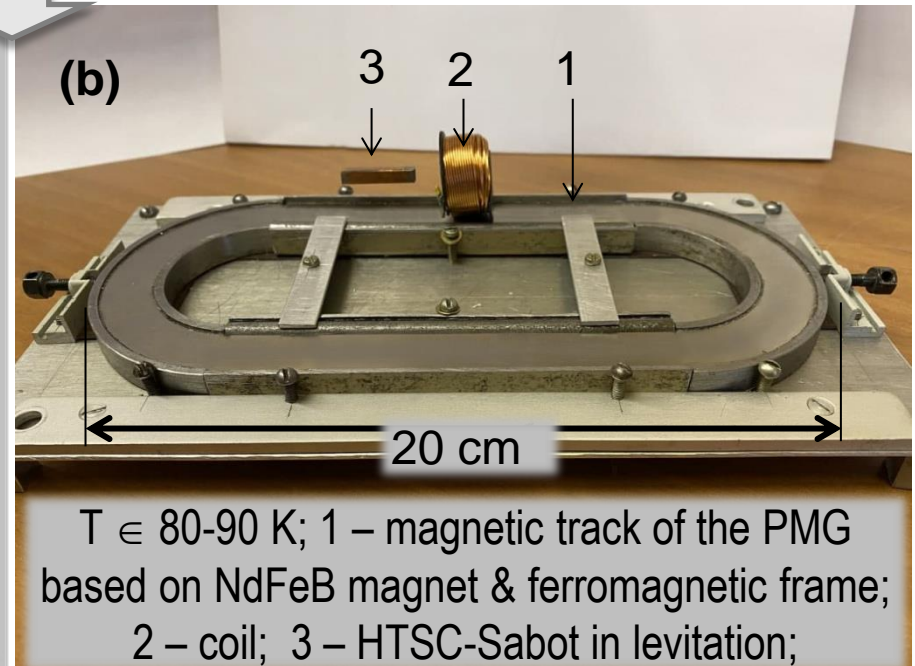
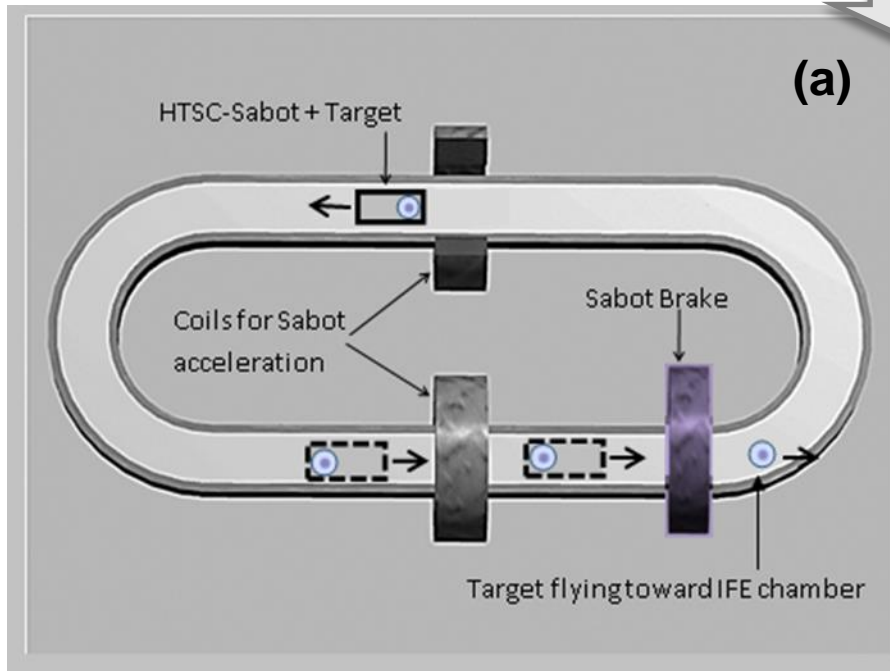


# Stage of “HTSC-Sabot + Target” acceleration up to 200–400 m/s

- **Calculations for the linear coil accelerator:** Using driving body from  $\text{MgB}_2$  super-conducting coils as an HTSC-Sabot component ( $I_{\text{CR}} = 5000 \text{ A}$  at  $B = 0.25 \text{ T}$ ) allows reaching the **injection velocities of 200 m/s under 400g overload at 5-m-acceleration length (the number of the field coils 200)**



**Significant reduction of the accelerator dimensions & the number of the field coils (compare to linear accelerator) may be reached by using an oval shaped PMG system**



**Oval shaped cyclic accelerator schematic (a) and 1-st version of the mockup (b)**

# CONCLUSION

1. **A scheme** of the target factory has been proposed at the LPI (FST-Factory).
2. **FST-layering method** for in-line target production with a stable isotropic fuel layer has been proposed & examined. Wherein, precisely moving targets cooperate all production steps in the FST transmission line that is considered as a potential solution of mass-production layering and noncontact target delivery.
3. **A new approach to target delivery** based on HTSC-maglev technologies has been proposed and examined. Our results have shown that it is a successful noncontact schedule compatible with mass target production and operation at high rep-rate conditions:
  - Calculations have showed that using the linear accelerator allows reaching the injection velocities of 200 m/s under 400g overload at 5-m-acceleration length (the number of the field coils 200).
  - First mockup experiments have shown that significant reduction of the accelerator dimensions & number of the field coils may be reached by using an oval shaped PMG system
  - Currently, several PMG-systems is being designed to support the target survivability & demonstrate successful acceleration scenarios.