

# DEVELOPMENT OF HIGH-VOLTAGE NEGATIVE ION BASED NEUTRAL BEAM INJECTOR FOR FUSION DEVICES

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## ABSTRACT

A prototype of powerful high-voltage neutral beam injector, based on acceleration of negative hydrogen ions and their neutralization is under development at the Budker Institute of Nuclear Physics (BINP). The design of BINP high-voltage injector includes several innovative components, important for injector operation stability and overall efficiency: 1) multi-aperture long-pulsed surface-plasma negative ion source, 2) wide-aperture low-energy beam transport section (LEBT), 4) negative ion energy transport section, 6) plasma target for negative ions neutralization, 7) recuperators for the energy of non-neutralized ions. The several test stand facilities were constructed at BINP for injector components study. The paper describes the results of experiments on the negative ion beam production, transport through LEBT, ion acceleration to the energy up to 240 keV and transport through the high voltage beam transport section (HEBT) to the distance ~10m from the source. The data on the transported beam parameters, measured at the several beam line points and at the beam dump calorimeter are presented. The beam transport efficiency as a function of various ion source, LEBT and HEBT parameters was measured and is compared with the calculated values. The data on plasma neutralization target is presented as well.

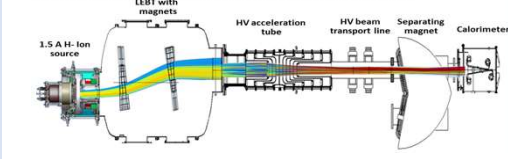
## INTRODUCTION

The high-voltage negative ion based neutral beam injector (N-BI) is under development at the Budker Institute of Nuclear Physics SB RAS. It includes several innovative components. According to the BINP injector scheme, the accelerator is set apart from the ion source by the LEBT section, which purify the beam from the accompanying impurities before entering the acceleration tube. LEBT tank contains the beam bending magnets and vacuum pumps. The parasitic fluxes of gas, cesium, secondary particles outgoing the ion source, and the secondary particles from accelerator are intercepted in the LEBT. The primary beam of negative ions is accelerated in the source to the energy of 120keV, and transported to the inlet of the single-aperture multi-electrode acceleration tube. The ion source and LEBT section are placed at the isolated platform at the potential up to ~880 kV with respect to the ground. The accelerated negative ions are neutralized in a plasma target. The non-neutralized fractions of the beam are separated from the neutrals and directed to the ion beam energy recuperators. This paper presents the experimental results on H-beam production and acceleration on the high voltage test stand. Data on plasma neutralization target is described as well. A description of full-scale negative ion source with the beam current up to 9 A will be shown.

## BEAM FORMATION AND ACCELERATION

### EXPERIMENTAL TEST STAND

The high voltage test stand consisting of ion source, LEBT tank, acceleration tube and HEBT with calorimeter is schematically shown in Fig. 1. The negative ion beam, produced by the ion source, is shifted in the LEBT by bending magnets and directed to the acceleration tube inlet. The trajectories of H<sup>-</sup> ions in the LEBT, acceleration tube and HEBT, calculated by COMSOL, are shown in Fig. 1 as well. The 440 mm offset between the source and high-voltage accelerator axes reduces the influx of co-streaming particles to the accelerator and prevents the positive ions and neutrals back-streaming into the ion source.



The magnetic field of LEBT magnets could be varied by correction coils. It allows to control the beam turn and to match the beam with the acceleration tube. A LEBT pumping by two cryo-pumps with capacity of 100 m<sup>3</sup>/s each provides the operational hydrogen pressure of about ~10<sup>-3</sup> Pa in the LEBT tank and in the acceleration tube during the source operation pulse. The acceleration tube consisted of 9 single aperture electrodes is projected to accelerate the beam from initial energy up to the 1 MeV. The wide aperture acceleration tube design provides an improved tube pumping and reduces the power and beam losses. The accelerated H<sup>-</sup> beam was focused with the quadrupole lenses. The magnetic field of quadrupoles is controlled by coil currents change. The required magnetic field and coil currents are calculated by COMSOL code. The HEBT section is equipped by peripheral secondary emission detectors for beam position control (noted BPM<sub>1</sub> and BPM<sub>2</sub> in Fig. 1). The measurements of transported beam profile and intensity were done by water-cooled calorimeter, installed at the distance of ~10 m from the ion source. The separating magnet is installed before the calorimeter (Fig. 1). This magnet will be used for negative ion deflection in the future experiments.

The schematic of the acceleration tube geometry and the electric connections, used in the first experiments, are shown at the top side in Fig. 2. The single-aperture accelerating tube design increases the accelerator HV strength due to decreased secondary particles production. At present, 4th-8th gaps were grounded, while 1st – 3rd gaps were successively powered up to 60 kV each. The current of accelerated beam was characterized by the total current of HV rectifier IHV and by the current of the high-voltage platform IP. The difference current  $I_{\Delta} = I_{HV} - I_P$  corresponds to the sum of the intercepted currents of HV acceleration tube electrodes. During described experiments the difference current was equal to zero and  $I_{\Delta} = I_{HV}$  so no interception of the negative ions by the acceleration tube electrodes was registered. The trajectories in LEBT and HEBT, calculated for H<sup>-</sup> beam, outgoing the ion source with initial divergence 30 mrad and energy 85 keV are shown in Fig. 2 (modelling by COMSOL) by the red lines. By the green lines the equipotentials are shown. As one can see, acceleration tube has 2 limiting diaphragms. The exit LEBT diaphragm with 24x24 cm<sup>2</sup> window was installed to cut the co-streaming flow of fast particles, created by beam stripping in vicinity of the source ion-optic system (IOS) and in the LEBT. The entrance tube electrode has the decreased aperture of  $\phi$  200 mm. Then the beam is accelerated in the acceleration tube. The acceleration tube provides the beam focusing by the electrostatic lens.

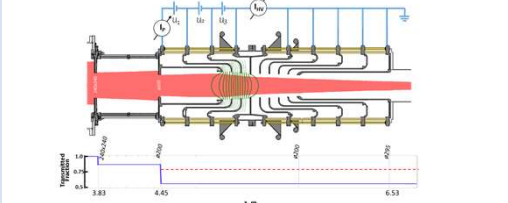


FIG. 2. Acceleration tube electrodes and their connection with power supplies for intercepting currents measurements. The results of calculations with COMSOL software of trajectories for the beam with divergence 30 mrad are shown in red. The fraction of transmitted particles along z-axis are shown at the bottom plot.

Change of the beam fraction transmitted to various distance Z from the source is shown in the bottom plot in Fig. 2 (modelling by COMSOL). About 82% fraction of the 85 keV negative ion beam with initial divergence 30 mrad could be transmitted through the 240x240 mm<sup>2</sup> exit window of the LEBT, and about 55% beam fraction of initial beam – through the inlet tube aperture with  $\phi$  200 mm. It should be noted that the inlet aperture enlarging to  $\phi$  260 mm will increase the transmitted beam fraction to 78%, as it is shown by the red dotted line in Fig. 2).

The drawing of the BINP HV test stand is shown in Fig. 3. The H<sup>-</sup> source with subsystems and LEBT are installed at the HV platform, negatively biased with respect to the ground. The source subsystems include RF power supply, ion beam extraction and acceleration power supplies, LAUDA thermo-stabilization system, hydrogen and cesium feeding systems. The primary power at the platform is provided via the 1 MW, 1 MW isolation transformer. As it is shown in Fig. 3, each of acceleration tube gaps is powered by 110 kV voltage from the separate sections of HV rectifiers. The last electrode of accelerating tube is connected to HEBT tube and grounded.

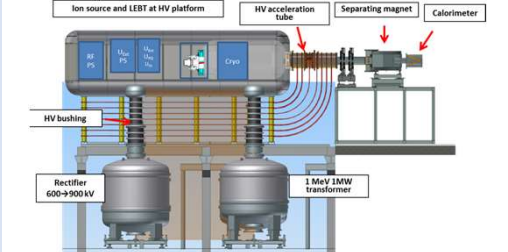


FIG. 3. 3D drawing of HV Injector Prototype.

### NEGATIVE ION BEAM PRODUCTION AND LEBT TRANSPORT

The experiments on negative ion beam formation, acceleration and transport through the LEBT and HEBT were carried out for the 0.65 A, 85 keV primary beam with pulse duration of 2.5 s. Fig. 4 shows the typical oscillograms of H<sup>-</sup> beam currents registered.  $I_b$  is a current, measured as a difference of the total current in the accelerated circuit and of current, intercepted to the acceleration grid.  $I_{FC}$  is a H-beam current, measured by  $\phi$ 17 cm Faraday cup (FC) located in the LEBT tank at the distance 2.5 m away from the source.  $I_P$  is a current in the acceleration tube circuit (see Fig. 2). The differential current  $I_{\Delta}$  consists mostly of H<sup>-</sup> ions outgoing from the source. As it is shown in Fig. 4, in the case of outgoing current  $I_b$  of about 0.68 A the acceleration tube current  $I_P$  is about 200-230 mA. It corresponds to the recorded beam transmission of 30-34%.

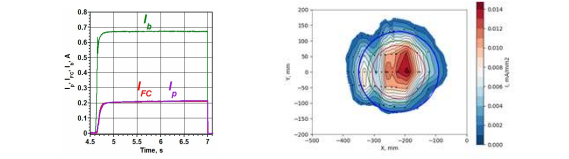


FIG. 4. Oscillograms of the source exit H<sup>-</sup> current  $I_b$ , current to  $\phi$ 17 cm FC located 2.5 m away from the source  $I_{FC}$ , and outgoing current of the high-voltage platform  $I_P$ .

The typical distribution of the beam current density, obtained by scanning with the movable  $\phi$ 10 mm FC is shown in Fig. 5. The black dots of profile in Fig. 5 show the positions, at which the current was measured. The 2D profile of the beam current density was obtained by the interpolation of the density calculated at the points of measurements. The individual beamlets produced at the exit of ion source are mixed at the distance 2.5 m due to beamlet divergence. The total current integrated over FC plane is  $I_{\Delta} = 415$  mA. The red circle shows the position and shape of  $\phi$ 170 mm FC, when the current was registered. The calculated value of FC current is 200 mA, which matches with the measured value. The fraction of FC current equals to 48% of the total beam current at FC plane, and the blue circle shows the area, which covers 80% of the total beam current. Assuming the initial beam size of 124 mm, we can estimate the beam angular divergence as  $\alpha \approx 25$  mrad. Obtained divergence value is in a good agreement with IBSIMU calculations. The integrated beam current at FC plane is equal to 71% of the beam current measured at the source exit due to the beam stripping in the vicinity of the ion-optic system and during transport through the LEBT tank. Left satellite in the current density profile, which can be seen in Fig. 5, is produced by leftmost beamlets deflected in the source ion-optic system due to aberrations caused by the slit geometry of the acceleration electrode.

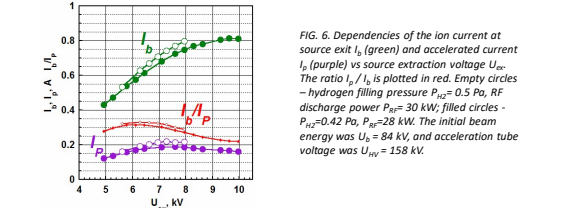


FIG. 6. Dependencies of the ion current at source exit  $I_b$  (green) and accelerated current  $I_{FC}$  (purple) vs source extraction voltage  $U_{ex}$ . The ratio  $I_{FC}/I_b$  is plotted in red. Empty circles – hydrogen filling pressure  $P_{H_2}=0.5$  Pa, RF discharge power  $P_{dis}=30$  kW; filled circles –  $P_{H_2}=0.42$  Pa,  $P_{dis}=28$  kW. The initial beam energy was  $U_b=84$  kV, and acceleration tube voltage was  $U_{HV}=158$  kV.

The dependencies of the source exit current  $I_b$  and of the acceleration tube current  $I_P$  versus extracted voltage  $U_{ex}$  are shown in Fig. 6. An increase of extraction voltage in the range of  $U_{ex}=4-7$  kV produces the beam current  $I_b$  growth from 0.4 to 0.7 A, while the acceleration tube current  $I_P$  increases up to 0.18-0.2 A and is maximal at  $U_{ex} \approx 7$  kV. The variation of the extraction voltage changes the emission plasma meniscus shape and influences the beamlet angular divergence. The  $I_{FC}/I_b$  ratio of Fig. 6 reflects the beam transmission and it depends on initial beam energy and on H-beam divergence. The maximum value of  $I_{FC}/I_b = 33\%$  was achieved at  $U_{ex} = 6.5$  kV, which corresponds to the optimal plasma meniscus shape at the given emission current density. The extraction voltage should be varied in accordance with the acceleration voltage to prevent an additional beam defocusing in the source acceleration gap. The maximal IOS voltages were limited by power supplies and have the value of  $U_b = U_{ex} + U_{ac} < 85$  kV.

### 2.3. Beam transport efficiency

The parameters of beam formation, of beam transport efficiency and acceleration obtained in various cases are summarized in the Table 1. The column  $U_{ex}$  in the table shows the value of the source extraction voltage, columns  $U_b$  and  $I_b$  show NI beam energy and current at the source exit. Next 3 columns show beam transport efficiency to different z-axis positions: to distances 2.5 m, 3.8 m, and 4.45 m. At  $z = 2.5$  m the fraction of the current registered by FC  $I_{FC}/I_b$  is shown. At the other two positions there are limiting apertures with different sizes indicated in brackets. At  $z = 4.45$  m the ratio of the current entering acceleration tube after aperture  $\phi$ 200 mm to the ion source current  $I_{\Delta}/I_b$  is shown. The transport efficiency measurements for experimental cases #3 and #4 were done earlier. The transport efficiency after square aperture 240x240 mm located at  $z = 3.8$  m was measured in this case. The beam acceleration for cases #3 and #4 have not been conducted.

	$U_{ex}$	$U_b$	$I_b$	$z=2.5$ m ( $\phi$ 170 mm)	$z=3.8$ m (240x240 mm <sup>2</sup> )	$z=4.45$ m ( $\phi$ 200 mm)
Case #1	6.5 kV	84 kV	0.65 A	31%	-	32%
Case #2	10 kV	85 kV	0.77 A	25%	-	21%
Case #3	6.5 kV	84 kV	0.65 A	-	50%	-
Case #4	10 kV	93 kV	0.9 A	-	60%	-

All cases #1-4 shown in Tab. 1 were made at the similar RF driver operation parameters. In the case #1 the extraction voltage of 6.5 kV for the beam with current 0.65 A provides optimal beam transport efficiency. About 31% of the beam was measured by FC at 2.5 m with total 32% transmission to the entrance of acceleration tube after diaphragm  $\phi$ 200 mm at 4.45 m. In the case #2 the source extraction voltage was increased to 10 kV at the fixed total beam energy 85 kV. In this case, the fraction FC registered current at 2.5 m decreases from 31% to 25%, and the beam transport efficiency to the distance of 4.45 m from 32% to 21%, which corresponds to increased beam divergence. The case #3 demonstrates the transport efficiency measurements to 3.8 m distance for the beam current, extraction voltage, and total energy similar to the case #1 with optimized beam angular divergence for total energy 84 kV. The measurements for experimental case #4 was done at the higher total beam energy of 93 keV and higher extraction voltage 10 kV. It shows higher beam transport efficiency 60% compared to 50% for the 84 keV case.

According to the results of computer modelling using COMSOL software the beam transport efficiency with beamlet divergence of 30 milliradians at  $z = 3.8$  m after 240x240mm<sup>2</sup> aperture is 82 %, and after the diaphragm  $\phi$ 200 mm located at  $z = 4.45$  m is 55%. These values did not include the beam stripping. To estimate beam stripping we can use measured earlier values for the beam stripping at the source output 15% and during the beam transport at the residual hydrogen pressure of  $3 \cdot 10^{-3}$  Pa during the operation pulse 3% m. The efficiency of the beam transport, taking into account the stripping, are 60% for  $z = 3.8$  m and 39% for  $z = 4.45$  m. The beam transport efficiency in case #4 is in a good accordance with COMSOL 30 mrad simulation.

## FULL-SCALE NEGATIVE ION SOURCE

The full-scale RF H<sup>-</sup> source with the projected total negative ion beam current 9 A, energy up to 120 keV and pulse duration up to 100 s was designed at BINP. The cross-section view of the source is shown in Fig. 7. It includes four RF plasma drivers, attached to the  $\phi$ 700 mm expansion plasma chamber, and the 4-electrodes IOS, forming the beam with 142 beamlets. The emission current density of single beamlet is 25 mA/cm<sup>2</sup>. An additional pumping of the IOS area through the peripheral windows in the IOS chamber is projected. IOS electrodes thermo stabilization by circulating of thermal carrier through the internal channels will be provided.

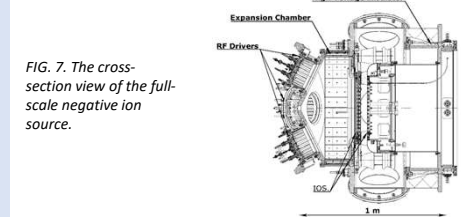


FIG. 7. The cross-section view of the full-scale negative ion source.

## PROTOTYPE OF PLASMA NEUTRALIZER

The prototype of plasma neutralizer was constructed, and it experimental study was performed at the separate test bench. The photo of neutralizer is shown in Fig. 9. The complex magnetic field configuration of the neutralizer is produced by an array of circular permanent magnets. This configuration (multicusp at the walls, longitudinal in the plasma volume with the inversed end mirrors) provides the plasma confinement. Plasma is generated by the arc discharge with LaB6 cathodes, installed at the periphery of the central plane. Working gas (hydrogen) is injected to the chamber center. It was observed, that the considerable negative potential develops in the plasma, decreasing the ion outflow, and the plasma losses through the ends are suppressed by the inverse magnetic mirrors. It was founded that a relatively low power of the discharge is required to sustain  $\sim 10^{19}$  m<sup>-3</sup> density plasma in the plasma neutralizer prototype with the inverse end mirrors.

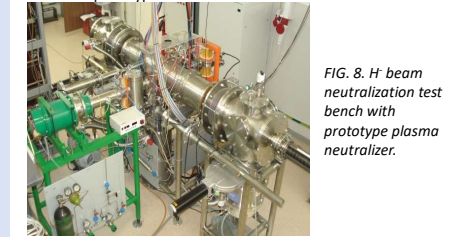


FIG. 8. H beam neutralization test bench with prototype plasma neutralizer.

## CONCLUSION

The first experiments on negative ion beam acceleration and transport through the LEBT and HEBT were carried out at the BINP high voltage injector prototype. The beam was post-accelerated from initial energy 84 keV to energy 242 keV, and up to 35% of the produced 0.6 A H-beam was transported to the calorimeter in these experiments. The beam compression by wide-aperture quadrupole magnets was successfully tested. The obtained data on beam angular divergence and transport efficiency is in a good agreement with the COMSOL and IBSIMU calculations. The transport efficiency can be increased up to 90% due to increase of the beam initial energy up to projected 120 keV, and enlarging of the acceleration tube inlet aperture diameter from 20 to 26 cm.

The full-scale RF H<sup>-</sup> source with the negative ion beam current 9 A at the energy of 120 keV and the pulse duration up to 100 s was designed and now is under manufacturing and assembling.

The prototype of plasma neutralizer was constructed and tested. It was founded that a relatively low power of the discharge is required to sustain plasma density  $\sim 10^{19}$  m<sup>-3</sup> in neutralizer with the inverse end mirrors.