

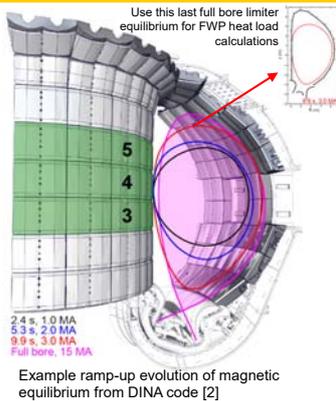
Strategy for first wall power flux management during plasma current ramp-up on ITER

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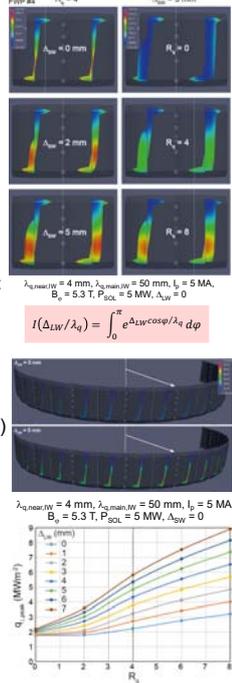
Introduction

- Plasma start-up on ITER will be in **limiter configuration on the inner wall (IW)** [1]
 - TF ripple lower on HFS
 - Lower 3D fields due to eddy currents induced in VV
 - Plasma better located in EC-assist resonance location
- Typical time to reach $I_p \sim 3.0$ MA for X-point formation ~ 10 s
- Happens on every shot
- Important that IW beryllium First Wall Panels (FWP) can tolerate the peak surface power fluxes ($q_{\perp,peak}$)
- $q_{\perp,peak}$ very sensitive to **FWP alignment**



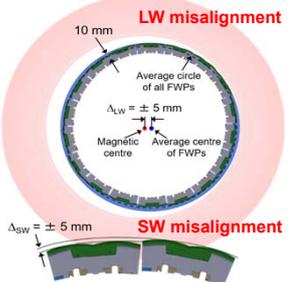
FWP heat loads: SW and LW misalignment

- ITER Blanket Heat Load Spec. \rightarrow IW FWPs in start-up region must allow $I_p \leq 5$ MA and $P_{SOL} \leq 5$ MW [4]
- Use SMITER field line tracing code [5] to assess FWP surface heat loads for specified $q_{||}(r)$ at outer midplane
- SW misalignment:**
 - For fixed R_{q1} , increasing Δ_{SW} increases wetted area of misaligned panel $\rightarrow q_{\perp,peak} \sim$ constant but total power to FWP increases by factor ~ 3.5 for $\Delta_{SW} = 5$ mm
 - For fixed $\Delta_{SW} = 5$ mm, narrow heat flux channel plays bigger role but $q_{\perp,peak}$ still tolerable even for $R_{q1} = 8$
- LW misalignment (n = 1):**
 - $q_{||}(r)$ formula must be modified to satisfy power balance:

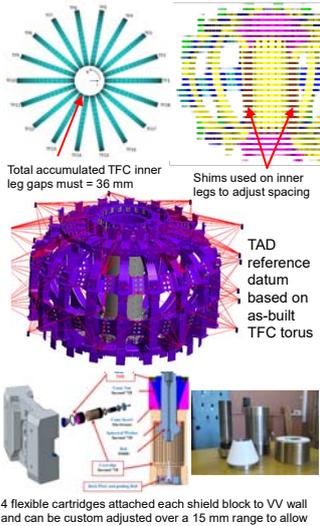


Blanket alignment fundamentals

- Two main FW misalignments:
 - Shortwave (SW) \rightarrow between neighbouring FWPs
 - Longwave (LW) \rightarrow between circle of FWPs and toroidal field (TF)
- ITER IW Blanket alignment requirement:
 - $\Delta_{SW} \leq \pm 5$ mm
 - $\Delta_{LW} \leq \pm 5$ mm \rightarrow assumes $n = 1$ displacement between TF and central column (admits existence of a "magnetic centerline")
- Key assembly alignment target:**
 - Provide most uniform possible distribution of gaps between TF coil (TFC) inner legs
 - Target is 2 mm gap



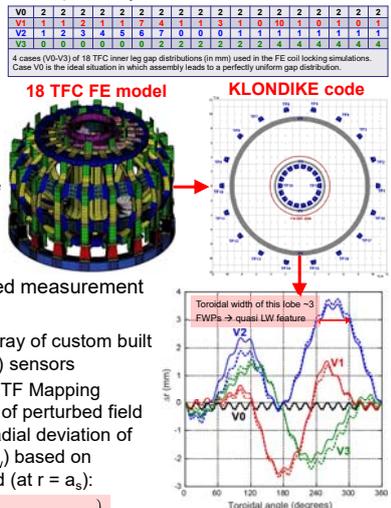
- 5-step assembly process:**
 - Machine datum (MD) starts from the Site Datum (SD).
 - SD transfers to Tokamak Global Coordinate System (TGCS).
 - TGCS transfers to Cryostat Base Datum (CBD), based on as-built position of the Cryostat Base.
 - CBD transfers to the Tokamak Assembly Datum (TAD) based on the geometrical equivalent axis of as-assembled TFC. All other components aligned to TAD.
 - Blanket Shield Modules (BSM) are accurately aligned to the MD defined by TAD, together with magnetic field measurements to be made during the First Plasma (FP) phase.
- Anticipate assembled machine configuration as component and assembly data become available \rightarrow use Reverse Engineering simulations [2] to control the full chain of tolerances during final assembly



- Since $\Delta_{LW} \approx \lambda_{q,near} \approx \lambda_{q,main}$ in the LW misalignment amplifies heat flux mainly in the narrow channel
- For $R_{q1} = 4$, $q_{\perp,peak} \sim 4.8$ MWm⁻² at $\Delta_{LW} = 5$ mm \rightarrow exceeds FWP power handling (+ $\sim 25\%$ faceting penalty)
- $\Delta_{LW} \sim 3$ mm more prudent alignment target
- If $\Delta_{LW} \sim 0$, $q_{\perp,peak} \sim$ insensitive to $\lambda_{q,near}$ but for max. allowed Δ_{LW} , $q_{\perp,peak}$ increases rapidly for $\lambda_{q,near} <$ design value (4 mm) \rightarrow gets worse if $R_{q1} >$ design value (4)
- SW misalignment not an issue for q_{\perp} , even if $\Delta_{LW} > 0$

Measuring the TF structure

- What if TFC inner leg gap distribution is not perfectly uniform?
 - Radial TFC displacement will vary from coil to coil after energization
 - Use FE simulations of a full 18 TFC model with different example gap distributions, including pre-compression and energization
 - Final TFC coil radial positions into KLONDIKE code [6] with Coil Centre Line approximation and compute toroidal variation of field line deviation from ideal circle
- Field structure no longer $n = 1$ \rightarrow need measurement to guide final IW Blanket alignment
 - Planned on ITER before FP using array of custom built Nuclear Magnetic Resonance (NMR) sensors
 - Analytic model developed to assess TF Mapping diagnostic \rightarrow Fourier decomposition of perturbed field into M toroidal harmonics \rightarrow gives radial deviation of field lines at IW FWP location ($r = a_{IW}$) based on measurements at 18 sensors located (at $r = a_s$):



$$\Delta r(\varphi) = \frac{a_{FW}}{B_0(a_{FW})} \left\{ \frac{B_{\theta}(a_{FW})}{N} [\cos(N\varphi) - 1] + \sum_{m=1}^M \frac{B_{\theta}(a_{FW})}{m} [\cos[m(\varphi - \varphi_m)] - \cos(m\varphi_m)] \right\}$$

$$B_{\theta}(a_{FW}) = \frac{\mu_0 N I_{FW}}{2\pi a_{FW}} = \frac{B_{min}(a_{FW}) + B_{max}(a_{FW})}{2}, B_{\theta}(a_{FW}) = \frac{B_{min}(a_{FW}) - B_{max}(a_{FW})}{2}, B_{\theta}(a_{FW}) = B_{\theta}(a_{FW}) \left(\frac{a_{FW}}{a_{FW}} \right)^{n+1}$$

IW FWP toroidal shaping

- Optimized for double exponential parallel SOL heat flux profile \rightarrow narrow near-SOL feature expected for IW limiter plasmas [1]:

$$q_{\perp}(r) = q_{||,near} e^{-\Delta r_{LCFS}/\lambda_{q,near}} + q_{||,main} e^{-\Delta r_{LCFS}/\lambda_{q,main}}$$

$$q_{||,0,main} = \frac{P_{SOL}}{4\pi R_{OMP}(\lambda_{q,main} + R_{q1}\lambda_{q,near})} \left(\frac{B_{pol}}{B_{tot}} \right)_{OMP}$$

$$R_{q1} \equiv q_{||,near} / q_{||,main}$$
 OMP=outer midplane
 - Experimental scalings give $R_{q1} = 4$, $\lambda_{q,near,IW} = 4$ mm, $\lambda_{q,main,IW} = 50$ mm for ITER \rightarrow IW FWP shape is a double logarithmic contour
 - Shaping re-designed in 2014 after narrow feature discovered
 - Max. stationary power flux = 4.7 MWm⁻² for IW FWPs



Conclusion

- Inner wall limiter plasma ramp-up the default on ITER \rightarrow power fluxes on shaped IW FWPs will be particularly sensitive to LW misalignments between FWP ring and B_{θ} .
- Depending on parameters describing SOL $q_{||}(r)$, baseline LW ($n=1$) alignment requirement is marginal for FWP heat fluxes \rightarrow target should be tightened to $\Delta_{LW} \leq \pm 3$ mm.
- If toroidal field coil inner leg gaps not uniform after assembly, final TF will have harmonic structure and LW alignment target will have to be modified.
- An NMR-based TF Mapping diagnostic is in preparation to measure inboard field structure at First Plasma and support metrology estimates of VV to TF alignment.

References

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