

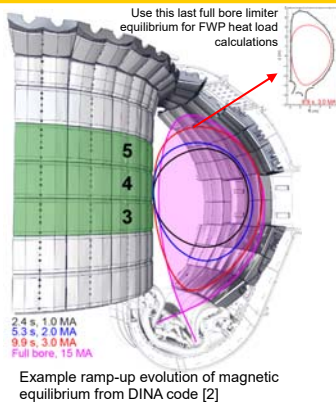
Strategy for first wall power flux management during plasma current ramp-up on ITER

R.A. Pitts, J. Coburn, Y. Gribov, G. Severino, F. J. Fuentes, G. Vayakis, V. M. Amoskov¹, H. Anand², M. Brank³, S. Carpentier, G. D'Amico⁴, M. L. Dubrov, C. Jong, A. A. Kavin¹, R. Khayrutdinov⁵, M. Kočan, L. Kos³, E. Lamzin¹, A. Loarte, V. E. Lukash⁵, N. Mitchell, A. R. Raffray, P. C. Stangeby⁶, S. Sytchevsky¹

¹ITER Organization, Route de Vinon, CS 90 046, 13067 Saint Paul Lez Durance, France, ²General Atomics, PO Box 85608, San Diego, California 92186-5608, USA, ³LECAD Laboratory, Mech. Eng., University of Ljubljana, Slovenia, ⁴Fusion for Energy Joint Undertaking, Josep Pla no. 2 - T B3 7/01 Barcelona 08019, Spain, ⁵NRC Kurchatov Institute, Moscow, Russia ⁶University of Toronto Institute for Aerospace Studies, 4925 Dufferin St, Toronto M3H 5T6 Canada

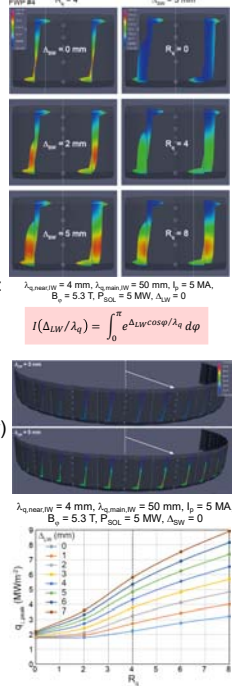
Introduction

- Plasma start-up on ITER will be in **limiter configuration on the inner wall (IW)** [1]
 - TF ripple lower on HFS
 - Lower 3D fields due to eddy currents induced in VV
 - Plasma better located in EC-assist resonance location
- Typical time to reach $I_p \sim 3.0$ MA for X-point formation ~ 10 s
- Happens on every shot
- Important that IW beryllium First Wall Panels (FWP) can tolerate the peak surface power fluxes ($q_{\perp,peak}$)
- $q_{\perp,peak}$ very sensitive to **FWP alignment**



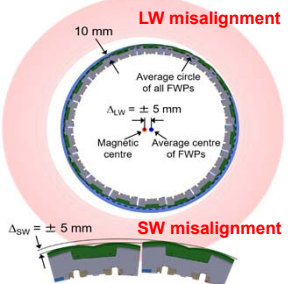
FWP heat loads: SW and LW misalignment

- ITER Blanket Heat Load Spec. \rightarrow IW FWPs in start-up region must allow $I_p \leq 5$ MA and $P_{SOL} \leq 5$ MW [4]
- Use SMITER field line tracing code [5] to assess FWP surface heat loads for specified $q_{||}(r)$ at outer midplane
- SW misalignment:**
 - For fixed R_{q1} , increasing Δ_{SW} increases wetted area of misaligned panel $\rightarrow q_{\perp,peak} \sim$ constant but total power to FWP increases by factor ~ 3.5 for $\Delta_{SW} = 5$ mm
 - For fixed $\Delta_{SW} = 5$ mm, narrow heat flux channel plays bigger role but $q_{\perp,peak}$ still tolerable even for $R_{q1} = 8$
- LW misalignment (n = 1):**
 - $q_{||}(r)$ formula must be modified to satisfy power balance:

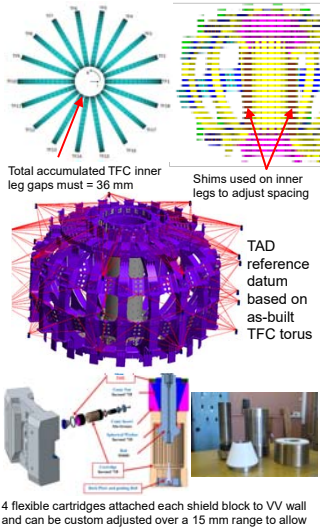


Blanket alignment fundamentals

- Two main FW misalignments:
 - Shortwave (SW) \rightarrow between neighbouring FWPs
 - Longwave (LW) \rightarrow between circle of FWPs and toroidal field (TF)
- ITER IW Blanket alignment requirement:
 - $\Delta_{SW} \leq \pm 5$ mm
 - $\Delta_{LW} \leq \pm 5$ mm \rightarrow assumes $n = 1$ displacement between TF and central column (admits existence of a "magnetic centerline")
- Key assembly alignment target:**
 - Provide most uniform possible distribution of gaps between TF coil (TFC) inner legs
 - Target is 2 mm gap

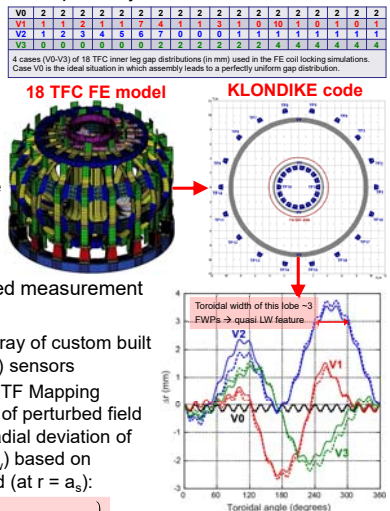


- 5-step assembly process:**
 - Machine datum (MD) starts from the Site Datum (SD).
 - SD transfers to Tokamak Global Coordinate System (TGCS).
 - TGCS transfers to Cryostat Base Datum (CBD), based on as-built position of the Cryostat Base.
 - CBD transfers to the Tokamak Assembly Datum (TAD) based on the geometrical equivalent axis of as-assembled TFC. All other components aligned to TAD.
 - Blanket Shield Modules (BSM) are accurately aligned to the MD defined by TAD, together with magnetic field measurements to be made during the First Plasma (FP) phase.
- Anticipate assembled machine configuration as component and assembly data become available \rightarrow use Reverse Engineering simulations [2] to control the full chain of tolerances during final assembly



Measuring the TF structure

- What if TFC inner leg gap distribution is not perfectly uniform?
 - Radial TFC displacement will vary from coil to coil after energization
 - Use FE simulations of a full 18 TFC model with different example gap distributions, including pre-compression and energization
 - Final TFC coil radial positions into KLONDIKE code [6] with Coil Centre Line approximation and compute toroidal variation of field line deviation from ideal circle
- Field structure no longer $n = 1$ \rightarrow need measurement to guide final IW Blanket alignment
 - Planned on ITER before FP using array of custom built Nuclear Magnetic Resonance (NMR) sensors
 - Analytic model developed to assess TF Mapping diagnostic \rightarrow Fourier decomposition of perturbed field into M toroidal harmonics \rightarrow gives radial deviation of field lines at IW FWP location ($r = a_{IW}$) based on measurements at 18 sensors located (at $r = a_s$):



IW FWP toroidal shaping

- Optimized for double exponential parallel SOL heat flux profile \rightarrow narrow near-SOL feature expected for IW limiter plasmas [1]:

$$q_{||}(r) = q_{||,near} e^{-\Delta r_{LCFS}/\lambda_{q,near}} + q_{||,main} e^{-\Delta r_{LCFS}/\lambda_{q,main}}$$

$$q_{||,0,main} = \frac{P_{SOL}}{4\pi R_{OMP}(\lambda_{q,main} + R_{q1}\lambda_{q,near})} \left(\frac{B_{pol}}{B_{tot}}\right)_{OMP}$$

$$R_{q1} \equiv q_{||,near}/q_{||,main}$$
 OMP=outer midplane
 - Experimental scalings give $R_{q1} = 4$, $\lambda_{q,near,IW} = 4$ mm, $\lambda_{q,main,IW} = 50$ mm for ITER \rightarrow IW FWP shape is a double logarithmic contour
 - Shaping re-designed in 2014 after narrow feature discovered
 - Max. stationary power flux = 4.7 MWm⁻² for IW FWPs



Complexities of designing an actively cooled component means that real FWP shape is an approximation to the analytic contour \rightarrow surface is "faceted" \rightarrow heat flux penalties

Conclusion

- Inner wall limiter plasma ramp-up the default on ITER \rightarrow power fluxes on shaped IW FWPs will be particularly sensitive to LW misalignments between FWP ring and B_{ϕ} .
- Depending on parameters describing SOL $q_{||}(r)$, baseline LW ($n=1$) alignment requirement is marginal for FWP heat fluxes \rightarrow target should be tightened to $\Delta_{LW} \leq \pm 3$ mm.
- If toroidal field coil inner leg gaps not uniform after assembly, final TF will have harmonic structure and LW alignment target will have to be modified.
- An NMR-based TF Mapping diagnostic is in preparation to measure inboard field structure at First Plasma and support metrology estimates of VV to TF alignment.

References

[1] M. Kocan et al., Nucl. Fusion 55 (2015) 033019
 [2] F. J. Fuentes et al., Fus. Eng. Des. 109-111 (2016) 315
 [3] A. R. Raffray et al., Nucl. Fusion 54 (2014) 033004
 [4] R. A. Pitts et al., J. Nucl. Mater. 415 (2015) S957
 [5] L. Kos et al., Fus. Eng. Des. 146 (2019) 2019
 [6] V. M. Amoskov et al., Fus. Eng. Des. 116 (2017) 64

