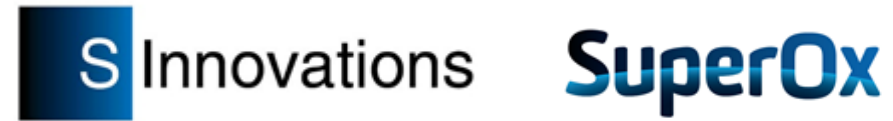


# Advanced second generation high temperature superconductor wire for fusion



A. Molodyk, A. Markelov, A. Mankevich, V. Scherbakov, S. Samoilenkov, A. Vavilov

**SUPEROX JAPAN**

V. Petrykin, S. Lee



B. Sorbom

- The SuperOx group
- High temperature superconductors (HTS) enable compact fusion
- Challenges to HTS for fusion---being resolved
  1. High  $J_e$  in magnetic field
  2. Consistent quality
  3. Production capacity and cost
  4. Cable technology

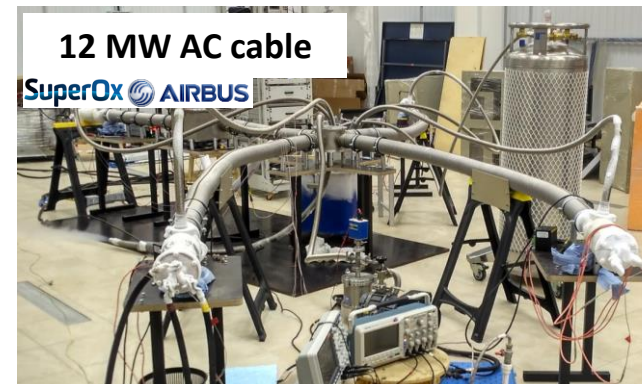
## S Innovations (Moscow) and **SUPEROX JAPAN** (Tokyo)

- 2G HTS wire production and development
  - Supply wire to SuperOx projects
  - Supply wire to customers worldwide



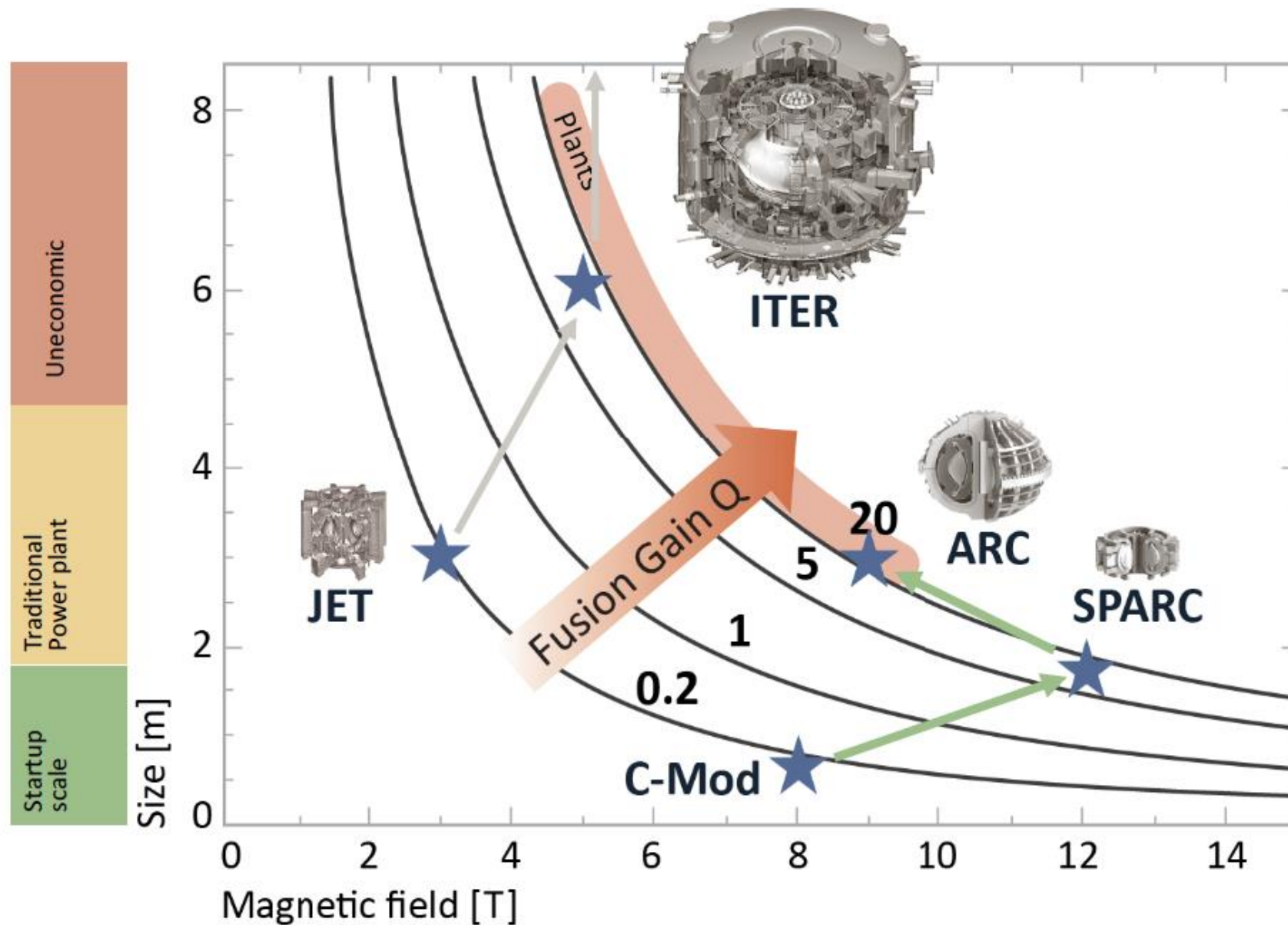
## **SuperOx** (Moscow)

- HTS Applications development and commercialisation
  - Fault Current Limiters: 220 kV FCL in Moscow city grid in 2019
  - Coils: 0.5 MW motor for aircraft
  - AC/DC cables: 12 MW AC cable system for aircraft

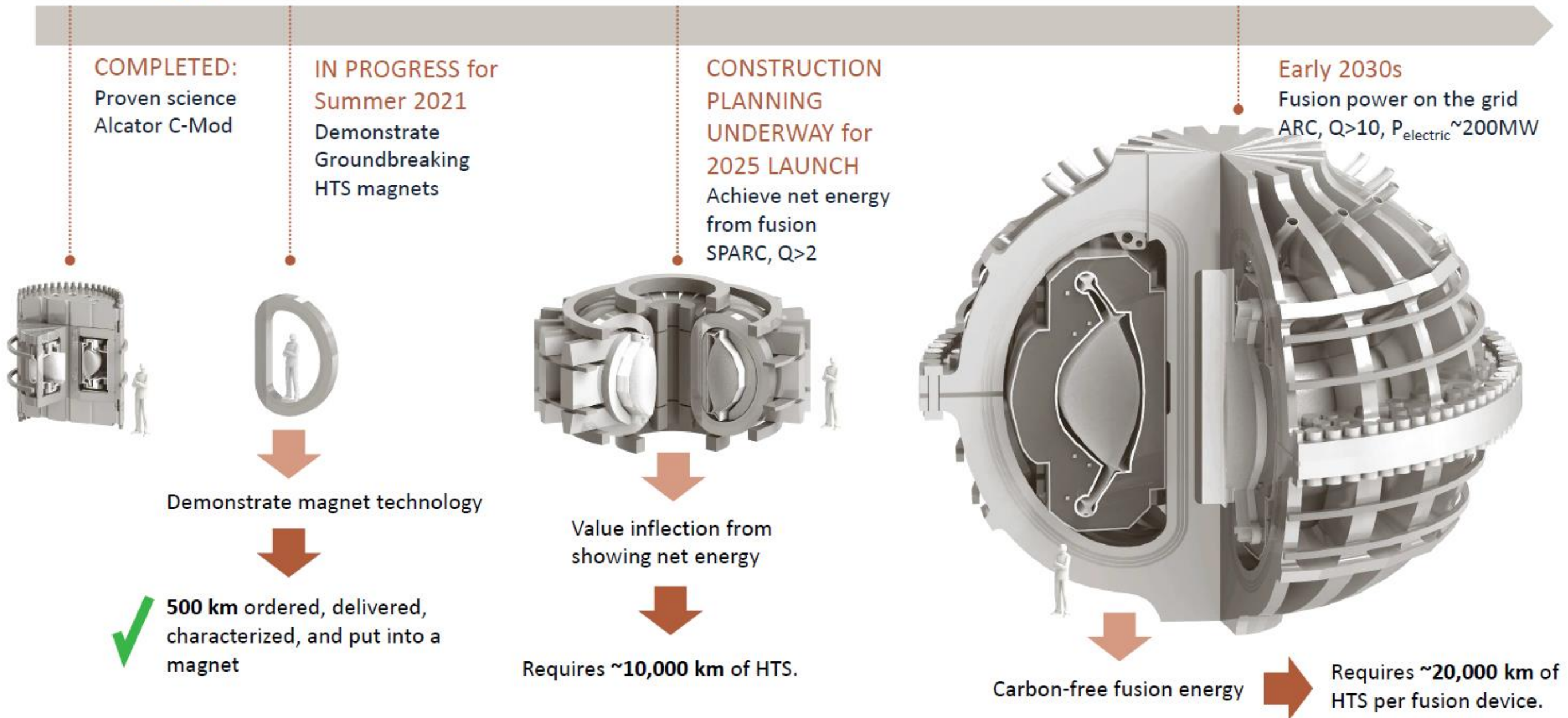




# Commonwealth Fusion Systems' high-field path to fusion



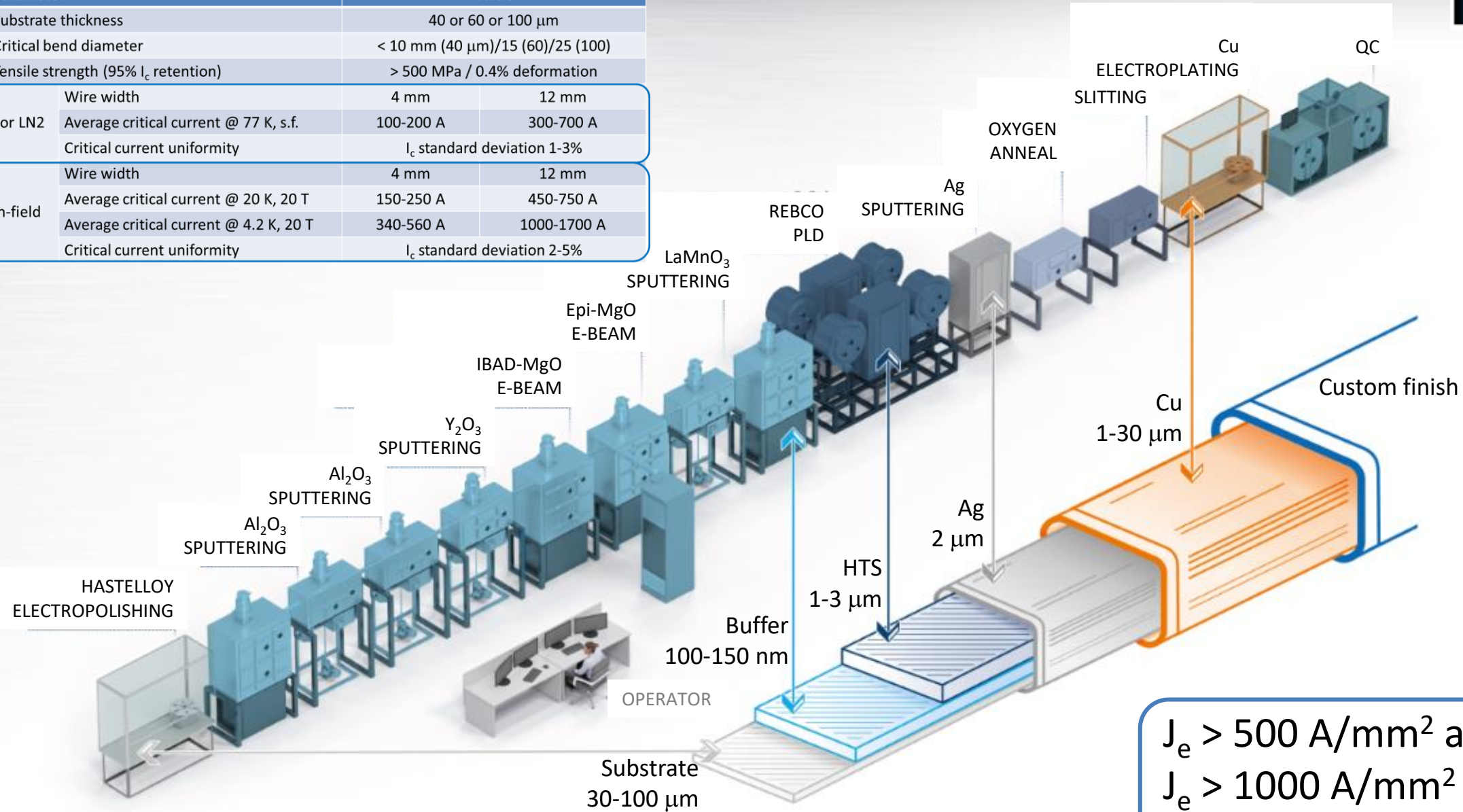
# The CFS plan to get to clean fusion energy will use a lot of HTS





# SuperOx 2G HTS wire: Technology

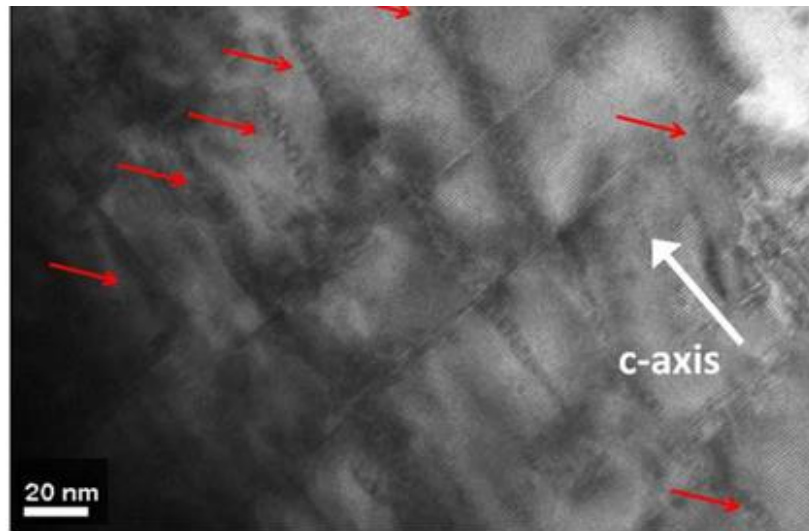
Parameter	Value	
Substrate thickness	40 or 60 or 100 $\mu\text{m}$	
Critical bend diameter	< 10 mm (40 $\mu\text{m}$ )/15 (60)/25 (100)	
Tensile strength (95% $I_c$ retention)	> 500 MPa / 0.4% deformation	
For LN2	Wire width	4 mm      12 mm
	Average critical current @ 77 K, s.f.	100-200 A      300-700 A
	Critical current uniformity	$I_c$ standard deviation 1-3%
In-field	Wire width	4 mm      12 mm
	Average critical current @ 20 K, 20 T	150-250 A      450-750 A
	Average critical current @ 4.2 K, 20 T	340-560 A      1000-1700 A
Critical current uniformity	$I_c$ standard deviation 2-5%	



$J_e > 500 \text{ A/mm}^2$  at 77 K, s.f.  
 $J_e > 1000 \text{ A/mm}^2$  at 20 K, 20 T  
 $J_e > 2000 \text{ A/mm}^2$  at 4.2 K, 20 T

# SuperOx wire for in-field use: Simple and amenable to industrial production

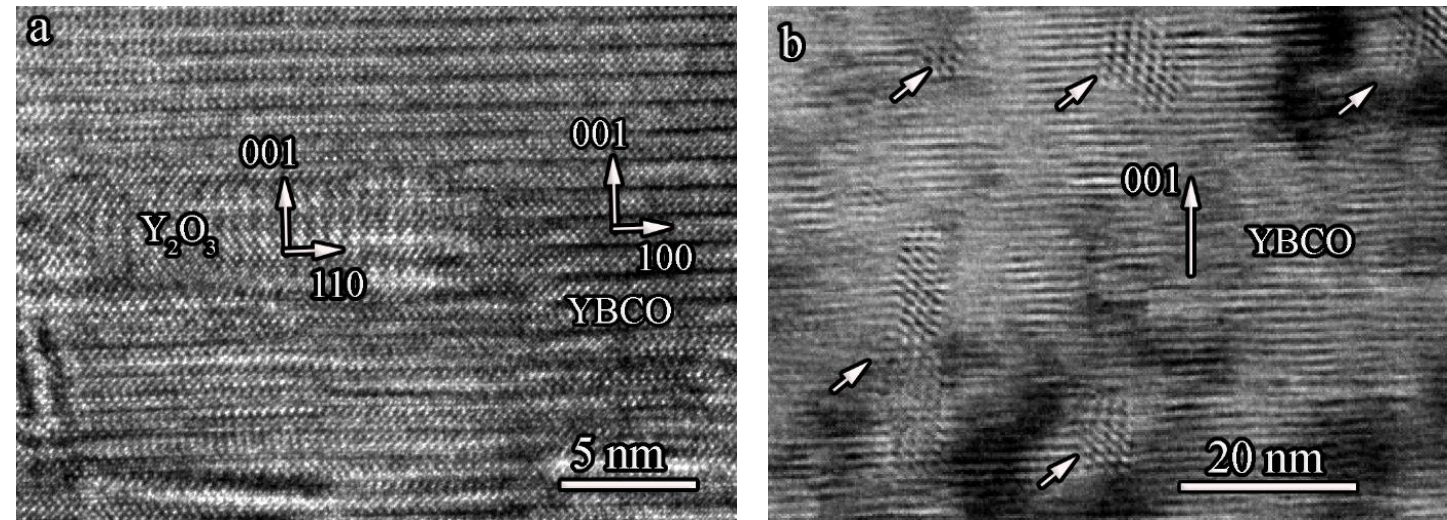
Conventional approach to pinning in HTS wire:  
c-axis correlated extrinsic defects (e.g. BaZrO<sub>3</sub>)



Wee, S. et al. *Sci Rep* 3, 2310 (2013)  
[doi.org/10.1038/srep02310](https://doi.org/10.1038/srep02310)

- ✗ Complex composition and nano-structure
- ✗ Difficult to control
- ✗ Issues with reproducible manufacturing

SuperOx 2G HTS wire for in-field use:  
Uniformly distributed intrinsic Y<sub>2</sub>O<sub>3</sub> nanoparticles in YBCO



Molodyk, A. et al. *Sci Rep* 11, 2084 (2021)  
[doi.org/10.1038/s41598-021-81559-z](https://doi.org/10.1038/s41598-021-81559-z)

- ✓ Simple composition and nano-structure
- ✓ Easy to control
- ✓ Good reproducibility in manufacturing

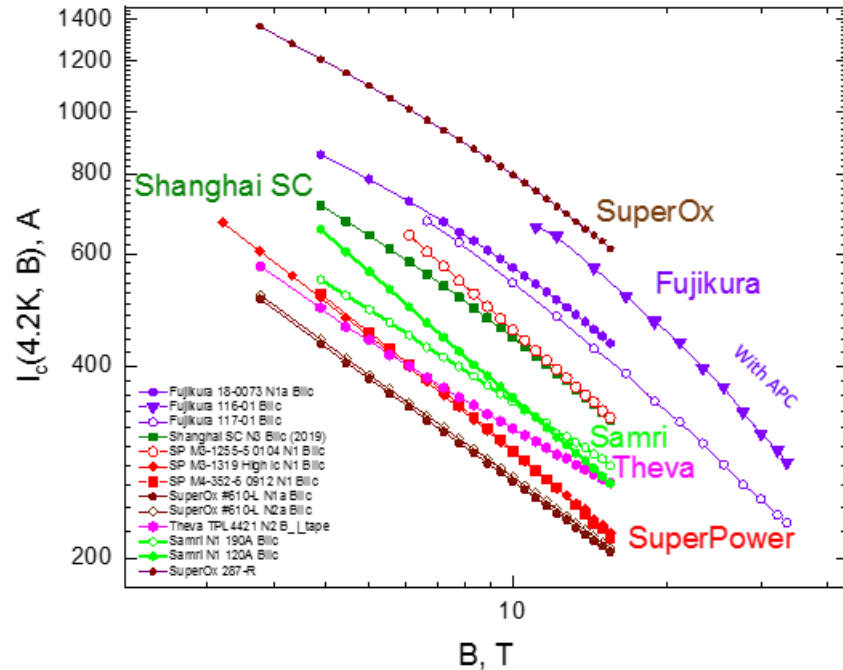


# Challenge 1: High performance SuperOx wire for in-field use

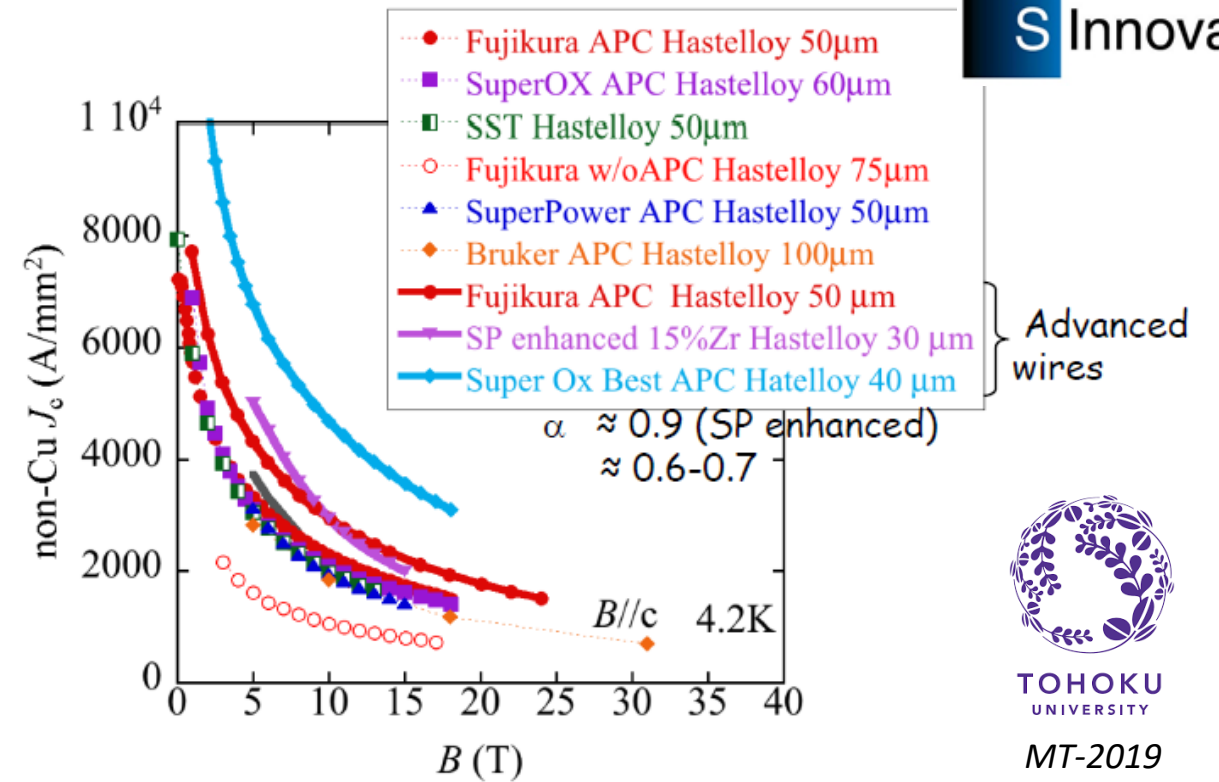
## Best commercial wire for magnets today

SuperOx

S Innovations

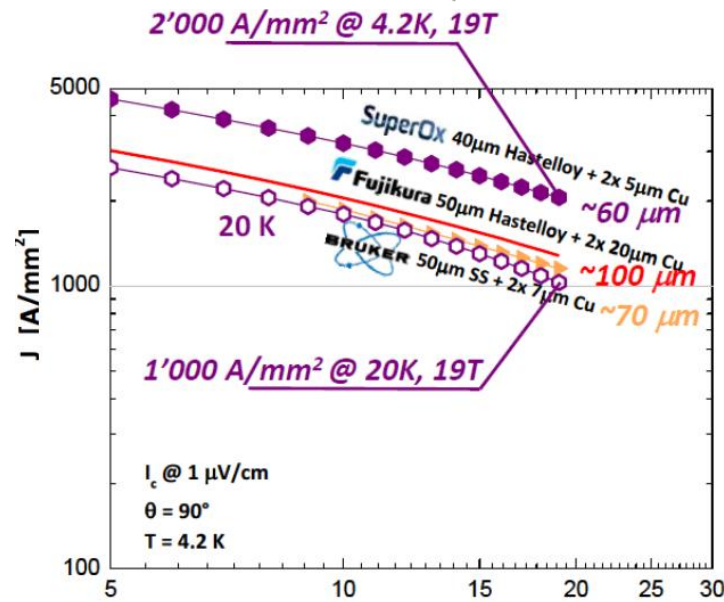


EUCAS-2019



TOHOKU UNIVERSITY

MT-2019



UNIVERSITÉ DE GENÈVE

FACULTÉ DES SCIENCES

FCC Week 2019

$I_c$  30% higher than competition

## Challenge 2: Consistent quality

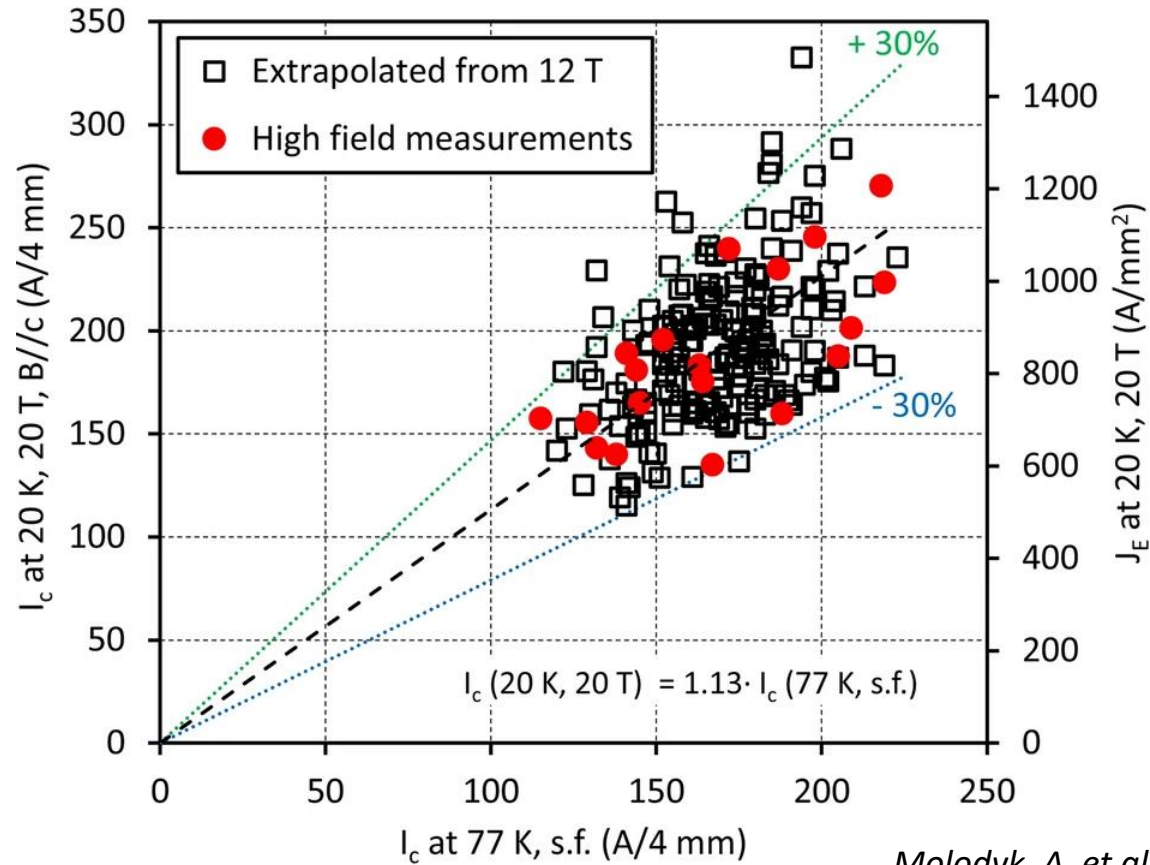
SuperOx wire for in-field use: 2G HTS wire is becoming industrial

300+ km of 4 mm wire delivered to customers in 9 months

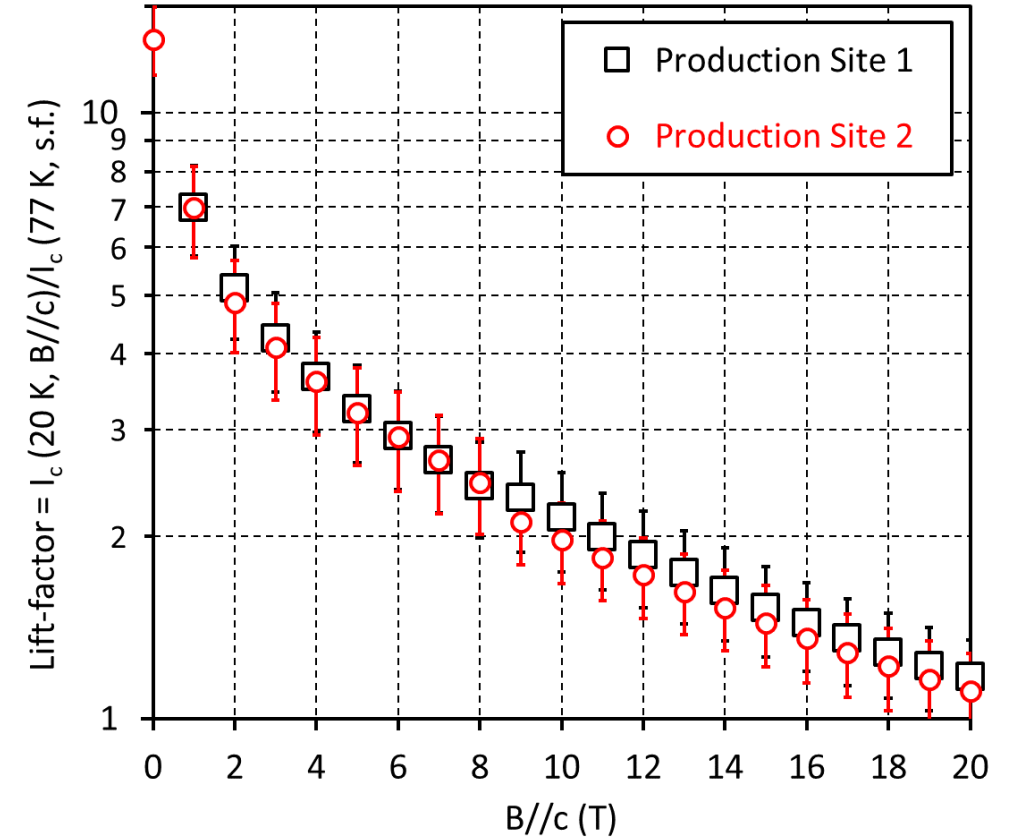
300+ km more in another 6 months; 3,000 km in 2022

SuperOx

S Innovations



Molodyk, A. et al. *Sci Rep* 11, 2084 (2021)  
[doi.org/10.1038/s41598-021-81559-z](https://doi.org/10.1038/s41598-021-81559-z)



- Reasonable statistical spread of in-field properties. StD ~ 15%
- Wires fabricated at different sites are identical

# SuperOx 2G HTS wire: Specifications

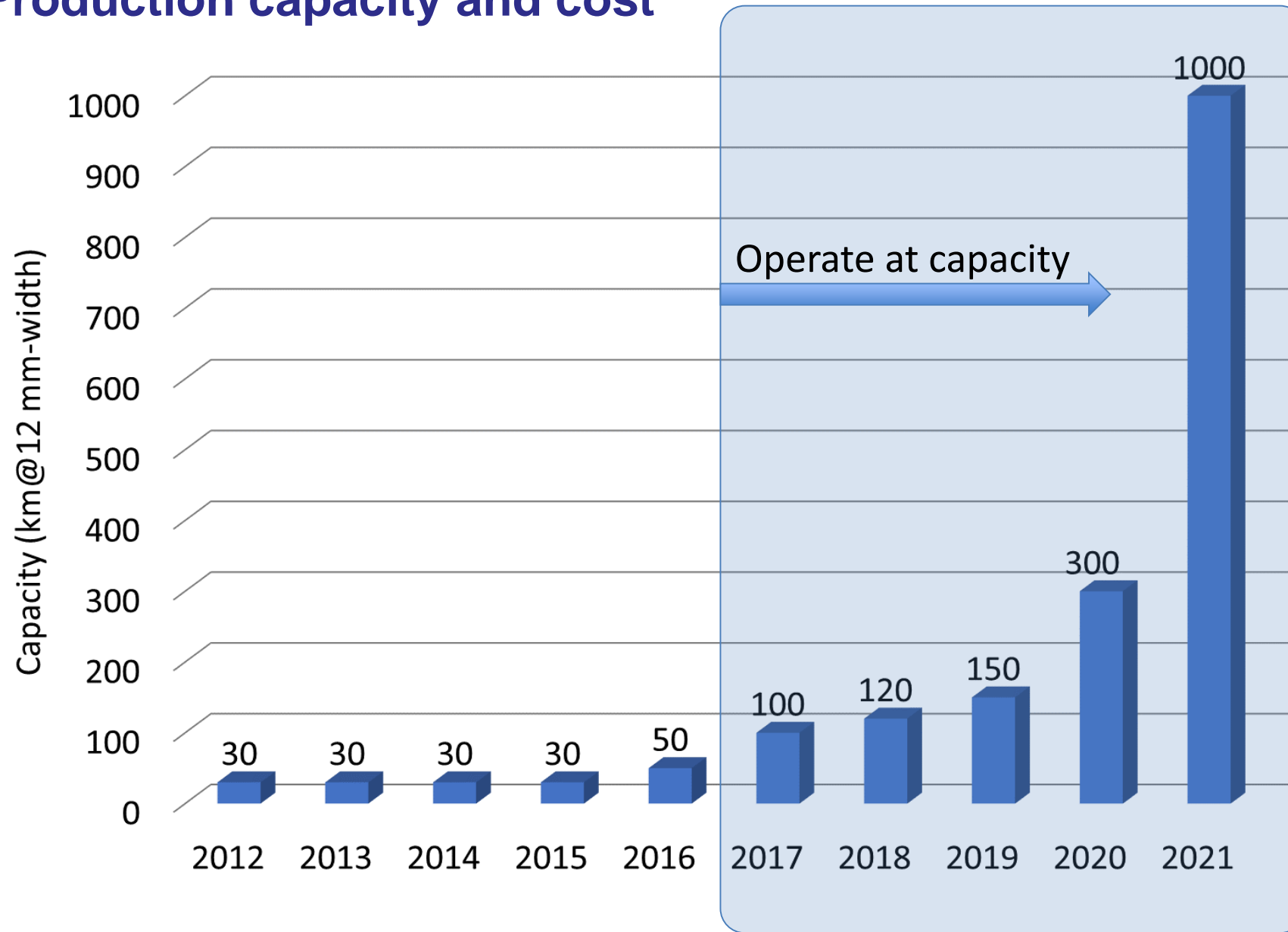
Parameter		Value	
Substrate thickness		30 or 40 or 60 or 100 $\mu\text{m}$	
Critical bend diameter		< 10 mm (30 & 40 $\mu\text{m}$ )/15 (60)/25 (100)	
Tensile strength (95% $I_c$ retention)		> 500 MPa / 0.4% deformation	
For LN2	Wire width	4 mm	12 mm
	Average critical current @ 77 K, s.f.	100-200 A	300-700 A
	$I_c$ uniformity along wire	$I_c$ standard deviation 1-3%	
In-field	Wire width	4 mm	12 mm
	Average critical current @ 20 K, 20 T	150-250 A	450-750 A
	Average critical current @ 4.2 K, 20 T	340-560 A	1000-1700 A
	$I_c$ uniformity along wire	$I_c$ standard deviation 2-5%	

**Customisation:**

- + Variable copper thickness
- + Insulation: 10-20  $\mu\text{m}$  thin polyimide varnish
- + Solder plating
- + Lamination
- + Low resistance splices
- + ... just ask



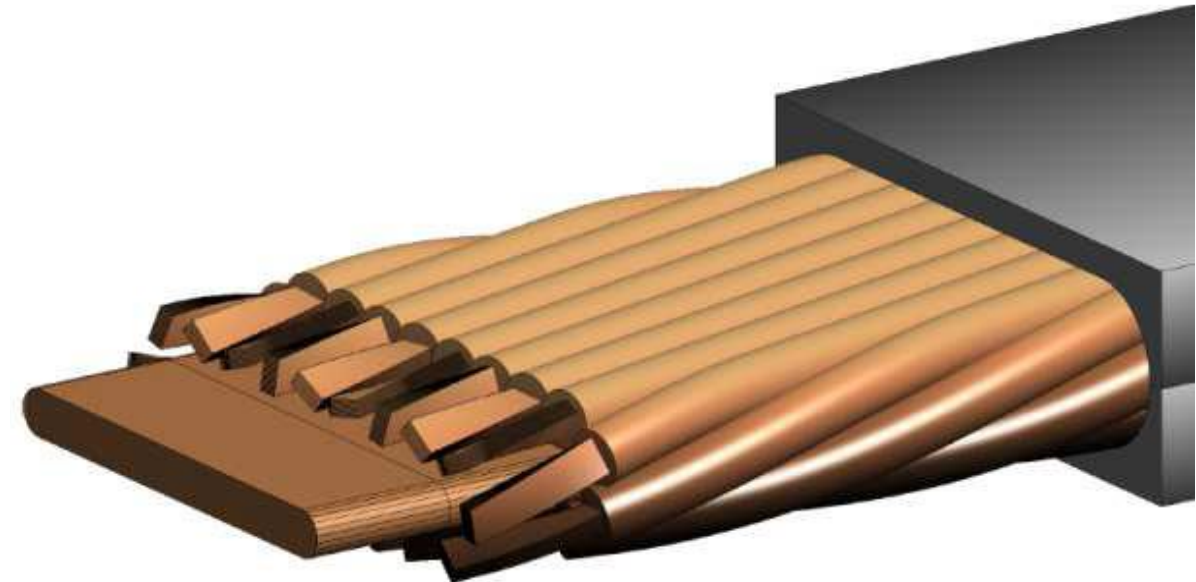
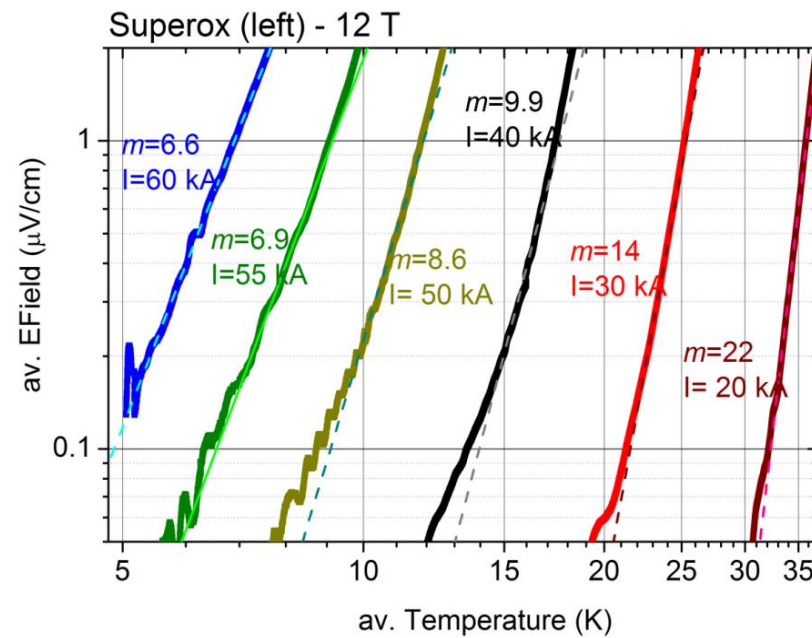
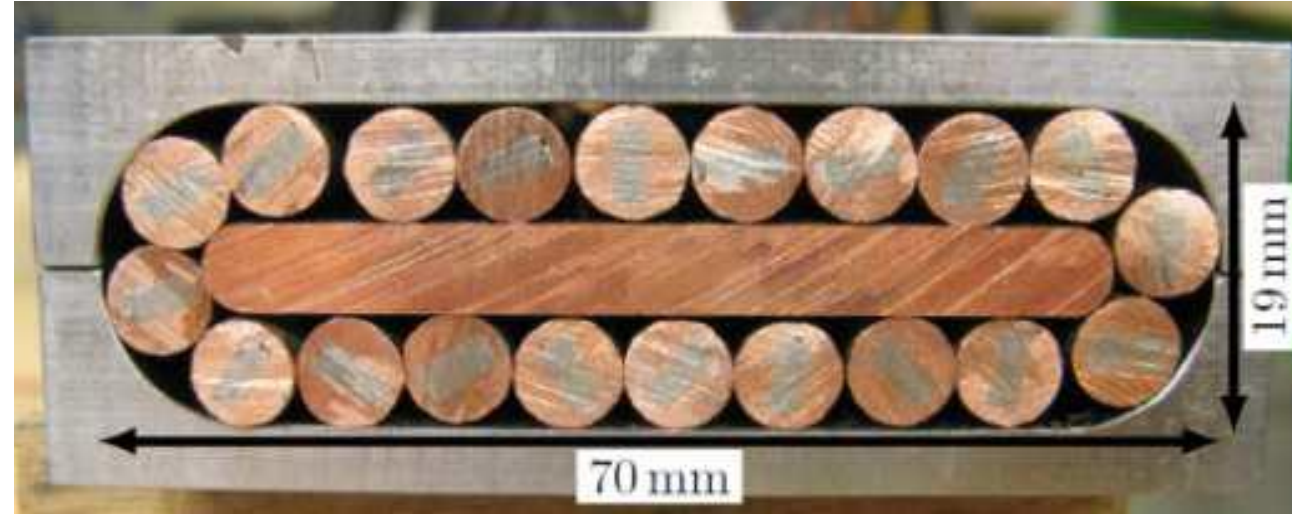
## Challenge 3: Production capacity and cost



- Demand drives capacity scale-up
- Economies of scale bring the price down

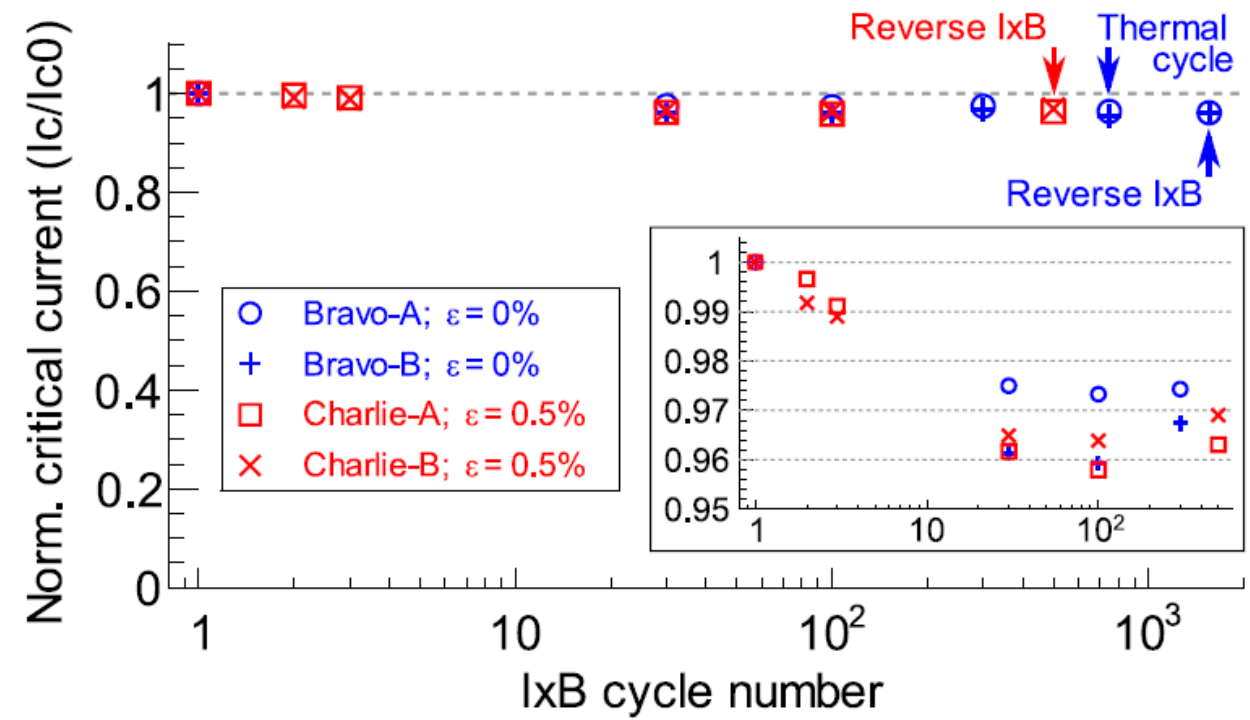
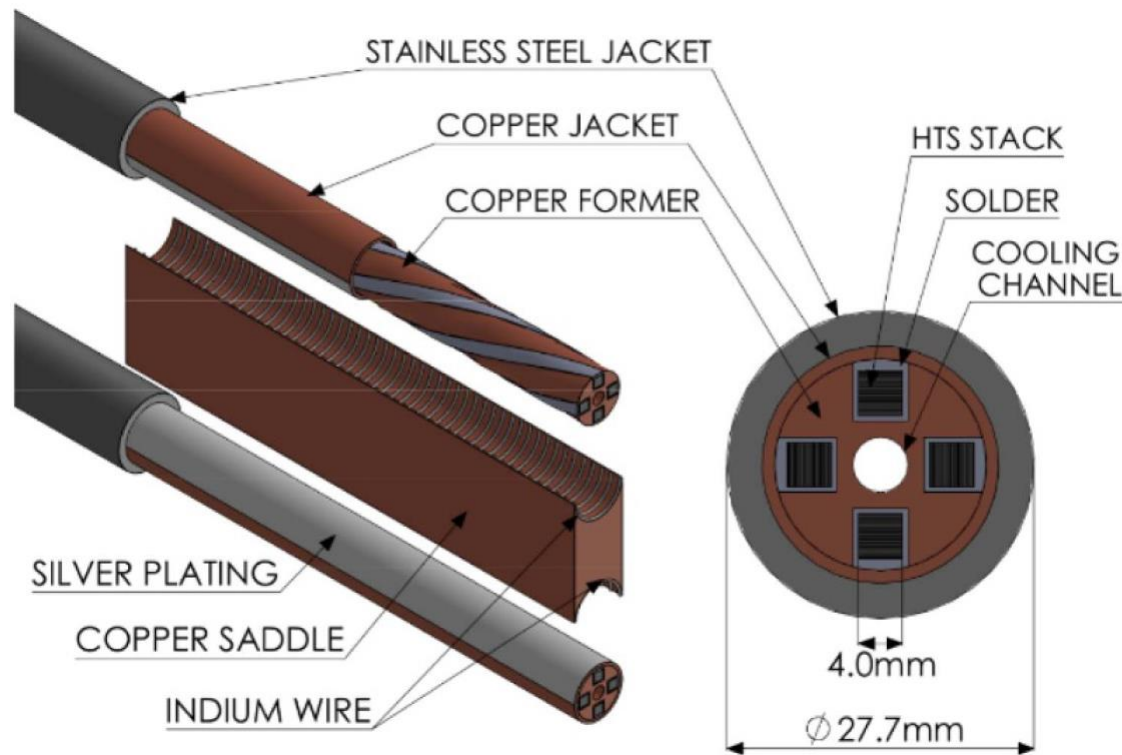
# Challenge 4: HTS cables for fusion

## Paul Scherrer Institute: 60 kA @ 4.2 K, 12 T



# Challenge 4: HTS cables for fusion

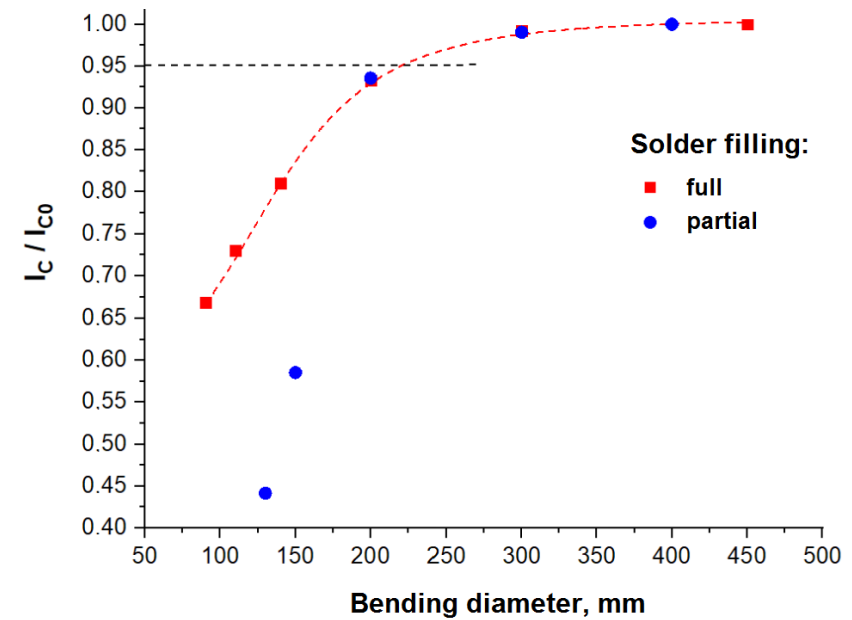
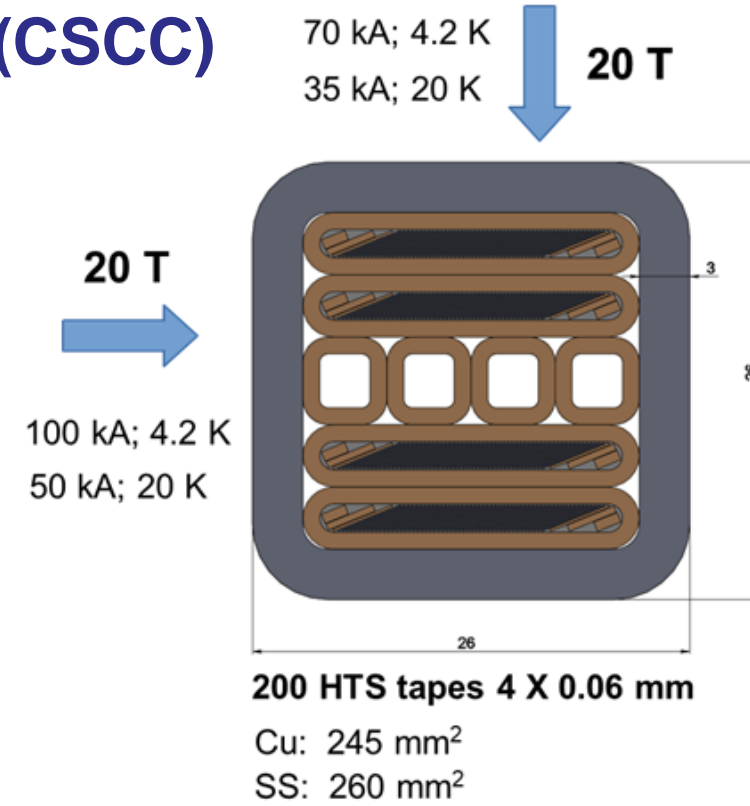
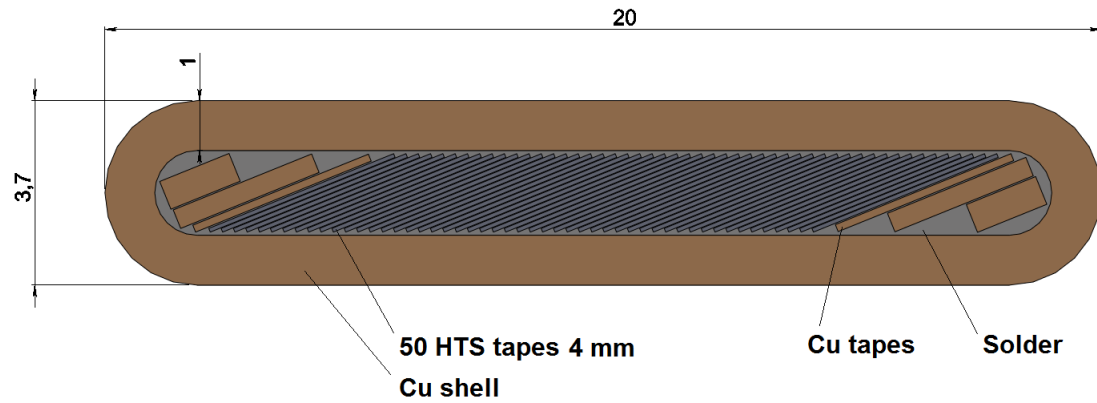
## MIT / CFS: VIPER design





# Challenge 4: HTS cables for fusion

## SuperOx: Canted Stack in the Channel Conductor (CSCC)



- The SuperOx group:
  - Produce and sell 2G HTS wire
  - Commercialise HTS applications
- HTS will turn the fusion dream into reality
  - High magnetic field: path to compact commercial reactors
- Challenges to HTS for fusion---being resolved
  1. High  $J_e$  in magnetic field: 1,000+ A/mm<sup>2</sup> (20 K, 20 T), 2,000+ A/mm<sup>2</sup> (4.2 K, 20 T)
  2. Consistent quality: through simple superconductor
  3. Production capacity and cost: tonne-scale projects two-digit \$/kAm
  4. Cable technology: choice among designs that work

Thank you for your attention