

## Production of Theranostic <sup>153</sup>Samarium-labelled Polystyrene Microspheres for Hepatic Radioembolization

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**Introduction:** Hepatic radioembolization is a minimally invasive procedure involving intrarterial administration of radioembolic microparticles for the treatment of liver tumours. A biocompatible polystyrene (PS) microparticles containing Samarium-153 (<sup>153</sup>Sm) were developed for hepatic radioembolization therapy. The incorporation of <sup>153</sup>Sm that possessed both diagnostic gamma energy and therapeutic beta radiation has made it a theranostic radioembolic agent for hepatic radioembolization.

**Methods:** The <sup>152</sup>Sm-labelled PS microparticles were prepared using solid-in-oil-in-water solvent evaporation method. The <sup>152</sup>Sm-labelled PS microparticles were neutron activated to <sup>153</sup>Sm ( $E_{\beta\max} = 807.6$  keV, half-life = 46.3 hours) through <sup>152</sup>Sm(n, $\gamma$ )<sup>153</sup>Sm reaction in a nuclear reactor with a neutron flux of  $2.0 \times 10^{12}$  n.cm<sup>-2</sup>.s<sup>-1</sup>. Physicochemical characterization of the microparticles, gamma spectrometry and in vitro radiolabeling studies were performed to study the performance and stability of the microparticles before and after neutron activation.

**Results:** The <sup>153</sup>Sm-labelled PS microparticles achieved a nominal activity of 4.0 Gbq.g<sup>-1</sup> after 6 hours neutron activation. Scanning electron microscope and particle size analysis suggest the microparticles remained spherical with the diameter within 15–60  $\mu$ m after neutron activation. No long half-life radioimpurities were found in the samples as indicated by gamma spectrum of the microparticles. The <sup>153</sup>Sm-labelled PS microparticles was found to have a radiolabeling efficiency of more than 95% in saline and blood plasma over 480 hours.

**Conclusion:** The favorable microparticles and radiation characteristics along with excellent radiolabeling efficiency have rendered the <sup>153</sup>Sm-labelled PS microparticles as potentially theranostic agent for hepatic radioembolization. This study described a safer method to prepare the microparticles for hepatic radioembolization as the preparation does not involve any harmful ionizing radiation.

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