

# Progress on developing the spherical tokamak for fusion applications

**Jonathan Menard<sup>1</sup>**

**T. Brown<sup>1</sup>, J. Canik<sup>2</sup>, J. Chrzanowski<sup>1</sup>, L. Dudek<sup>1</sup>, L. El Guebaly<sup>3</sup>, S. Gerhardt<sup>1</sup>, S. Kaye<sup>1</sup>,  
C. Kessel<sup>1</sup>, E. Kolemen<sup>1</sup>, M. Kotschenreuther<sup>4</sup>, R. Maingi<sup>2</sup>, C. Neumeyer<sup>1</sup>,  
M. Ono<sup>1</sup>, R. Raman<sup>5</sup>, S. Sabbagh<sup>6</sup>, V. Soukhanovskii<sup>7</sup>, T. Stevenson<sup>1</sup>,  
R. Strykowski<sup>1</sup>, P. Titus<sup>1</sup>, P. Valanju<sup>4</sup>, G. Voss<sup>8</sup>, A. Zolfaghari<sup>1</sup>,  
and the NSTX Upgrade Team**

<sup>1</sup>Princeton Plasma Physics Laboratory, Princeton, NJ 08543

<sup>2</sup>Oak Ridge National Laboratory, Oak Ridge, TN, USA

<sup>3</sup>University of Wisconsin, Madison, WI, USA

<sup>4</sup>University of Texas, Austin, TX, USA

<sup>5</sup>University of Washington, Seattle, WA, USA

<sup>6</sup>Columbia University, New York, NY, USA

<sup>7</sup>Lawrence Livermore National Laboratory, Livermore, CA, USA

<sup>8</sup>Culham Centre for Fusion Energy, Abingdon, Oxfordshire, UK

**24<sup>th</sup> IAEA Fusion Energy Conference  
San Diego, USA  
8-13 October 2012**

**Paper FTP/3-4**

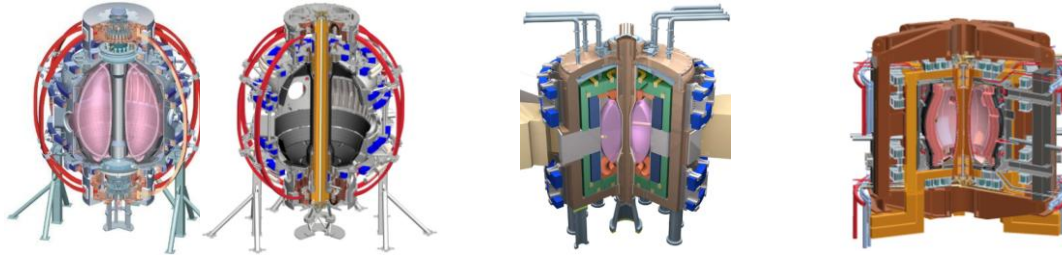
# Fusion applications of low-A spherical tokamak (ST)

- Develop plasma-material-interface (PMI) solutions for next-steps
  - Exploit high divertor heat flux from lower-A/smaller major radius
- Fusion Nuclear Science/Component Test Facility (FNSF/CTF)
  - Exploit high neutron wall loading for material and component development
  - Utilize modular configuration of ST for improved accessibility, maintenance
- Extend toroidal confinement physics predictive capability
  - Access strong shaping, high  $\beta$ ,  $v_{\text{fast}} / v_{\text{Alfvén}}$ , and rotation, to test physics models for ITER and next-steps (see NSTX, MAST, other ST presentations)
- Long-term: reduced-mass/waste low-A superconducting Demo

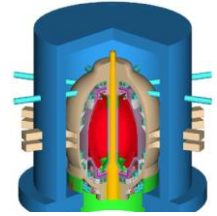
## This talk:

- Planned capabilities and construction progress of NSTX Upgrade
- Mission and configuration studies for ST-based FNSF/CTF

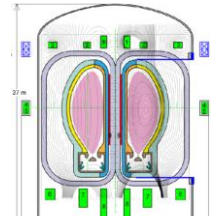
# NSTX Upgrade will access next factor of two increase in performance to bridge gaps to next-step STs



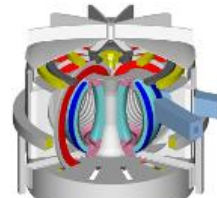
## Low-A Power Plants



ARIES-ST (A=1.6)



JUST (A=1.8)



VECTOR (A=2.3)

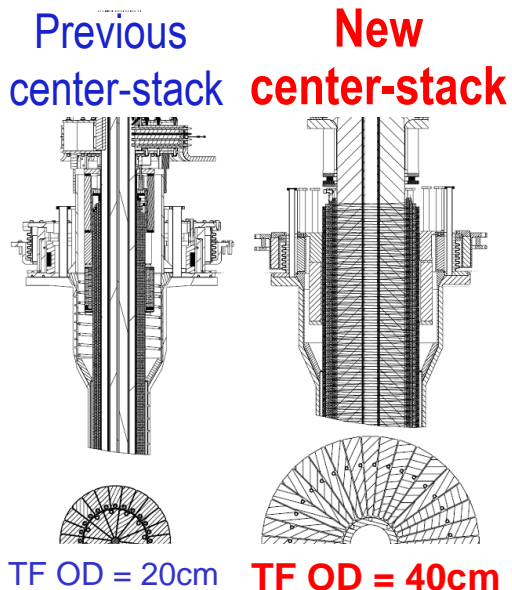
Parameter	NSTX	NSTX Upgrade	Fusion Nuclear Science Facility	Pilot Plant
Major Radius $R_0$ [m]	0.86	<b>0.94</b>	1.3	1.6 – 2.2
Aspect Ratio $R_0 / a$	$\geq 1.3$	<b><math>\geq 1.5</math></b>	$\geq 1.5$	$\geq 1.7$
Plasma Current [MA]	1	<b>2</b>	4 – 10	11 – 18
Toroidal Field [T]	0.5	<b>1</b>	2 – 3	2.4 – 3
Auxiliary Power [MW]	$\leq 8$	<b><math>\leq 19^*</math></b>	22 – 45	50 – 85
P/R [MW/m]	10	<b>20</b>	30 – 60	70 – 90
P/S [MW/m <sup>2</sup> ]	0.2	<b>0.4</b>	0.6 – 1.2	0.7 – 0.9
Fusion Gain Q			1 – 2	2 – 10

\* Includes 4MW of high-harmonic fast-wave (HHFW) heating power

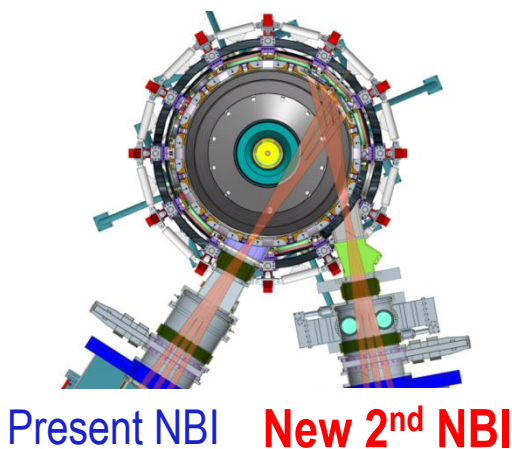
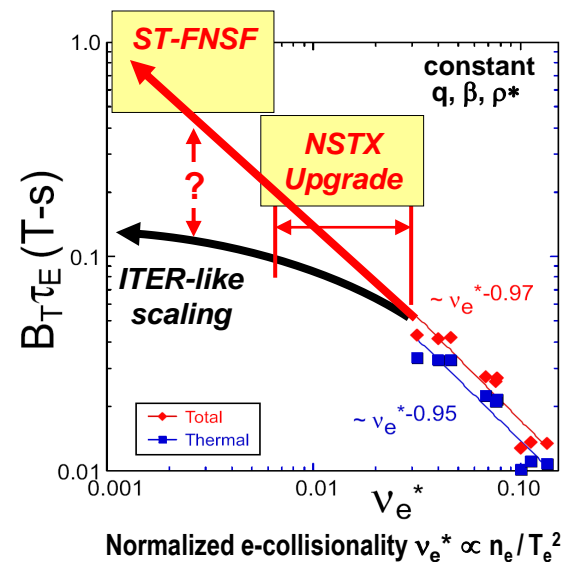
**Key issues to resolve for next-step STs**

- Confinement scaling (electron transport)
- Non-inductive ramp-up and sustainment
- Divertor solutions for mitigating high heat flux
- Radiation-tolerant magnets (for Cu TF STs)

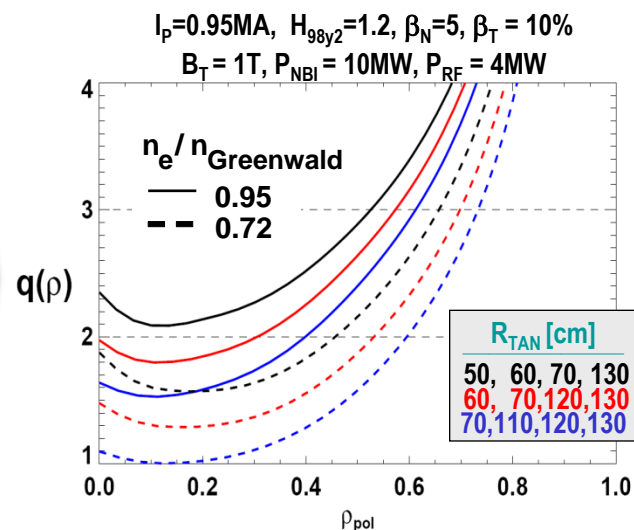
# NSTX Upgrade will address critical plasma confinement and sustainment questions by exploiting **2 new capabilities**



- 2x higher  $B_T$  and  $I_p$  increases  $T$ , reduces  $v^*$  toward ST-FNSF to better understand confinement
- Provides 5x longer pulses for profile equilibration, NBI ramp-up



- 2x higher CD efficiency from larger tangency radius  $R_{TAN}$
- 100% non-inductive CD with  $q(r)$  profile controllable by: tangency radius, density, position



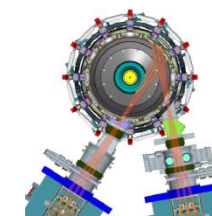
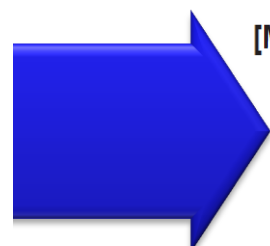
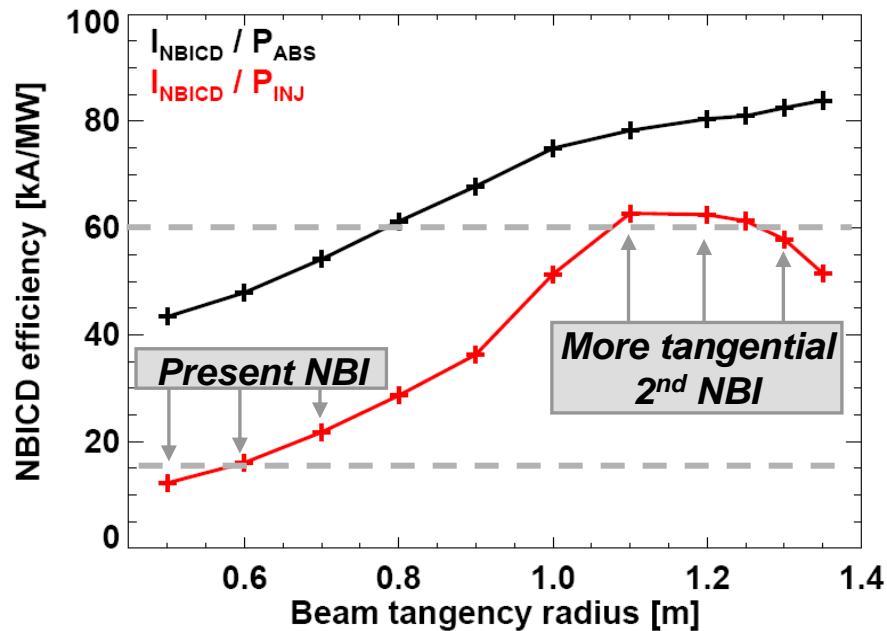
J. Menard, et al., Nucl. Fusion 52 (2012) 083015

# Non-inductive ramp-up from ~0.4MA to ~1MA projected to be possible with new centerstack (CS) + more tangential 2<sup>nd</sup> NBI

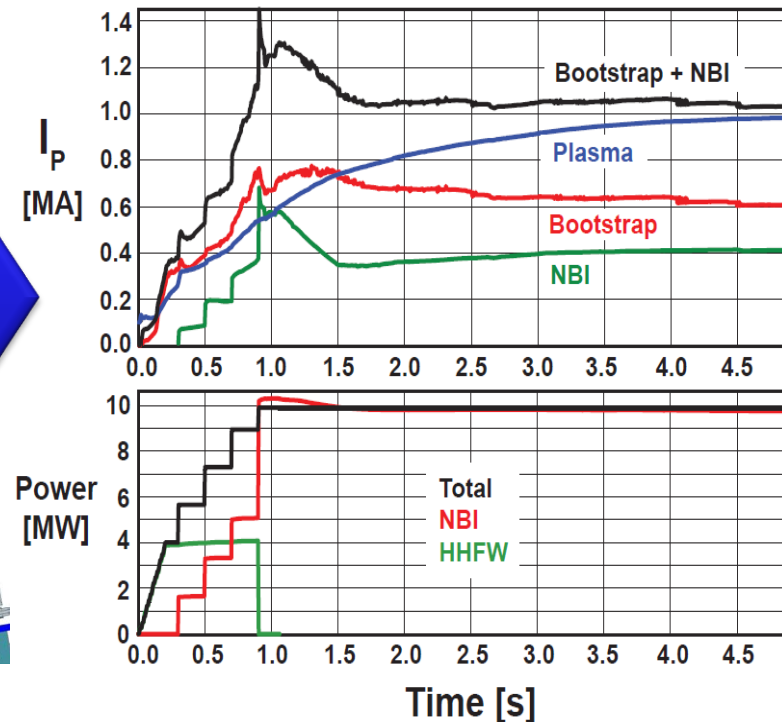
- New CS provides higher TF (improves stability), 3-5s needed for J(r) equilibration
- More tangential injection provides 3-4x higher CD at low  $I_p$ :
  - 2x higher absorption (40→80%) at low  $I_p = 0.4\text{MA}$
  - 1.5-2x higher current drive efficiency

$E_{\text{NBI}}=100\text{keV}$ ,  $I_p=0.40\text{MA}$ ,  $f_{\text{GW}}=0.62$

$\bar{n}_e = 2.5 \times 10^{19} \text{m}^{-3}$ ,  $\bar{T}_e = 0.83\text{keV}$



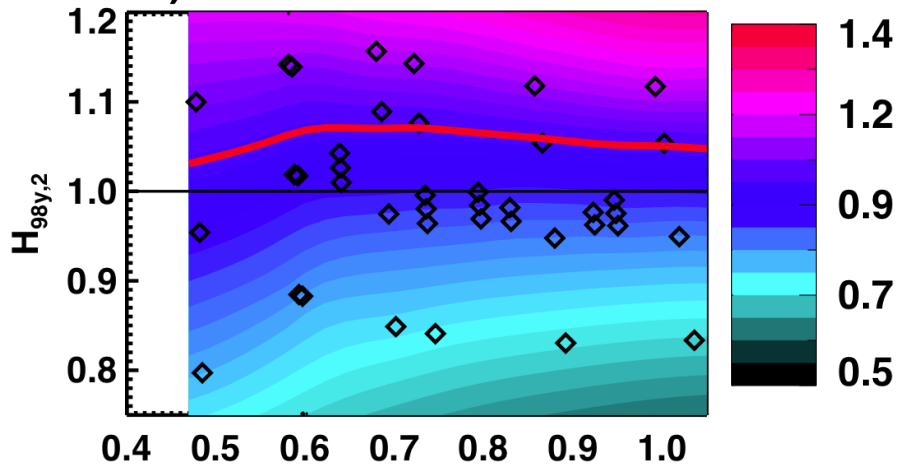
TSC simulation of non-inductive ramp-up from  $I_p = 0.1\text{MA}$ ,  $T_e=0.5\text{keV}$  target at  $B_T=1\text{T}$



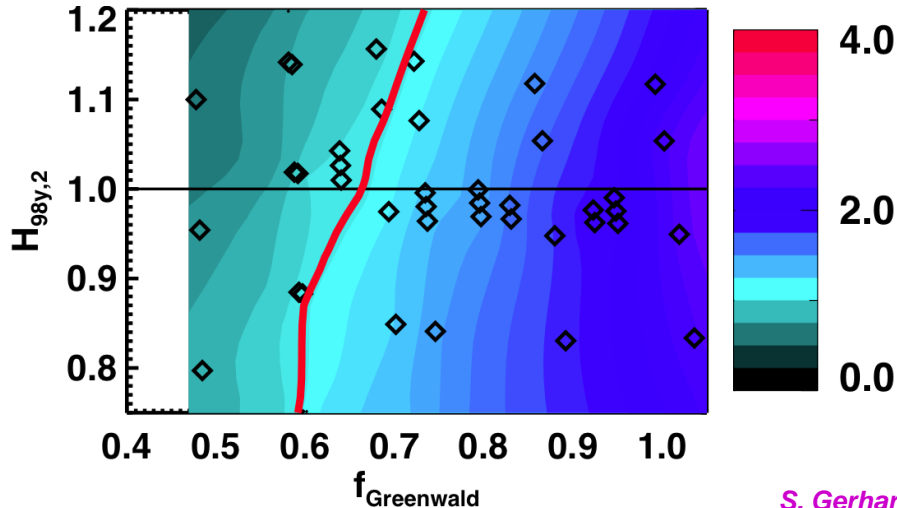
# 100% non-inductive operating points projected for a range of toroidal fields, densities, and confinement levels

$B_T = 1.0$  T,  $I_p = 1$  MA,  $P_{inj} = 12.6$  MW

Contours of Non-Inductive Fraction



Contours of  $q_{min}$



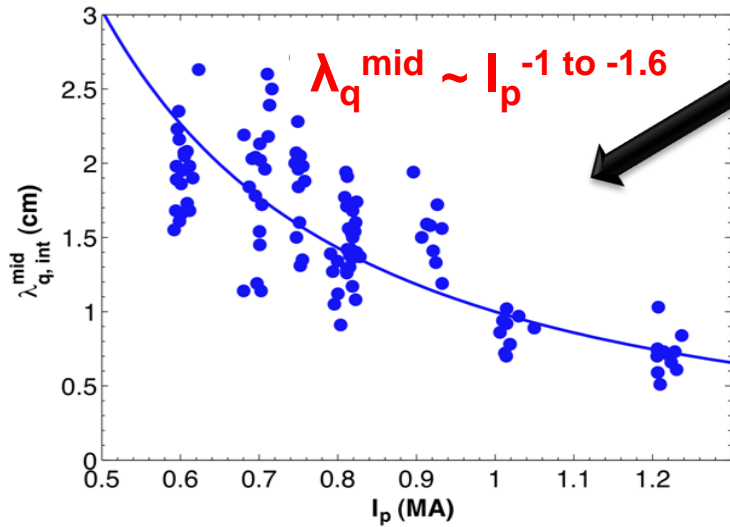
Projected Non-Inductive Current Levels for  $\kappa \sim 2.85$ ,  $A \sim 1.75$ ,  $f_{GW} = 0.7$

$B_T$ [T]	$P_{inj}$ [MW]	$I_p$ [MA]
0.75	6.8	0.6-0.8
0.75	8.4	0.7-0.85
1.0	10.2	0.8-1.2
1.0	12.6	0.9-1.3
1.0	15.6	1.0-1.5

- From GTS (ITG) and GTC-Neo (neoclassical):
  - $\chi_{i,ITG}/\chi_{i,Neo} \sim 10^{-2}$
  - Assumption of neoclassical ion thermal transport should be valid

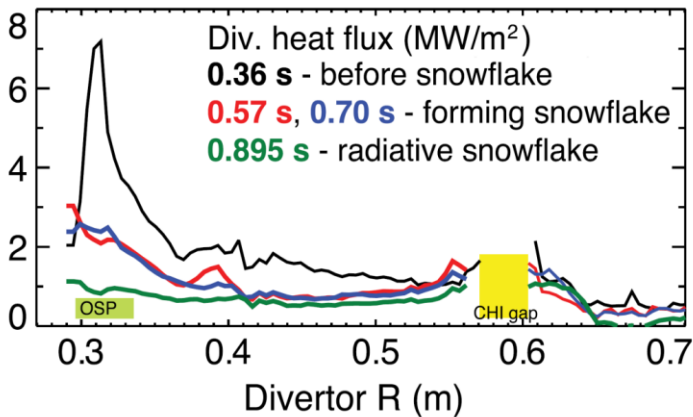
S. Gerhardt, et al., Nucl. Fusion 52 (2012) 083020

# NSTX-U will investigate detachment and high-flux-expansion “snowflake” divertor for heat flux mitigation

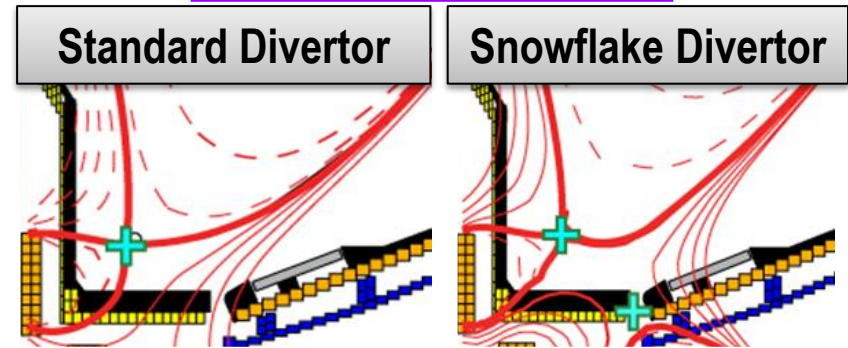


- Divertor heat flux width decreases with increased plasma current  $I_p$   
 → 30-45MW/m<sup>2</sup> in NSTX-U with conventional LSN divertor at full current and power
- Can reduce heat flux by 2-4 × in NSTX via partial detachment at sufficiently high  $f_{\text{rad}}$

## NSTX data



*Soukhanovskii EX/P5-21*



← **Snowflake** → high flux expansion = 40-60 lowers incident  $q_{\perp}$ , promotes detachment

**NSTX-U: U/D balanced snowflake has < 10MW/m<sup>2</sup> at  $I_p = 2\text{MA}$ ,  $P_{\text{AUX}}=10-15\text{MW}$**

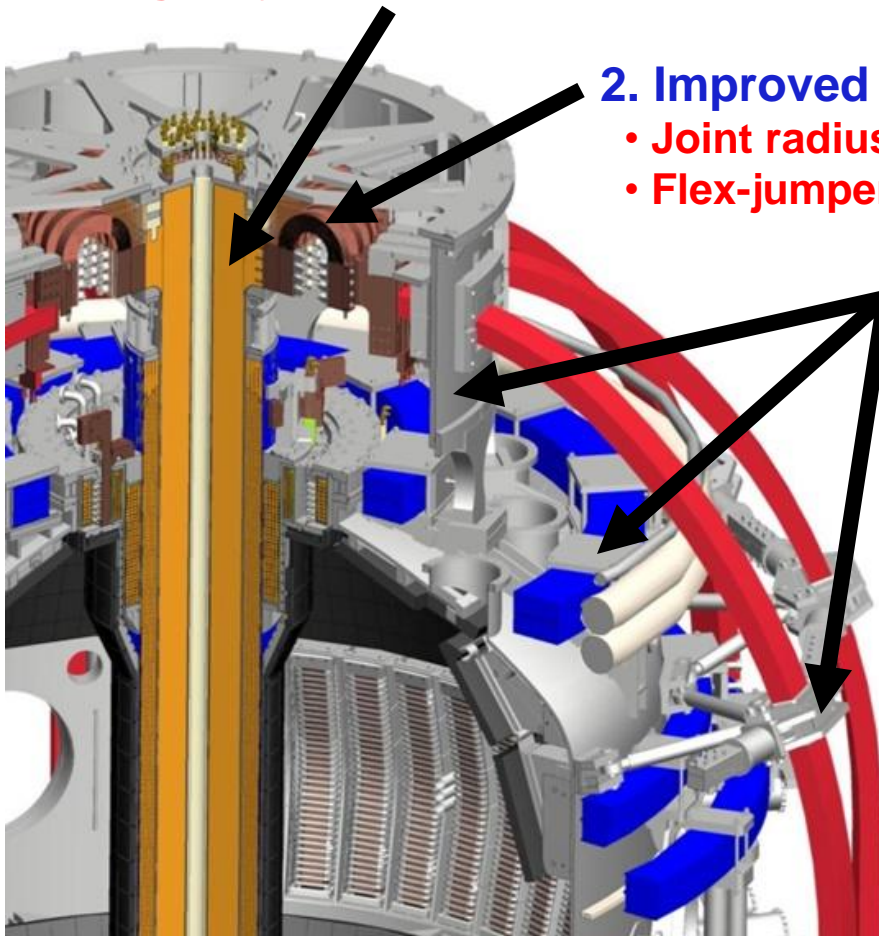
# Major engineering challenge of NSTX Upgrade:

Field and current each increase 2x → E-M forces increase 4x

## Design solutions for increased loads:

### 1. Simplified inner TF design

- Single layer of TF conductors



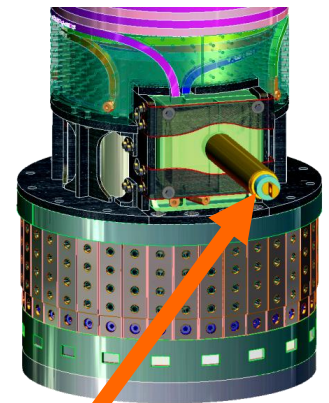
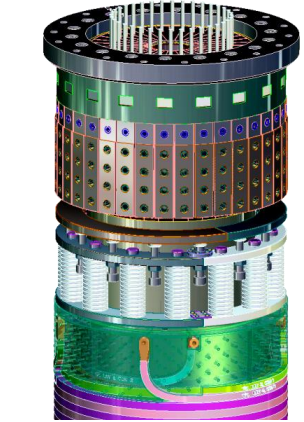
### 2. Improved TF joint design

- Joint radius increased → lower B
- Flex-jumper improved

### 3. Reinforcements:

- Umbrella structure
- PF, TF coil supports

### Upper TF/ OH Ends

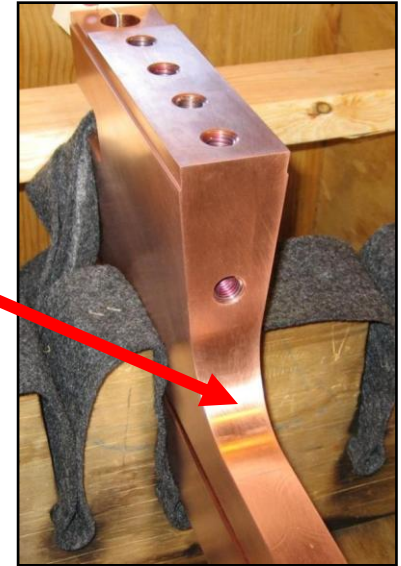
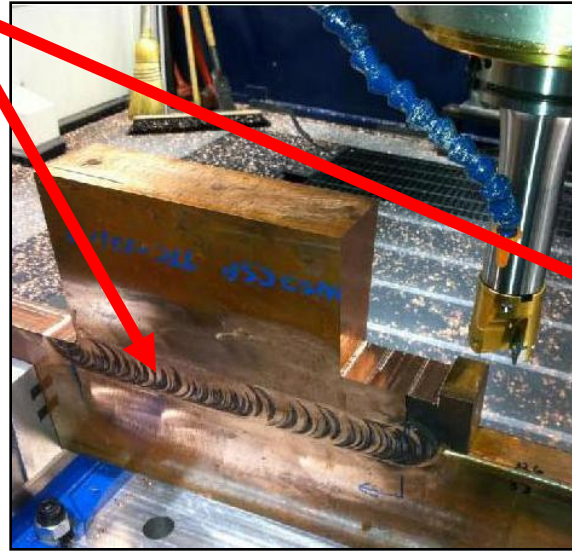
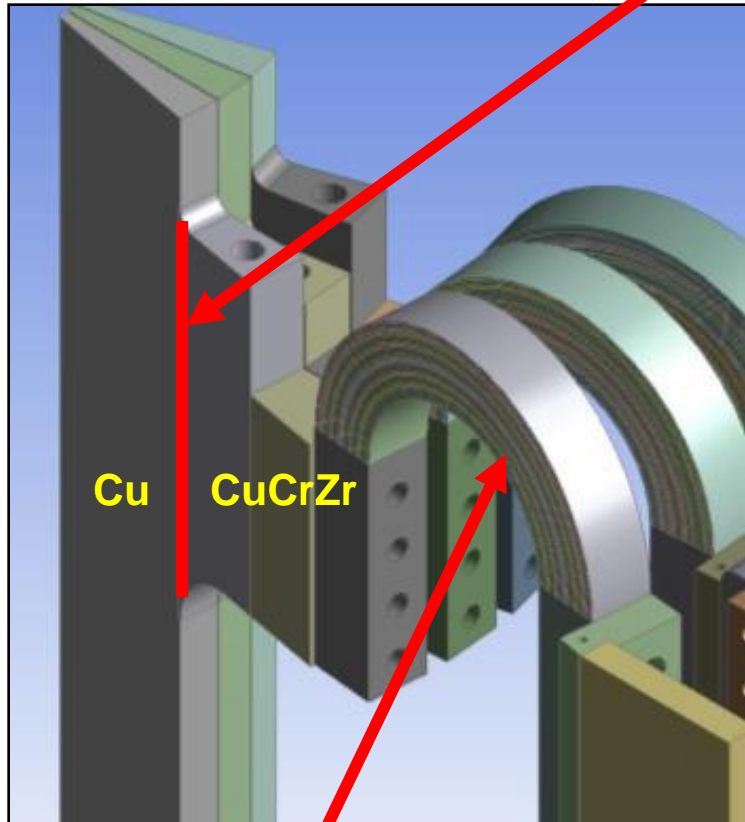


- ### 4. OH leads placed at bottom, made coaxial to minimize forces, error-fields

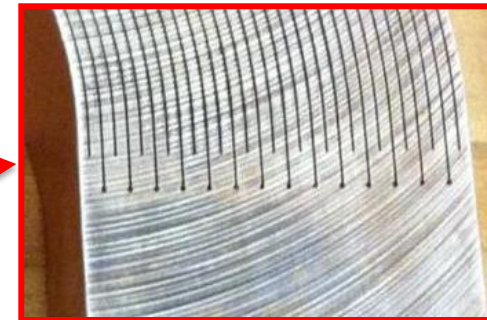
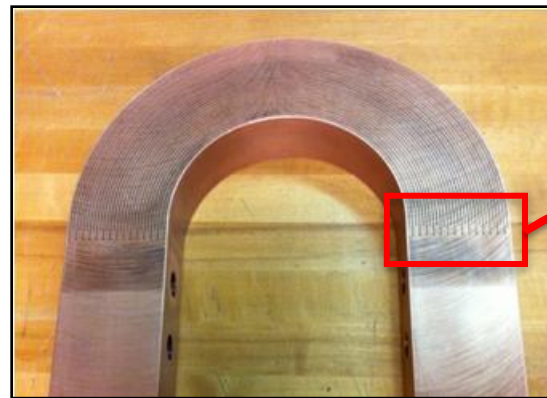


# Substantial R&D completed to achieve higher toroidal field with new center-stack

Friction-stir welded joint



Flexible TF strap



Wire EDM used instead of laminated build

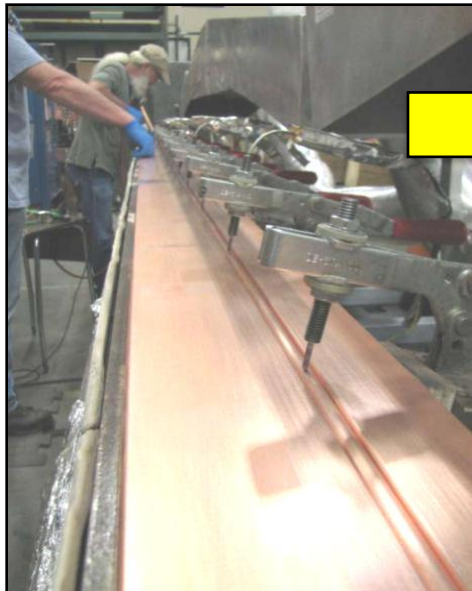
# TF cooling tube soldering & flux removal process improved, 1<sup>st</sup> quadrant of TF bundle to be completed November 2012

Vacuum-pressure impregnation (VPI) using special cyanate-ester epoxy blend (CTD-425) required for shear strength will be used for the inner TF assembly

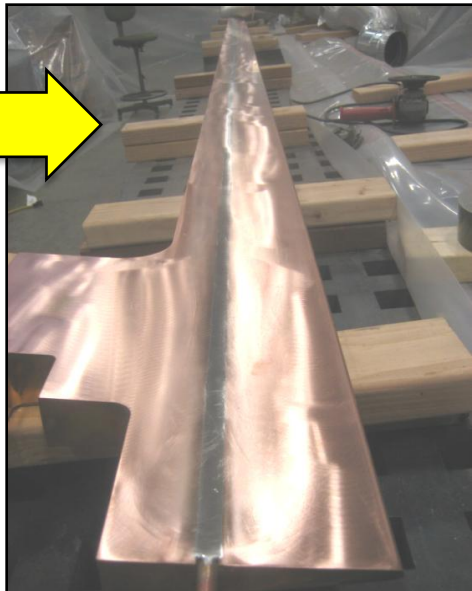
## Recent successful VPI trials



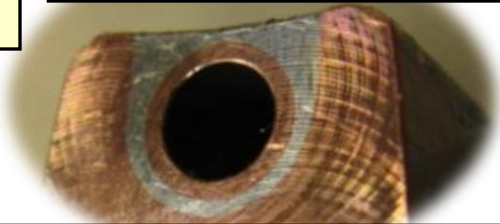
**Quadrant mold for VPI nearly ready**



**Bar placed on heat plate, cooling tube inserted into groove**



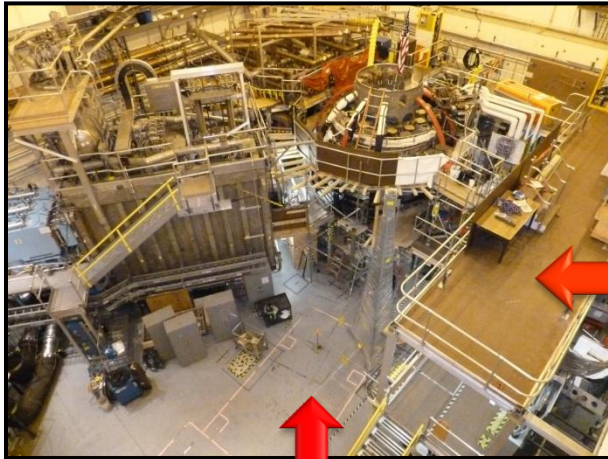
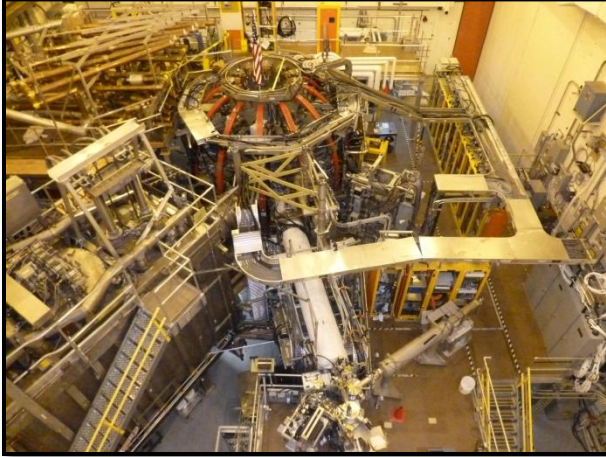
**Bar post-soldering and ground smooth**



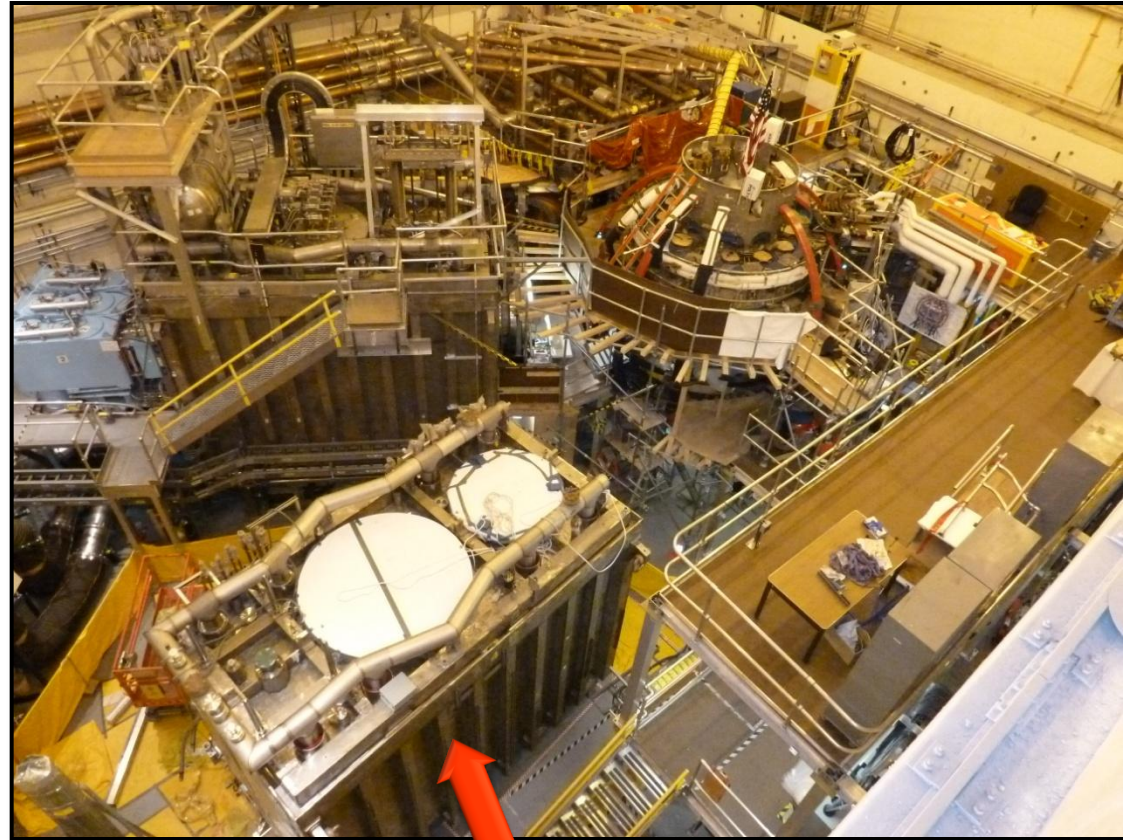
**Close up view of solder joint on test conductor**

# Significant progress made during past year to prepare NSTX-U test-cell and 2<sup>nd</sup> NBI

**Oct. 2011: Start of construction**



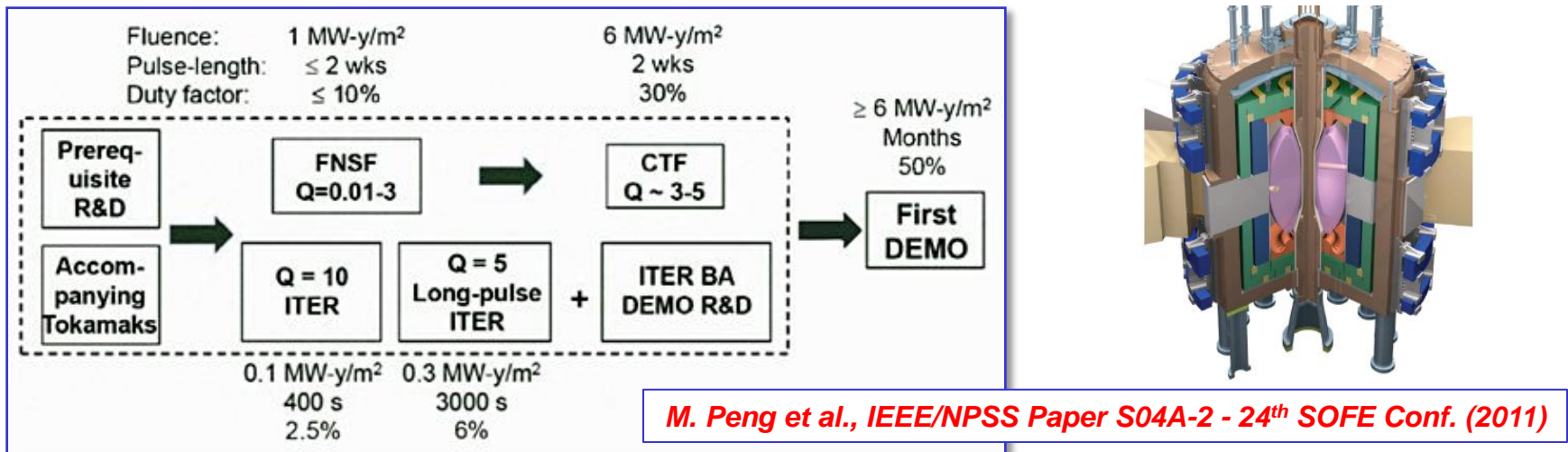
**Sept. 2011: NBI space cleared  
Upper diagnostic platform installed**



**Oct. 2012: 2<sup>nd</sup> NBI box moved to test cell**

# Successful operation of NSTX-U (and MAST-U) would provide basis for design and operation of next-step ST

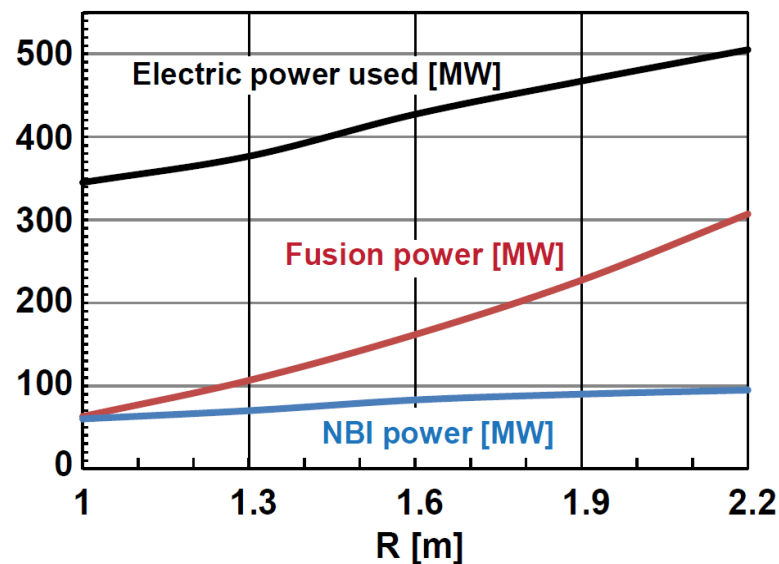
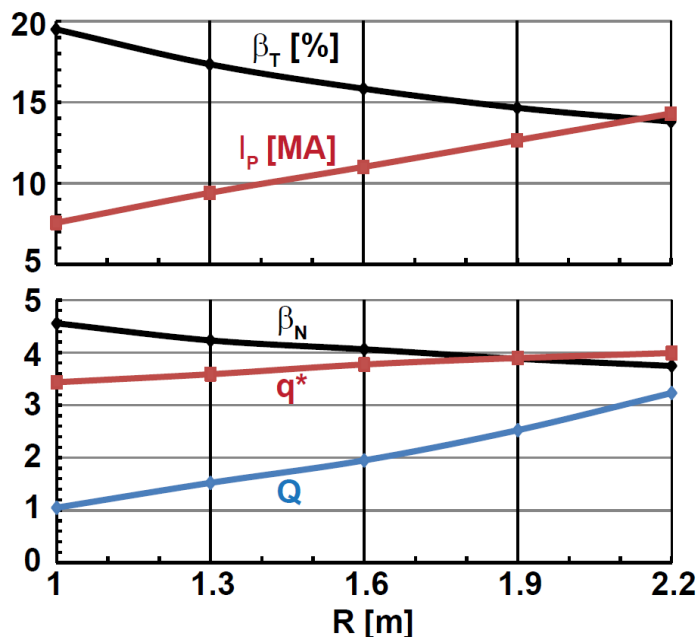
- Present next-step focus is on Fusion Nuclear Science Facility
  - Mission: provide continuous fusion neutron source to develop knowledge-base for materials and components, tritium fuel cycle, power extraction
- FNSF → CTF would complement ITER path to DEMO



- Studying wide range of ST-FNSF configurations to identify advantageous features, incorporate into improved ST design
- Investigating performance vs. device size since fusion power, gain, tritium consumption and breeding, ... depend on size

# Increased device size provides modest increase in stability, but significantly increases tritium consumption

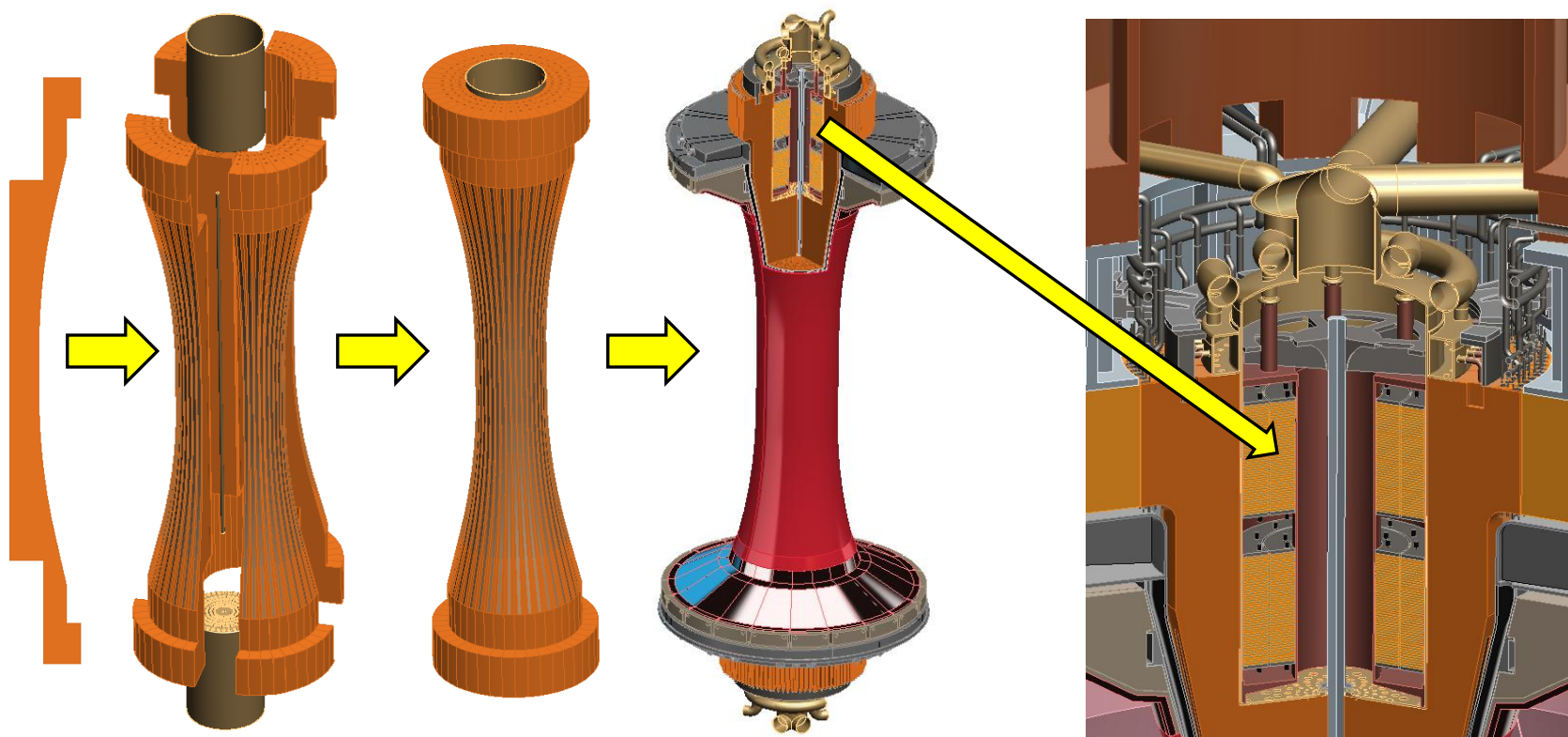
- Scan  $R = 1\text{m} \rightarrow 2.2\text{m}$  (smallest FNSF  $\rightarrow$  pilot plant with  $Q_{\text{eng}} \sim 1$ )
- Fixed average neutron wall loading =  $1\text{MW}/\text{m}^2$
- $B_T = 3\text{T}$ ,  $A=1.7$ ,  $\kappa=3$ ,  $H_{98} = 1.2$ ,  $f_{\text{Greenwald}} = 0.8$
- 100% non-inductive:  $f_{\text{BS}} = 75\text{-}85\% + \text{NNBI-CD}$  ( $E_{\text{NBI}}=0.5\text{MeV}$  JT60-SA design)



- Larger  $R$  lowers  $\beta_T$  &  $\beta_N$ , increases  $q^*$
- **Comparable/higher  $\beta_T$  and  $\beta_N$  values already sustained in NSTX**

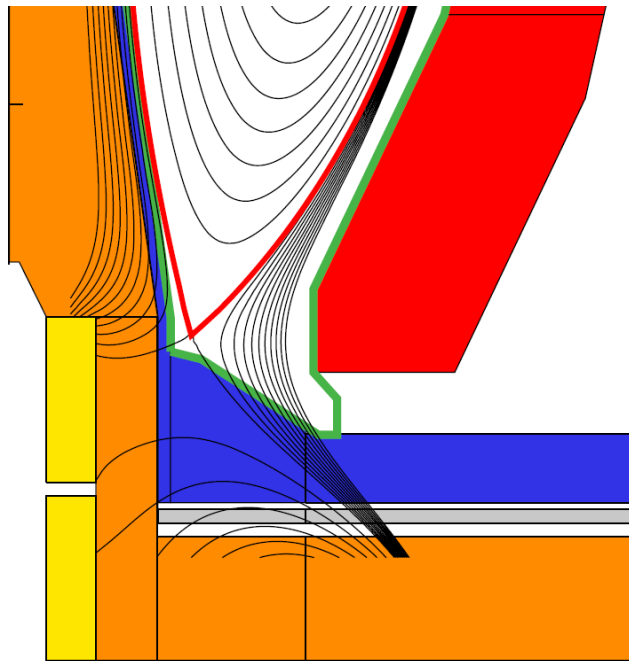
- $Q = 1 \rightarrow 3$ ,  $P_{\text{fusion}} = 60\text{MW} \rightarrow 300\text{MW}$   
 **$\rightarrow 5\times$  increase in T consumption**
- 2-3x higher wall loading for CTF/Pilot Plant if  $\beta_N \rightarrow 6$ ,  $H_{98} \rightarrow 1.5$  (not shown)

# FNSF center-stack can build upon NSTX-U design and incorporate NSTX stability results



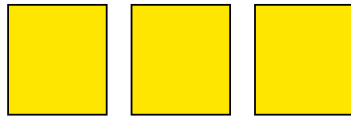
- Like NSTX-U, use TF wedge segments (but brazed/pressed-fit together)
  - Coolant paths: gun-drilled holes or NSTX-U-like grooves in wedge + welded tube
- Bitter-plate divertor PF magnets in ends of TF enable high triangularity
  - NSTX data: High  $\delta > 0.55$  and shaping  $S \equiv q_{95} I_P / a B_T > 25$  minimizes disruptivity
  - Neutronics: MgO insulation can withstand lifetime (6 FPY) radiation dose

# Divertor PF coil configurations identified to achieve high $\delta$ while maintaining peak divertor heat flux $< 10\text{MW/m}^2$

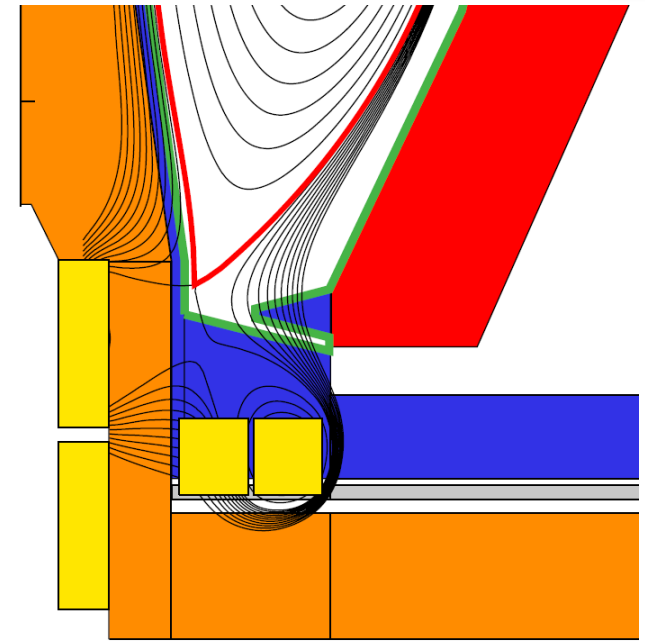


Field-line angle of incidence at strike-point =  $1^\circ$

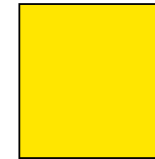
## Conventional



- Flux expansion = 15-25,  $\delta_x \sim 0.55$
- $1/\sin(\theta_{\text{plate}}) = 2-3$
- Detachment, pumping questionable
  - Future: assess long-leg, V-shape divertor (JA)



## Snowflake



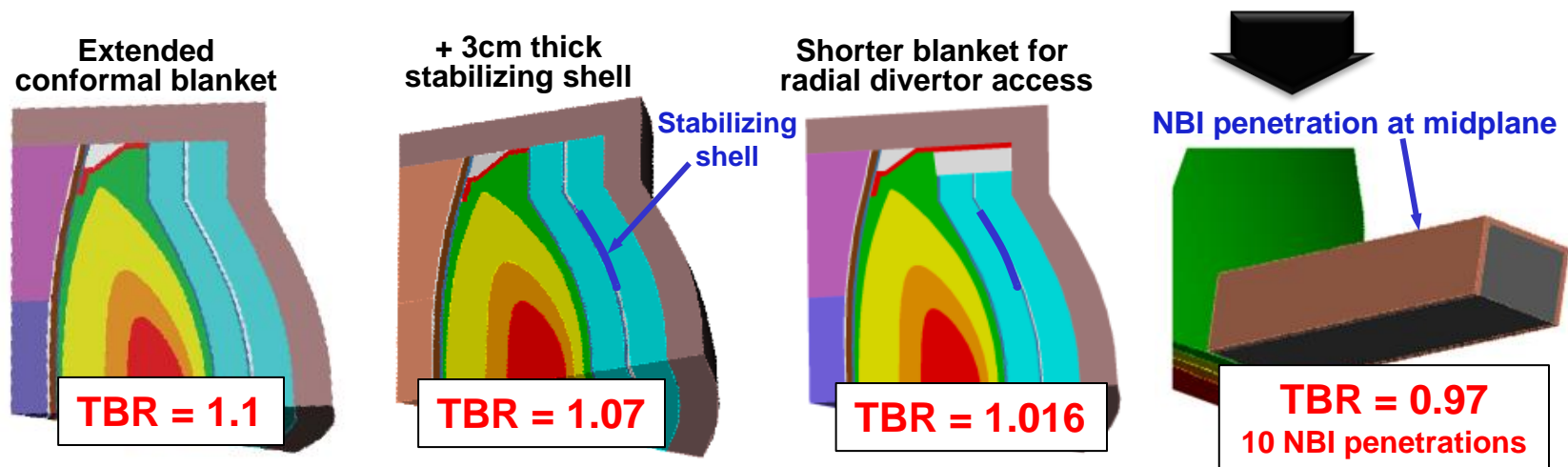
- Flux expansion = 40-60,  $\delta_x \sim 0.62$
- $1/\sin(\theta_{\text{plate}}) = 1-1.5$
- Good detachment (NSTX data) and cryo-pumping (NSTX-U modeling)

• Will also test liquid metal PFCs in NSTX-U for power-handling, surface replenishment

# Cost of tritium and need to demonstrate T self-sufficiency motivate analysis of tritium breeding ratio (TBR)

- Example costs of T w/o breeding at \$0.1B/kg for  $R=1 \rightarrow 1.6m$ 
  - FNS mission:  $1MWy/m^2$  \$0.33B  $\rightarrow$  \$0.9B
  - Component testing:  $6MWy/m^2$  \$2B  $\rightarrow$  \$5.4B
- Implications:
  - TBR  $\ll 1$  likely affordable for FNS mission with  $R \sim 1m$
  - Component testing arguably requires TBR approaching 1 for all R

## • Initial analysis: $R=1.6m$ ST-FNSF can achieve TBR $\sim 1$



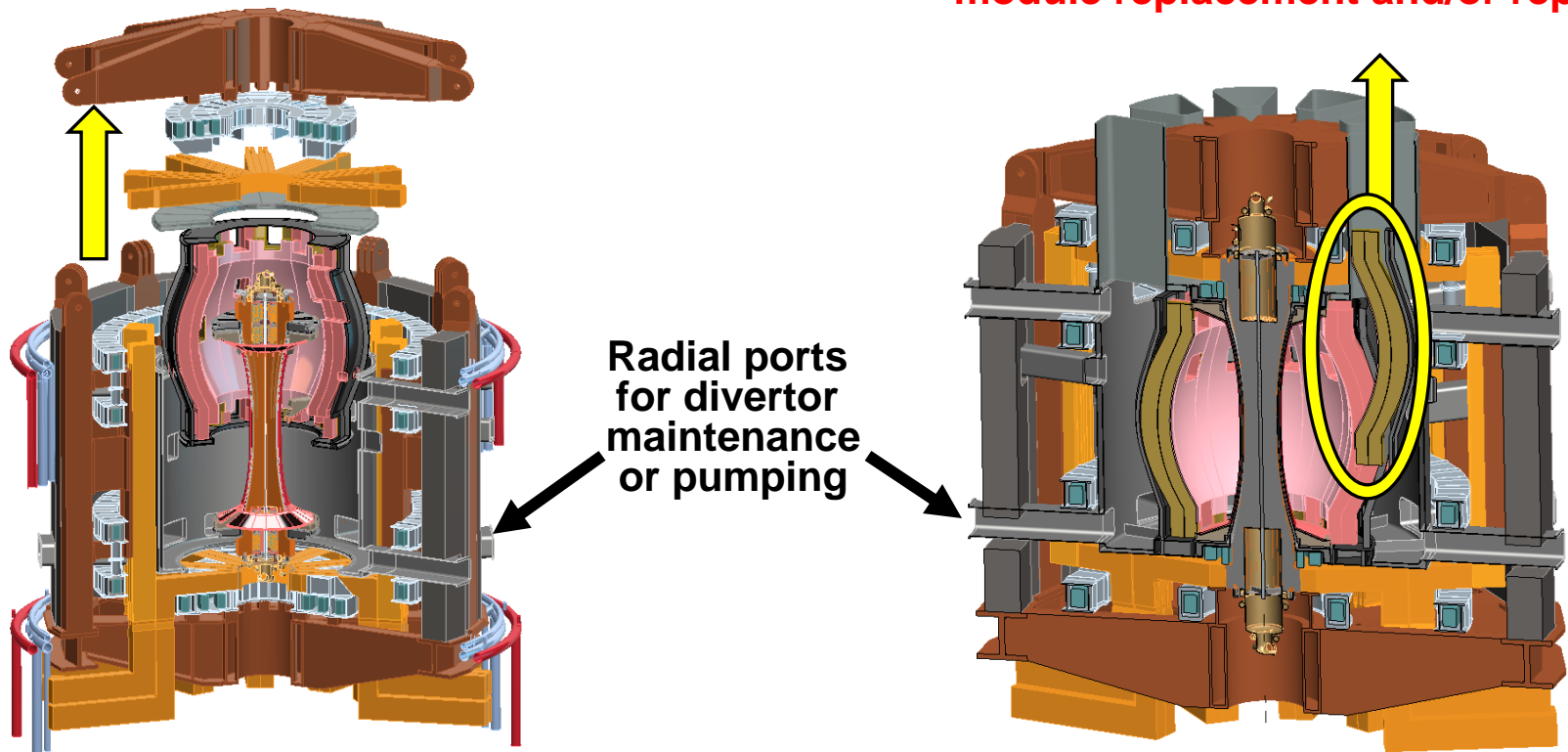
- Future work: assess smaller R, 3D effects (inter-blanket gaps, test-blankets)



# Flexible and efficient in-vessel access important for testing, replacing, improving components, maximizing availability

## Several maintenance approaches under consideration:

- Vertically remove entire blanket and/or center-stack
  - Better for full blanket replacement?
- Translate blanket segments radially then vertically
  - Better for more frequent blanket module replacement and/or repair?



- May be possible to combine features of both approaches

# Summary

---

- NSTX Upgrade device and research aim to narrow performance and understanding gaps to next-steps
- Upgrade Project has made good progress in overcoming key design challenges
  - Project on schedule and budget, ~45-50% complete
  - Aiming for project completion in summer 2014
- ST-FNSF development studies are quantifying performance dependence on size
  - Building on achieved/projected NSTX/NSTX-U performance and design
  - Incorporating high  $\delta$ , advanced divertors, TBR  $\sim 1$ , good maintainability